



For replacement of parts other than listed, Tool should be returned to our Factory to insure proper Certi-Crimp adjustment.



BARREL CRIMP INSULATION CRIMP
ENLARGED VIEW OF CRIMPS

| | | | | |
|----|---|------------|----------------|----|
| 4 | A | 313036-3 | LABEL BLUE | 10 |
| 2 | A | 302722 | WASHER | 9 |
| 1 | A | 303864 | PIN-RETAINING | 8 |
| 2 | A | 1-304197-4 | PIN-RETAINING | 7 |
| 1 | A | 306100 | KEY ASSEMBLY | 6 |
| 6 | - | 21045-6 | RING-RETAINING | 5 |
| 2 | A | 303861 | PIN-RETAINING | 4 |
| 2 | A | 303863 | PIN-RETAINING | 3 |
| 2 | A | 300388 | PIN-RETAINING | 2 |
| 12 | - | 21045-3 | RING-RETAINING | 1 |

| GAGE DIMS. | | |
|------------|------|-------|
| DIM. | GO | NO GO |
| "C" | .132 | .138 |
| "O" | .160 | .168 |

Gage dimensions apply when tool is bottomed but not under pressure.

| NUMBER | DESCRIPTION | DATE | BY | CHK | DATE |
|--------|-------------------|------|--------|----------|------|
| U | REVISED | CT | MD | 10-15-62 | |
| E | REVISED | B.S. | | 7-17-62 | |
| D | REVISED & REDRAWN | C.O. | E.L.F. | 8-15-62 | |
| LTR | REVISION RECORD | DR | CHK | DATE | |

| | | | | | |
|---|--|--------------------------------|--|---|--|
| DR <i>L. Osman</i> 7-26-62 | | MATERIAL AND FINISH # | | CUSTOMER COPY REFERENCE ONLY AMP AMP INCORPORATED HARRISBURG, PENNA. | |
| CHK <i>E. J. Smith</i> 8-15-62 | | CLASS # | | TYPE MOISTURE PROOF SPLICE | |
| DE # | | WIRE - RANGE - INSULATION # | | TOLERANCE EXCEPT AS NOTED = .015 = 1° 0' | |
| APP <i>E. J. Smith</i> 8-15-62 | | SCALE 1-1 | | LOC NO M B 59282 | |
| NAME STRAIGHT ACTION HAND TOOL ASSEMBLY | | REV U | | ITEM NO | |

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.
 PRINT DIST 3
 AMP 1253 REV 7/68 8