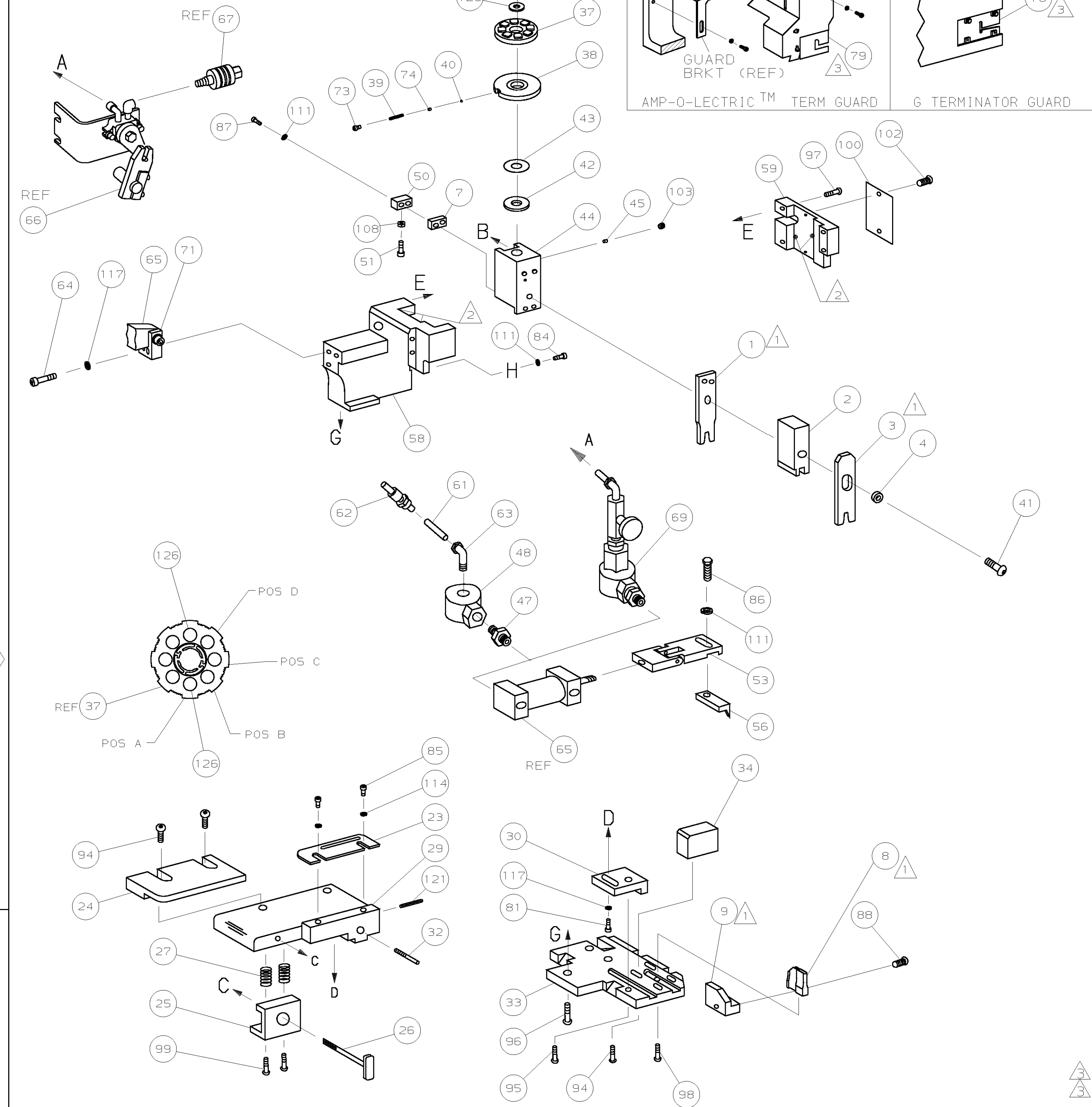


PART NUMBER	REV	FIRST USED
680622-1	A	122500-1
680622-2	A	565435-5
680622-3	A	354500-1

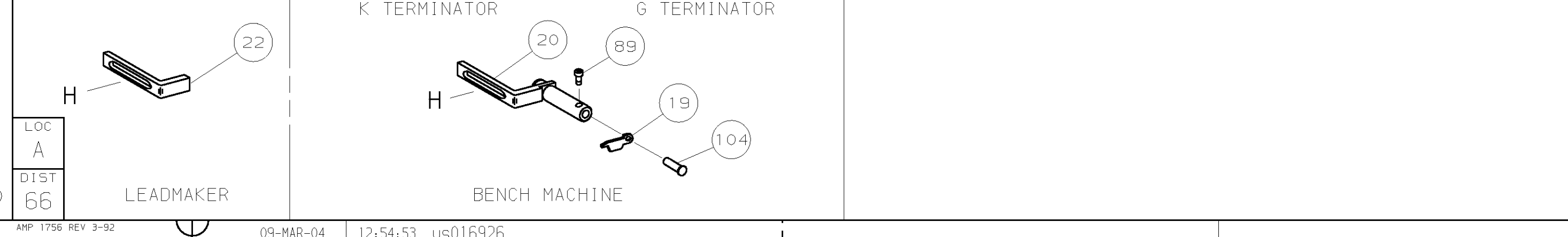


TERMINAL NAME: TERMINAL, BLADE					
AMP	286711	MFG	12110647	CRIMP DATA (NON-AMP TERMINAL-CUST SPEC)	
286711	A	PAD LTR	.098 ±.002 [2.49 ±0.05mm]	WIRE SIZE	
	B		NOT	USED	
	C		NOT	USED	
	D		NOT	USED	
WIRE	CRIMP		SIZE	TYPE	RANGE
			.150 [3.81mm]	F	10
	INSUL		.220 [5.59mm]	F	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.219-.250	NONE	.640	408-8040	458637-1	L2077

QTY REOD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
129					
128					
127					
2 2 2 - C			4-354778-1	PIN, WIRE DISC (.2700)A	126
1 1 1 - A			986950-1	WASHER, FLAT PRECISION	125
1 1 1 - A			217238-1	GENERAL INSTRUCTION PACKAGE	124
1 1 1 -			4088040	SF APPL INST 408-8040	123
					122
1 1 1 - A			3-21028-7	PIN, SLT SPR(Ø.093x.56)ST 6DE PL	121
					120
					119
					118
3 3 3 - A			21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
					116
					115
2 2 2 - A			21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
					113
					112
4 4 4 - A			21024-4	WASHER, LOCK (#8) STRIPPER	111
					110
					109
1 1 1 - A			21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
					107
					106
					105
1 1 -			992031-1	PIN, CLEVIS	104
1 1 1 - A			21009-2	SCR, SKT 5ET (1/4-20x.25 LW)RAM	103
2 2 2 - A			21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
					101
1 1 1 - B			461264-1	PLATE, IDENTIFICATION	100
2 2 2 - A			3-21002-0	SCR, BHC (10-32x.88)DRAG	99
1 1 1 - A			22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
4 4 4 - A			2-21002-9	SCR, BHC (10-32x.75) CAP	97
3 3 3 - A			2-22733-8	SCR, BHC (1/4-20x.62)H56	96
1 1 1 - A			2-21002-7	SCR, BHC (10-32x.50)56 ADJ BLK	95
4 4 4 - A			2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
					93
					92
					91
					90
1 1 1 - A			7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89
1 1 1 - A			3-21000-0	SCR, HEX HD (8-32x.88) SHEAR	88
2 2 2 - A			2-21000-7	SCR, SHC (8-32x.50) DEP-HOLD	87
1 1 1 - A			2-22603-1	SCR, HEX HD (8-32x.38) FEED FINGER	86
2 2 2 - A			1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1 1 1 - A			2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
					83
					82
1 1 1 - A			3-21000-4	SCR, SHC (10-32x.38) 56 ADJ BL	81
					80
- 1 - - B			462992-7	GUARD ASSY	79
REF - - - B			679532-1	INSERT, GUARD	78
					77
					76
					75
1 1 1 - A			690603-1	SPRING, ASSIST	74
1 1 1 - A			23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
					72
1 1 1 - B			459610-3	MOUNT, FEED BRACKET	71
QTY REOD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY REOD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1 1 1 -					70
- 1 - - C			692655-5	AIR FEED VALVE ASSY	69
					68
- REF - - A			24042-2	VALVE, SHUT OFF	67
- REF - - C			692655-6	AIR FEED VALVE ASSY	66
1 1 1 - B			461065-1	AIR FEED ASSY (1 INCH)	65
2 2 2 - A			3-21000-7	SCR, SHC (10-32x.75)AIR ASSY	64
1 - 1 - A			980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1 - 1 - A			23238-1	QUICK DISCONNECT	62
21.00 - 21.00 IN			27319-4	TUBING, POLY-FLO Ø.25	61
					60
1 1 1 - C			454220-1	CAP, RAM	59
1 1 1 - D			454485-1	HOUSING	58
					57
					56
1 1 1 - B			3-694433-2	PAWL, FEED	55
					54
1 1 1 - B			461062-1	FEED FINGER ASSY	53
					52
1 1 1 - A			811242-2	BUMPER, HOLDDOWN	51
1 1 1 - A			690753-1	SPACER, TONKER	50
					49
1 - 1 - A			22374-7	VALVE, QUICK EXHAUST	48
1 - 1 - A			22304-1	NIPPLE, HEX 1/8 NPT	47
					46
1 1 1 - A			690191-1	PLUG, NYLON	45
1 1 1 - C			819307-6	RAM	44
1 1 1 - A			690125-1	WASHER, LAMINATED	43
1 1 1 - A			690124-1	WASHER, RAM	42
1 1 1 - A			7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1 1 1 - A			23241-6	BALL, STEEL	40
1 1 1 - A			690170-1	SPRING, COMPRESSION	39
1 1 1 - C			690142-1	DISC, INSULATION	38
1 1 1 - D			354777-1	WIRE DISC, PLASTIC	37
1 1 1 - A			22480-5	WASHER, SPRING	36
1 1 1 - B			690212-1	POST, RAM	35
1 1 1 - B			690786-1	SUPPORT, TERMINAL	34
1 1 1 - D			455675-1	PLATE, BASE	33
1 1 1 - A			690432-3	SCREW, ADJUSTMENT	32
					31
1 1 1 - B			455689-1	BLOCK, STRIP GUIDE ADJ	30
1 1 1 - C			3-455671-9	PLATE, STRIP GUIDE	29
					28
2 2 2 - A			1-22284-0	SPRING, DRAG	27
1 1 1 - B			690546-1	LEVER, DRAG RELEASE	26
1 1 1 - B			690754-7	DRAG, TERMINAL	25
1 1 1 - D			1-690440-9	GUIDE, STRIP (REAR)	24
1 1 1 - A			1-690712-1	GUIDE, STRIP (FRONT)	23
- - 1 - B			690472-2	STRIPPER	22
					21
1 1 - - B			679218-1	STRIPPER WIRE STOP ASSY	20
1 1 - - B			458949-1	STRIPPER	19
					18
					17
					16
					15
					14
					13
					12
					11
					10
1 1 1 - B			853714-5	PLATE, REAR SHEAR	9
1 1 1 - C			1214596-2	ANVIL	8
1 1 1 - C			1-240641-9	SPACER, DEPRESSOR (REAR)	7
					6
					5
1 1 1 - B			238009-4	SPACER, BLOCK CRIMPER	4
1 1 1 - C			3-683453-6	CRIMPER, INSULATION	3
1 1 1 - C			853720-5	BLADE, SLUG	2
1 1 1 - C			6-458141-7	CRIMPER, WIRE	1
QTY REOD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS



DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL	HT TR	FIN
DR	W. HOOVER	30JUN98	APP	30JUN98
CHK	C. ERISMAN	REL	T. ELBIN	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				
SCALE	DWG NO	680622		
MACHINE REF		MINI APPL		
SHEET		REV		
1 OF 1		A1		