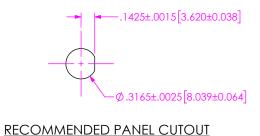
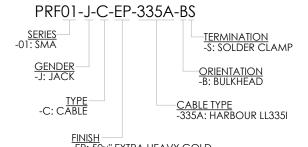
REVISION B

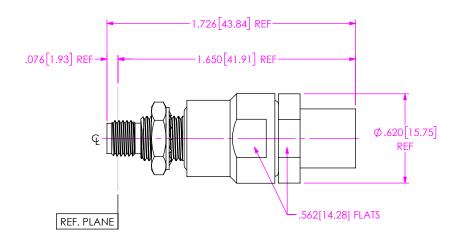
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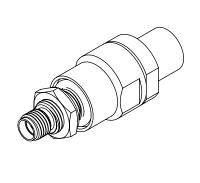


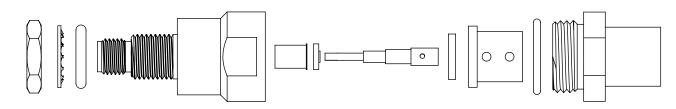
DESIGNED & DIMENSIONED IN INCHES[MILLIMETERS]



-EP: 50µ" EXTRA HEAVY GOLD CENTER CONTACT, PASSIVATED OUTER CONTACT







NOTES:

1. MATERIAL:

BODY, LOCK WASHER, LOCK NUT & CLAMP NUT: STAINLESS STEEL. SOCKET: BERYLLIUM COPPER. SOLDER FERRULE: BRASS. O-RING: SILICONE RUBBER. INSULATOR: PTFE. DIELECTRIC BEADS: ULTEM 1000.

2. FINISH:

BODY, LOCK WASHER, LOCK NUT & CLAMP NUT: PASSIVATED. CONTACT: 50µ" MIN. GOLD OVER 50µ" MIN. NICKEL PLATE. SOLDER FERRÜLE: 10µ" MIN. GOLD OVER 50µ" MIN. NICKEL PLATE.

3. PCI P/N: 4042.

EXPLODED VIEW NOT TO SCALE (FOR CLARITY ONLY)

> UNLESS OTHERWISE SPECIFIED. DIMENSIONS ARE IN INCHES. TOLERANCES ARE: **DECIMALS ANGLES** .XX: ±.01[0.3] .XXX: ±.005[0.13]

> > DO NOT SCALE DRAWING

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PROPRIETARY NOTE

PHONE: 812-944-6733 FAX: 812-948-5047

e-Mail info@SAMTEC.com DESCRIPTION: SMA BULKHEAD JACK, SOLDER CLAMP FOR HARBOUR LL335I CABLE

PRF01-J-C-EP-335A-BS

BY: SAMUEL C 07/23/2020 SHEET 1 OF 2

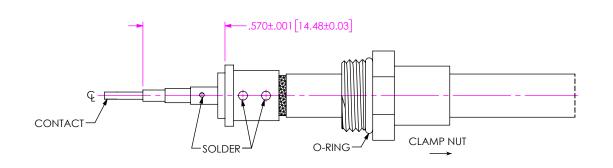
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SHEET SCALE: 1.5:1

.375±.020 [9.53±0.51] HARBOUR LL335I CABLE -.185±.015 [4.70±0.38]

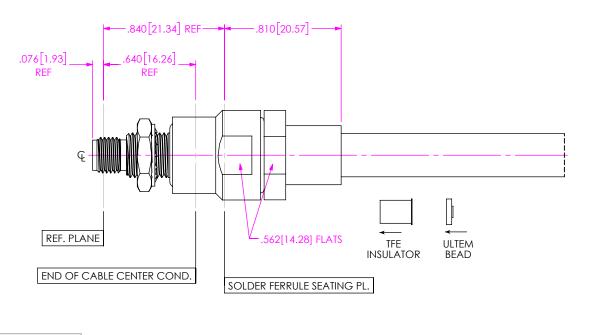
1. TRIM CABLE TO EXPOSE DIELECTRIC CORE AND BRAIDS AS SHOWN.

IN-PROCESS 1



- 2A. SLIDE CLAMP NUT OVER CABLE AS SHOWN.
- 2B. INSERT CABLE INTO SOLDER FERRULE UNTIL INNER BRAID SEATS IN FERRULE. THEN SOLDER TO CABLE WHERE SHOWN.
- 2C. TRIM DIELECTRIC CORE FLUSH WITH FACE OF SOLDER FERRULE.
- 2D. SLIDE DIELECTRIC STOP ONTO CABLE CENTER CONDUCTOR AND SOLDER CONTACT FLUSH TO STOP TO DIMENSION SHOWN.

IN-PROCESS 2



- 3A. INSERT INSULATOR AND FWD ULTEM BEAD INTO CONNECTOR BODY IN ORIENTATION SHOWN.
- 3B. INSERT CABLE/CONTACT SUB-ASSEMBLY INTO CONNECTOR UNTIL SEATED AND TIGHTEN CLAMP NUT TO 35-45 IN-LBS.

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PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322

DESCRIPTION: DO NOT SCALE DRAWING

SMA BULKHEAD JACK, SOLDER CLAMP FOR HARBOUR LL335I CABLE

PRF01-J-C-EP-335A-BS

SHEET SCALE: 1.5:1

BY: SAMUEL C

07/23/2020 SHEET 2 OF 2

IN-PROCESS 3

F:\DWG\MISC\MKTG\PRF01-J-C-EP-335A-BS-MKT.SLDDRW