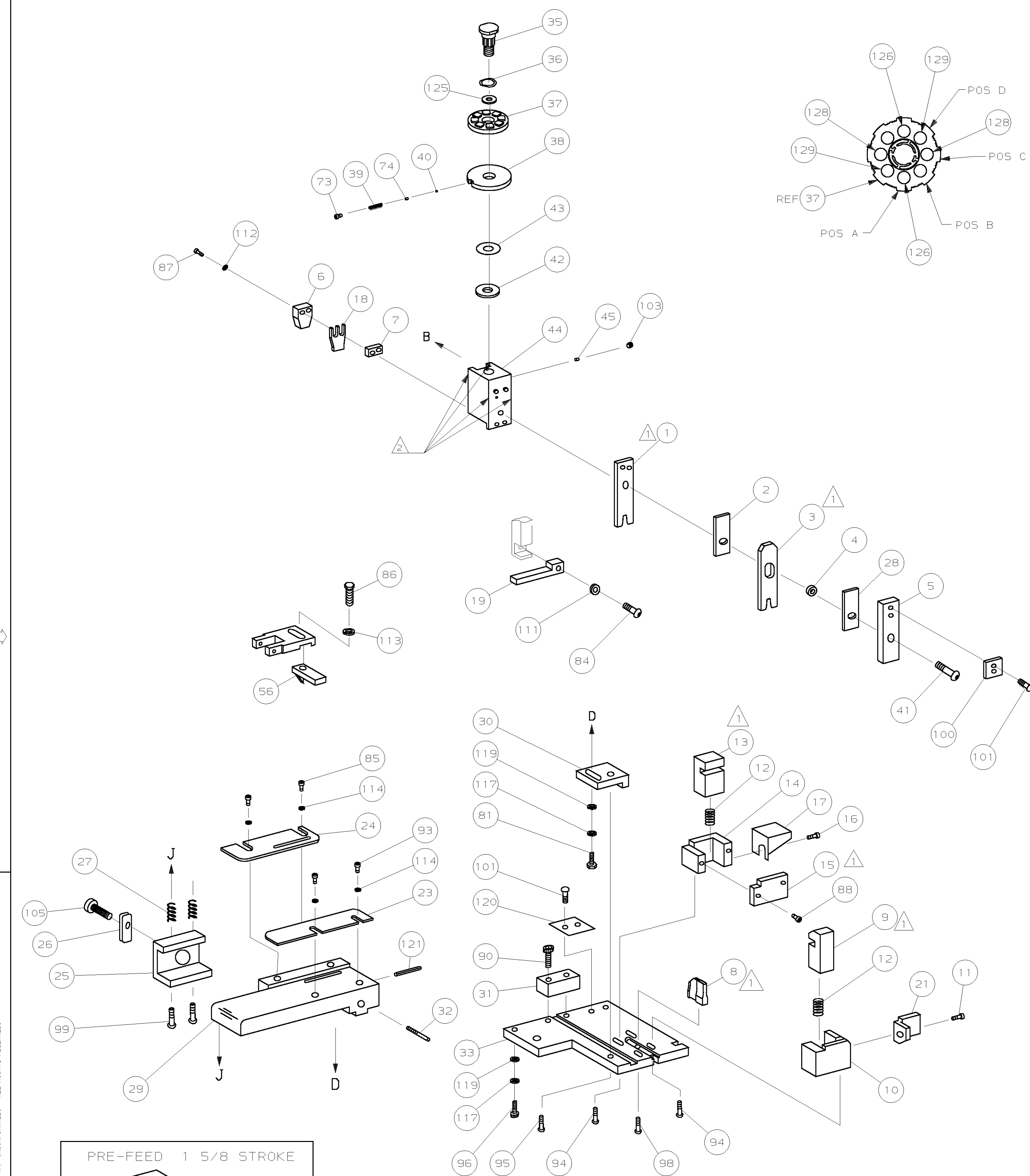


PART NUMBER	REV	FIRST USED
567967-1	C	854040-3

TERMINAL NAME: (AMP TERMINAL)					
794606-3	VISIBLE	CRIMP DATA (NON-AMP TERM-CUST SPEC)			
	PAD LTR	CRIMP HEIGHT	WIRE SIZE		
	A	.035 ±.002 [0.89 ±0.05mm]	20		
	B	.031 ±.002 [0.79 ±0.05mm]	22		
	C	.027 ±.002 [0.69 ±0.05mm]	24		
	D	NOT	USED		
	CRIMP	SIZE	TYPE		
	WIRE	.055 [1.40mm]	F		
	INSUL	.070 [1.78mm]	F		
			RANGE		
			24-20		
			.035-.060		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.114-.139	114-13000	.250	SEE CUSTOMER MANUAL	NONE	L2399

SIM TO HDM 680893

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
						70
						69
						68
						67
						66
						65
						64
						63
						62
						61
						60
						59
						58
						57
1	-	B		679904-1	PAWL, FEED	56
						55
						54
						53
						52
						51
						50
						49
1	-	A		690602-6	CAM, PRE-FEED 1.62 STROKE	48
						47
						46
1	-	A		690191-1	PLUG, NYLON	45
1	-	C		455673-1	RAM	44
1	-	A		690125-1	WASHER, LAMINATED	43
1	-	A		690124-1	WASHER, RAM	42
1	-	A		7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	-	A		23241-6	BALL, STEEL	40
1	-	A		690170-1	SPRING, COMPRESSION	39
1	-	C		690142-1	DISC, INSULATION	38
1	-	D		354777-1	WIRE DISC, PLASTIC	37
1	-	A		22480-5	WASHER, SPRING	36
1	-	B		690212-1	POST, RAM	35
						34
1	-	C		462544-1	PLATE, BASE SPECIAL	33
1	-	A		690432-3	SCREW, ADJUSTMENT	32
1	-	B		462543-1	BLOCK, SCREW SPECIAL	31
1	-	B		455689-1	BLOCK, STRIP GUIDE ADJ	30
1	-	C		844048-1	PLATE, STRIP GUIDE	29
1	-	C		1-455888-6	SPACER, FRONT SHEAR DEP	28
2	-	A		1-22284-0	SPRING, DRAG	27
1	-	B		240793-1	LEVER, DRAG RELEASE	26
1	-	B		240792-1	DRAG, TERMINAL	25
1	-	D		690438-1	GUIDE, STRIP (REAR)	24
1	-	A		189124-7	GUIDE, STRIP (FRONT)	23
						22
1	-	A		463756-1	GUIDE, SCRAP	21
						20
REF	-	C		462615-1	STRIPPER	19
1	-	B		2-690518-4	HOLDER, TERMINAL	18
1	-	A		691668-1	GUARD, CHIP (REAR)	17
1	-	A		690461-1	STOP, SHEAR (REAR)	16
1	-	B		1-690691-1	PLATE, SHEAR (REAR)	15
1	-	B		690462-1	HOLDER, SHEAR (REAR)	14
1	-	C		690463-1	SHEAR, FLOAT (REAR)	13
2	-	A		5-22280-0	SPRING, SHEAR	12
1	-	B		1-690461-6	STOP, SHEAR (FRONT)	11
1	-	B		462548-1	HOLDER, SHEAR (FRONT) SP	10
1	-	B		462547-4	SHEAR, FLOAT (FRONT) SP	9
1	-	C		3-904132-6	ANVIL	8
1	-	C		240641-1	SPACER, DEPRESSOR (REAR)	7
1	-	B		690468-2	DEPRESSOR, SHEAR (REAR)	6
1	-	A		462838-7	DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B		2-238011-0	SPACER, BLOCK CRIMPER	4
1	-	C		2-683453-0	CRIMPER, INSULATION	3
1	-	C		455888-5	SPACER, CRIMPER	2
1	-	C		4-456402-5	CRIMPER, WIRE	1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	-	C		7-354779-0	PIN, WIRE DISC (.3340)D	129
2	-	C		6-354779-2	PIN, WIRE DISC (.3300)C	128
						127
2	-	C		7-354779-8	PIN, WIRE DISC (.3380)A	126
1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	-	A		217238-3	GENERAL INSTRUCTION PACKAGE	124
						123
						122
1	-	A		4-21028-0	PIN, SLT SPR (ø .093x.75) ST GDE PL	121
1	-	B		690701-2	PLATE, SERIAL NO.	120
2	-	A		21899-2	WASHER, FLAT (#10) S G ADJ BLK	119
						118
2	-	A		21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
						116
						115
2	-	A		21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	-	A		21024-4	WASHER, LOCK (#8) FEED FINGER	113
2	-	A		21024-4	WASHER, LOCK (#8) DEP-HOLD	112
REF	-	A		21024-4	WASHER, LOCK (#8) STRIPPER	111
						110
						109
						108
						107
						106
1	-	A		22353-8	SCR, SHLDR (.187x.25) DRAG LEVER	105
						104
1	-	A		21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
						102
4	-	A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	101
1	-	B		819347-1	PLATE, IDENTIFICATION	100
2	-	A		5-21006-6	SCR, SET, 10-32 X .75	99
1	-	A		22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
						97
1	-	A		3-21000-8	SCR, SHC (10-32x.88) MOUNTING	96
1	-	A		2-21002-7	SCR, BHC (10-32x.50) S G ADJ BLK	95
4	-	A		2-21002-2	SCR, BHC (8-32x.50) SHEAR-TERM SUP	94
2	-	A		1-21000-4	SCR, BHC (8-32x.38) R STP GDE	93
						92
1	-	A		1-21002-7	SCR, SHC (6-32x.50) CAM	91
2	-	A		2-21000-7	SCR, SHC (8-32x.50) SCR BLK	90
						89
2	-	A		1-21000-8	SCR, SHC (6-32x.50) REAR SHEAR PL	88
2	-	A		2-21000-8	SCR, SHC (8-32x.75) DEP-HOLD DOWN	87
REF	-	A		2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	-	A		1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
REF	-	A		22733-9	SCR, BHC (8-32x.50 SL) STRIPPER	84
						83
						82
1	-	A		3-22603-1	SCR, HEX (10-32x.38) S G ADJ BL	81
						80
						79
						78
2	-	B		463310-6	BLADE, STRIPPING (#22)	77
						76
						75
1	-	A		690603-1	SPRING, ASSIST	74
1	-	A		23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
						72
						71
						70

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY RECD PER ASSY		PARTS LIST	

QTY RECD PER ASSY		PARTS LIST	

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:

2 PLG DEC ±
3 PLG DEC ±
4 PLG DEC ±

ANGLES ±
SURF TEXTURE: ✓
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL: - HT TR: - FIN: -

DR: 09JUN00 APP: 09JUN00 T.ELBIN
CHK: 09JUN00 REL: -
B.HIGMAN

AMP AMP Incorporated Harrisburg, PA 17105-3608

NAME: STRIPPER CRIMPER APPLICATOR MACHINE REF: STRIPPER CRIMPER

SCALE: - DWG NO: 567967 SHEET 1 OF 1 REV C1

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