

## Part Number: XZFCBD14A2

SURFACE MOUNT DISPLAY

### **Features**

- 0.56 inch digit height
- Robust package
- Low power consumption
- Standard configuration: Gray face w/ white segments
- Standard Package: 200pcs/ Reel • MSL (Moisture Sensitivity Level): 2a
- RoHS Compliant



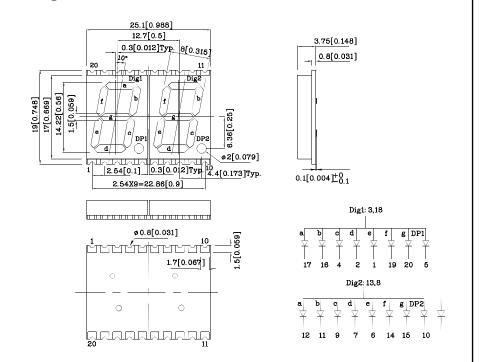




# ATTENTION OBSERVE PRECAUTIONS FOR HANDLING

ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

# **Package Schematics**



- 1. All dimensions are in millimeters (inches), Tolerance is ±0.25(0.01")unless otherwise noted.
- 2. Specifications are subject to change without notice.
- 3. The gap between the reflector and PCB shall not exceed 0.25mm.

Absolute Maximum Ratings (T <sub>A</sub> =25°C)		Blue (InGaN)	Unit	
Reverse Voltage	$V_{\mathrm{R}}$	5	V	
Forward Current	$I_{\mathrm{F}}$	30	mA	
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	$i_{\mathrm{FS}}$	150	mA	
Power Dissipation	$P_D$	120	mW	
Operating Temperature	$T_{\rm A}$	-40 ~ +85	°C	
Storage Temperature	Tstg	-40 ~ +85		
Electrostatic Discharge Threshold (HBM)		250	V	

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

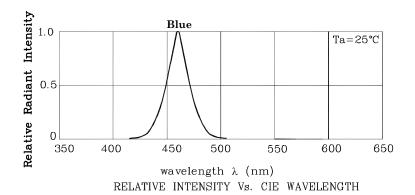
Operating Characteristics (T <sub>A</sub> =25°C)	Blue (InGaN)	Unit	
Forward Voltage (Typ.) (I <sub>F</sub> =10mA)	$V_{\mathrm{F}}$	3	V
Forward Voltage (Max.) (I <sub>F</sub> =10mA)	$V_{\mathrm{F}}$	4 V	
Reverse Current (Max.) (V <sub>R</sub> =5V)	I <sub>R</sub> 50		uA
Wavelength of Peak Emission CIE127-2007* (Typ.) (I <sub>F</sub> =10mA)	λΡ	460*	nm
Wavelength of Dominant Emission CIE127-2007* (Typ.) (I <sub>F</sub> =10mA)	λD	λD 465*	
Spectral Line Full Width At Half-Maximum (Typ.) (I <sub>F</sub> =10mA)	$\triangle \lambda$	25	nm
Capacitance (Typ.) (V <sub>F</sub> =0V, f=1MHz)	C	100	pF

Part Number	Emitting Color	Emitting Material	CIE127-2007* (I <sub>F</sub> =10mA) ucd	Wavelength CIE127-2007* nm λP	Description
			min. typ.		
XZFCBD14A2	Blue	InGaN	5600* 14990*	460*	Common Anode, Rt.Hand Decimal.

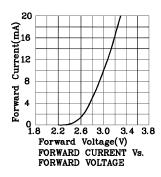
<sup>\*</sup>Luminous intensity value and wavelength are in accordance with CIE127-2007 standards. Oct 13,2016

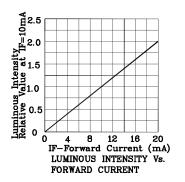


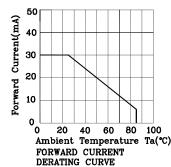


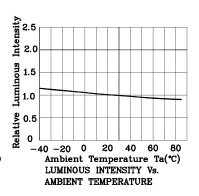


## **♦** Blue



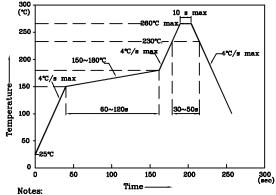






LED is recommended for reflow soldering and soldering profile is shown below.

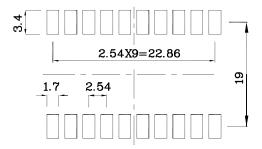
Reflow Soldering Profile for SMD Products (Pb-Free Components)



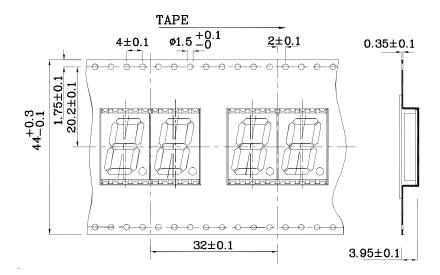
- 1. Maximum soldering temperature should not exceed 260°C
- 2. Recommended reflow temperature: 145°C-260°C
- 3. Do not put stress to the epoxy resin during high temperatures conditions

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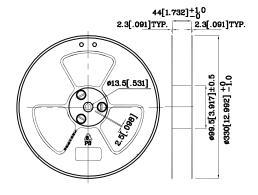
# **❖** Recommended Soldering Pattern (Units: mm; Tolerance: ±0.15)



# **❖** Tape Specification (Units:mm)



## \* Reel Dimension



### Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

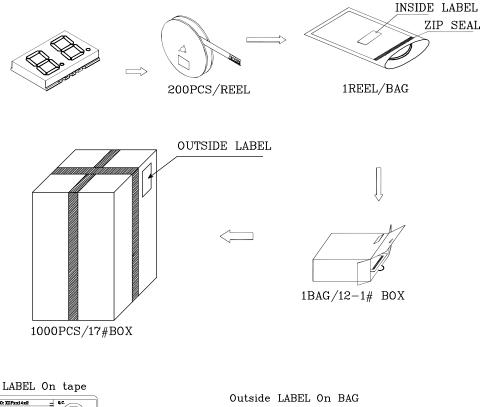
- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

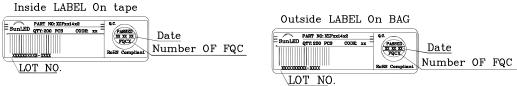
Note: Accuracy may depend on the sorting parameters.

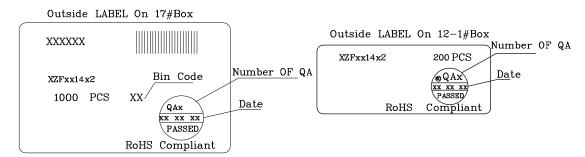




# PACKING & LABEL SPECIFICATIONS







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Oct 13,2016