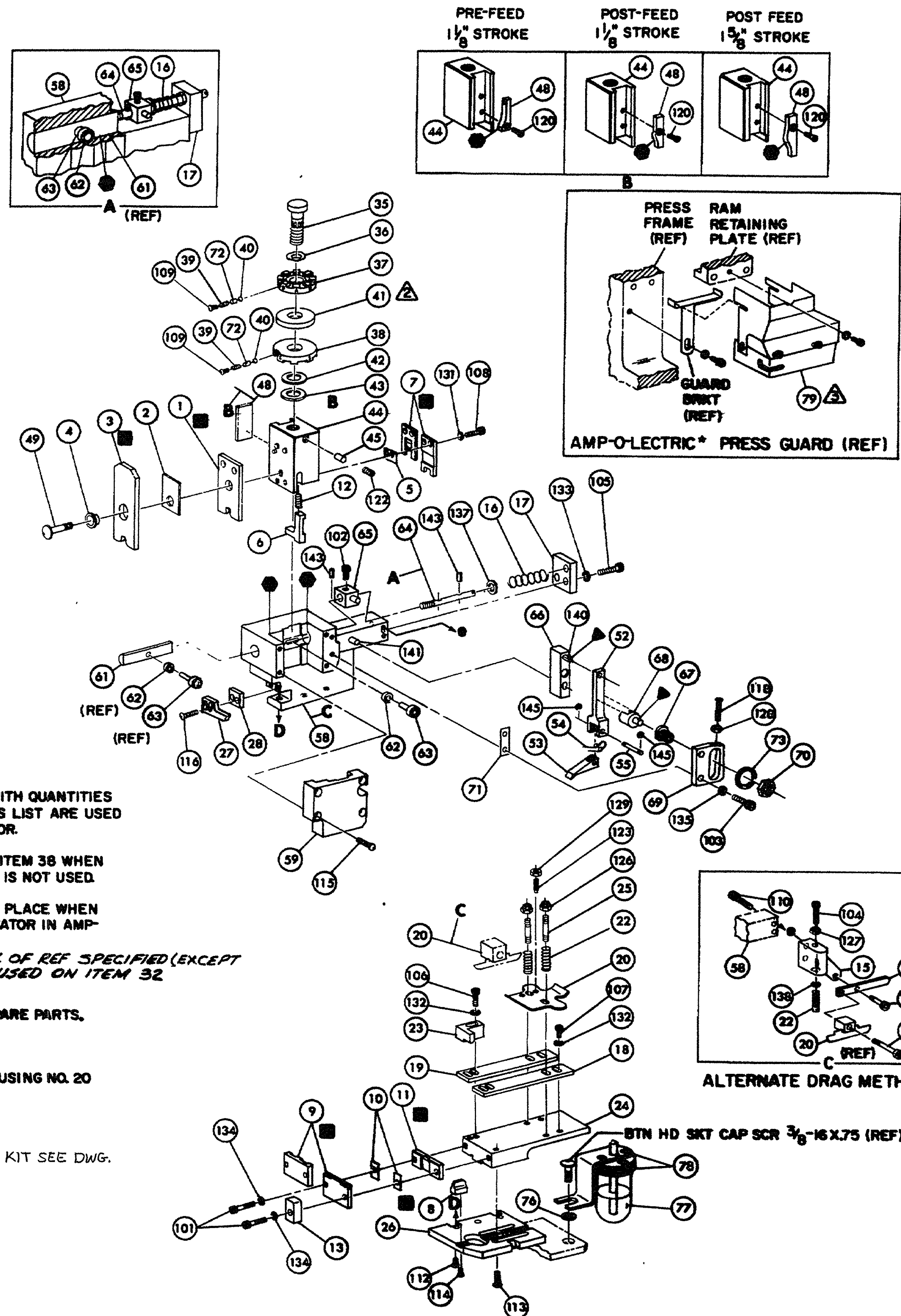


THIS IS A CONTROLLED DOCUMENT.



NOTES:

- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- 2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LETRIC PRESS.
- 4. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

KEY:

- RECOMMENDED SPARE PARTS.
- ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY.

5. FOR SPARE PARTS KIT SEE DWG. 7-466688-7

REF.	QTY	PART NO	DESCRIPTION	ITEM	REF.	QTY	PART NO	DESCRIPTION	ITEM
21045-3	145	RING, RETAINING 'C' (.187 DIA) FEED PIN			454220-1	1	CAP, RAM	59	
5-21028-1	144	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD			453736-1	1	HOUSING	58	
1-21030-7	143	PIN, DOWEL (.187 DIA X 1.50) HOUSING						57	
1-21030-1	142	PIN, DOWEL (.187 DIA X .50) LEVER			240624-1	1	PIN, FEED FINGER	56	
22260-5	141	WASHER, FLAT (NO 6) DRAG SPRING			691499-1	1	SPRING, FEED FINGER	55	
21899-4	140	WASHER, FLAT (5/16 DIA) SCR ADJ			240635-1	1	FINGER, FEED	54	
21024-5	139	WASHER, LOCK (NO 10) FEED ADJ PLATE			240634-3	1	LEVER, TERMINAL	53	
21024-5	138	WASHER, LOCK (NO 10) SHEAR PLATES						52	
21024-5	137	WASHER, LOCK (NO 10) FEED ROD GUIDE						51	
21024-4	136	WASHER, LOCK (NO 8) STRIP GUIDE						50	
21024-4	135	WASHER, LOCK (NO 8) SHEAR BLADE			690686-2	1	BOLT, CRIMPER	49	
21018-4	134	NUT, HEX MACH (4-40) DRAG			690501-4	1	CAM, POST-FEED 1 3/8 STROKE	48	
21068-5	133	NUT, HEX MACH (6-32) FD ADJ PLATE						47	
21018-7	132	NUT, HEX MACH (10-32) DRAG SPRING						46	
21022-2	131	NUT, HEX SELF-LKG (8-32) DRAG STUD			690191-1	1	PLUG, NYLON	45	
5-21004-7	130	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM			455674-1	1	RAM	44	
21004-5	129	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG			690125-1	1	WASHER, LAMINATED	43	
4-21078-8	128	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG			690124-1	1	WASHER, RAM	42	
21009-2	127	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM						41	
1-21002-7	126	SCR, BTN HD SKT CAP (6-32 X .38) CAM			23241-6	2	BALL, STEEL	40	
3-21064-2	125	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ			690170-1	2	SPRING, COMPRESSION	39	
2-21002-2	124	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER			690142-1	1	DISC, INSULATION	38	
2-21002-9	123	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP			4-455829-4	1	DISC, WIRE	37	
22733-8	122	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL			22480-5	1	WASHER, SPRING	36	
3-21002-3	121	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL			690212-1	1	POST, RAM	35	
2-22733-9	120	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL						34	
2-21000-4	119	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR						33	
3-23657-8	118	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC			458980-2	1	APPLICATOR, BASIC (SUB ASSY)	32	
2-21000-8	117	SCR, SKT HD CAP (8-32 X .62) SHEAR BLADE						31	
2-21000-7	116	SCR, SKT HD CAP (8-32 X .50) STRIP GUIDE						30	
3-21000-7	115	SCR, SKT HD CAP (8-32 X .50) STRIP GUIDE						29	
3-21000-9	114	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE						28	
3-21000-6	113	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING			690455-3	1	SPACER, STRIPPER	27	
3-21000-4	112	SCR, SKT HD CAP (10-32 X .50) FEED ADJ PLATE			455676-1	1	STRIPPER	26	
3-21000-8	111	SCR, SKT HD CAP (10-32 X .50) SHEAR PLATE			455676-1	2	PLATE, BASE	25	
455750-3	110	GUARD			22354-8	2	DRAG, STUD	24	
465184-9	109	LUBRICATOR ASSY			455678-1	1	PLATE, STRIP GUIDE	23	
455985-1	108	OIL, LUBRICATING			23470-9	2	SPRING, DRAG	22	
454406-1	107	SPACER, LUB BRACKET			240636-1	1	LEVER, DRAG	21	
458109-1	106	WASHER, FLAT (SPECIAL)			454177-1	1	DRAG, STOCK	20	
690603-1	105	SPRING, ASSIST			3-458030-3	1	GUIDE, STRIP (REAR)	19	
690517-1	104	SPACER			3-458031-3	1	GUIDE, STRIP (FRONT)	18	
22594-8	103	NUT, HEX			454178-1	1	GUIDE, FEED ROD	17	
240628-1	102	PLATE, ADJ			4-22284-9	1	SPRING, FEED RETURN	16	
240626-1	101	SHAFT, PIVOT						15	
240633-1	100	BUSHING						14	
455680-1	99	LEVER, INTERMEDIATE						13	
240629-1	98	BLOCK, PIVOT						12	
240632-2	97	SCREW, ADJ						11	
240699-3	96	PH, CRIM ROLLER			240644-1	1	SPACER, HOLD DOWN	10	
240658-1	95	CAM, ROLLER			1-240645-2	2	SPRING, HOLD DOWN	9	
454398-1	94	ROD, FEED			240642-8	1	PLATE, REAR SHEAR	8	
	93				8-238005-5	1	PLATE, FRONT SHEAR	7	
	92				2-240651-1	1	ANVIL	6	
	91							5	
	90				1-240641-5	1	BLADE, SLUG	4	
	89				238009-6	1	HOLD DOWN, TERMINAL	3	
	88				8-456135-8	1	SPACER, SHEAR BLADE	2	
	87				455888-2	1	SPACER, TUBULAR	1	
	86				456432-1	1	CRIMPER, INSULATION		
	85								
	84								
	83								
	82								
	81								
	80								
	79								

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.150	8			42181
B	.132	10			42182
C	NOT USED				42183
D	NOT USED				42184
					640249

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION
10-8	170-230	POST-FEED AMPOMATOR			

DATE	BY	DESCRIPTION
10-8	170-230	POST-FEED AMPOMATOR