2 MAX.	SISTANCE: 50 MΩ RACK AND LOOSE  CHECKED  NM. NISHIMATS HS. SAKAMOTO YH. KOTANI NM. SANPEI ELC4-32 3MHJ-65S-0. 2	AWING NO NO.	PAF	SPECIFICATION SHEET	Note QT:Qualification Test AT:  SPECI HIROSE
SH (1 394		/ING NO.	PAF	CIFICATION SHEET	QT:Qualification Test SPE
SS ESS ESS ESS ESS ESS ESS ESS ESS ESS		RAWING NO.			QT:Qualification Test
		DRAWN	Test DF	AT:Assurance Test X:Applicable T	
			_	ed, refer to JIS C 5402.	Unless otherwise specified, refer to JIS
IS Z IZ X S Z Z CH SS X		DESIGNED			
ISS IN THE SECOND IN THE SECON		APPROVED			スロジタスス
		NED	DESIGNED	DESCRIPTION OF REVISIONS	COUNT
		OF PARTS.			
		(AT DRY)			
		③ INSULATION R			ō
	1 MΩ	② INSULATION RESISTANCE:	96 %,	ES TOTAL 240 h	٠ ـ
_	100 mO	① CONTACT RESISTANCE:	+65 °C	RELATIVE HUMIDITY 90 TO 5	(STEADY STATE) RE
		OF PARTS.	3	2 °C,	
<del> </del>	E: 50 MΩ D LOOSE		30→ 2 TO 3min	30→ 2 TO 3 ER 5 CYCLES.	
	100 നവ	① CONTACT RESISTANCE:	→+85→+15 <sub>TO</sub> +35°C	TEMPERATURE-55→+15To+35→-	RAPID CHANGE OF TE
	N ⊗	NO EVIDENCE OF CORROSIC     AFFECTS TO OPERATION OF     CONNECTOR			
	OF PARTS.				
	100 mΩ	① CONTACT RESISTANCE:	% SALT WATER SPRAY	EXPOSED AT 35±2 °C , 5 % SAL	- 1
				CHARACTERISTICS	ENVIRONMENTAL CH
×	DIRECTION OF INSERTION : 13N MIN.	DIRECTION OF (note 1)	C. =0.30mm	MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.30mm AT INITIAL CONDITION.)	FPC RETENTION FORCE (THAT AT
NESS ×	D LOOSE	② NO DAMAGE, CRACK AN OF PARTS.	S C I C I C I C I C I C I C I C I C I C		OPERATION
+	30	OF PARTS.	SACTIONS	AT 3 TIMES IN 3 DIRECTIONS.	
NESS ×	D LOOSE	NO DAMAGE,	6 ms	n/s <sup>2</sup> , DURAT	SHOCK 981
1AX 1 X	ATINUITY	(1) NO ELECTRICAL DISCON   µs. (2) CONTACT RESISTANCE:	z, HALF AMPLITUDE 10 CYCLES IN	FREQUENCY 10 TO 55 Hz, HALF 0.75 mm, — m/s² FOR 10 CYC 3 DIRECTIONS.	VIBRATION FR 0.7
-		,		CHARACTERISTICS	MECHANICAL CHARA
ICE	BULK RESISTAN	INCLUDING FPC,FFC			
× ×		100 mΩ MAX.		AC 20 mV MAX (1 KHz), 1 mA.	SISTANCE
×		500 MΩ MIN.		100 V DC.	INSULATION 100
×	OR BREAKDOWN.	NO FLASHOVER		120 V AC FOR 1 min.	VOLTAGE PROOF 120
⊦				ERISTICS	ELECTRIC CHARACTERISTICS
×		•		CONFIRMED VISUALLY.	_
×	DRAWING.	ACCORDING TO I	NSTRUMENT.	VISUALLY AND BY MEASURING INSTRUMENT.	GENERAL EXAMINATION VIS
QT AT	REQUIREMENTS	REC		TEST METHOD	ITEM
-		S	CIFICATIONS	SPE(	_
GOLD PLATING	t=0.3±0.05mm, GC	APPLICABLE CABLE	APPL	0.4 A	CURRENT
% MAX (NOT DEWED)	RELATIVE HUMIDITY 90	A S	DC HUMIDITY R	40 V AC / I	RATING VOLTAGE
CKED CONDITION)	-10°C TO 50°C (PACKED CONDITION)	1 -1 '	85 °C STOF	-55 °C TO	OPERATING TEMPERATURE RANGE
				RD	APPLICABLE STANDARD

FORM HD0011-2-1

TIONS  REQUIREMENTS  Q CONTACT RESISTANCE: 100 mΩ MAX X —  Q NO DAMAGE, CRACK AND LOOSENESS X —  OF PARTS.  Q NO DAMAGE, CRACK AND LOOSENESS X —  OF PARTS.  Q NO DAMAGE, CRACK AND LOOSENESS X —  OF PARTS.  Q NO DEVIDENCE OF CORROSION WHICH AFECTS TO OPERATION OF CONNECTOR, AREACT OR AMINIMUM OF 95 % OF THE SURFACE BEING MIMERSED.  A NEW UNIFORM COATING OF SOLDER X —  EXCESSIVE LOOSENESS OF THE TERMINALS.  DRAWING NO. ELC4-322394-01  DRAWING NO. ELC4-322394-01  DRAWING NO. CL580-1325-0-10 A 2/12	HIROSE ELECTRIC CO., LTD.	HG SPECIFICATION SHEET	Note QT:Qualification Test AT:Assurance Test X:Applicable Test	(note1) THIS PRODUCT HAS FLIP-LOCK CONSTRUCTION, FASTEN FPC ON PCB OR SOMETHING FIXED IF FORCE IN VERTICAL DIRECTION SHALL BE PREDICTED.	SOLDERING HEAT  PEAK TMP. 250 °C MAX :  REFLOW TMP. 230 °C MIN FOR 60 sec.  2) SOLDERING IRONS :  TMP. 350 ± 10 °C FOR 5±1 sec :	235 ±5°C FOR IMMERSION DURATION, 2±0.5 sec.  RESISTANCE TO 1) REFLOW SOLDERING:	[JIS C 0092] 80±5%,  [JIS C 0092] 80±5%,  10 TO 15 PPM FOR 96 h.  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE.	99		DRY HEAT EXPOSED AT 85±2 °C, 96 h.	ITEM TEST METHOD	SPECIFICATIONS
I     →I	CL580-1325-0-10			CON PCB OR SOMETHING FIXED IF		SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  NO DEFORMATION OF CASE OF	AFFECTS TO OPERATION OF CONNECTOR.  A NEW UNIFORM COATING OF SOLDER	<u> </u>	<u>N</u>	① CONTACT RESISTANCE: 100 mΩ MAX.		IONS
	I.		9			×	× ×	×	×		-	