

Power Supply IC Series for TFT-LCD Panels

# Multi-Channel System Power Supply IC

## BM81028AMWV

● **General Description**

BM81028AMWV is a system power supply IC for TFT-LCD panels which are used in monitors, notebook type displays, and tablets. This IC incorporates HAVDD, VCOM amplifier in addition to the power supply for panel driver (SOURCE, GATE, and LOGIC power supplies). Moreover, this IC has a built-in EEPROM for sequence and output voltage setting retention.

● **Applications**

TFT-LCD Panels which are used in Monitors, Note PCs and Tablets.

● **Features**

- Input voltage range: 2.7V to 5.5V
- Standby current: 1.4μA (Typ)
- Operating temperature range: -40°C to +85°C
- Step-down DC/DC converter 2-channels (Synchronous rectification)
- Step-up DC/DC converter (Integrated load switch and Synchronous rectification)
- HAVDD amplifier (8bit Resolution)
- VCOM amplifier (8bit Resolution)
- Positive charge pump (Integrated diode)
- Negative charge pump
- I<sup>2</sup>C Interface Output Voltage Setting Control Function (Integrated EEPROM)
- Switching frequency switching function (600kHz, 1200kHz)
- Protection circuits
  - Under-Voltage Lockout
  - Thermal Shut Down
  - Over-Current Protection
  - Over-Voltage Protection
  - Short Circuit Protection (Timer Latch type)
- Input tolerant (SCL, SDA, EN)

● **Package**

UQFN28V4040A

W(Typ) D(Typ) H(Max)  
4.0mm x 4.00mm x 1.00mm

● **Typical Application Circuit**

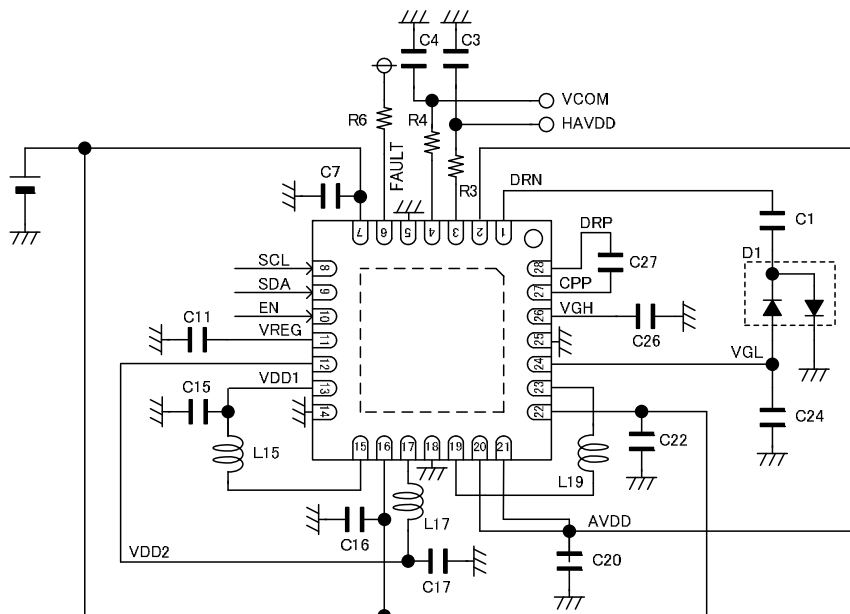


Fig.1. Typical Application Circuit

○Product structure : Silicon monolithic integrated circuit ○This product has no designed protection against radioactive rays

●Pin Configuration

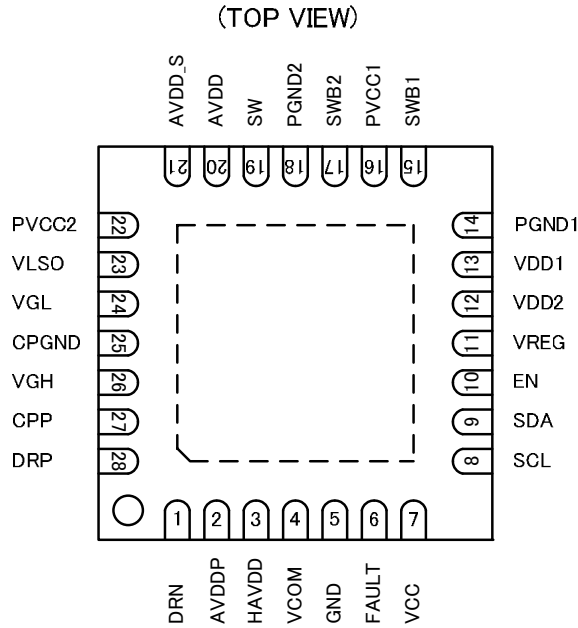


Fig.2 Pin Configuration

●Pin Descriptions

Pin No.	Pin Name	Function	Pin No.	Pin Name	Function
1	DRN	Negative charge pump driver pin	15	SWB1	Step-down DC/DC switching pin 1
2	AVDDP	AVDD input	16	PVCC1	Step-down DC/DC power supply input
3	HAVDD	HAVDD amplifier output	17	SWB2	Step-down DC/DC switching pin 2
4	VCOM	VCOM amplifier output	18	PGND2	Step-down/-up DC/DC ground
5	GND	Ground	19	SW	Step-up DC/DC switching pin
6	FAULT	FAULT signal output	20	AVDD	Step-up DC/DC output
7	VCC	Power supply input	21	AVDD_S	Step-up DC/DC output feedback
8	SCL	Serial clock input (I2C)	22	PVCC2	Step-up DC/DC load switch input
9	SDA	Serial clock data input (I2C)	23	VLISO	Step-up DC/DC load switch output
10	EN	Enable input	24	VGL	Negative charge pump feedback
11	VREG	Inner power supply output	25	CPGND	Charge pump ground
12	VDD2	Step-down DC/DC output feedback input 2	26	VGH	Positive charge pump feedback
13	VDD1	Step-down DC/DC output feedback input 1	27	CPP	Built-in Positive charge pump switching Di output
14	PGND1	Step-down DC/DC ground	28	DRP	Positive charge pump driver pin

●Block Diagram

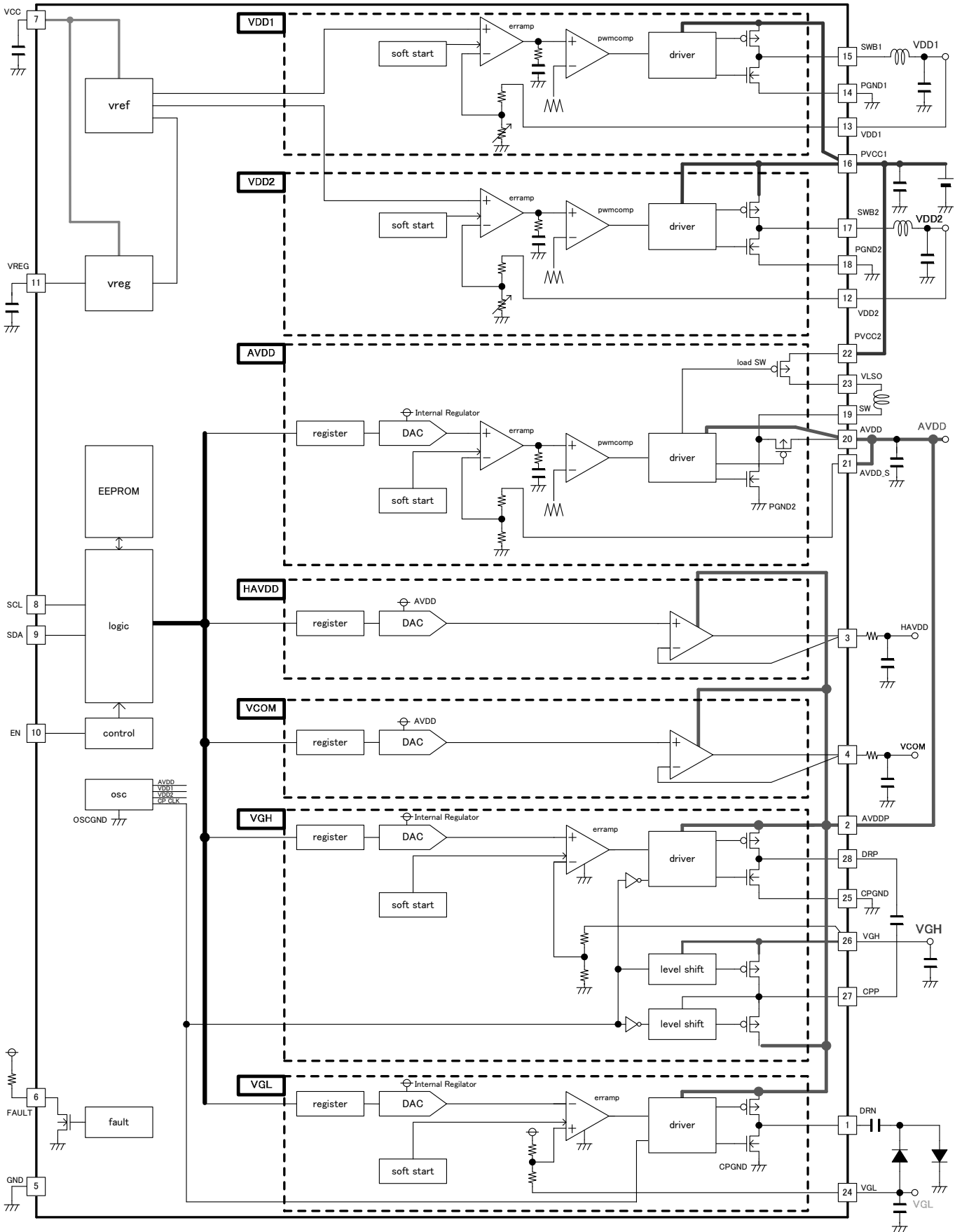


Fig.3 Block Diagram

**●Function Description of Each Block**

Enumerated below are the different blocks and the output voltages they generate. Also, discussed are the protection circuits that can shut down each block to prevent IC destruction.

All output voltages generated by each block, startup order, and delay time (DELAY1 and DELAY2) can be set through the EEPROM. Upon start-up, these settings are read from the EEPROM and copied to the registers.

- ① **Buck Converter Block (VDD1, VDD2)**  
Generates the VDD1 and VDD2 voltages after VCC UVLO release at EN=High.  
This block shuts down when SCP or OCP is detected.
- ② **Boost Converter Block (AVDD)**  
Generates the AVDD voltage after the configured DELAY2 time.  
This block shuts down when OVP, SCP, or OCP is detected.
- ③ **HAVDD Amp Block (HAVDD)**  
Generates the HAVDD voltage based on the AVDD voltage.  
Thus, the HAVDD voltage is produced after the AVDD voltage.
- ④ **VCOM Amp Block (VCOM)**  
Generates the VCOM voltage based on the AVDD voltage.  
Thus, the VCOM voltage is produced after the AVDD voltage.
- ⑤ **Positive Charge Pump Block (VGH)**  
Generates the VGH voltage based on the AVDD voltage.  
Thus, the VGH voltage is produced after the AVDD voltage.  
This block shuts down when SCP is detected.
- ⑥ **Negative Charge Pump Block (VGL)**  
Generates the VGL voltage based on the AVDD voltage.  
It starts up after the configured DELAY2 time.  
This block shuts down when SCP is detected.

### ● Absolute Maximum Ratings

PARAMETER	SYMBOL	LIMITS			Unit
		MIN	TYP	MAX	
Power Supply Voltage	VCC, PVCC1, PVCC2	-0.3	—	6.5	V
Output Pin	SWB1, SWB2	-0.3	—	PVCC1+0.3	V
	VDD1, VDD2	-0.3	—	6.5	V
	AVDD, AVDDP, SW	-0.3	—	19	V
	VLSO	-0.3	—	6.5	V
	HAVDD, VCOM	-0.3	—	AVDDP+0.3	V
	DRP, DRN	-0.3	—	AVDDP+0.3	V
	CPP	-0.3	—	30	V
	VGH,	-0.3	—	36	V
	VGL	-15	—	0.3	V
	VREG	-0.3	—	VCC+0.3	V
FAULT	-0.3	—	6.5	V	
Functional Pin Voltage	SCL, SDA, EN	-0.3	—	6.5	V
Maximum Junction temperature	Tjmax <sup>(1)</sup>	—	—	150	°C
Power Dissipation	Pd <sup>(2)</sup>	2.01			W
Operating Temperature Range	Topr	-40	—	85	°C
Storage Temperature Range	Tstg	-55	—	150	°C

(1) Junction temperature at storage time.

(2) JEDEC standard (4 layers)

### ● Recommended Operating Ratings(T<sub>A</sub>=-40°C to +85°C)

PARAMETER	SYMBOL	MIN	TYP	MAX	Unit
Power Supply Voltage 1 ( DC/DC Block Protection Detection Voltage 1 setting)	VCC,PVCC1,PVCC2	2.7	—	5.5	V
Power Supply Voltage 2 ( DC/DC Block Protection Detection Voltage 2 setting)		2.9	—	5.5	V
Power Supply Voltage 3 ( DC/DC Block Protection Detection Voltage 3 setting)		3.1	—	5.5	V
Power Supply Voltage 4 ( DC/DC Block Protection Detection Voltage 4 setting)		3.3	—	5.5	V
SWB1,SWB2 Current	ISW1	—	—	1.0	A
SW Current	ISW2	—	—	1.5	A
Functional Pin Voltage	EN	-0.1	—	5.5	V
2 Line Serial Pin Voltage	SDA, SCL	-0.1	—	5.5	V
2 Line Serial Frequency	FCLK	—	—	400	kHz

**●Electrical Characteristics (Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V)**
**1. Buck DC/DC converter block 1 (VDD1)**

PARAMETER	SYMBOL	LIMITS			Unit	Condition
		MIN	TYP	MAX		
Output Voltage Range	VDD1	1.7	—	1.9	V	50mV step
		2.4	—	2.6		
Output Voltage Accuracy	VDD1_R	1.782	1.8	1.818	V	VDD1=1.8V setting
		2.475	2.5	2.525	V	VDD1=2.5V setting
Soft Start time	VDD1_SS	0.5	1	2	msec	The time where 90% of set voltage is reached.
Timer Latch Starting Time	VDD1_SCP	—	VDD1×0.8	—	V	
SWB1 H Side ON Resistance	RON_H1	—	300	480	mΩ	
SWB1 L Side ON Resistance	RON_L1	—	300	480	mΩ	
SWB1 H Side Leak Current	IL_H1	—	0	10	μA	
SWB1 L Side Leak Current	IL_L1	—	0	10	μA	
Current Limit	ILMT_SWB1	1.0	1.5	—	A	
Discharge Resistance	DISR_VDD1	—	25	50	Ω	

**2. Buck DC/DC converter block 2 (VDD2)**

PARAMETER	SYMBOL	LIMITS			Unit	Condition
		MIN	TYP	MAX		
Output Voltage Range	VDD2	1.1	—	1.3	V	50mV step
Output Voltage Accuracy	VDD2_R	1.188	1.2	1.212	V	VDD2=1.2V setting
Soft Start Time	VDD2_SS	0.5	1	2	msec	The time where 90% of set voltage is reached.
Timer Latch Starting Time	VDD2_SCP	—	VDD2×0.8	—	V	
SWB2 H Side On Resistance	RON_H2	—	300	480	mΩ	
SWB2 L Side On Resistance	RON_L2	—	300	480	mΩ	
SWB2 H Side Leak Current	IL_H2	—	0	10	μA	
SWB2 L Side Leak Current	IL_L2	—	0	10	μA	
Current Limit	ILMT_SWB2	1.0	1.5	—	A	
Discharge Resistance	DISR_VDD2	—	25	50	Ω	

**3. Boost DC/DC converter block (AVDD)**

PARAMETER	SYMBOL	LIMITS			Unit	Condition
		MIN	TYP	MAX		
Output Voltage Range	AVDD	8.0	—	14.5	V	0.1V step
Output Voltage Accuracy1	AVDD_R1	10.395	10.5	10.605	V	AVDD=10.5V setting
Output Voltage Accuracy2	AVDD_R2	-1.0	0	+1.0	%	AVDD=9.7 to 11.2V setting
Output Voltage Accuracy3	AVDD_R3	-1.7	0	+1.7	%	AVDD=8.0 to 9.6V, 11.3 to 12.8V setting
Output Voltage Accuracy4	AVDD_R4	-2.0	0	+2.0	%	AVDD=12.9 to 14.5V setting
Load Switch Soft Start time	LS_SS	1	2	4	msec	
Soft Start Time	AVDD_SS	3.5	5	6.5	msec	AVDD=10.5V setting
Timer Latch Starting Time	AVDD_SCP	—	AVDD×0.8	—	V	
Over-Voltage Protection voltage	AVDD_OVP	—	16	—	V	
SW H Side On Resistance	RON_H3	—	350	560	mΩ	
SW L Side On Resistance	RON_L3	—	350	560	mΩ	
SW H Side Leak Current	IL_H3	—	0	10	μA	
SW L Side Leak Current	IL_L3	—	0	10	μA	
Current Limit	ILMT_SW	1.5	2.0	—	A	
Load Switch ON Resistor	RON_LS	—	250	400	mΩ	
Maximum Duty	DMAX	80	90	—	%	
Discharge Resistance	DISR_AVDD	—	25	50	Ω	

● **Electrical Characteristics** (Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V)

4. HAVDD amplifier block (HAVDD)

PARAMETER	SYMBOL	LIMITS			Unit	Condition
		MIN	TYP	MAX		
Output Voltage Range	HAVDD	$0.6 \times$ AVDD- 3.1875	—	$0.6 \times$ AVDD	V	12.5mV step
Resolution	RES1	—	8	—	Bit	
Integral Non-Linearity Error (INL)	INL1	-1	—	+1	LSB	Input code: 02h to FDh
Differential Non-Linearity Error (DNL)	DNL1	-1	—	+1	LSB	Input code: 02h to FDh
Output Current Ability (Source)	ISOURCE1	—	200	—	mA	
Output Current Ability (Sink)	ISINK1	—	200	—	mA	
Load Stability	$\Delta$ VO1	—	10	70	mV	Io=-15mA to +15mA
Slew Rate	SR1	—	20	—	V/ $\mu$ sec	

5. VCOM amplifier block (VCOM)

PARAMETER	SYMBOL	LIMITS			Unit	Condition
		MIN	TYP	MAX		
Output Voltage Range	VCOM	$0.45 \times$ AVDD- 3.1875	—	$0.45 \times$ AVDD	V	12.5mV step
Resolution	RES2	—	8	—	Bit	
Integral Non-Linearity Error (INL)	INL2	-1	—	+1	LSB	Input code: 02h to FDh
Differential Non-Linearity Error (DNL)	DNL2	-1	—	+1	LSB	Input code: 02h to FDh
Output Current Ability (Source)	VOL2	—	200	—	mA	
Output Current Ability (Sink)	ISOURCE2	—	200	—	mA	
Load Stability	ISINK2	—	10	70	mV	Io=-15mA to +15mA
Slew Rate	SR2	—	20	—	V/ $\mu$ sec	
Discharge Resistor	DISR_VCOM	—	50	100	$\Omega$	

6. Positive charge pump block (VGH)

PARAMETER	SYMBOL	LIMITS			Unit	Condition
		MIN	TYP	MAX		
Output Voltage Range	VGH	13	—	26	V	0.2V step
Output Voltage Accuracy	VGH_R	17.1	18	18.9	V	VGH=18V setting
Soft Start time	VGH_SS	3.5	5	6.5	msec	VGH=18V setting
Timer Latch Starting Time	VGH_SCP	—	VGH $\times$ 0.8	—	V	
DRP H Side On Resistance	RON_H4	—	5	—	$\Omega$	
DRP L Side On Resistance	RON_L4	—	10	—	$\Omega$	
CPP H Side On Resistance	RON_H4	—	10	—	$\Omega$	
CPP L Side On Resistance	RON_L4	—	10	—	$\Omega$	
Discharge Resistance	DISR_VGH	—	150	300	$\Omega$	

7. Negative charge pump block (VGL)

PARAMETER	SYMBOL	LIMITS			Unit	Condition
		MIN	TYP	MAX		
Output Voltage Range	VGL	-9.5	—	-4	V	0.1V step
Output Voltage Accuracy	VGL_R	-6.3	-6	-5.7	V	VGH=-6.0V setting
Soft Start time	VGL_SS	3.5	5	6.5	msec	
Timer Latch Starting Time	VGL_SCP	—	VGL $\times$ 0.8	—	V	
DRN H Side On Resistance	RON_H5	—	5	—	$\Omega$	
DRN L Side On Resistance	RON_L5	—	10	—	$\Omega$	
Discharge Resistance	DISR_VGL	—	250	500	$\Omega$	

**●Electrical Characteristics (Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V)**

## 8. Overall (Entire device)

PARAMETER	SYMBOL	LIMITS			Unit	Condition
		MIN	TYP	MAX		
<b>【Inside Regulator Voltage】</b>						
VREG Output Voltage	VREG	2.15	2.3	2.45	V	
Load Stability	$\Delta V$	—	20	100	mV	IVREG=20mA
<b>【Oscillator Block】</b>						
DC/DC Block Oscillating Frequency 1	FOSC1	480	600	720	KHz	
DC/DC Block Oscillating Frequency 2	FOSC2	960	1200	1440	KHz	
Charge Pump block Oscillating Frequency 1	FOSC1_CP	240	300	360	KHz	
Charge Pump block Oscillating Frequency 2	FOSC2_CP	480	600	720	KHz	
<b>【Under Voltage Lock Out (UVLO) Circuit】</b>						
UVLO return voltage	VUVLO	2.2	2.4	2.6	V	
UVLO detection voltage	VDET	1.9	2.1	2.3	V	
Hysteresis	VHYS	-	0.3	-	V	
<b>【DC/DC Block Under-Voltage Lockout Circuit Block】</b>						
DC/DC Block Protection Detection Voltage 1	DC_DET1	2.35	2.5	2.65	V	UVLO is released when VCC exceeds 2.8V.
DC/DC Block Protection Detection Voltage 2	DC_DET2	2.55	2.7	2.85	V	UVLO is released when VCC exceeds 3.0V.
DC/DC Block Protection Detection Voltage 3	DC_DET3	2.75	2.9	3.05	V	UVLO is released when VCC exceeds 3.2V.
DC/DC Block Protection Detection Voltage 4	DC_DET4	2.95	3.1	3.25	V	UVLO is released when VCC exceeds 3.4V.
DC/DC Block Protection Return Voltage 1	DC_REL1	2.55	2.7	2.85	V	
DC/DC Block Protection Return Voltage 2	DC_REL2	2.75	2.9	3.05	V	
DC/DC Block Protection Return Voltage 3	DC_REL3	2.95	3.1	3.25	V	
DC/DC Block Protection Return Voltage 4	DC_REL4	3.15	3.3	3.45	V	
<b>【FAULT Signal Output Block】</b>						
Output Off Leak Current	IFL	—	0	10	uA	
Output On Resistance	RON_F	—	1	2	kΩ	
<b>【Control Signal Block1 SDA, SCL】</b>						
Minimum Output Voltage	VSDA	—	—	0.4	V	ISDA=3mA
H Level Input Voltage	VIH1	1.7	—	—	V	VCC=2.5~5.5V Ta=-40~+85°C
L Level Input Voltage	VIL1	—	—	0.6	V	VCC=2.5~5.5V Ta=-40~+85°C
<b>【Control Signal Block2 EN】</b>						
Pull-Down Resistance Value	RCTL2	280	400	520	kΩ	
H Level Input Voltage	VIH2	1.7	—	—	V	VCC=2.5~5.5V Ta=-40~+85°C
L Level Input Voltage	VIL2	—	—	0.6	V	VCC=2.5~5.5V Ta=-40~+85°C
<b>【Overall】</b>						
Standby Consumption Current	ICC1	0.8	1.4	2.0	μA	EN=L
Consumption Current	ICC2	1.7	3.2	4.7	mA	EN=H, No switching



●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

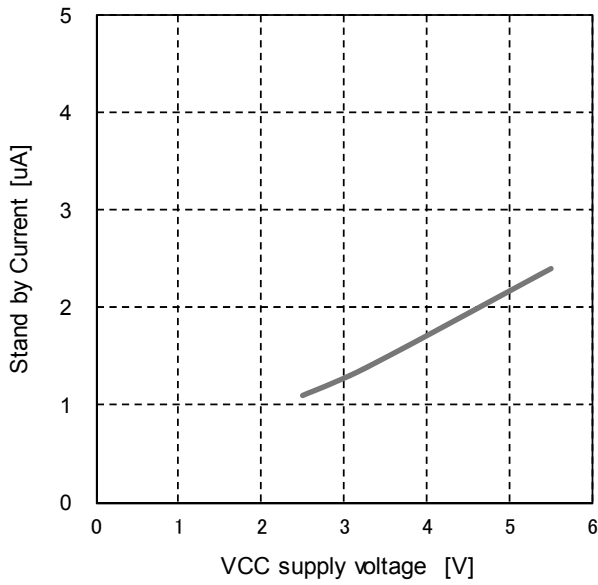


Fig.4 Standby Current

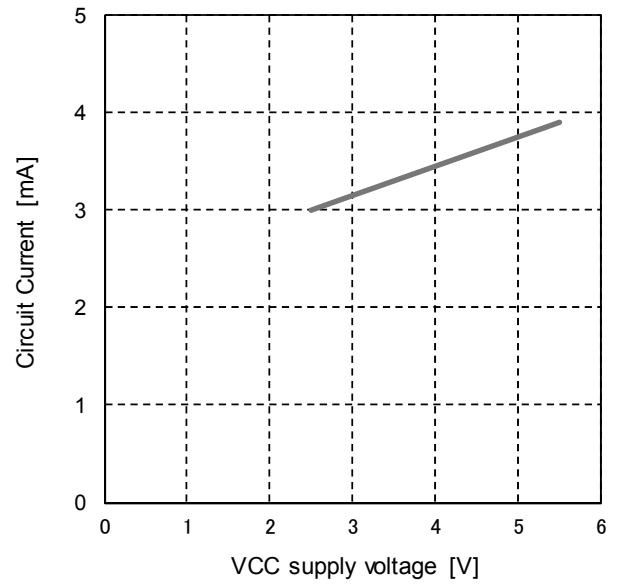


Fig.5 Circuit Current (No switching)

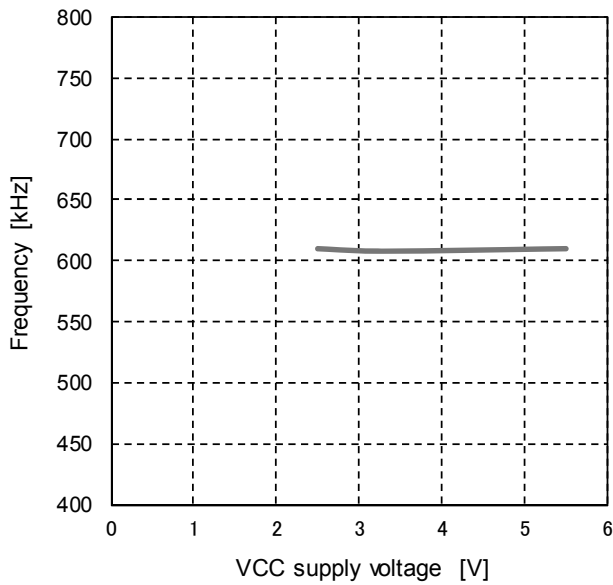


Fig.6 Switching Frequency (600kHz)

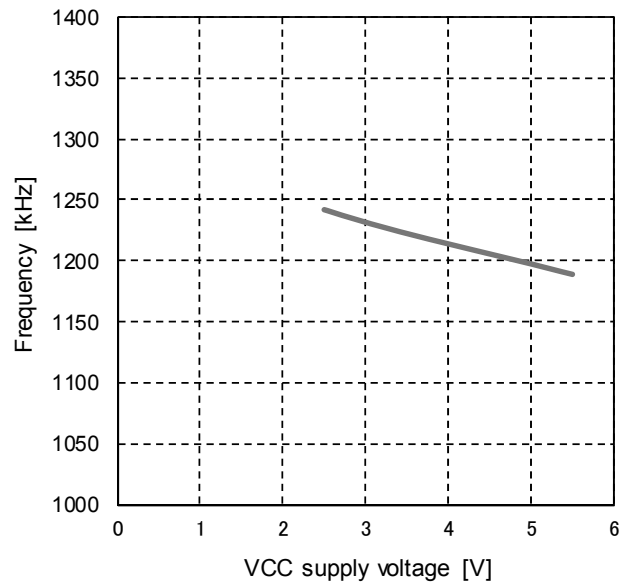
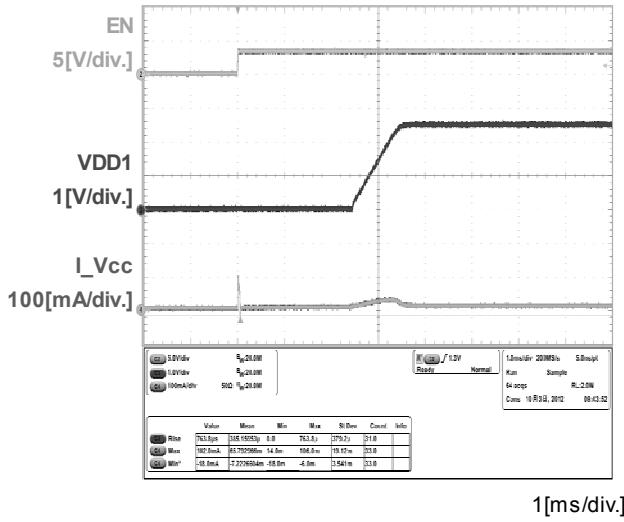


Fig.7 Switching Frequency (1200kHz)

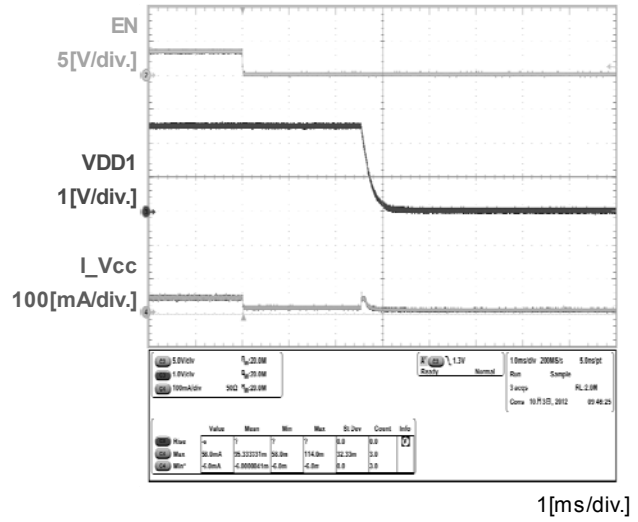
●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)



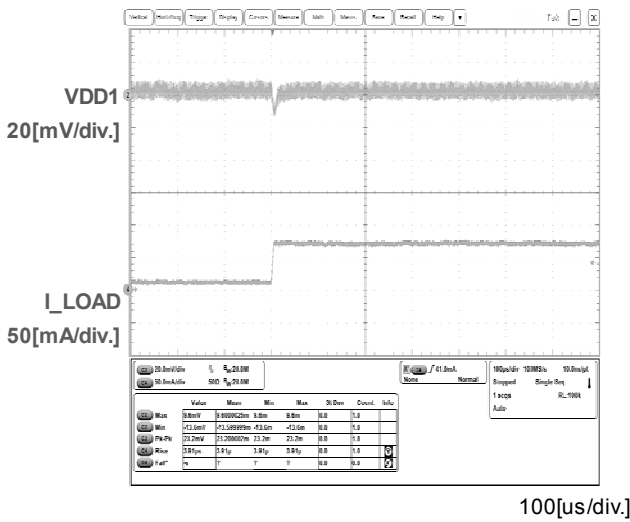
1[ms/div.]

Fig.8 VDD1 Start-up Sequence



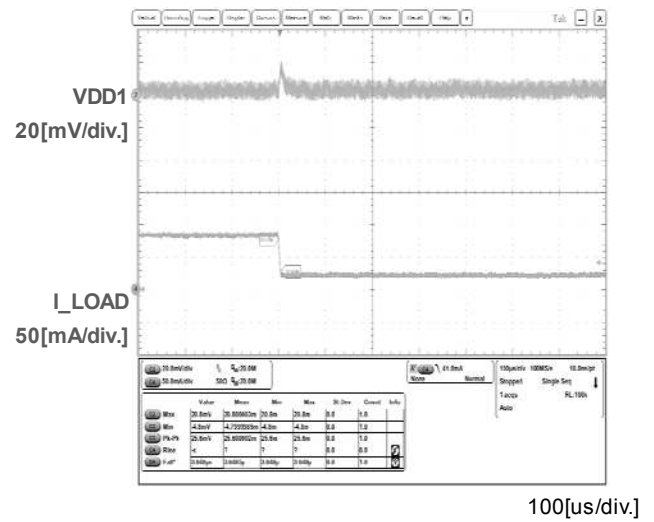
1[ms/div.]

Fig.9 VDD1 Off Sequence



100[us/div.]

Fig.10 VDD1 Load Transient (25mA→75mA, tr=4us)



100[us/div.]

Fig.11 VDD1 Load Transient (75mA→25mA, tf=4us)

●Reference

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

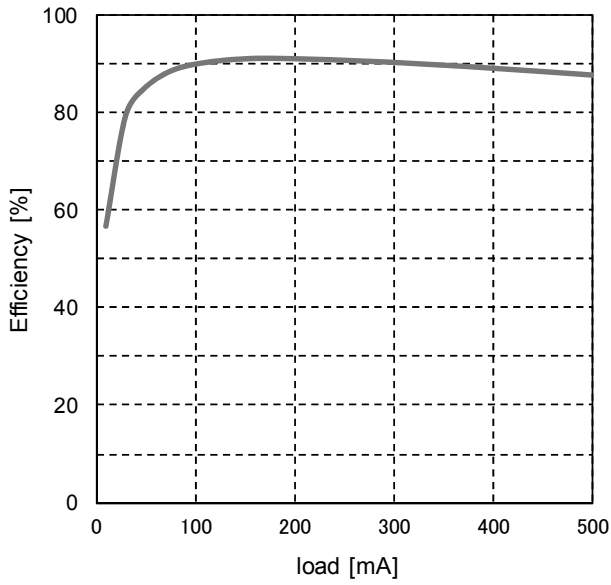


Fig.12 VDD1 Efficiency

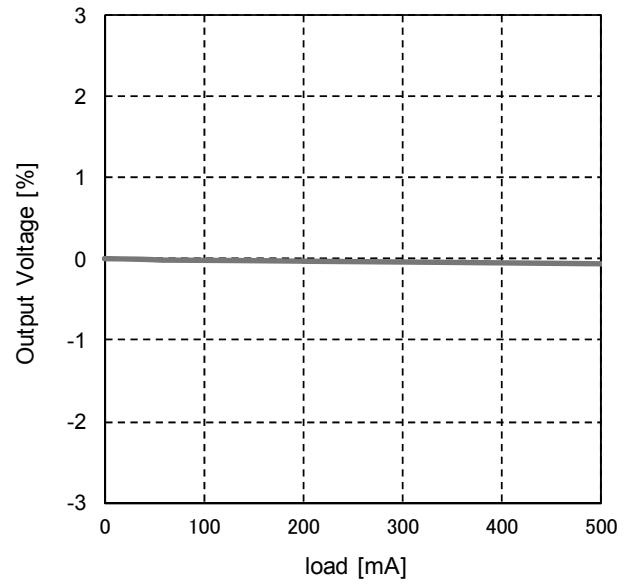


Fig.13 VDD1 Load Regulation

●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

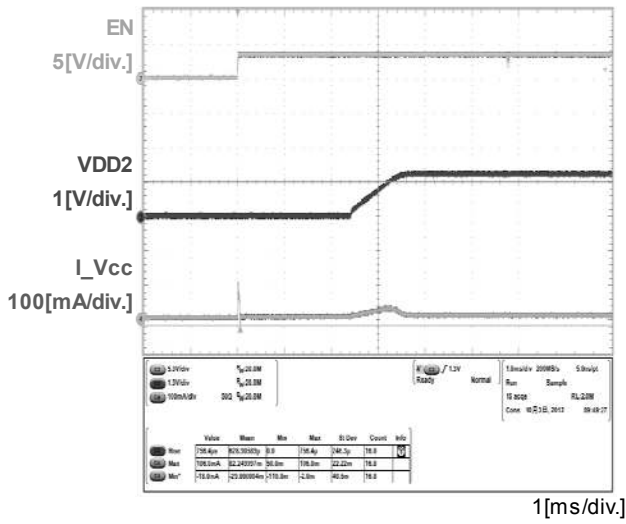


Fig.14 VDD2 Start-up Sequence

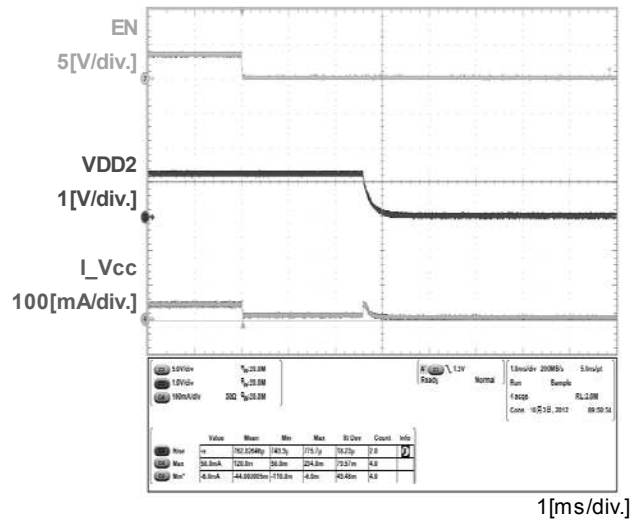


Fig.15 VDD2 Off Sequence

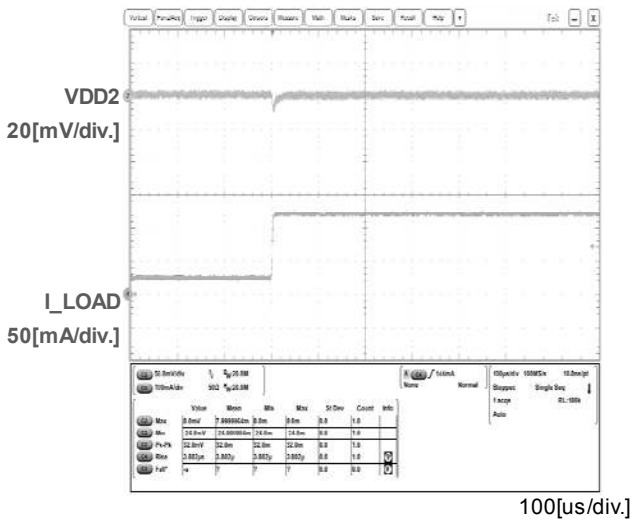


Fig.16 VDD2 Load Transient (50mA→250mA, tr=4us)

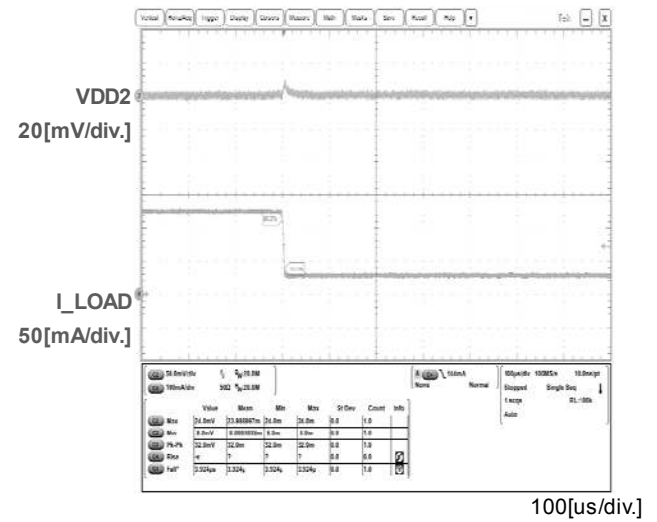


Fig.17 VDD2 Load Transient (250mA→50mA, tf=4us)

●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

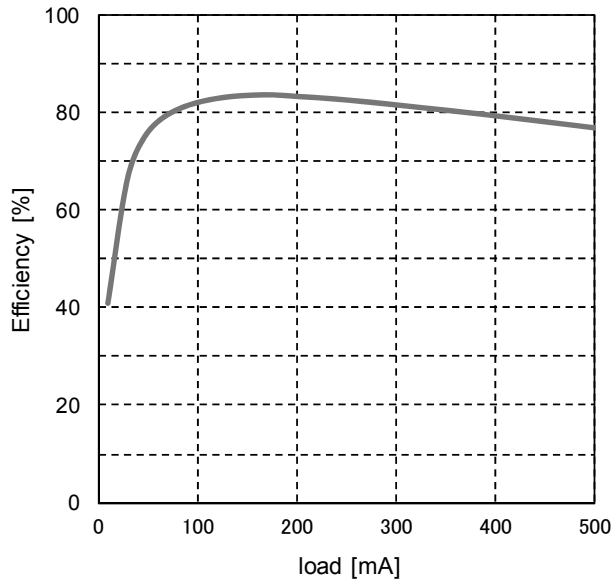


Fig.18 VDD2 Efficiency

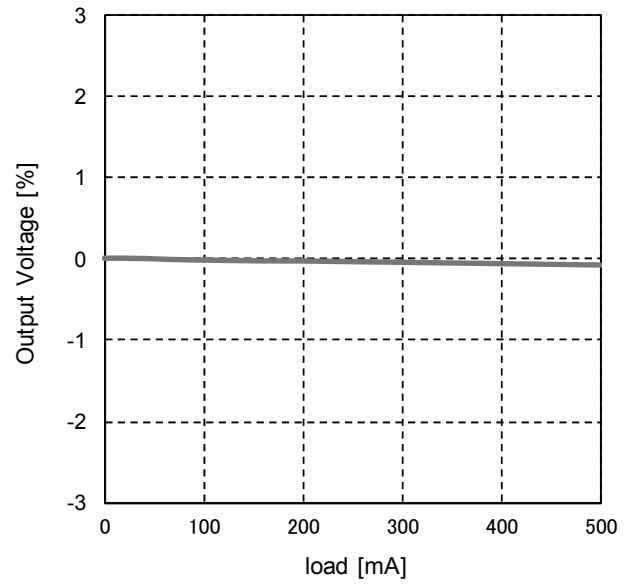


Fig.19 VDD2 Load Regulation

●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

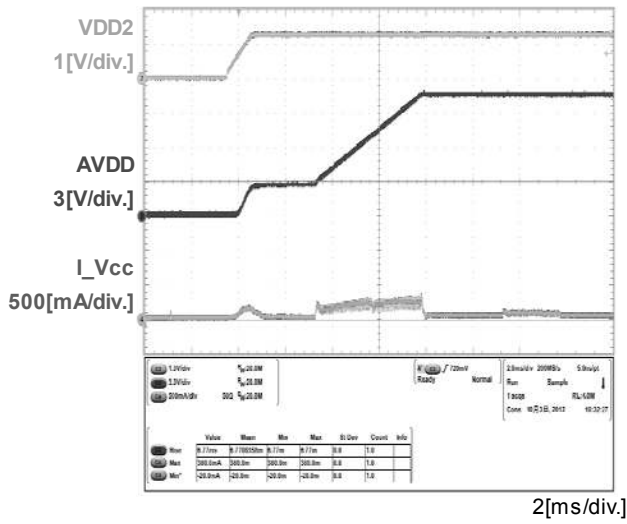


Fig.20 AVDD Start-up Sequence

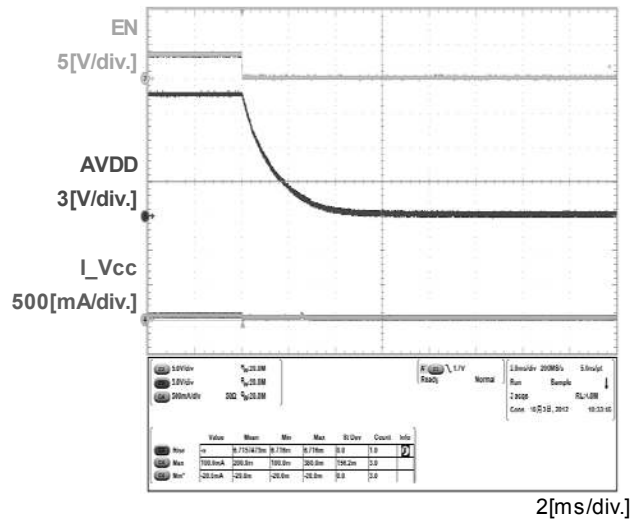


Fig.21 AVDD Off Sequence

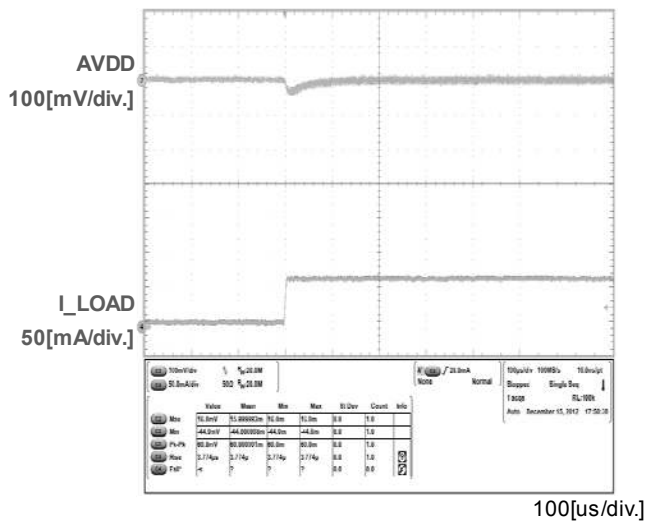


Fig.22 AVDD Load Transient (10mA→70mA, tr=4us)

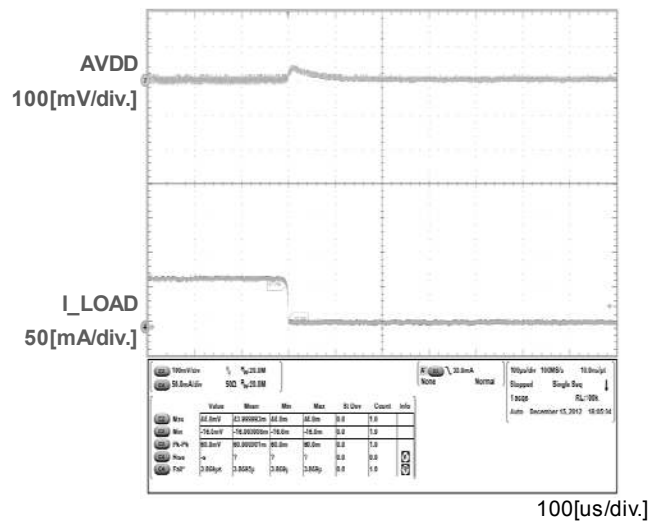


Fig.23 AVDD Load Transient (70mA→10mA, tf=4us)

●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

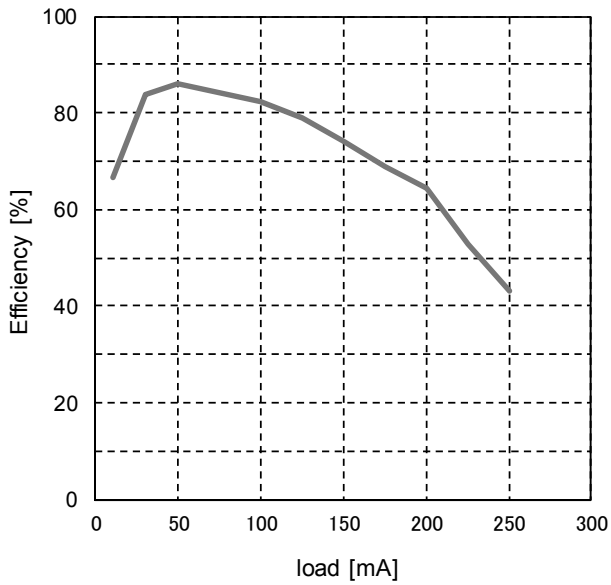


Fig.24 AVDD Efficiency

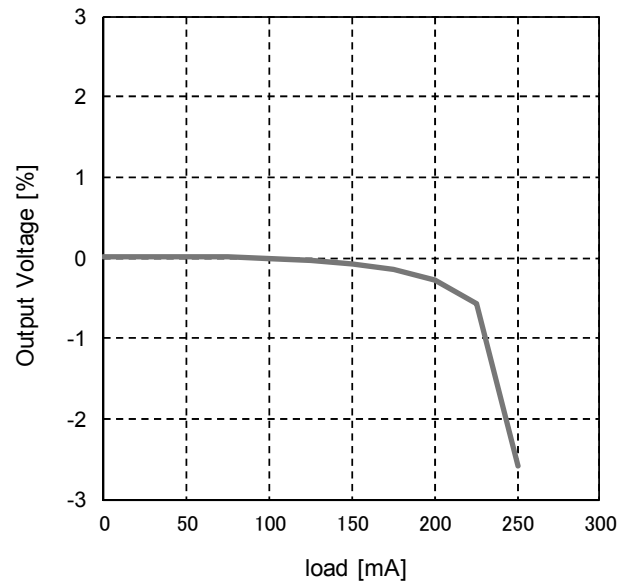


Fig.25 AVDD Load Regulation

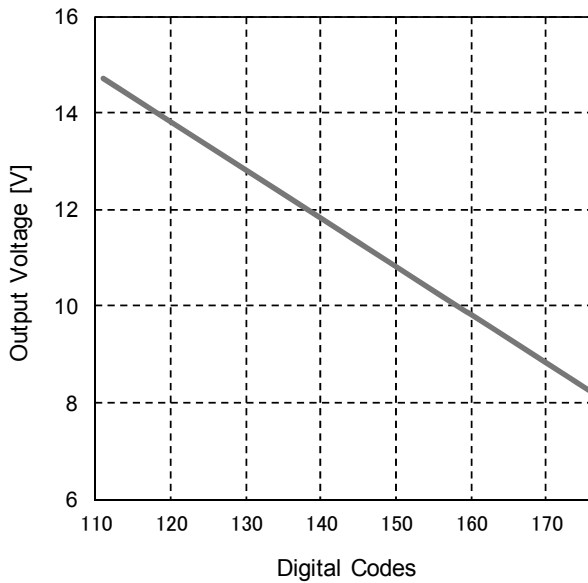


Fig.26 AVDD Linearity

●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

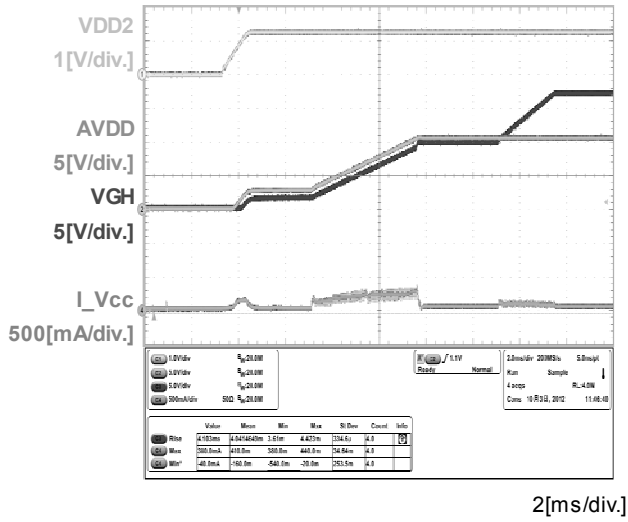


Fig.27 VGH Start-up Sequence

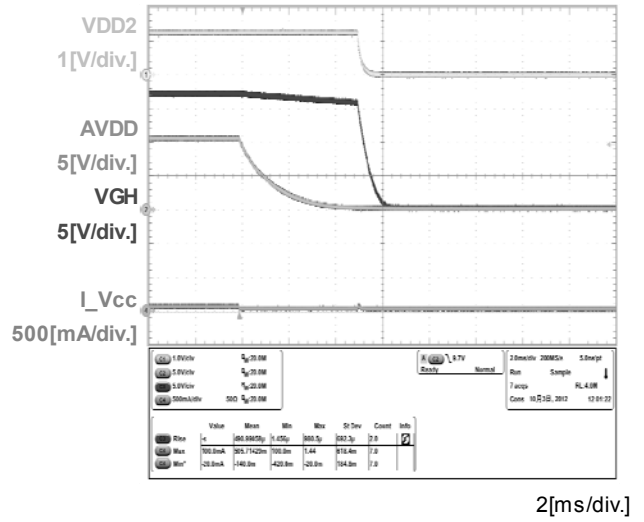


Fig.28 VGH Off Sequence

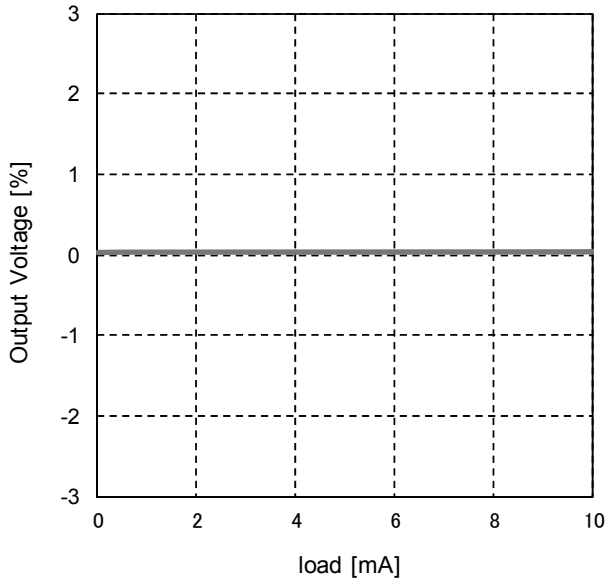


Fig.29 VGH Load Regulation

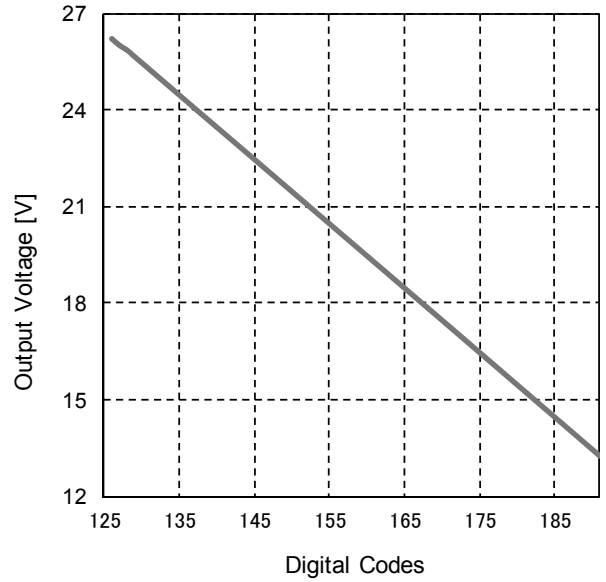


Fig.30 VGH Linearity



●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

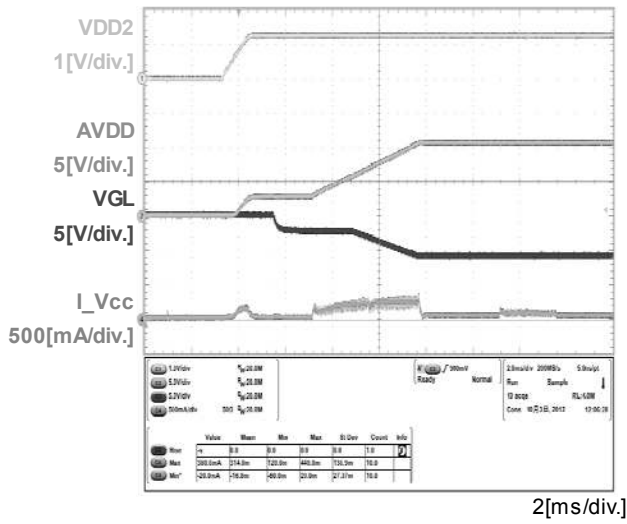


Fig.31 VGL Start-up Sequence

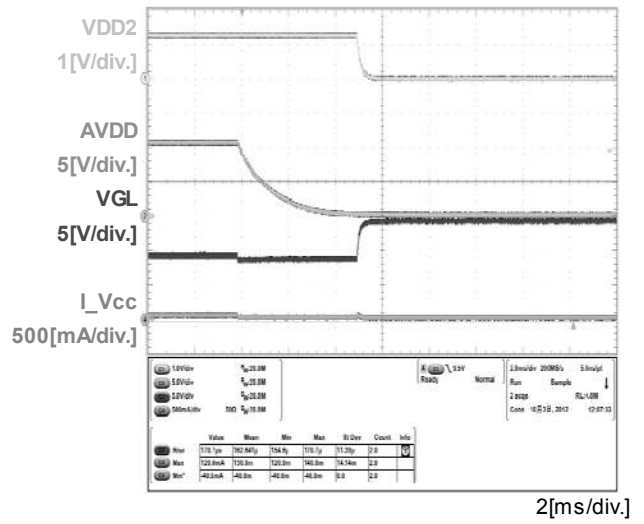


Fig.32 VGL Off Sequence

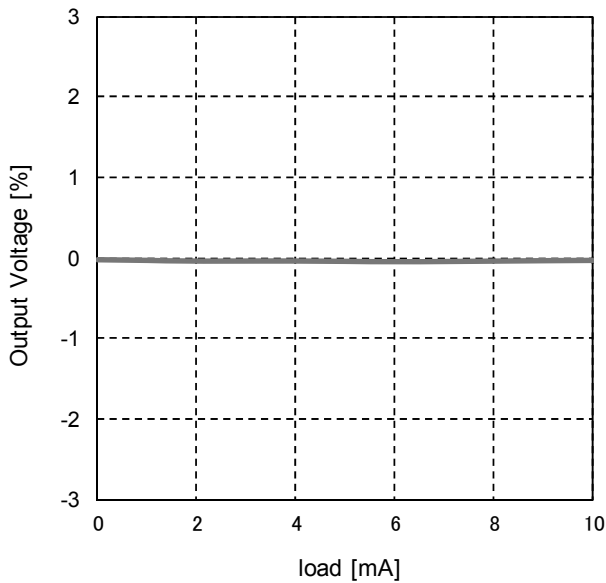


Fig.33 VGL Load Regulation

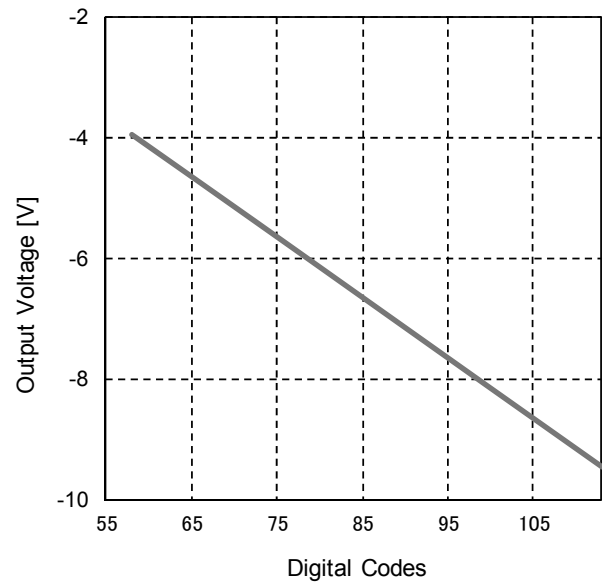


Fig.34 VGL Linearity

●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

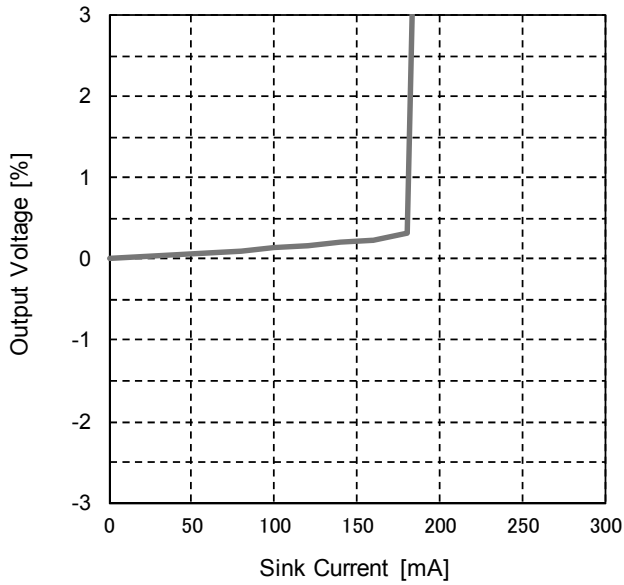


Fig.35 HAVDD Sink Current

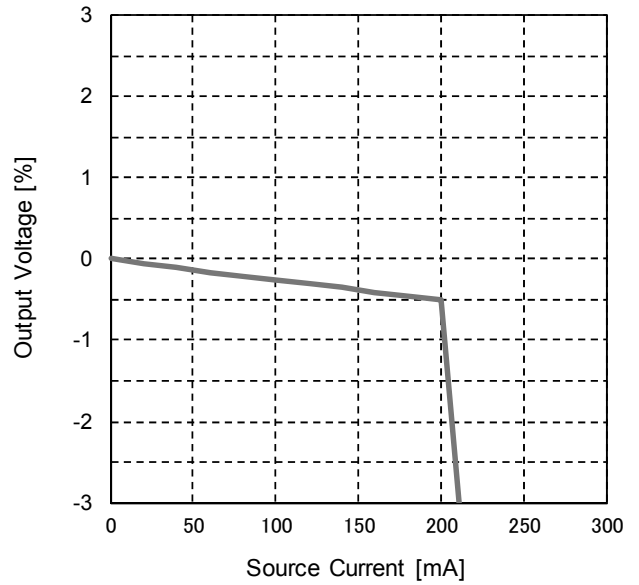
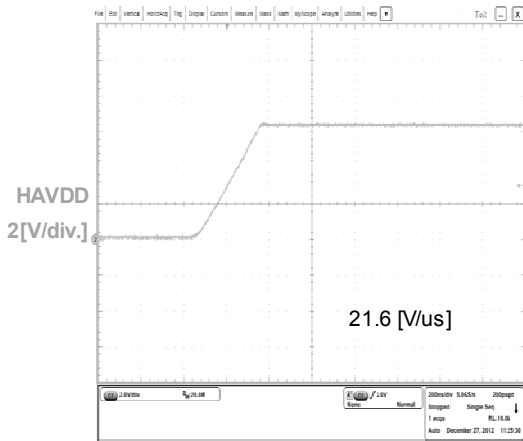
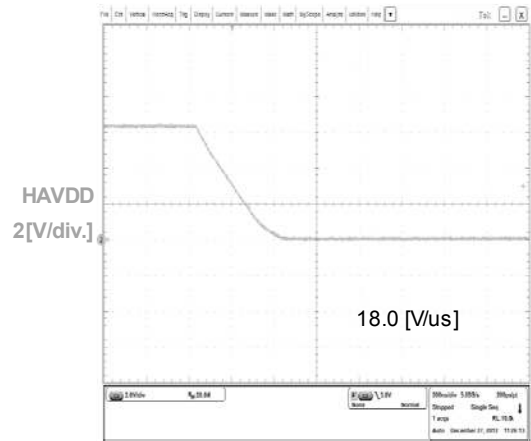


Fig.36 HAVDD Source Current



200[ns/div.]

Fig.37 HAVDD Slew Rate (Rise)



200[ns/div.]

Fig.38 HAVDD Slew Rate (Fall)

●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

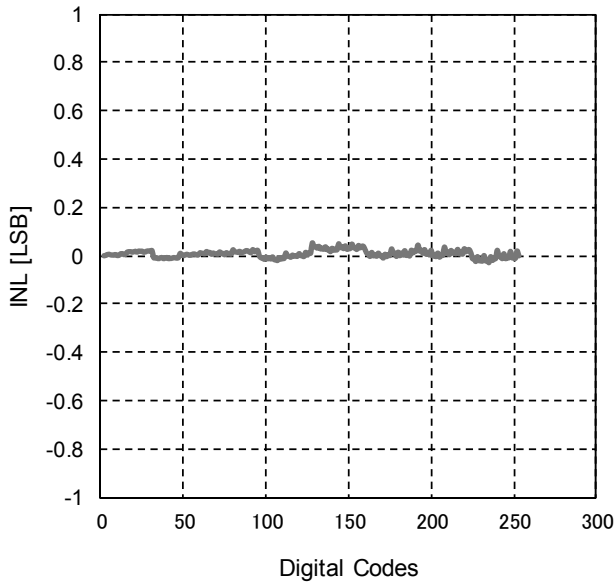


Fig.39 HAVDD INL

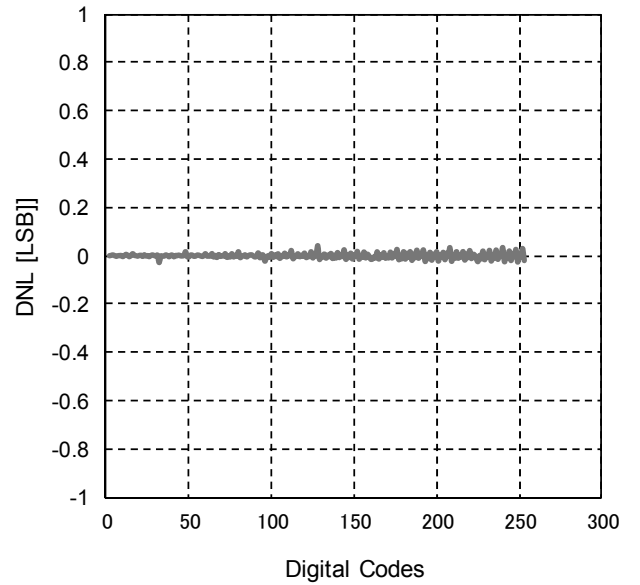


Fig.40 HAVDD DNL

●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

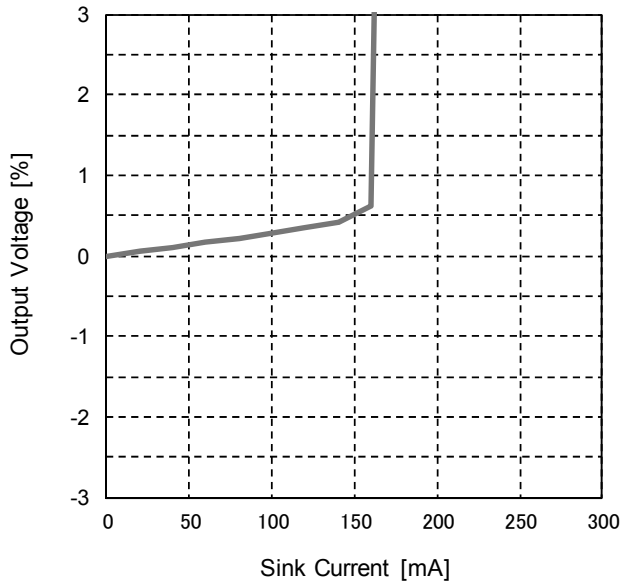


Fig.41 VCOM Sink Current

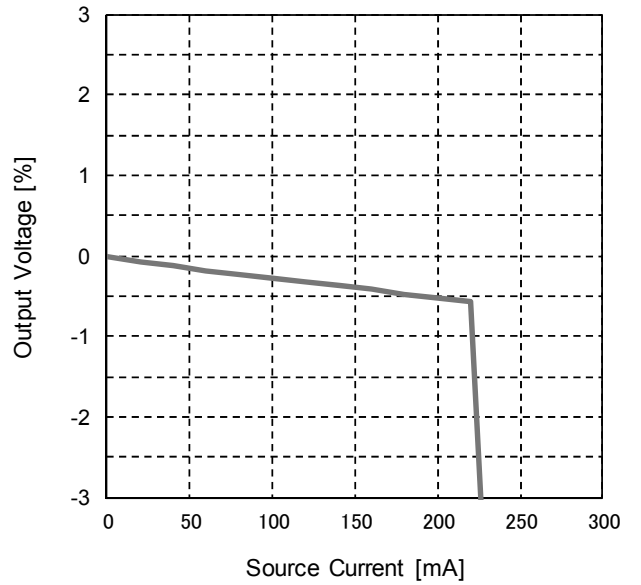
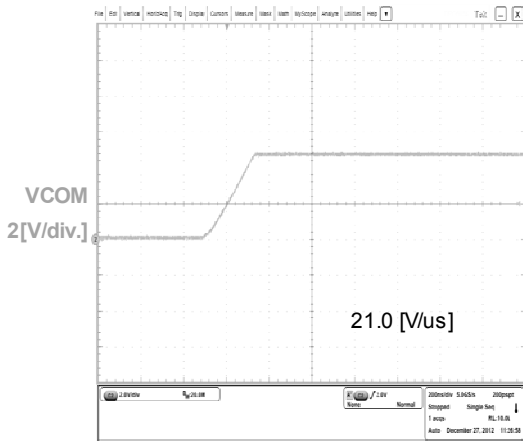
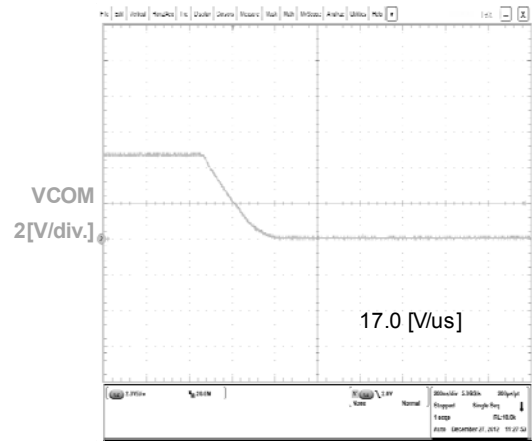


Fig.42 VCOM Source Current



200[ns/div.]

Fig.43 VCOM Slew Rate (Rise)



200[ns/div.]

Fig.44 VCOM Slew Rate (Fall)

●Reference Data

(Unless otherwise specified, Ta=25°C, VCC, PVCC1, PVCC2=3.3V, VDD1=2.5V, VDD2=1.2V, AVDD=10.5V, VGH=18V, VGL=-6V, HAVDD=5.25V, VCOM=3.25V, no load)

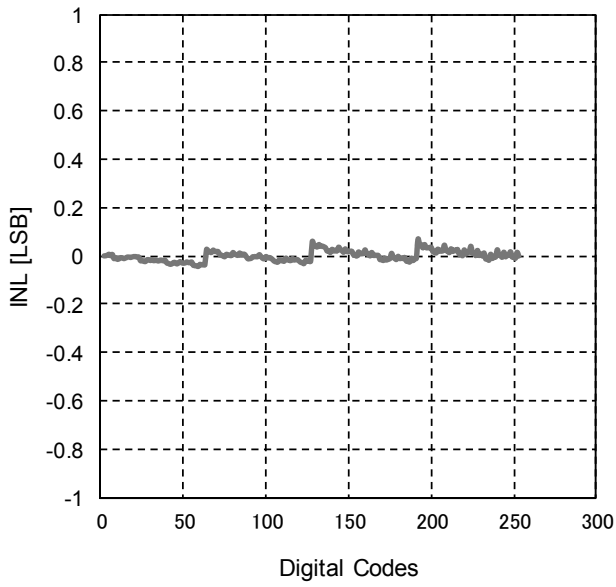


Fig.45 VCOM INL

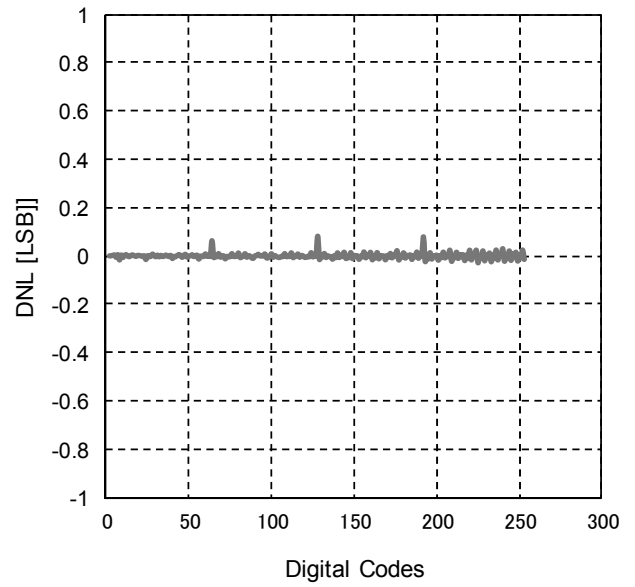


Fig.46 VCOM DNL

●Timing Chart1

●Start-up Sequence (when operated by EN control)

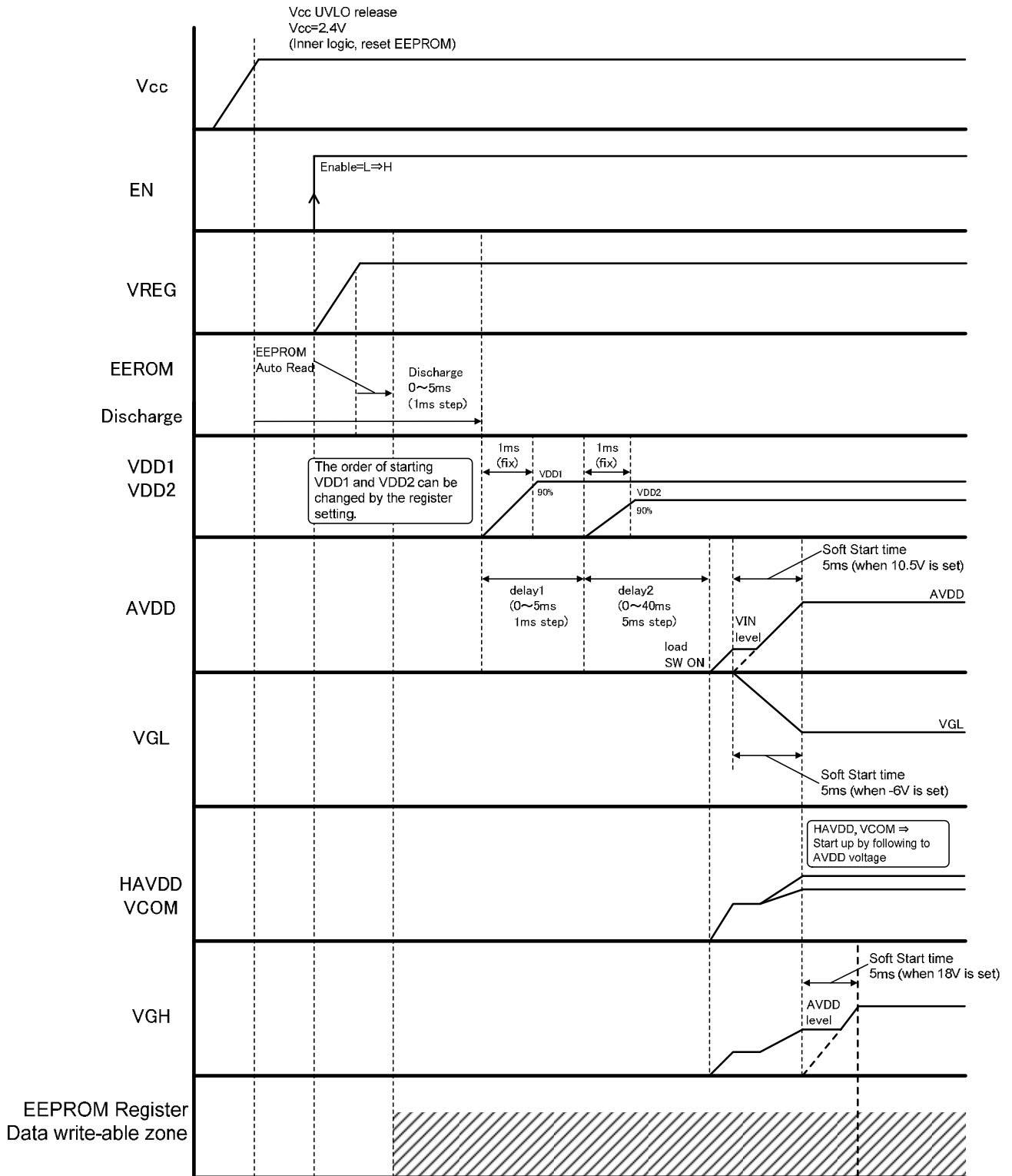


Fig.47 Start-Up Sequence Diagram (when operated by EN control)

●Timing Chart1

●OFF Sequence (when operated by EN control)

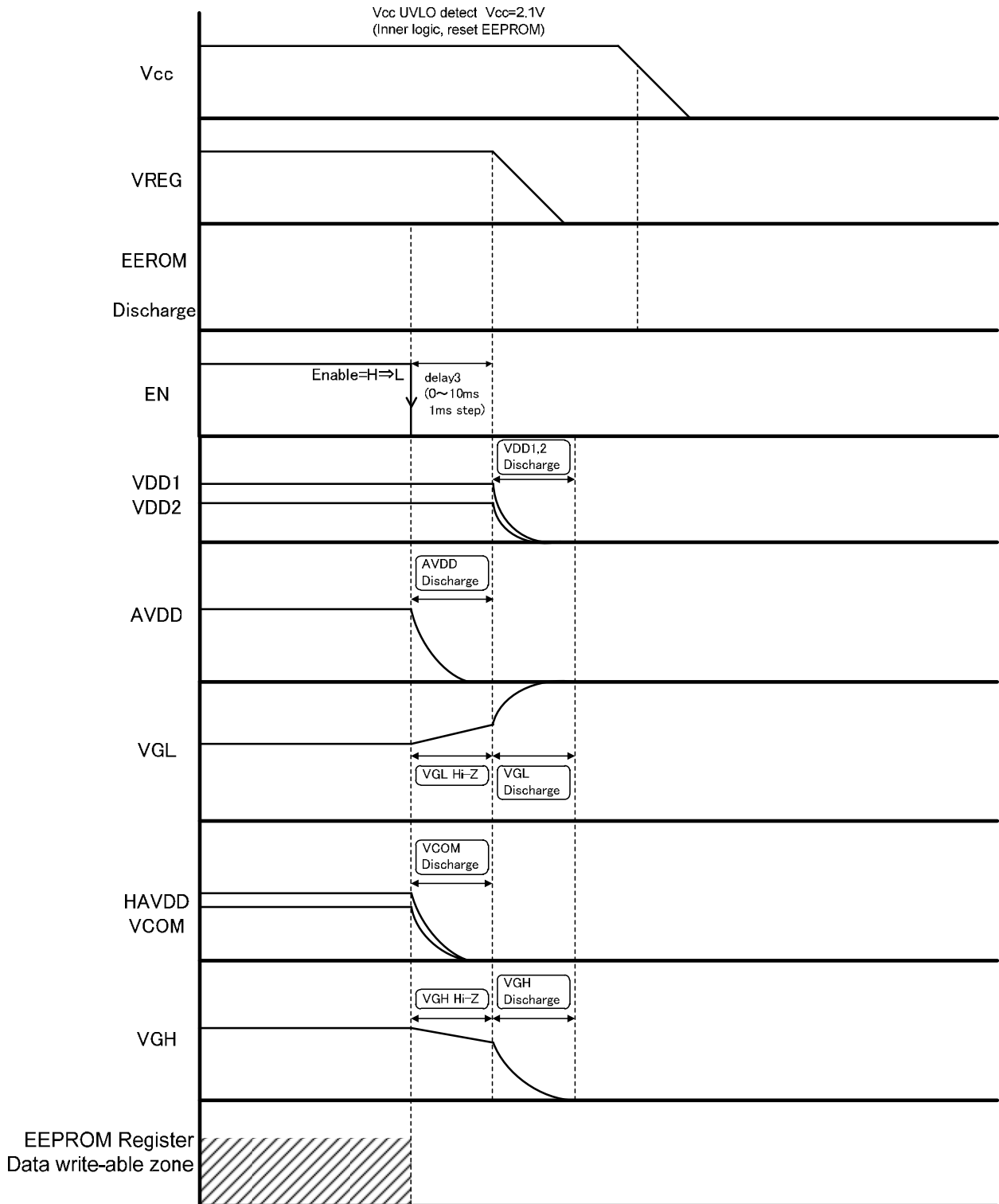


Fig.48 OFF Sequence Block (when operated by EN control)

●Timing Chart2

●Start-up Sequence (when operated with EN= VCC condition)

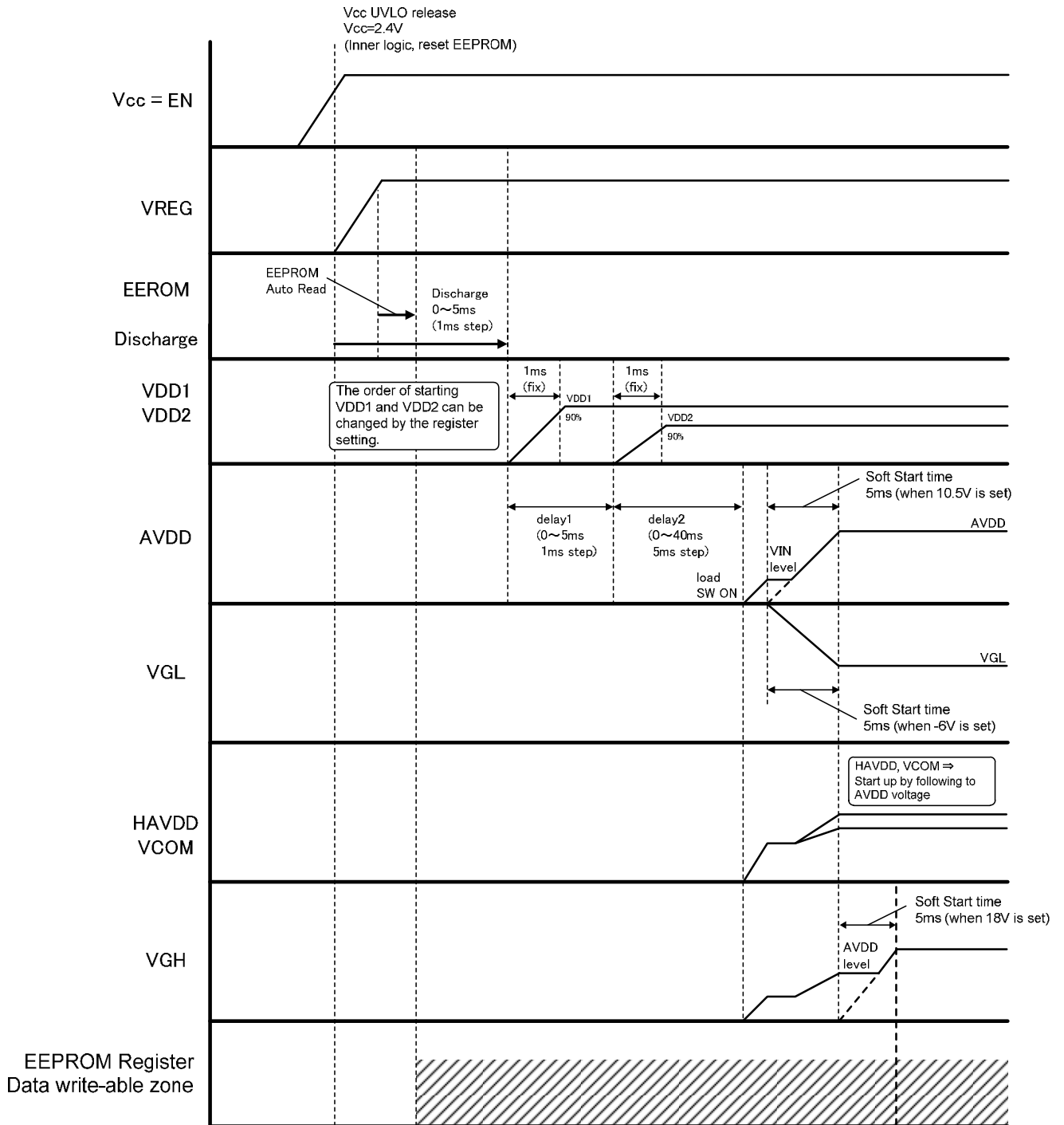


Fig.49 Start-Up Sequence Diagram (when operated with EN= VCC condition)



●Timing Chart2

●OFF Sequence (when operated with EN= VCC condition)

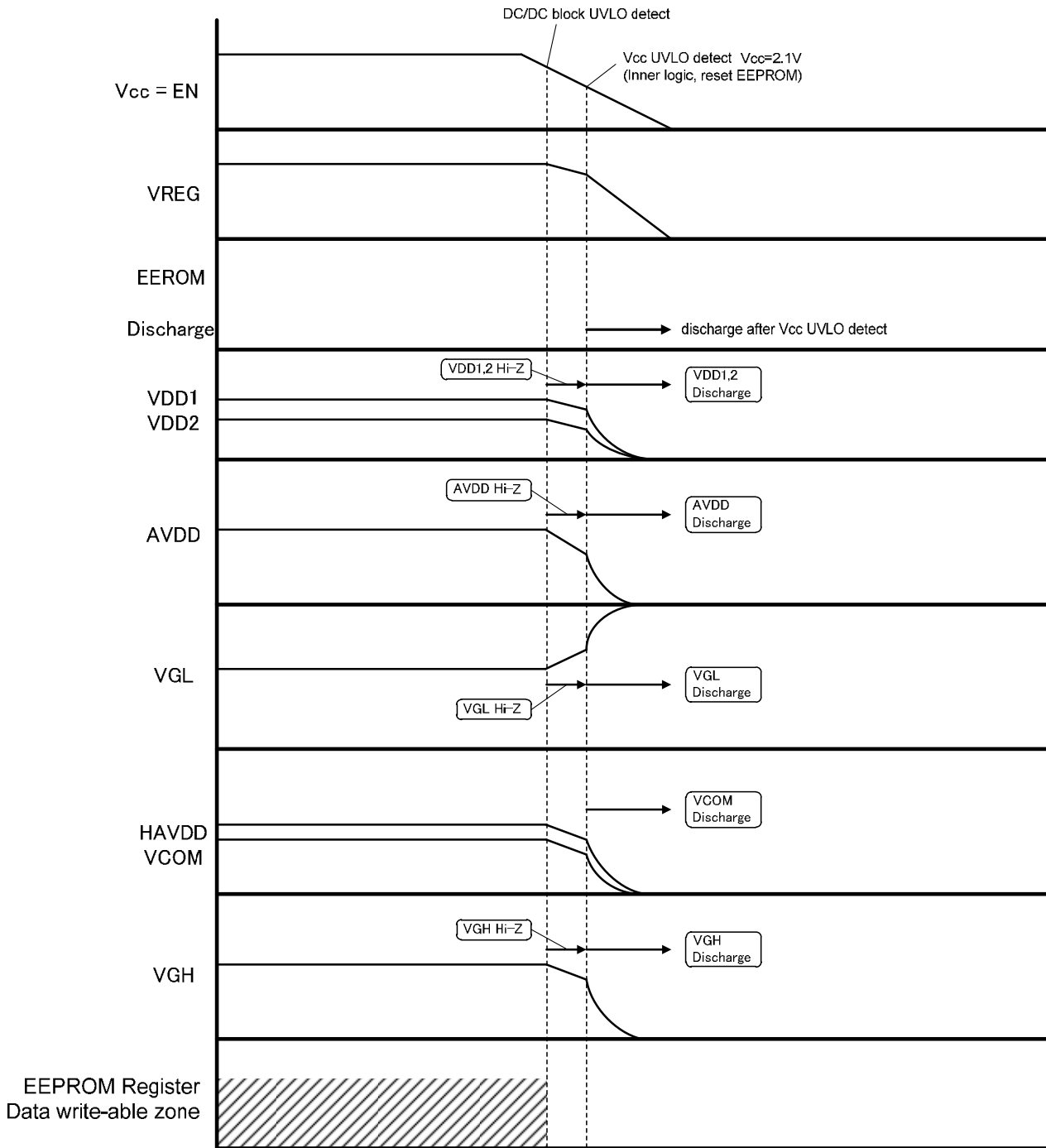


Fig.50 OFF Sequence Diagram (when operated with EN= VCC condition)

●Application Example

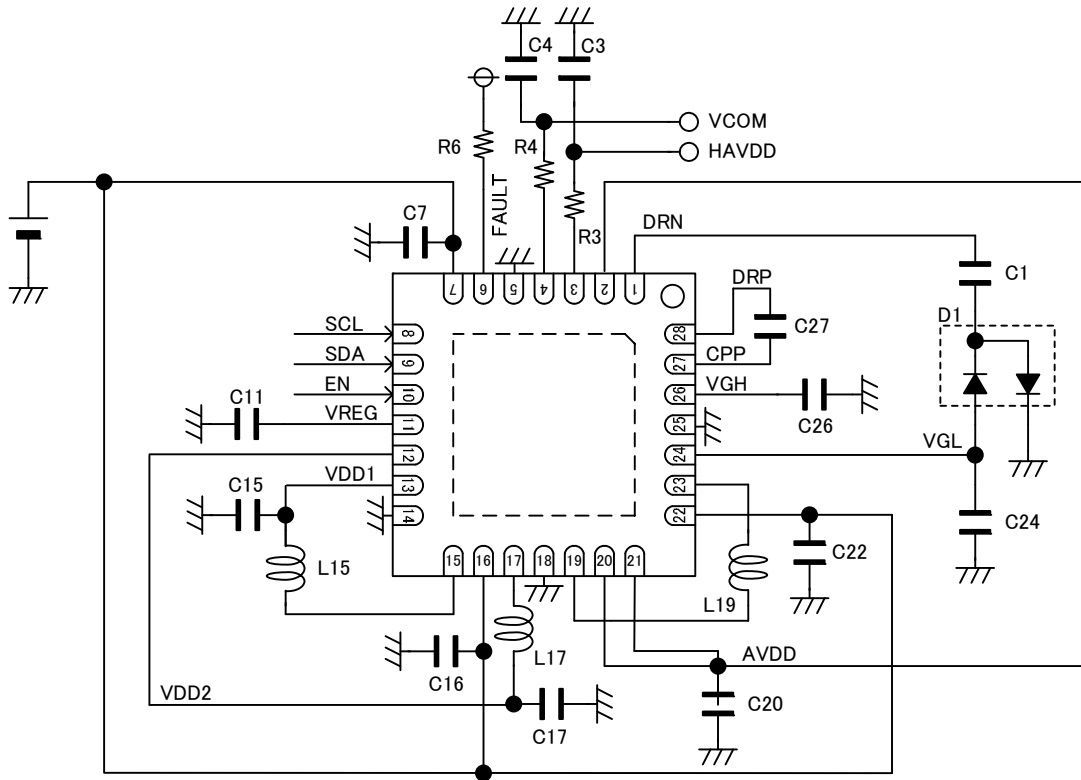


Fig.51 Application Example

Parts name	Value	Company	Parts Number	Parts name	Value	Company	Parts Number
C1	0.1 [μF]	MURATA	GRM155R61H104KE14D	C24	1[μF]	MURATA	GRM188B31C105KA92D
C3	22[μF]	TAIYO YUDEN	EMK316ABJ226KD-T	C26	1[μF]	MURATA	GRM219B31H105KA73
C4	22[μF]	TAIYO YUDEN	EMK316ABJ226KD-T	C27	0.1[μF]	MURATA	GRM155R61H104KE14D
C7	4.7[μF]	TAIYO YUDEN	LMK107BJ475KA-T	R3	10[Ω]	ROHM	MCR03EZPD
C11	1[μF]	MURATA	GRM188B31C105KA92D	R4	10[Ω]	ROHM	MCR03EZPD
C15	10[μF]	TAIYO YUDEN	JMK107BJ106MA-T	R6	100[kΩ]	ROHM	MCR03EZPD
C16	4.7[μF]	TAIYO YUDEN	LMK107BJ475KA-T	D1	-	ROHM	RB558W
C17	10[μF]	TAIYO YUDEN	JMK107BJ106MA-T	L15	4.7[μH]	TOKO	1269AS-H-4R7M
C20	10[μF] × 2	TAIYO YUDEN	TMK316ABJ106KD-T	L17	4.7[μH]	TOKO	1269AS-H-4R7M
C22	4.7[μF]	TAIYO YUDEN	LMK107BJ475KA-T	L19	4.7[μH]	TOKO	1276AS-H-4R7M

●Selecting Application Components

-Selecting the Output LC Constant (Buck Converter : VDD1, VDD2)

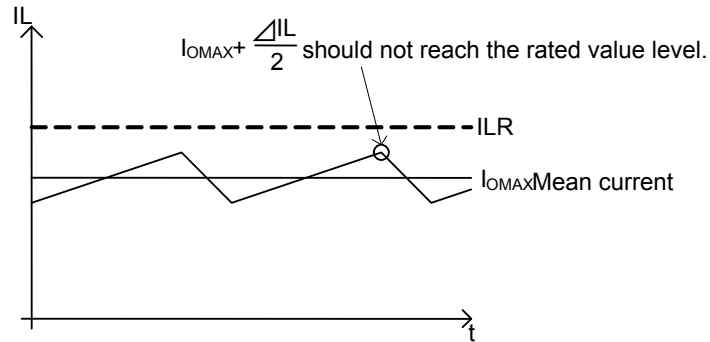


Fig.52 Inductor Current Waveform (Buck Converter : VDD)

The output inductance (L) is decided by the rated current ( $I_{LR}$ ) and maximum input current ( $I_{OMAX}$ ) of the inductance. Adjust so that  $I_{OMAX} + \Delta I_L / 2$  does not reach the rated current value.

$\Delta I_L$  can be obtained by the following equation.

$$\Delta I_L = \frac{1}{L} \times (V_{IN} - V_O) \times \frac{V_O}{V_{IN}} \times \frac{1}{f} \text{ [A]}$$

where f is the switching frequency

Set with sufficient margin because the inductance value may have a dispersion of  $\pm 30\%$ .

If the coil current exceeds the rated current ( $I_{LR}$ ), the IC may be damaged.

The output capacitor ( $C_O$ ) smoothers the ripple voltage at the output. Select a capacitor that will regulate the output ripple voltage within the specifications.

Output ripple voltage can be obtained by the following equation.

$$\Delta V_{PP} = \Delta I_L \times R_{ESR} + \frac{\Delta I_L}{2 C_O} \times \frac{V_O}{V_{IN}} \times \frac{1}{f}$$

However, since the aforementioned conditions are based on a lot of factors, verify the results using the actual product.

•Selecting the Output LC Constant (Boost Converter : AVDD)

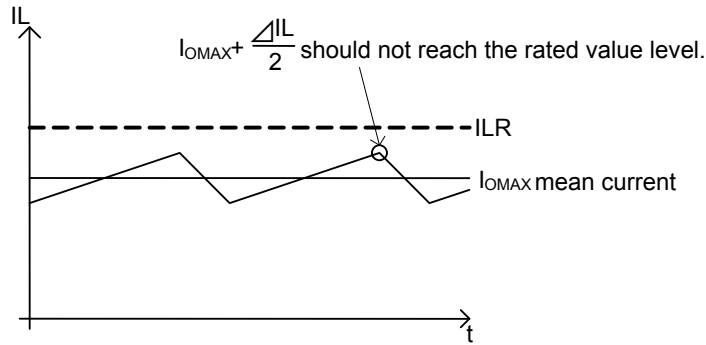


Fig.53 Inductor Current Waveform ( Boost Converter : AVDD )

The output inductance (L) is decided by the rated current ( $I_{LR}$ ) and maximum input current ( $I_{INMAX}$ ) of the inductance. Adjust so that  $I_{INMAX} + \Delta I_L / 2$  does not reach the rated current value.

$\Delta I_L$  can be obtained by the following equation.

$$\Delta I_L = \frac{1}{L} V_{IN} \times \frac{V_O - V_{IN}}{V_O} \times \frac{1}{f} [A]$$

where f is the switching frequency

Set with sufficient margin because the inductance value may have a dispersion of  $\pm 30\%$ . If the coil current exceeds the rated current ( $I_{LR}$ ), the IC may be damaged.

The output capacitor ( $C_O$ ) smoothens the ripple voltage at the output. Select a capacitor that will regulate the output ripple voltage within the specifications.

Output ripple voltage can be obtained by the following equation.

$$\Delta V_{PP} = I_{LMAX} \times R_{ESR} + \frac{1}{f \times C_O} \times \frac{V_{IN}}{V_O} \times \left( I_{LMAX} - \frac{\Delta I_L}{2} \right)$$

However, since the aforementioned conditions are based on a lot of factors, verify the results using the actual product.

●Serial Transmission

BD81028AMWV uses the I<sup>2</sup>C bus in communicating with host addresses.  
 The device/slave address is always followed by the 1 byte register/select address as shown in the I<sup>2</sup>C bus format below.

	MSB							LSB		MSB							LSB		MSB							LSB			
Start	Device address								R/W	ACK	Register address								ACK	Data								ACK	STOP
	A6	A5	A4	A3	A2	A1	A0			R7	R6	R5	R4	R3	R2	R1	R0		D7	D6	D5	D4	D3	D2	D1	D0			

- Start : Start bit
- Device Address : Consists of 8 bits in total (A6 to A0 and the R/W bit) (MSB fast).  
 If the R/W bit is H, this means read mode.  
 If the R/W bit is L, this means write mode.
- ACK : Acknowledge bit.  
 When sending and receiving data, there should be an acknowledge bit after each byte.  
 If data is sent and received properly, 'L' is replied to the sender.  
 If data is not received properly, 'H' is replied to the sender.
- Register Address : 1 byte select address.
- Data : Data byte. Sending and Receiving data (MSB Fast)
- STOP : Stop bit

There are two writing modes from I<sup>2</sup>C bus to the registers, single mode and multi mode.  
 In single mode, communication is sent to a single register.  
 In multi mode, communication is sent to multiple registers by entering multiple data before the stop bit.

●Device address

Slave address specific to the IC is 1000000 (A6 to A0).

●Register address

R7 is for TEST MODE. Normally, this should be set to 0.  
 R6 and R5 are don't care bits.  
 R4 to R0 are the register address bits.

●Command interface

Transmission format for data sent and received to the EEPROM is shown below.

Write operation

· PM I<sup>2</sup>C Write format (Register Address: 01h to 08h)

Start	Device address								R/W	ACK	Register address	ACK	N-bytes Data											ACK	STOP
	1	0	0	0	0	0	0	0	0	0	01h~08h	0												0	

Write data in multi mode by entering data continuously after the register address.  
 Data entry should be 8 bits.

· VCOM I<sup>2</sup>C Write format (Register Address: 09h)

Start	Device address								R/W	ACK	Register address	ACK	DATA								ACK	STOP
	1	0	0	0	0	0	0	0	0	0	09h	0	D7	D6	D5	D4	D3	D2	D1	D0	0	

Write data in single mode (VCOM), designate a register address of 09h.

Read operation

· I<sup>2</sup>C Read format

Start	Device address								R/W	ACK	Register address	ACK	Repeated Start	Device address								R/W	ACK	N-bytes Data	ACK	STOP	
	1	0	0	0	0	0	0	0	0	0	01h~09h	0		1	0	0	0	0	0	0	0	0	0		0	0	1

Read data in the PMIC register through the read command.

• I<sup>2</sup>C Timing

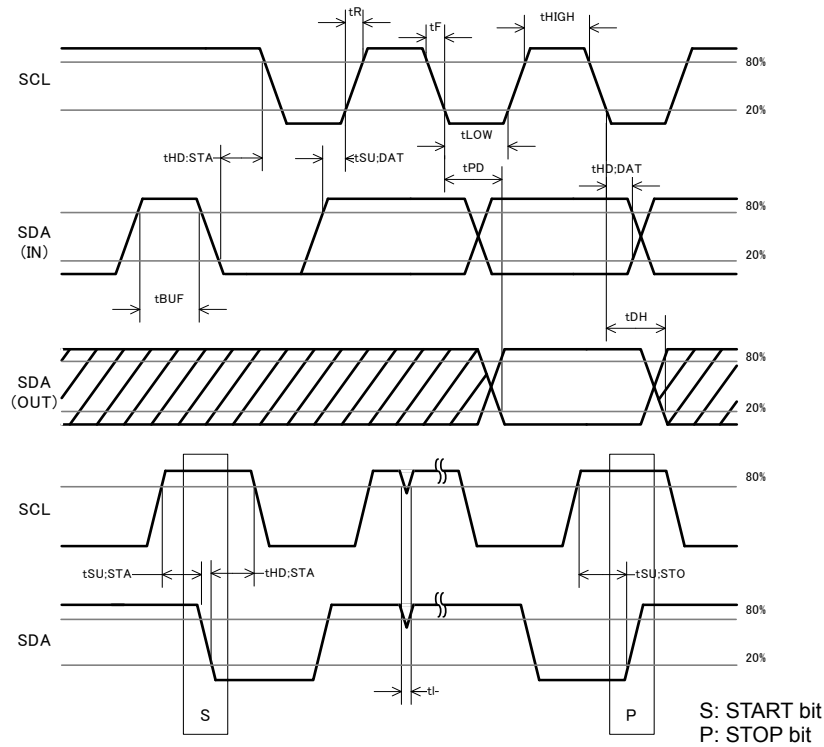


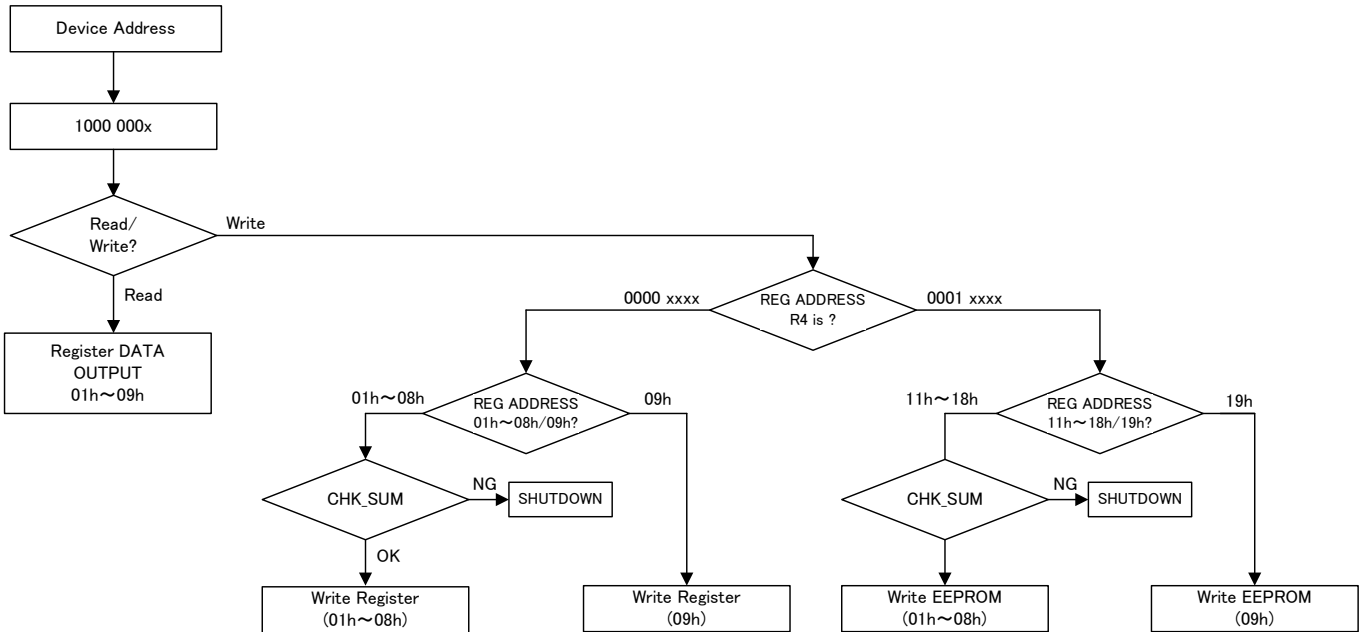
Fig.54. I<sup>2</sup>C Timing

• Timing Specification

PARAMETER	SYMBOL	NORMAL mode			FAST mode			Unit
		MIN	TYP	MAX	MIN	TYP	MAX	
SCL frequency	f <sub>SCL</sub>	-	-	100	-	-	400	kHz
SCL "H" time	t <sub>HIGH</sub>	4.0	-	-	0.6	-	-	μs
SCL "L" time	t <sub>LOW</sub>	4.7	-	-	1.2	-	-	μs
Rising time	t <sub>R</sub>	-	-	1.0	-	-	0.3	μs
Falling time	t <sub>F</sub>	-	-	0.3	-	-	0.3	μs
Start bit holding time	t <sub>HD:STA</sub>	4.0	-	-	0.6	-	-	μs
Start bit setup time	t <sub>SU:STA</sub>	4.7	-	-	0.6	-	-	μs
SDA holding time	t <sub>HD:DAT</sub>	200	-	-	100	-	-	ns
SDA setup time	t <sub>SU:DAT</sub>	200	-	-	100	-	-	ns
Acknowledge delay time	t <sub>PD</sub>	-	-	0.9	-	-	0.9	μs
Acknowledge hold time	t <sub>DH</sub>	-	0.1	-	-	0.1	-	μs
Stop bit setup time	t <sub>SU:STO</sub>	4.7	-	-	0.6	-	-	μs
BUS open time	t <sub>BUF</sub>	4.7	-	-	1.2	-	-	μs
Noise spike width	t <sub>i</sub>	-	0.1	-	-	0.1	-	μs

•Writing Data to the Register/EEPROM

After power up and when EN is high, data can be written to the registers or the EEPROM.  
 The logic of the register address R4 will determine where the data will be written.  
 Check-sum is installed before writing data to prevent malfunctions caused by data error.  
 The flowchart of the writing process to the register and EEPROM is shown below.



• Writing Data to the Register

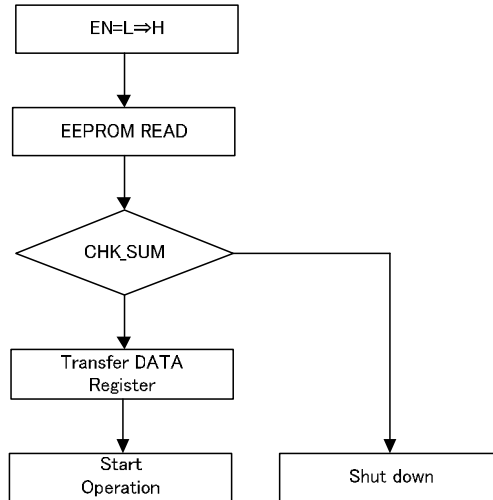
Data is written to the registers when register address R4 is “0”.  
 AVDD, VGH, VGL, HAVDD, and VCOM (register address: 01h to 04h) output voltage can be changed by writing data to the registers.

• Writing Data to the EEPROM

Data is written to the EEPROM when register address R4 is “1”.  
 Upon start-up and EN is high, data which is stored in the EEPROM is copied to the registers.  
 Therefore, by writing to the EEPROM, the start-up settings will be changed.

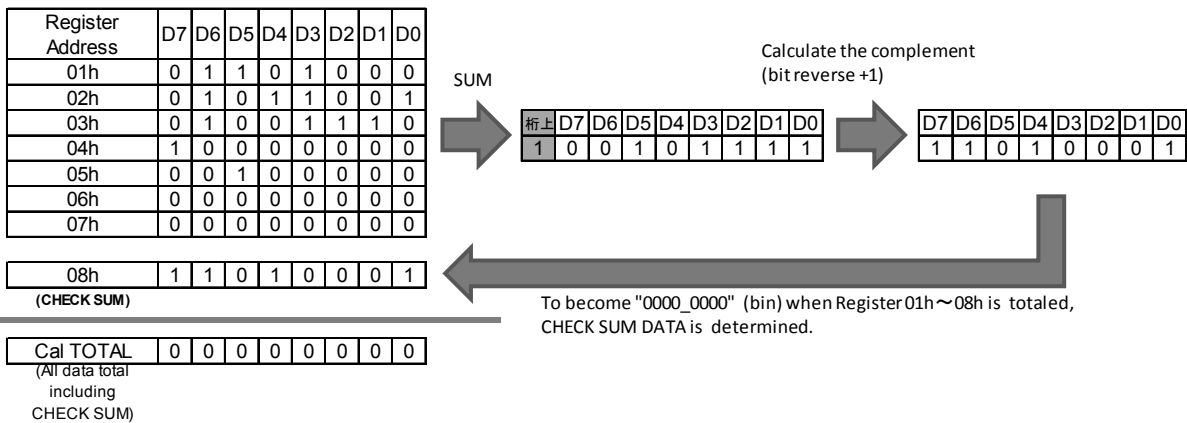
●Automatic EEPROM Read Function at Start-up

Upon BD81028AMWV start-up, a reset signal is generated and each register is initialized. After that, when EN is changed from low to high, data which is stored in the EEPROM is copied to the registers. Furthermore, the check-sum function is installed to prevent malfunctions caused by data error. The automatic EEPROM read function at start-up is further explained by the flow chart below.



●Check-Sum Data

If data is written to the Register and EEPROM, it is necessary to set check-sum data to prevent malfunctions caused by data error. Check-sum data is the complement of the sum of all data. When check-sum data is added to the sum of all data, the result should be zero.



●Return to Normal Operation after Shutdown at Check-Sum Error

A check-sum of zero indicates a data error and this causes the PMIC to latch in shutdown. There are two ways to reactivate the PMIC. First, write to the EEPROM the correct data while the power supply is turned on and EN=L; then toggle EN to H. Lastly, reset the power supply and enter the correct data while EN=H.



## ●EEPROM Parameter Setting

Register Address	Bits	Function	Default	Resolution
01h	8	AVDD Output voltage setting	9.8V	0.1V [8V to 14.5V]
02h	8	VGH Output voltage setting	18V	0.2V [13V to 26V]
03h	8	VGL Output voltage setting	-6.0V	0.1V [-9.5V to -4.0]
04h	8	HAVDD Output voltage setting	4.23V	12.5mV
05h	8	VDD1 Output voltage setting [3:0] VDD2 Output voltage setting [6:4] VDD startup order setting [7]	1.8V 1.2V 0	0.05V [1.7 to 1.9, 2.4 to 2.6V] 0.05V [1.1V to 1.3V] 0 : VDD1→2, 1 : VDD2→1
06h	7	Discharge time setting [2:0] DELAY1 time setting [5:3] DC/DC UVLO detect/release voltage [7:6]	0msec 0msec 2.5/2.7V	1msec [0 to 5msec] 1msec [0 to 5msec] 0.2V step
07h	7	DELAY2 time setting [2:0] DELAY3 time setting [6:3] Frequency setting [7]	30msec 0msec 1200kHz	5msec [0 to 40msec] 2msec [0 to 10msec] 0 : 600kHz, 1 : 1200kHz
08h	8	8 bit Check-sum	42h	—
09h	8	VCOM Output voltage setting	2.1225V	12.5mV

## ●Register map

Resister Address	D7	D6	D5	D4	D3	D2	D1	D0
01h	AVDD [7:0]							
02h	VGH [7:0]							
03h	VGL [7:0]							
04h	HAVDD [7:0]							
05h	SEQ[0]	VDD2 [2:0]			VDD1 [3:0]			
06h	UVLO[1:0]		DELAY1[2:0]			DISCHG[2:0]		
07h	FREQ[0]	DELAY3 [2:0]			DELAY2 [3:0]			
08h	CHECK SUM[7:0]							
09h	VCOM [7:0]							









•Protection functions

• Over-Voltage Protection

	AVDD
Threshold (Typ)	16V
Operation	When OVP is detected, switching turns OFF to control the rising output voltage. When the output voltage decreases to a lower value, the switching will turn back ON.

• Short Circuit Protection

	VDD1	VDD2	AVDD	VGH	VGL
Threshold (Typ)	VDD1×0.8	VDD2×0.8	AVDD×0.8	VGH×0.8	VGL×0.8
Operation	When a channel detects SCP, a timer is activated. 10msec after that, all channels will be latched to shutdown state. To return to normal operation, reset the power supply.				

• Over-Current Protect

	VDD1	VDD2	AVDD
Threshold (Min)	1.0A	1.0A	1.5A
Operation	When OCP is detected, switching turns OFF to limit the FET from generating current. When the FET current decreases to a lower value, the switching will turn back ON.		

• Thermal Shutdown

	VDD1	VDD2	AVDD	HAVDD	VCOM	VGH	VGL
Threshold (Typ)	175°C						
Operation	When device temperature goes above 175°C (Typ), all channels are shut down.						

• VCC UVLO

	VDD1	VDD2	AVDD	HAVDD	VCOM	VGH	VGL
Falling (Typ)	2.4V						
Rising (Typ)	2.1V						
Operation	Circuit malfunction is prevented by making sure the IC is turned off when VCC is below the UVLO threshold. There is a hysteresis between the rising and falling threshold to avoid triggering UVLO by power supply noise.						

• DC/DC converter UVLO

	VDD1	VDD2	AVDD	HAVDD	VCOM	VGH	VGL
Falling (Typ)	2.5 / 2.7 / 2.9 / 3.1V						
Rising (Typ)	2.7 / 2.9 / 3.1 / 3.3 V						
Watch start (Typ)	2.8 / 3.0 / 3.2 / 3.4 V						
Operation	DC/DC converter output error is prevented by making sure all channels are turned off when a DC/DC converter output is below the UVLO threshold.						

- FAULT Output

The FAULT output indicates the status of the protection circuits of this IC. Because FAULT is an open-drain output, place a pull-up resistor externally. When the FAULT output will not be used, connect to GND.

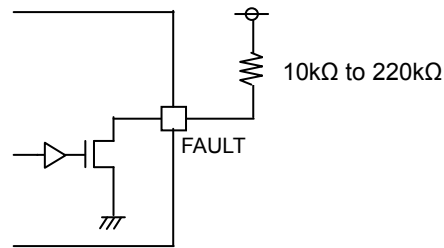


Fig. 55 FAULT Output

#### FAULT=H

During stable operation when none of the protection circuits are in effect. This is due to the external pull-up resistance.

#### FAULT=L

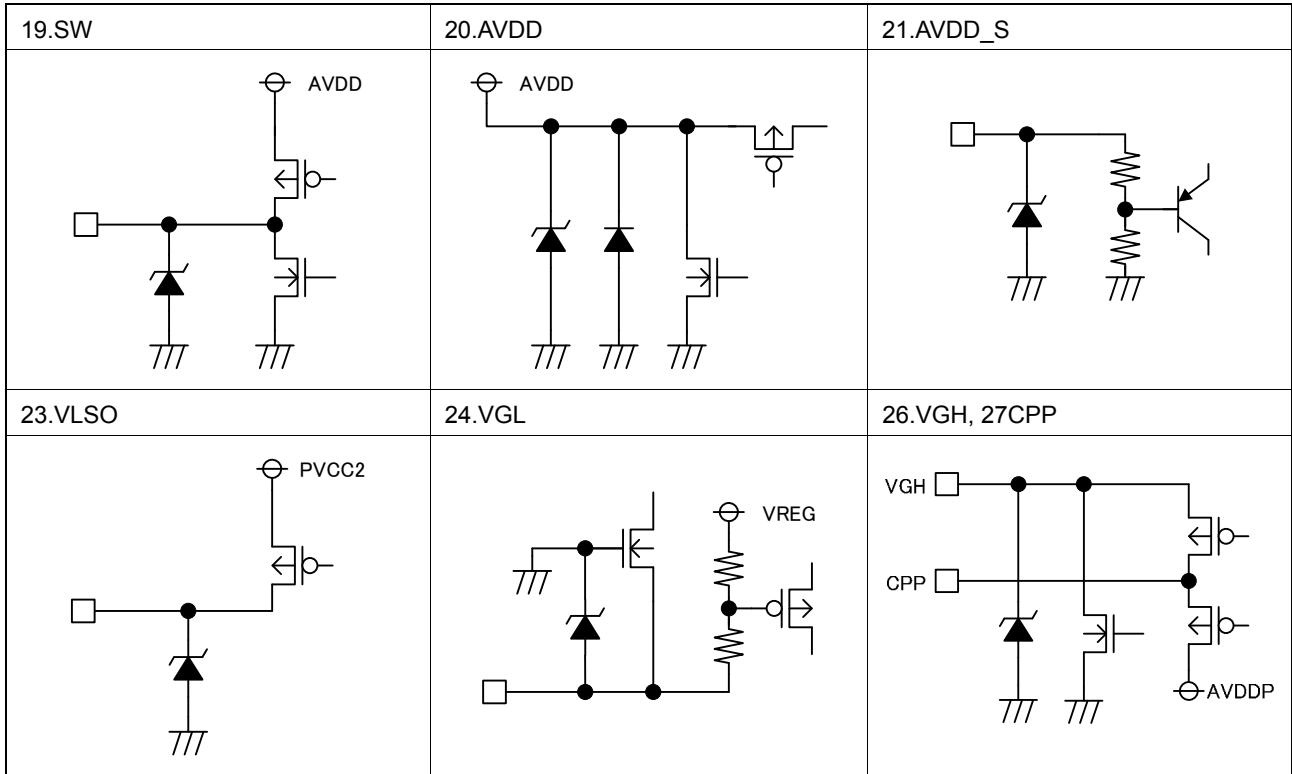
When any of the protection circuits (UVLO, OCP, OVP, TSD, and SCP) are triggered. This indicates a circuit error.

The recommended external pull-up resistance for the FAULT output is 10kΩ to 220kΩ. An external resistance of under 10kΩ can generate an offset voltage during FAULT=L caused by the voltage drop across the internal on resistance. On the other hand, an external resistance of more than 220kΩ can interfere with the output during FAULT=H because of leak current.

● I/O Equivalent Circuits

<p>1.DRN, 28. DRP</p>	<p>2.AVDDP</p>	<p>3.HAVDD, 4.VCOM</p>
<p>6.FAULT</p>	<p>7.VCC</p>	<p>8.SCL</p>
<p>9.SDA</p>	<p>10.EN</p>	<p>11.VREG</p>
<p>12.VDD2, 13.VDD1</p>	<p>15.SWB1, 17.SWB2</p>	<p>16.PVCC1, 22.PVCC2</p>



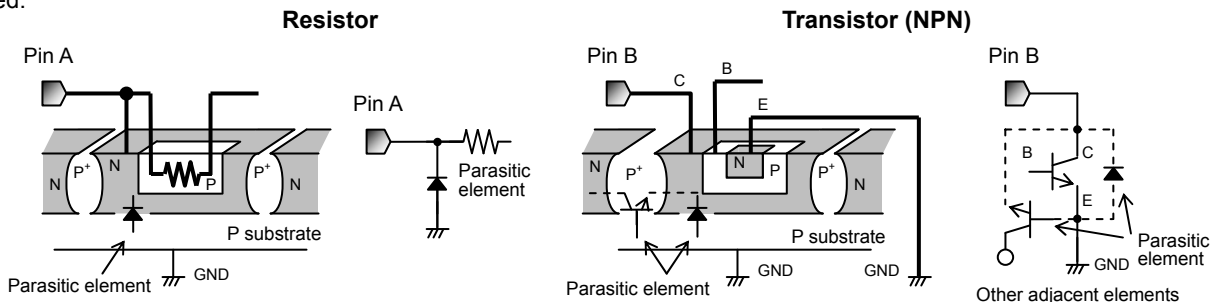


● Operational Notes

- 1) Absolute maximum ratings  
Operating the IC over the absolute maximum ratings may damage the IC. In addition, it is impossible to predict all destructive situations such as short-circuit modes, open circuit modes, etc. Therefore, it is important to consider circuit protection measures, like adding a fuse, in case the IC is operated in a special mode exceeding the absolute maximum ratings.
- 2) Ground potential  
The voltage of the ground pin must be the lowest voltage of all pins of the IC at all operating conditions. Ensure that no pins are at a voltage below the ground pin at any time, even during transient condition.
- 3) Thermal consideration  
Use a thermal design that allows for a sufficient margin by taking into account the permissible power dissipation (Pd) in actual operating conditions.
- 4) Short between pins and mounting errors  
Be careful when mounting the IC on printed circuit boards. The IC may be damaged if it is mounted in a wrong orientation or if pins are shorted together. Short circuit may be caused by conductive particles caught between the pins.
- 5) Operation under strong electromagnetic field  
Operating the IC in the presence of a strong electromagnetic field may cause the IC to malfunction.
- 6) Testing on application boards  
When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.
- 7) Regarding input pins of the IC  
This monolithic IC contains P+ isolation and P substrate layers between adjacent elements in order to keep them isolated. P-N junctions are formed at the intersection of the P layers with the N layers of other elements, creating a parasitic diode or transistor. For example (refer to figure below):

When GND > Pin A and GND > Pin B, the P-N junction operates as a parasitic diode.  
When GND > Pin B, the P-N junction operates as a parasitic transistor.

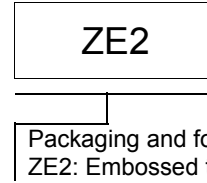
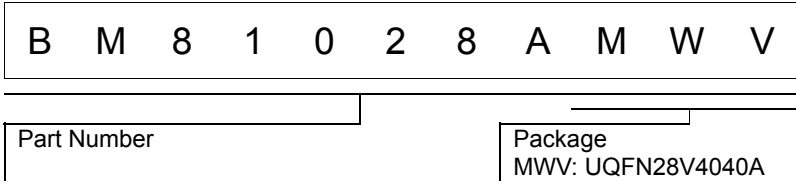
Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions that cause these diodes to operate, such as applying a voltage lower than the GND voltage to an input pin (and thus to the P substrate) should be avoided.



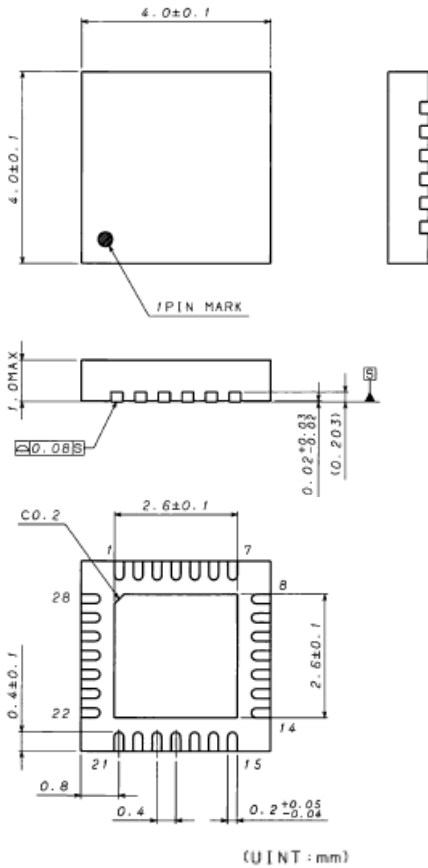
Example of a Simple Monolithic IC Structure

- 8) Over-current protection circuit (OCP)  
The IC incorporates an over-current protection circuit that operates in accordance with the rated output capacity. This circuit protects the IC from damage when the load becomes shorted. It is also designed to limit the output current (without latching) in the event of a large transient current flow, such as from a large capacitor or other component connected to the output pin. This protection circuit is effective in preventing damage to the IC in cases of sudden and unexpected current surges. The IC should not be used in applications where the over current protection circuit will be activated continuously.
- 9) Thermal shutdown circuit (TSD)  
The IC incorporates a built-in thermal shutdown circuit, which is designed to turn off the IC when the internal temperature of the IC reaches a specified value. It is not designed to protect the IC from damage or guarantee its operation. Do not continue to operate the IC after this function is activated. Do not use the IC in conditions where this function will always be activated.
- 10) DC/DC switching line wiring pattern  
DC/DC converter switching line (wiring from the switching pin to inductor, Nch MOS) must be as short and thick as possible to reduce line impedance. If the wiring is long, ringing caused by switching would increase and this may exceed the absolute maximum voltage ratings. If the parts are located far apart, consider inserting a snubber circuit.

●Ordering Information



●Physical Dimension Tape and Reel Information

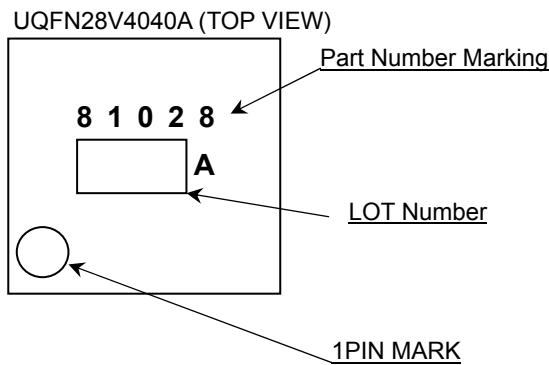


<Tape and Reel information>

Tape	Embossed carrier tape
Quantity	2000pcs
Direction of feed	<p><b>ZE2</b></p> <p>( The direction is the 1pin of product is at the upper left when you hold reel on the left hand and you pull out the tape on the right hand )</p>

\*Order quantity needs to be multiple of the minimum quantity.

●Marking Diagram (TOP VIEW)



## ●MODIFICATION RECORD

Rev.001	-	Original
Rev.002	P.1	Change input voltage range, Add Input tolerant
	P.5	Change Recommended Operating Ratings (Power Supply Voltage, SWB1,SWB2 Current, SW Current )
Rev.003	P.1, P.43	Change package name
	P.26	Clerical error correction (D1)

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(Note1) Medical Equipment Classification of the Specific Applications

JAPAN	USA	EU	CHINA
CLASS III	CLASS III	CLASS II b	CLASS III
CLASS IV		CLASS III	

- ROHM designs and manufactures its Products subject to strict quality control system. However, semiconductor products can fail or malfunction at a certain rate. Please be sure to implement, at your own responsibilities, adequate safety measures including but not limited to fail-safe design against the physical injury, damage to any property, which a failure or malfunction of our Products may cause. The following are examples of safety measures:
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  - Use of our Products in any types of liquid, including water, oils, chemicals, and organic solvents
  - Use of our Products outdoors or in places where the Products are exposed to direct sunlight or dust
  - Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
  - Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
  - Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
  - Sealing or coating our Products with resin or other coating materials
  - Use of our Products without cleaning residue of flux (even if you use no-clean type fluxes, cleaning residue of flux is recommended); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
  - Use of the Products in places subject to dew condensation
- The Products are not subject to radiation-proof design.
- Please verify and confirm characteristics of the final or mounted products in using the Products.
- In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse. is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- De-rate Power Dissipation (Pd) depending on Ambient temperature (Ta). When used in sealed area, confirm the actual ambient temperature.
- Confirm that operation temperature is within the specified range described in the product specification.
- ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

## Precaution for Mounting / Circuit board design

- When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

**Precautions Regarding Application Examples and External Circuits**

1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.
2. You agree that application notes, reference designs, and associated data and information contained in this document are presented only as guidance for Products use. Therefore, in case you use such information, you are solely responsible for it and you must exercise your own independent verification and judgment in the use of such information contained in this document. ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of such information.

**Precaution for Electrostatic**

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of ionizer, friction prevention and temperature / humidity control).

**Precaution for Storage / Transportation**

1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
  - [a] the Products are exposed to sea winds or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
  - [b] the temperature or humidity exceeds those recommended by ROHM
  - [c] the Products are exposed to direct sunshine or condensation
  - [d] the Products are exposed to high Electrostatic
2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.
3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

**Precaution for Product Label**

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**Precaution for Disposition**

When disposing Products please dispose them properly using an authorized industry waste company.

**Precaution for Foreign Exchange and Foreign Trade act**

Since concerned goods might be fallen under listed items of export control prescribed by Foreign exchange and Foreign trade act, please consult with ROHM in case of export.

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