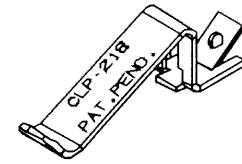
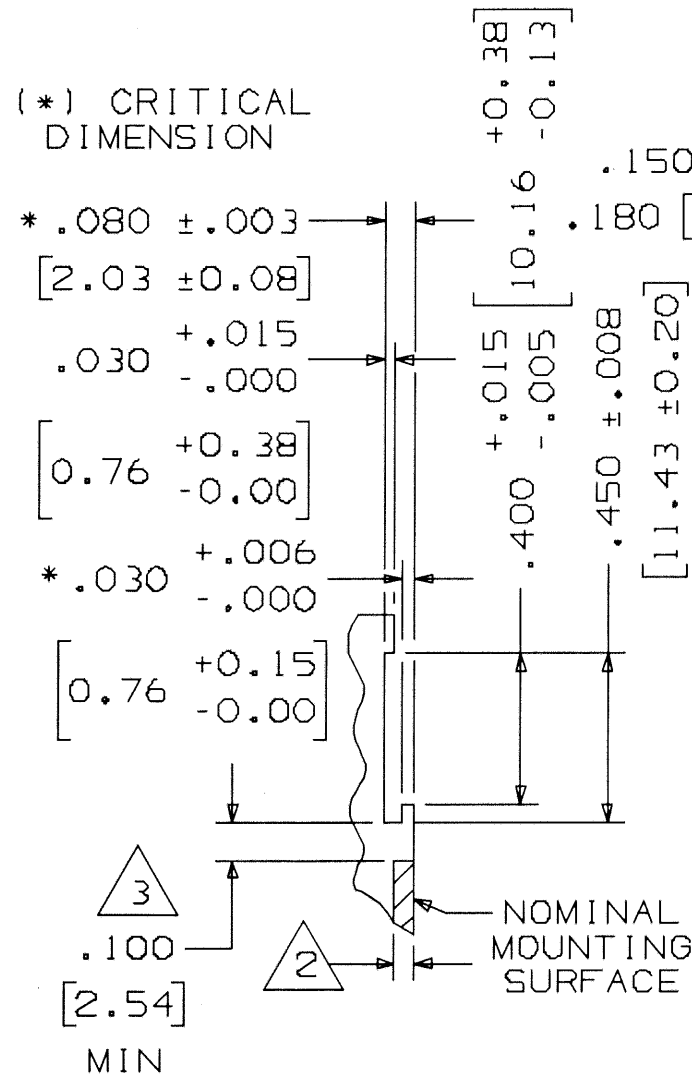


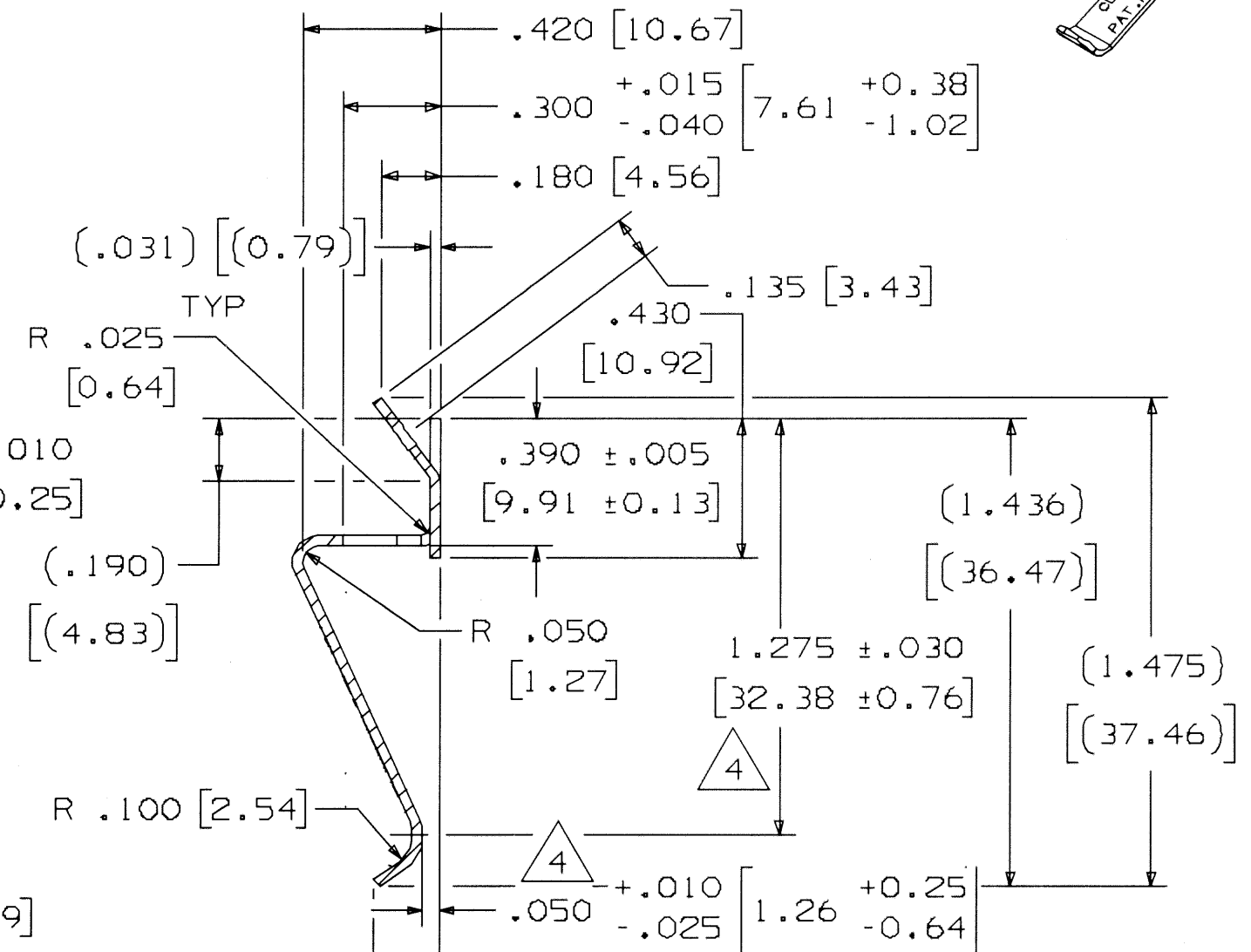
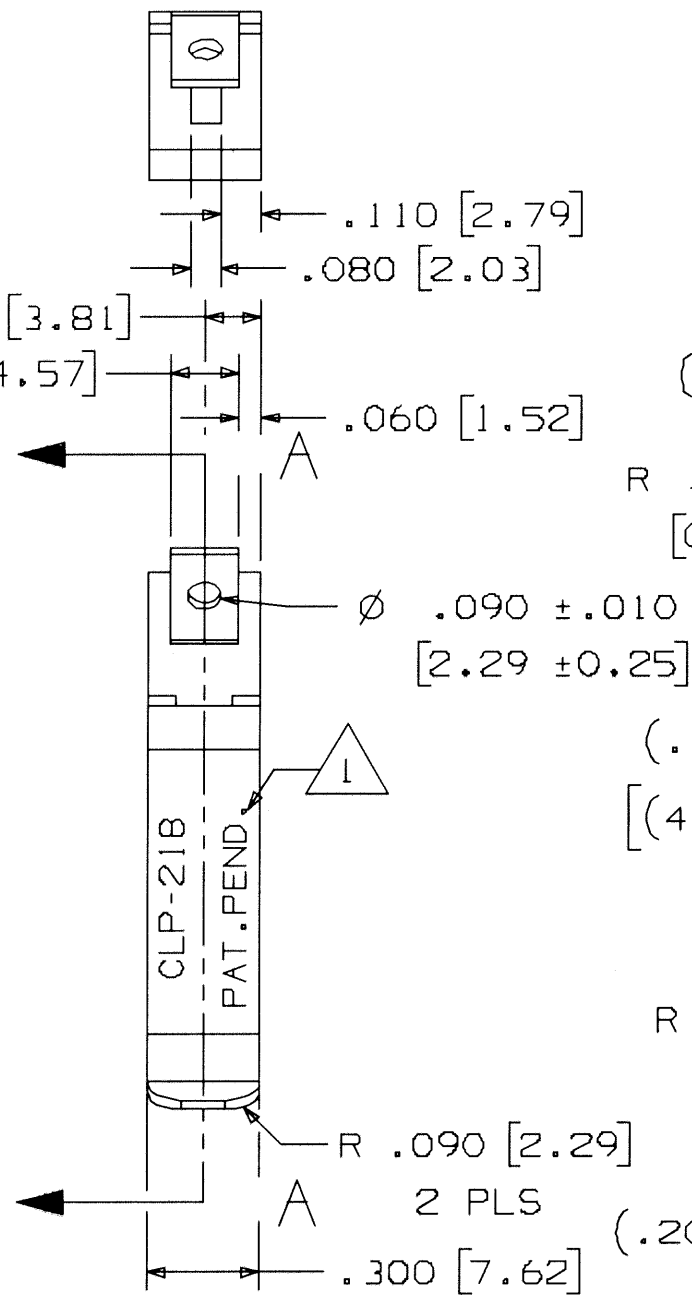
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(*) CRITICAL DIMENSION



RECOMMENDED EXTRUSION SLOT DETAILS



SECTION A - A

NOTES:

- 1 MARK PART "CLP-218" AND "PAT. PEND." TO BE STAMPED APPROX. AS SHOWN. LETTERING DIRECTION OPTIONAL.
- 2 WHERE A CONDITION SUCH AS A THICK INSULATOR (GREATER THAN .010 [.25]) IS REQUIRED A RECESSED AREA SUCH AS SHOWN WITH HATCHING MUST BE DESIGNED INTO THE EXTRUSION. DEPTH IS IN DIRECT RELATION TO THE INSULATOR THICKNESS.
- 3 WHEN A RECESSED AREA IS REQUIRED THIS IS A MINIMUM REQUIREMENT FOR EXTRUDING PURPOSES. THIS IS ALSO RECOMMENDED FOR OTHER AREAS AROUND THE SLOT.
- 4 1.275 +/- .030 [32.38 +/- .76] DIMENSION IS TO THE TANGENT POINT OF THE CLIP CREATED BY THE CLIP RADIUS AND THE .050 +.010 -.025 [1.26 +.25 -.64] DIMENSION.

FINISH	U/O
MAT'L	037243
TOLERANCE	UNLESS NOTED
.XX	= ±.015 [±.38]
.XXX	= ±.010 [±.25]
ANGULAR	± 3°

D	04/25/03	RELEASE PER ECN #015569	JB
REV.	DATE	DESCRIPTION	CHK'D
		80 COMMERCIAL ST. CONCORD, N.H. 03301	
		DRAWING NO. 033474	
STANDARD DESCRIPTION		THM, 19820 REV G	
DATE	DRAWN	ENGR.	APP'D
04/24/03	P.C.	JB	JB
SHEET			SCALE
SHEET			2.000