

- ① 1. DEGREASE
- ② 2. DEGREASE
- ③ 3. C.T.L

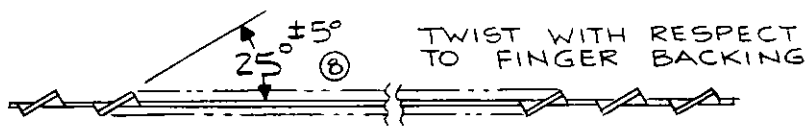
- 4. H.I. IN TRAYS (OVEN)
- 5. FINAL INSPECTION
- 6. STOCK

10 IENTZ LLIH HIW

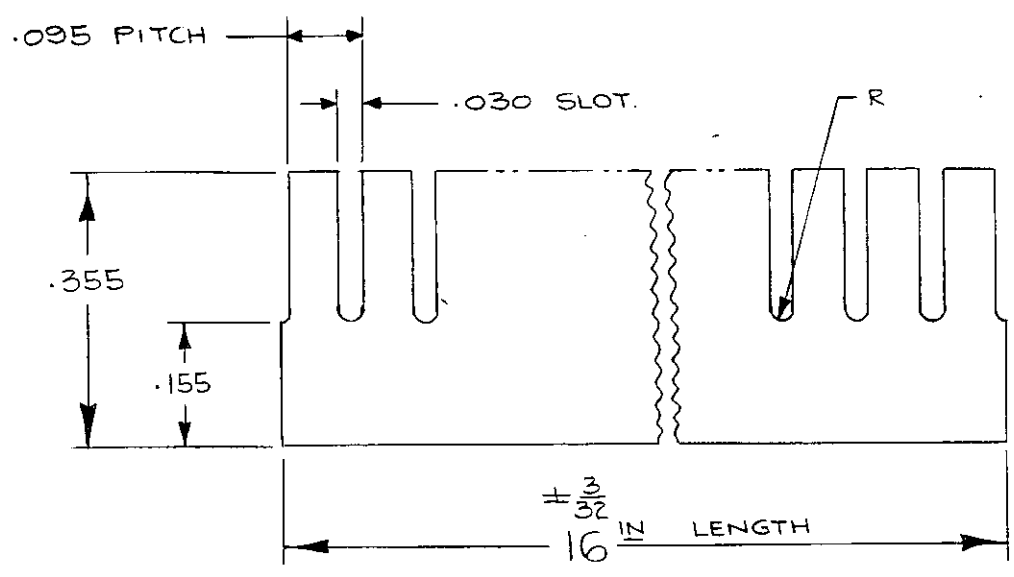
97-D-370

REPRWVN OP'S REVISED FINISH TABLE REMOVED LBS/M WAS 12.75 BN. 9-16-81 S-16-81	6	DELETE C.T.L. BENCH OP. - NEW DIE ECN 4577 R009-14-89 EWS 9-14-89	07	25 ± .5 WAS 30° APPROX. ECN 4854 R001-27-89 ES 1-2-90	08	REV. OPS ECN 6884 BMG 4-16-92	09	REV. OPS ECN 7023 MN 8-20-92	10
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TOL. UNLESS  
OTHERWISE SPEC.:  
DEC. ± .005  
FRACT. ±  
ANGLES ±



VIEW AFTER FORMING



FLAT BLANK

H.T. TO DPH 343 MIN USING 500 GRAM LOAD  
THICKNESS AFTER CLEANING .0045 MIN  
FINISH AS REQUIRED

MATERIAL:  $\pm .0003$   $15 \pm .003$  .005 x  $\frac{15}{32}$  BE. CU. STRIP -  $\frac{1}{2}$  HARD - ENDURANCE GRADE

INSTRUMENT SPECIALTIES COMPANY, Inc. DELAWARE WATER GAP, PA		LBS/M 12.5	.095 PITCH CONTACT STRIP - TWISTED REF. DWG. 228-D-60
DRAWN BY <i>[Signature]</i>	DATE 9-16-81	APPROVED <i>[Signature]</i>	DATE 12-29-81
SCALE 4:1		SUB 10	DWG. NO. 97-D-370