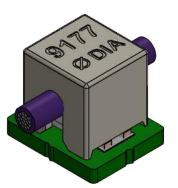
General Information



GENERAL DESCRIPTION

The 917X series of surface mount Insulation Displacement Connectors (IDC) were developed to meet the harsh requirements of automotive and industrial applications. This industry proven series of connectors provides a robust, reliable, and efficient method to connect individual wires ranging from 12 AWG to 30 AWG directly to a PCB. The single contact design can function as a standalone component. It provides our designers access to IDC technology in an easy-to-use form factor allowing them to bring power and signal to a PCB in a wide range of applications.

These connectors have been tested to various levels of shock, vibration, and temperature cycling to prove their reliability and robustness. The simplicity of inserting a wire into an SMT contact with a small tool or optional retention / termination cap allows a wide range of devices to be connected to the PCB without soldering. The IDC contact provides a gas-tight connection to the wire and the optional cap provides a positive strain relief even in the harshest conditions. In case of repair, the wires can be removed and replaced up to three times.

APPLICATIONS

- Industrial motor controls, drives & pumps
- · Commercial building wiring and electrical systems
- Outdoor/Transportation lighting
- Solar and alternative energy

FEATURES AND BENEFITS

- Proven "gas tight" cold welded wire termination
- Redundant contact systems provides enhanced wire retention and high current carrying capabilities
- Cost effective insulator-less contact system
- Optional termination cap provides additional strain relief for severe environments

ELECTRICAL

60

Prefix

9177

Series

ENVIRONMENTAL

- Current Rating: 15 Amps/Contact Voltage Rating: 600 VAC (RMS) or DC Equivalent
- Operating Temperature: -40°C to +125°C
 Storage Temperature:
 - -40°C to +70°C

MECHANICAL

- Cap Insulator Material: High Temperature Nylon: UL94V-0
- Contact Material: Phosphor Bronze
- Contact Plating: Pure tin over nickel
- Durability: 3 termination cycles

HOW TO ORDER – CONTACT OPTIONS

70	9177	001	<u>5XX</u>	006		B B
Prefix	Series	No. of Ways 001 = 1	Description 591 = 12AWG Stranded and Solid 501 = 14AWG Stranded and Solid 512 = 16AWG Stranded and Solid 522 = 18AWG Stranded and Solid	Plating 006 = Pure Tin all over	RoHS	c Ma us

Safety Standards: UL 1977-File #E90723, CSA C22.2 NO. 182.3

HOW TO ORDER - CAP OPTIONS - SEE PAGE 45

No. of Ways	5XX Description				
001 = 1	PART NUMBER	DIM. A	TEXT	WIRE	COLOR
	60-9177-001-542-100	0.00	- 10	12	WHITE (STANDARD)
	60-9177-001-542-000	3.90	0 ø 4.2	AWG	BLACK (SPECIAL ORDER)
	60-9177-001-531-100	2.75	# 2.1	12	WHITE (STANDARD)
	60-9177-001-531-000	2.75	⁷⁵ Ø 3.1 AV	AWG	BLACK (SPECIAL ORDER)
	60-9177-001-526-100	2.25	ø 2.6	14	WHITE (STANDARD)
	60-9177-001-526-000	2.25	Ø 2.0	AWG	BLACK (SPECIAL ORDER)
	60-9177-001-522-100	1.00		16	WHITE (STANDARD)
	60-9177-001-522-000	1.90	ø 2.2	AWG	BLACK (SPECIAL ORDER)
	60-9177-001-519-100	1.65	ø 1.9	18	WHITE (STANDARD)
	60-9177-001-519-000	1.05	Ø 1.9	AWG	BLACK (SPECIAL ORDER)

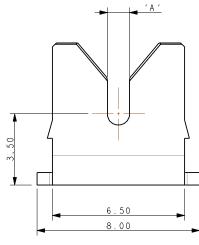
100
Color
100 = White
(Standard) 000 = Black (Special)

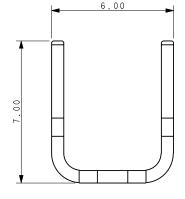
KYDCERA The Important Information/Disclaimer is incorporated in the catalog where these specifications came from or available online at www.kyocera-avx.com/disclaimer/ by reference and should be reviewed in full before placing any order.

Contact Detail



CONTACT DETAILS





	CODE Sheet i	ACCEPTED WIRE GAUGE
	591	I2AWG STRANDED AND SOLID
	501	I4AWG STRANDED AND SOLID
(512	I6AWG STRANDED AND SOLID
$\overline{}$	522	I8 AWG STRANDED AND SOLID

NOTES:

- 1. CONNECTOR FO IDC WIRE TO BOARD CONNECTION.
- 2. CONTACT MATERIAL: PHOSPHORE BRONZE.
- 3. CONTACT PLATING: PURE TIN.
- 4. CONTACTS DESIGNED TO ACCEPT BETWEEN 12 AND 18 GAUGE STANDED WIRE, SEE TABLE.
- 5. ALL DIMENSIONS FOR REFERENCE UNLESS OTHERWISE STATED.
- 6. FOR FULL PRODUCT SPECIFICATIONS REFER TO AVX SPECIFICATION 201-01-208 AND APPLICATION NOTES 201-01-209.
- 7. SMT PCB LAYOUT, REFER TO PAGE 43.
- 8. PACKING IN TAPE AND REEL, QUANTITY PER REEL 700.
- 9. ASSEMBLY TOOLING ON PAGE 44.
- 10. UL REFERENCE E90723 (US AND CANADA).

PACKING DETAILS

700

480mm

120mm

REEL QTY

LEADER

TRAILER

|--|

PICK AND PLACE AREA

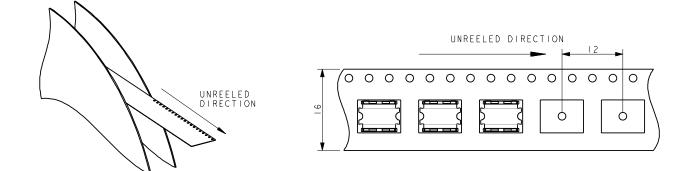
ΎΑ΄

1.50

1.10

0.82

0.72

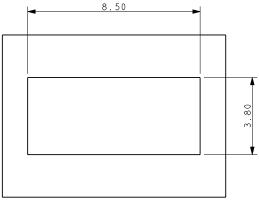


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IDC Wire to Board Connector Single Contact





SUGGESTED PCB LAYOUT

ORIENTATION OF CONTENT ON PAD

NOTES:

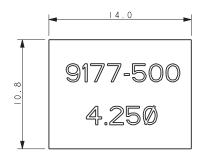
- 1. FOR FULL PRODUCT SPECIFICATION REFER TO AVX SPEC 201-01-208 AND Application Notes 201-01-209
- 2. DIMENSIONS SHOWN ARE REFERENCE DIMENSIONS.
- 3. ASSEMBLY TOOLING ON PAGE 44.

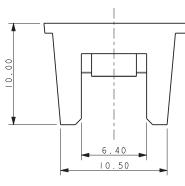
KYDEERA The Important Information/Disclaimer is incorporated in the catalog where these specifications came from or available online at www.kyocera-avx.com/disclaimer/ by reference and should be reviewed in full before placing any order.

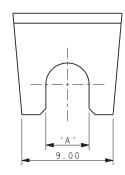
Assembly Tooling



ASSEMBLY TOOLING







	Wire Guage	Max Insulation (Dimensions 'A')	Tool Number Metal Tool for High Volume	Tool Numbere Plastic Tool for Small to Medium Volume
ſ	12-18 AWG	ø 4.25	06-9177-7020-01-001	06-9177-7022-01-001
ſ	12-18 AWG	ø 3.50	06-9177-7020-02-001	06-9177-7022-02-001
	12-18 AWG	ø 2.75	06-9177-7020-03-001	06-9177-7022-03-001

NOTES:

1. ASSEMBLY TOOLING FOR CONTACTS 70-9177-001-5XX-006 ONLY.

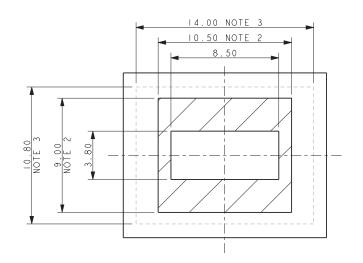
2. MINIMUM AREA OF PCB TO BE KEPT CLEAR OF COMPONENTS. TRACKS PERMISSIBLE.

3. MAXIMUM COMPONENT HEIGHT 9.0MM IN THIS AREA.

4. REFER TO TABLE FOR CORRECT TOOL/WIRE COMBINATION.

5. REFER TO APPLICATION NOTE 201-01-209 FOR FURTHER INFORMATION.

6. DIMENSIONS FOR TOOL ARE REFERENCE DIMENSIONS.

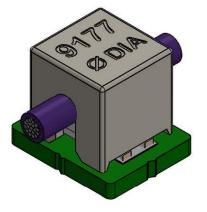


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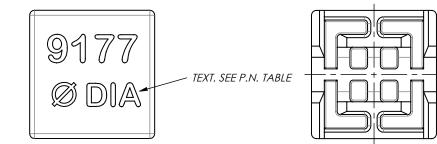
SINGLE IDC CONTACT 12-18 AWG: 9177-500 Cap Details

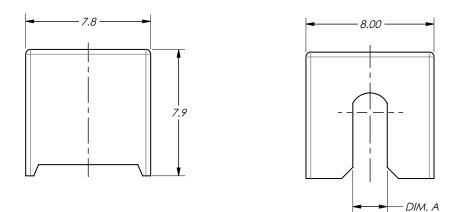


CAP DETAILS



PART NUMBER	DIM. A	TEXT	WIRE	COLOR
60-9177-001-542-100	3.90	a 4 0	ø 4.2 12 AWG	WHITE (STANDARD)
60-9177-001-542-100	3.90	Ø 4.Z		BLACK (SPECIAL ORDER)
60-9177-001-531-100	0.75	2.75 ø 3.1	12 AWG	WHITE (STANDARD)
60-9177-001-531-000	2.75			BLACK (SPECIAL ORDER)
60-9177-001-526-100	2.25	ø 2.6	14 AWG	WHITE (STANDARD)
60-9177-001-526-000	2.25			BLACK (SPECIAL ORDER)
60-9177-001-522-100	1.90	ø 2.2	16 AWG	WHITE (STANDARD)
60-9177-001-522-000	1.90			BLACK (SPECIAL ORDER)
60-9177-001-519-100	1.65	1.65 ø 1.9	18 AWG	WHITE (STANDARD)
60-9177-001-519-000				BLACK (SPECIAL ORDER)





NOTES:

- 1. CAP FOR TERMINATING WIRES TO 9177-500 SERIES CONTACTS.
- 2. MATERIAL: HIGH TEMPERATURE NYLON; UL94V-0.
- 3. FOR FULL PRODUCT SPECIFICATION, REFER TO PRODUCT SPEC 201-01-208 AND APPLICATION NOTES 201-01-209.
- 4. PACKAGING TO BE BULK WITH 700 PARTS PER BAG.
- 5. FOR INSTALLATION DETAILS, SEE DRAWING 70-9177-001-5XX-006S.
- 6. PCB MUST BE CLEAR OF COMPONENTS ALLOWING CAP TO SEAT.

The Important Information/Disclaimer is incorporated in the catalog where these specifications came from or available online at www.kyocera-avx.com/disclaimer/ by reference and should be reviewed in full before placing any order.