18-24 AWG: 70-9296

General Information





KYOCERA AVX continues to develop innovative connectors for the industrial electronics market that provide significant benefits over existing, outdated connector solutions. The latest release is single vertical Wire-to-Board (WTB) contacts that provide cost effective, yet robust discrete wire termination without the expense of an insulator and assembly costs. This new family of top and bottom entry contacts compliments the existing vertical poke home connectors already on the market, providing a lower cost solution without jeopardizing performance

The new contacts support both solid and stranded wires ranging from 24AWG down to 18AWG and current ratings as high as 12 amps. The set of four contacts provide both top and bottom entry for FR4 and metal core printed circuit boards.

APPLICATIONS

- Machine Controls: motors, drives, solenoids, sensors, fans and pumps
- Commercial Buildings: controls, security, fire and sensors
- · Smart Grid: meters, breakers and panels
- SSL/LED; bulbs, fixtures, signage and streetlights

FEATURES AND BENEFITS

- Dual Beam contact provides maximum mechanical stability and wire retention
- Tape and reel packaged for automated SMT placement
- Staged current rating based on AWG, maximum is 12A (18AWG)
- Increased functionality with the single contact placement: multiple contacts and/or specific individual locations

ELECTRICAL

- Voltage Rating: 300V Based on placement distance
- Current Rating: See matrix below

ENVIRONMENTAL

Operating Temperature: -40°C to +125°C

MECHANICAL

- · Contact Material: Phosphor Bronze
- · Contact Plating: Pure Tin
- · Durability: 5 Cycles

HOW TO ORDER





Code	Contact Location	Wire Insertion Direction	Recommended For Board Type	Wire Gauges
103	Top Side	Bottom Entry	FR4	18 – 24 AWG
113	Through Board	Top Entry	FR4	18 - 24 AWG
123	Top Side	Bottom Entry	Metal Clad	18 - 24 AWG
133	Through Board	Top Entry	Metal Clad	18 - 24 AWG





CURRENT RATING

18AWG	20AWG	22AWG	24AWG
15A	14A	10A	9A

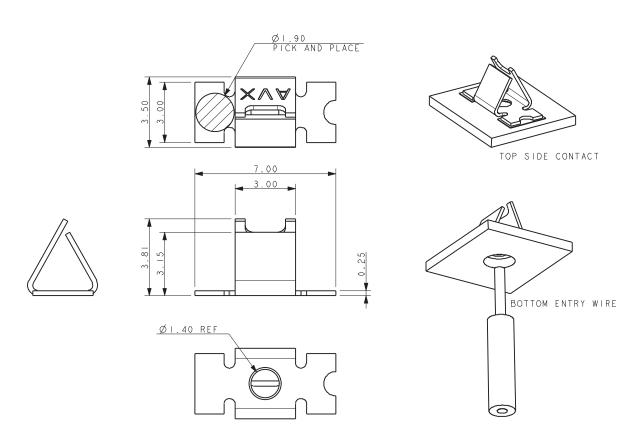
Certification: UL File #E90723

18-24 AWG: 70-9296

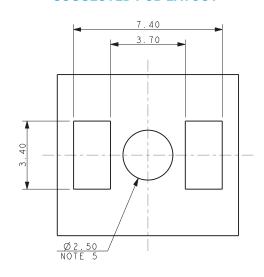
Top Side Contact - Bottom Entry Wire (FR4 Board)



70-9296-001-103-006 9296 VERTICAL MOUNT SMT CONTACT **TOP SIDE CONTACT - BOTTOM ENTRY WIRE (FR4 BOARD)**



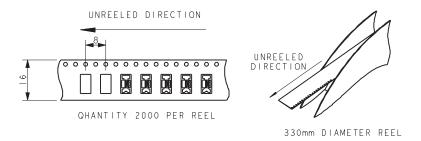
SUGGESTED PCB LAYOUT



NOTES:

- 1. CONTACT MOUNTS ON TOP SIDE OF BOARD, WIRE INSERTED FROM UNDERSIDE OF BOARD.
- 2. STYLE RECOMMENDED FOR FR4 BOARDS WHERE MINIMUM CLEARANCE REQUIRED TO CONTACT AND MOUNTING PADS.
- 3. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-161 AND APPLICATION NOTES 201-01-175.
- 4. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 5. HOLE FOR WIRE INSERTION.
- 6. PACING IN TAPE AND REEL. 2000 PIECES PER REEL.
- 7. FOR WIRE TRIM DETAILS REFER TO PAGE 115.
- 8. UL REFERENCE E90723.
- 9. GENERAL TOLERANCE ±0.10.

PACKING DETAILS





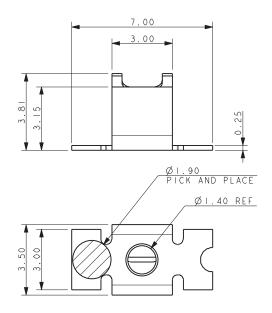
18-24 AWG: 70-9296

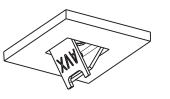
Through Board Contact - Top Entry Wire (FR4 Board)



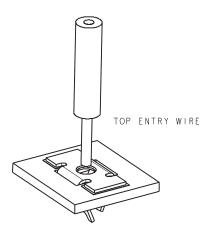
70-9296-001-113-006 9296 VERTICAL MOUNT SMT CONTACT THROUGH BOARD CONTACT - TOP ENTRY WIRE (FR4 BOARD)



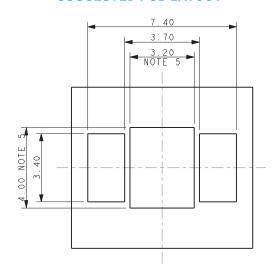




THROUGH BOARD CONTACT



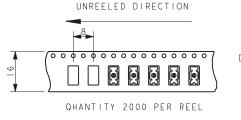
SUGGESTED PCB LAYOUT

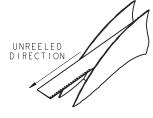


NOTES:

- 1. CONTACT MOUNTS THROUGH THE BOARD, WIRE INSERTED FROM TOP SIDE
- 2. OF BOARD.
- 3. STYLE RECOMMENDED FOR FR4 BOARDS WHERE MINIMUM CLEARANCE REQUIRED TO CONTACT AND MOUNTING PADS.
- 4. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-161 AND APPLICATION NOTES 201-01-175.
- 5. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 6. HOLE DIMENSIONS FOR CONTACT.
- 7. PACING IN TAPE AND REEL, 2000 PIECES PER REEL.
- 8. FOR WIRE TRIM DETAILS REFER TO PAGE 115.
- 9. UL REFERENCE E90723.
- 10. GENERAL TOLERANCE ±0.10.

PACKING DETAILS





330mm DIAMETER REEL

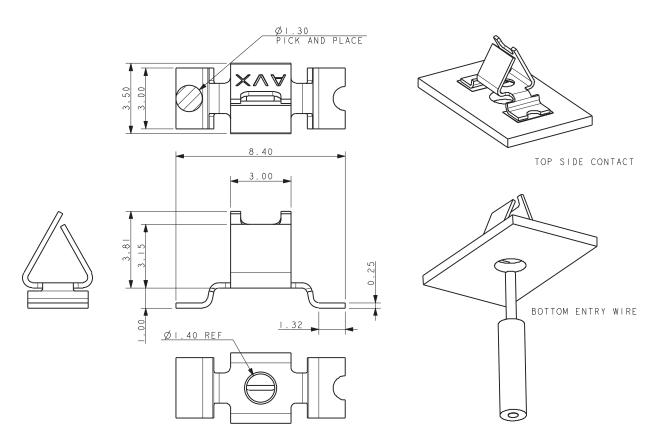
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18-24 AWG: 70-9296

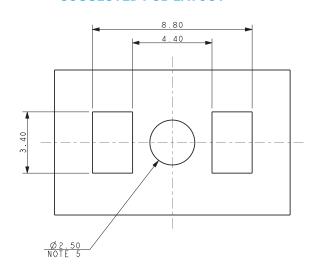
Top Side Contact - Bottom Entry Wire (Metal Board)



70-9296-001-123-006 9296 VERTICAL MOUNT SMT CONTACT **TOP SIDE CONTACT - BOTTOM ENTRY WIRE (METAL BOARD)**



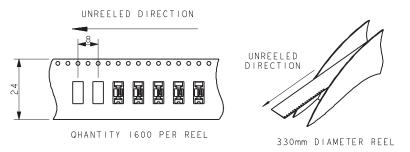
SUGGESTED PCB LAYOUT



NOTES:

- 1. CONTACT MOUNTS ON TOP SIDE OF BOARD, WIRE INSERTED FROM UNDERSIDE OF BOARD.
- 2. STYLE RECOMMENDED FOR METAL CLAD BOARDS WHERE MAXIMUM CLEARANCE REQUIRED TO CONTACT AND MOUNTING PADS.
- 3. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-161 AND APPLICATION NOTES 201-01-175.
- 4. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 5. HOLE FOR WIRE INSERTION.
- 6. PACING IN TAPE AND REEL, 1600 PIECES PER REEL.
- 7. FOR WIRE TRIM DETAILS REFER TO PAGE 115.
- 8. UL REFERENCE E90723.
- 9. GENERAL TOLERANCE ±0.10.

PACKING DETAILS

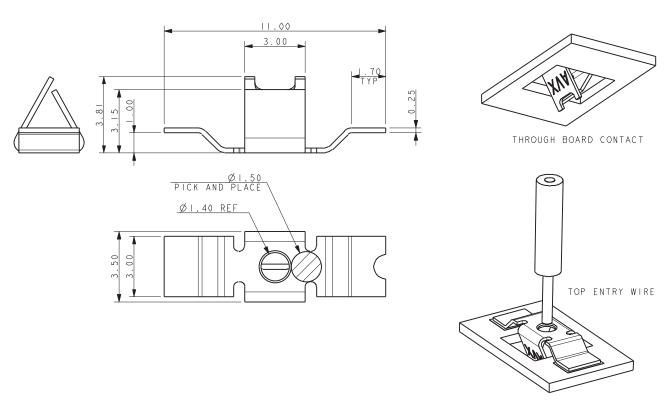


18-24 AWG: 70-9296

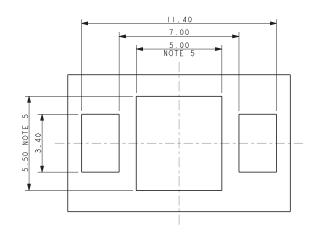
Through Board Contact - Top Entry Wire (Metal Board)



70-9296-001-133-006 9296 VERTICAL MOUNT SMT CONTACT THROUGH BOARD CONTACT - TOP ENTRY WIRE (METAL BOARD)



SUGGESTED PCB LAYOUT



NOTES:

- 1. CONTACT MOUNTS THROUGH THE BOARD, WIRE INSERTED FROM TOP SIDE OF
- 2. STYLE RECOMMENDED FOR METAL CLAD BOARDS WHERE ADDITIONAL CLEARANCE REQUIRED TO CONTACT AND MOUNTING PADS.
- 3. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-161 AND APPLICATION NOTES 201-01-175.
- 4. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 5. HOLE DIMENSIONS FOR CONTACT.
- 6. PACING IN TAPE AND REEL, 2000 PIECES PER REEL.
- 7. FOR WIRE TRIM DETAILS REFER TO PAGE 115.
- 8. UL REFERENCE E90723.
- 9. GENERAL TOLERANCE ±0.10.

PACKING DETAILS

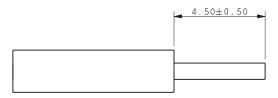
UNREELED DIRECTION UNREELED DIRECTION 0 00000000000 QHANTITY 2000 PER REEL 330mm DIAMETER REEL

18-24 AWG: 70-9296

Wire Trim Details



9296 VERTIAL MOUNT SMT CONTACT **WIRE TRIM DETAILS**



WIRE STRIP LENGTH, ALL STYLES



70-9296-001-103-006



70-9296-001-113-006



70-9296-001-123-006



70-9296-001-133-006

NOTES:

- 1. FOR FULL ASSEMBLY PROCEDURE REFER TO APPLICATION NOTES 201-01-175.
- 2. THE SAME WIRE STRIP LENGTH APPLIES TO ALL STYLES.
- 3. STRANDED WIRES SHOULD BE TWISTED TO PREVENT SINGLE STRANDS BECOMING DETACHED WHEN INSERTED INTO CONTACT.