

AXSOLIGHT HIGH POWER LED

Features

- Dimension: 48mm x 5mm x 1.6mm.
- Instant light.
- Linear type.
- High efficiency.
- Long operating life.
- Low power consumption.
- More energy efficient than incandescent, most halogen lamps, and fluorescent lamp.
- RoHS compliant.



ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES





Description

The package containing fifteen chips is capable of providing high brightness.

High thermal dissipation efficiency is achieved by incorporating aluminium as reflector and also substrate to ensure long operating life.

Applications

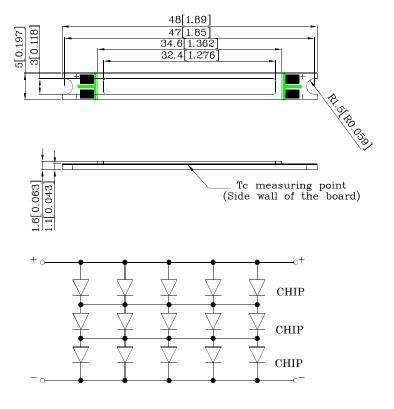
Ceiling lights.

Contour lights.

Decoration lights.

General lighting.

Architectural lighting.



Notes:

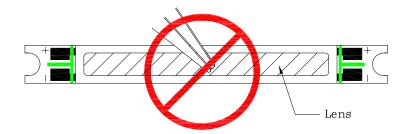
- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
- $3. \ {\rm Specifications}$ are subject to change without notice.

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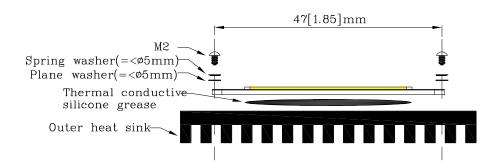
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Precautions

- 1. Do not touch the lens with any sharp object.
- 2. No stress should be applied on the lens.



- 3. Thermal grease between the light bar and heat sink is recommended to fill air gaps for better thermal conductivity.
- 4. For securing the LED light bar, M2 screws are recommended. The light bar should not be bent or stressed in any way which could damage the internal circuit.



- 5. To prevent damages caused by electrostatic discharge (ESD), it is recommended to wear proper gear such as wristband or anti-static gloves when handling the product.
- 6. Constant current source is recommended to power the light bar . When more than one light bar are used, they should be connected in series if possible.
- 7. Thermal management should be taken into consideration when using the product. Maximum driving current should be reduced accordingly at higher ambient temperature to prevent overheating.
- 8. Soldering recommendations:
 - Soldering iron power should not exceed 40W, and should not be in contact with the joint for more than 3.5 secs.
 - \bullet The maximum soldering temperature should be less than 350°C.
 - Do not touch the product immediately after soldering.
 - Not reflow compatible.

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Absolute Maximum Ratings

Parameter	Symbol	Rating	Units
Forward Current	IF	700	mA
Forward Pulse Current [1]	IFP	1000	mA
Power Dissipation	Pd	8.12	W
LED Junction Temperature	Tj	120	°C
Operating Temperature	Topr	-30~+100	°C
Storage Temperature	Tstg	-40~+120	°C
Case Temperature	Tc	100	°C

Note:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

Electrical / Optical Characteristics

Part Name	Device	Parameter	Symbol	Min.	Typ.	Max.	Units	Conditions
XZWR25X112S7WCA-A	Cool White	Forward Voltage [2]		8.4	10.3	11.6	V	IF=700mA
		Luminous Flux [3]	Φ_{V}	320	430	-	lm	IF=700mA
		Color Temperature [4]	CCT	5310	6000	7040	K	IF=700mA
		Temperature Coefficient of Forward Voltage	Δ VF/Δ Τ	-	-2.9	-	mV/°C	IF=700mA
		Thermal Resistance	Rth j-c	-	3.5		°C/W	IF=700mA
		Emission Angle	2 θ 1/2 X direction	-	120	-	0	IF=700mA
			2 θ 1/2 Y direction	-	120	-	0	IF=700mA

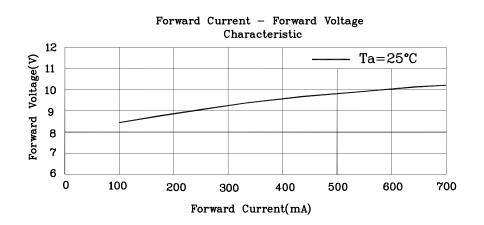
Notes:

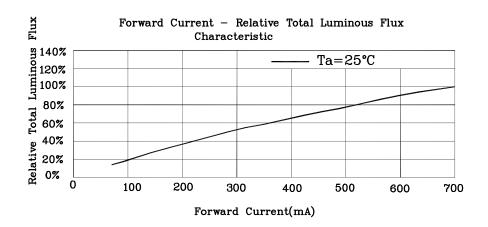
- 2. Forward Voltage is measured with an accuracy of +/-0.1V.
- 3. Flux is measured with an accuracy of +/-15%.
- 4. CCT selection acc.to CCT groups and an accuracy of +/-300K.

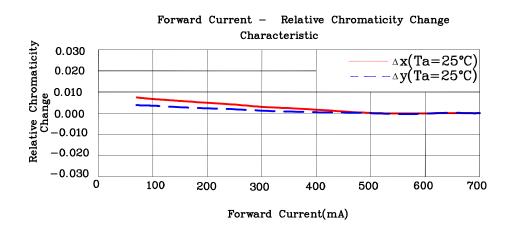
Test Item	Test Condition			
Moisture-proof Test	$85^{\circ}\mathrm{C}$, $85\%\mathrm{RH}$ for 1000 hours			

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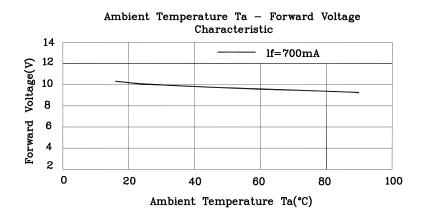


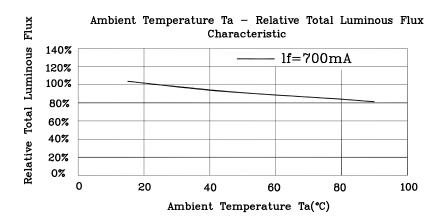


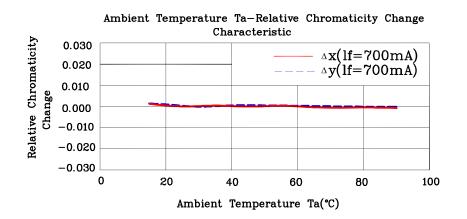


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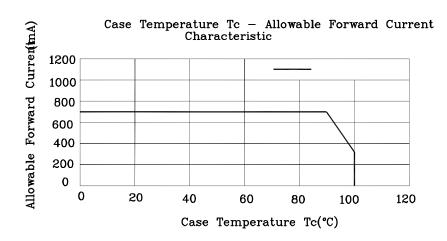


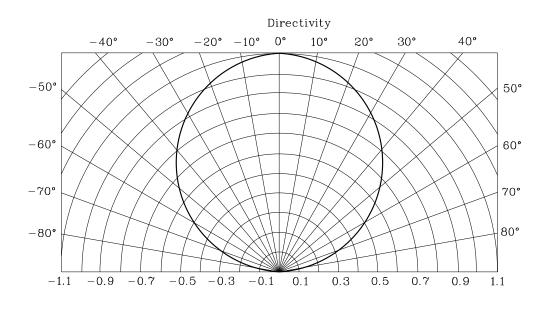




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_____ X Direction

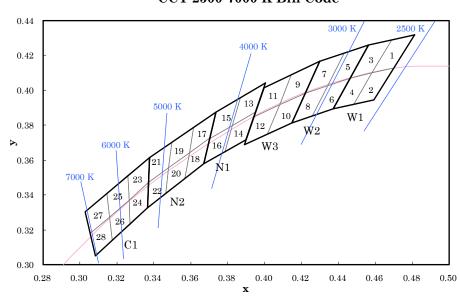
Y Direction



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CCT 2500-7000 K Bin Code



	~		CCT (K)			
Color	Group	Chromaticity Regions	Min.	Тур.		
	W1	1, 2, 3, 4	2580	2700	2870	
Warm White	W2	5, 6, 7, 8	2870	3000	3220	
	W3	9, 10, 11, 12	3220	3500	3710	
Neutral White	N1	13, 14, 15, 16	3710	4000	4260	
	N2	17, 18, 19, 20, 21, 22	4260	4700	5310	
Cool White	C1	23, 24, 25, 26, 27, 28	5310	6000	7040	

Notes:

Shipment may contain more than one chromaticity regions. Orders for single chromaticity region are generally not accepted.

Measurement tolerance of the chromaticity coordinates is ± 0.01 .

	X	у		X	у		X	у		X	у
	0.4582	0.4099		0.4147	0.3814		0.3702	0.3722		0.3481	0.3557
1	0.4687	0.4289	8	0.4221	0.3984	15	0.3736	0.3874	22	0.3370	0.3472
1	0.4813	0.4319		0.4342	0.4028	10	0.3869	0.3958		0.3364	0.3328
	0.4700	0.4126		0.4259	0.3853		0.3825	0.3798		0.3466	0.3411
	0.4483	0.3919		0.4080	0.3916		0.3670	0.3578		0.3376	0.3616
2	0.4582	0.4099	9	0.4146	0.4089	16	0.3702	0.3722	23	0.3260	0.3512
	0.4700	0.4126		0.4299	0.4165		0.3825	0.3798	20	0.3265	0.3371
	0.4593	0.3944		0.4221	0.3984		0.3783	0.3646		0.3370	0.3472
	0.4465	0.4071		0.4017	0.3751		0.3736	0.3874		0.3370	0.3472
3	0.4562	0.4260	10	0.4080	0.3916	17	0.3616	0.3788	24	0.3265	0.3371
	0.4687	0.4289	10	0.4221	0.3984	11	0.3592	0.3641	24	0.3270	0.3230
	0.4582	0.4099		0.4147	0.3814		0.3703	0.3726		0.3364	0.3328
	0.4373	0.3893	11	0.3941	0.3848		0.3703	0.3726	25	0.3260	0.3512
4	0.4465	0.4071		0.3996	0.4015	18	0.3592	0.3641		0.3144	0.3408
4	0.4582	0.4099		0.4146	0.4089	10	0.3568	0.3495		0.3160	0.3274
	0.4483	0.3919		0.4080	0.3916		0.3670	0.3578		0.3265	0.3371
	0.4342	0.4028		0.3889	0.3690		0.3616	0.3788		0.3265	0.3371
5	0.4430	0.4212	12	0.3941	0.3848	19	0.3496	0.3702	26	0.3160	0.3274
9	0.4562	0.4260	14	0.4080	0.3916	13	0.3481	0.3557	20	0.3175	0.3139
	0.4465	0.4071		0.4017	0.3751		0.3592	0.3641		0.3270	0.3230
	0.4259	0.3853		0.3825	0.3798		0.3592	0.3641		0.3144	0.3408
6	0.4342	0.4028	10	0.3869	0.3958	20	0.3481	0.3557	0.7	0.3028	0.3304
ь	0.4465	0.4071	13	0.4006	0.4044	20	0.3466	0.3411	27	0.3055	0.3177
	0.4373	0.3893		0.3950	0.3875		0.3568	0.3495		0.3160	0.3274
	0.4221	0.3984		0.3783	0.3646	21	0.3496	0.3702	28	0.3160	0.3274
7	0.4299	0.4165	1.4	0.3825	0.3798		0.3376	0.3616		0.3055	0.3177
1	0.4430	0.4212	14	0.3950	0.3875		0.3370	0.3472		0.3081	0.3049
	0.4342	0.4028		0.3898	0.3716		0.3481	0.3557		0.3175	0.3139

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PACKING & LABEL SPECIFICATIONS

Part Number: XZWR25X112S7WCA-A

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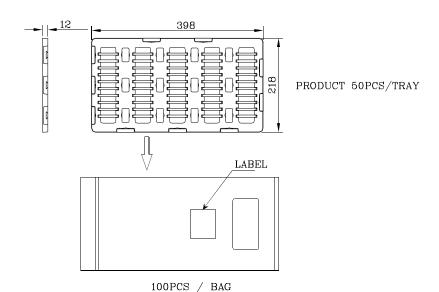
XZWR25X112S7WCA-A

PACKING & LABEL SPECIFICATION

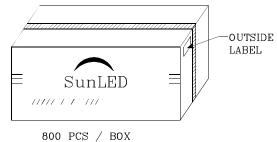
(1) Primary packing

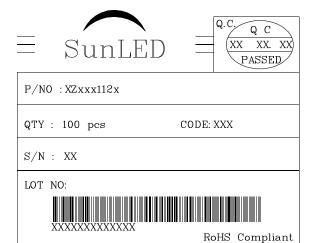
50 pieces are contained in each tray.
Two trays which collectively contain 100 pieces are stacked together with an additional empty tray as lid.
Tray (Dimensions: 398x218x12mm, materials: electrically conductive PS.)

(2) Secondary packing
A set of three trays is placed in bag. (100 pieces per bag.)
An indication label which specifies product name, quantity, lot number and shipment date is attached to the outside of the 9# box. (800 pieces per box.)









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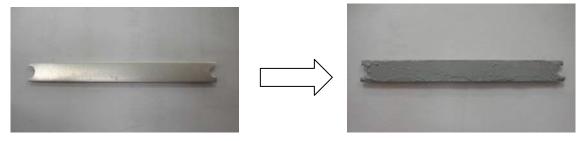
XZxxx112x Application Note

Introduction

The XZxxx112x LED strips provide very high light output, and can be configured to suit a wide rage of applications. However the heat generated during operation, if not handled properly, could shorten the product life significantly. Therefore for optimal performance, proper thermal management should be incorporated to keep it below the rated temperature. This document describes the heat sink attachment procedure.

Attachment to Heat sink

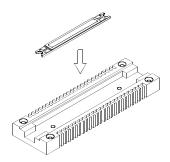
1. Apply a thin layer $(0.1 \sim 0.2 \text{ mm})$ of thermal grease on the bottom of the XZxxx112x LED strip.



Rear surface

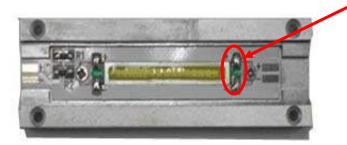
Thermal glue on rear surface

2. Press the XZxxx112x LED strip firmly on the heat sink to ensure good contact between the heat sink and the LED strip. A guide for heat sink size selection at various driving currents is listed in the table below.



3. A specifically designed electronic circuit is required to power the LED strip. Do not connect the product directly to the main power.

Current (mA)	350	500	600	700
Heat sink surface area (mm²)	10,000	15,000	17,000	21,000



It is strongly recommended that temperature of pad be not highter than 75°C when you use the product.

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