



NOTE

- 1 These dimensions indicate the condition after cable assembly.
- 2 Ferrules are not included in this product. MU ferrules are separately available.
- 3 Housing of part No. 10 has two holes for fixing with sleeve of part No. 1 by hexagon socket screw of part No. 13. Tighten the screw at either hole that is visible from a slit on the sleeve as shown in section C.
- 4 Tightening ring of part No. 17 has two holes for fixing hexagon socket screw of part No. 13. Tighten the screw at visible either hole, or either hole if both holes are visible.
5. For cleaning of the ferrule end, loosen the screw of part No. 8 and pick up the pre-assembled P shell B of part No. 2 by pulling the screw of part No. 8. Then, remove the split sleeves by using separately available sleeve-remover and clean the ferrules.

|   |                        |                                  |    |                        |                               |
|---|------------------------|----------------------------------|----|------------------------|-------------------------------|
| 9 | PIANO WIRE             | ZINC PLATING + BAKING PROCESSING | 18 | SYNTHETIC RUBBER (SIR) | COLOR: BLACK                  |
| 8 | STAINLESS STEEL        |                                  | 17 | ZINC DIE CASTING       | CHROME PLATING (COLOR: BLACK) |
| 7 | STAINLESS STEEL        |                                  | 16 | PA RESIN               | COLOR: WHITE                  |
| 6 | ZIRCONIA               |                                  | 15 | SYNTHETIC RUBBER (CR)  | COLOR: BLACK                  |
| 5 | SYNTHETIC RUBBER (NBR) | COLOR: BLACK                     | 14 | STAINLESS STEEL        |                               |
| 4 | STAINLESS STEEL        |                                  | 13 | STAINLESS STEEL        |                               |
| 3 | ZINC DIE CASTING       | CHROME PLATING (COLOR: BLACK)    | 12 | CR RUBBER              | COLOR: BLACK                  |
| 2 | ZINC DIE CASTING       | CHROME PLATING (COLOR: BLACK)    | 11 | ZINC DIE CASTING       | NICKEL PLATING                |
| 1 | ZINC DIE CASTING       | CHROME PLATING (COLOR: BLACK)    | 10 | ZINC DIE CASTING       | CHROME PLATING (COLOR: BLACK) |

| NO. | MATERIAL | FINISH | REMARKS | UNITS |       | NO. | MATERIAL | FINISH | REMARKS |
|-----|----------|--------|---------|-------|-------|-----|----------|--------|---------|
|     |          |        |         | SCALE | COUNT |     |          |        |         |
|     |          |        |         | 2     | 1     |     |          |        |         |

|            |  |                           |  |                         |  |          |  |             |  |                        |  |
|------------|--|---------------------------|--|-------------------------|--|----------|--|-------------|--|------------------------|--|
| <b>HRS</b> |  | HIROSE ELECTRIC CO., LTD. |  | APPROVED: MT. SHIBUTANI |  | 18.02.02 |  | DRAWING NO. |  | EDC-178551-31-00       |  |
|            |  |                           |  | CHECKED: F.S. YOSHIDA   |  | 18.02.02 |  | PART NO.    |  | MF10B-WP5CH02-0200(31) |  |
|            |  |                           |  | DESIGNED: TY. SATO      |  | 18.02.02 |  | CODE        |  | CL709-1047-4-31        |  |
|            |  |                           |  | DRAWN: MK. INOUE        |  | 18.02.02 |  | NO.         |  | 1                      |  |