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OPT8241 3D Time-of-Flight Sensor

Technical [Documents](http://www.ti.com/product/OPT8241?dcmp=dsproject&hqs=td&#doctype2)

-
	-
	- 1/3" Optical Format 3D Scanning
	-
	- Up to 150 Frames per Second Security and Surveillance
- - Responsivity: 0.35 A/W at 850 nm Augmented and Virtual Reality
	- Demodulation Contrast: 45% at 50 MHz
	- **3 Description** Demodulation Frequency: 10 MHz to 100 MHz
-
	-
	-
- -
- -
	- -
		- 1-LVDS Bit Clock Pair, 1-LVDS Sample **Clock Pair Device Information**^{[\(1\)](#page-0-0)}
- **Timing Generator (TG):**
	- Addressing Engine with Programmable Region of Interest (ROI) (1) For all available packages, see the package option addendum
	-
	-
	- Master, Slave Sync Operation
- ²C Slave Interface for Control
- Power Supply:
	- 3.3-V I/O, Analog
	- 1.8-V Analog, Digital, I/O
	- 1.5-V Demodulation (Typical)
- Optimized Optical Package (COG-78):
- $-$ 8.757 mm \times 7.859 mm \times 0.7 mm
- Integrated Optical Band-Pass Filter (830 nm to 867 nm)
- Optical Fiducials for Easy Alignment
- Operating Temperature: 0°C to 70°C

1 Features 2 Applications

Tools & **[Software](http://www.ti.com/product/OPT8241?dcmp=dsproject&hqs=sw&#desKit)**

- Imaging Array: **Depth Sensing:**
- 320 × 240 Array Location and Proximity Sensing

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Support & **[Community](http://www.ti.com/product/OPT8241?dcmp=dsproject&hqs=support&#community)**

-
- Pixel Pitch: 15 µm 3D Machine Vision
	-
- Optical Properties: Gesture Controls
	-

Output Data Format:
The OPT8241 time-or-ingit (ToF) sensor is part of
the TI 3D ToF image sensor family. The device
combines ToF sensing with an optimally-designed combines ToF sensing with an optimally-designed – 4-Bit Common-Mode (Ambient) analog-to-digital converter (ADC) and a versatile, programmable timing generator (TG). The device
Chipset Interface: offers quarter video graphics array (QVGA 320 x 240)
Compatible with TI's Time-of-Flight Controller
Controller explicition data at frame rates up to 150 fra – Compatible with TI's Time-of-Flight Controller resolution data at frame rates up to 150 frames per second (600 readouts per second).

• Sensor Output Interface: The built-in TG controls the reset, modulation, – CMOS Data Interface (50-MHz DDR, 16-Lane readout, and digitization sequence. The Data, Clock and Frame Markers) programmability of the TG offers flexibility to optimize for various depth-sensing performance metrics (such – LVDS: as power, motion robustness, signal-to-noise ratio,

and ambient cancellation).

at the end of the data sheet. – Modulation Control

– De-Aliasing **Block Diagram**

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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Original (June 2015) to Revision A **Page** 2015 **Page**

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5 Pin Configuration and Functions

NBN Package

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Texas
Instruments

Pin Functions (continued)

EXAS ISTRUMENTS

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) $⁽¹⁾$ </sup>

(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) VCC refers to the I/O bank voltage.

6.2 ESD Ratings

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

6.4 Thermal Information

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, [SPRA953](http://www.ti.com/lit/pdf/spra953).

6.5 Electrical Characteristics

All specifications at T_A = 25°C, V_{AVDDH} = 3.3 V, V_{AVDD} = 1.8 V, V_{VMIXH} = 1.5 V, V_{DVDD} = 1.8 V, V_{DVDDH} = 3.3 V, V_{PVDD} = 3.3 V, $\rm{V_{SUB_BIAS}}$ = 0 V, integration duty cycle = 10%, system clock frequency = 48 MHz, modulation frequency = 50 MHz, and 850 nm illumination, unless otherwise noted.

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Electrical Characteristics (continued)

All specifications at $T_A = 25^{\circ}$ C, V_{AVDDH} = 3.3 V, V_{AVDD} = 1.8 V, V_{VMIXH} = 1.5 V, V_{DVDD} = 1.8 V, V_{DVDDH} = 3.3 V, V_{PVDD} = 3.3 V, $V_{SUB~BIAS} = 0$ V, integration duty cycle = 10%, system clock frequency = 48 MHz, modulation frequency = 50 MHz, and 850 nm illumination, unless otherwise noted.

(1) VCC is equal to IOVDD or DVDDH, based on the I/O bank listed in the *[Pin Functions](#page-3-1)* table.

6.6 Timing Requirements

6.7 Switching Characteristics

over operating free-air temperature range (unless otherwise noted); $V_{\text{DVDD}} = 1.8$ V, $V_{\text{DVDDH}} = 3.3$ V, and $V_{\text{IOVDD}} = 1.8$ V

6.8 Optical Characteristics

over operating free-air temperature range (unless otherwise noted)

(1) Relative transmittance is a ratio of transmittance to maximum absolute transmittance at the same angle of incidence.

(1) Dn = bits D0, D2, D4, and so forth. Dn+1 = bits D1, D3, D5, and so forth.

Figure 1. LVDS Switching Diagram

(2) Dn = bits D0, D1, D2, and so forth.

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6.9 Typical Characteristics

At V_{AVDDH} = 3.3 V, V_{AVDD} = 1.8 V, V_{VMIXH} = 1.5 V, V_{DVDD} = 1.8 V, V_{DVDDH} = 3.3 V, V_{PVDD} = 3.3 V, V_{SUB_BIAS} = 0 V, and integration duty cycle = 10%, unless otherwise noted.

7 Detailed Description

7.1 Overview

The OPT8241 is a high-performance quarter video graphics array (QVGA) resolution, 3D sensor device that senses depth information based on the time of flight (ToF) technique. The OPT8241 has a CMOS image sensor core with an integrated analog-to-digital converter (ADC), an addressing engine for the sensor core, an lowvoltage differential signaling (LVDS) serializer, and an ${}^{12}C$ slave device. The device supports configurable timings to optimize power and performance.

The OPT8241 includes the following blocks:

- Timing generator (TG)
- Sensor core
- Addressing engine
- ADC and overload detection
- **Modulation block**
- **Output block**
- Temperature sensor
- $l²C$ control interface

7.2 Functional Block Diagram

7.3 Feature Description

7.3.1 Output Block

The output block provides the output data, clock, and frame boundary signals. The positions of the following frame boundary marker signals are programmable. [Table 1](#page-11-1) lists signals that can be used by the host processor to reconstruct the frame.

Table 1. Output Frame Marker Signals

7.3.1.1 Serializer and LVDS Output Interface

The sensor has an option for a serial LVDS interface. The digitized data from the ADCs are serialized and sent on three LVDS data pairs and one LVDS pixel clock pair. The DIFF0, DIFF1 pairs provide the differential data (A-B). The differential data for each pixel is 12 bits long. The pixel clock pair is 0 for the first six data bits and 1 for the next six data bits. The pixel clock can be used by the external host to identify the boundary of the 12-bit data for each pixel. The LVDS waveforms are shown in [Figure 6.](#page-11-2)

Figure 6. LVDS Output Waveforms

7.3.1.2 Parallel CMOS Output Interface

The sensor has options for both serial and parallel data output interfaces. The output data on the parallel CMOS interface toggles on both edges of the clock (DDR rate) with the output clock frequency being equal to the system clock frequency. The CMOS parallel data waveforms are shown in [Figure 7](#page-12-2).

Figure 7. CMOS Output waveforms

Following the VD start, the first sample set is a frame ID that denotes the quadrant (quad) number. The frame ID format is given in [Table 2.](#page-12-3)

Note that Q[3:0] is the quad number and SF[3:0] denotes the sub-frame number.

7.3.2 Temperature Sensor

The on-die temperature sensor can measure temperatures in the range of –25°C to 125°C. The temperature is updated every 3 ms. The temperature value is stored in a register that can be read through the I^2C interface.

7.4 Device Functional Modes

All OPT8241 control commands are directed through the [OPT9221](http://www.ti.com/product/OPT9221) time-of-flight controller. For more details on the functional modes of the chipset, see the [OPT9221](http://www.ti.com/product/OPT9221) datasheet.

7.5 Programming

The device registers are programmed by the [OPT9221](http://www.ti.com/product/OPT9221) time-of-flight controller. Therefore, in a typical system, the ²C interface is connected to the OPT9221 sensor control ²C bus; see the [OPT9221 datasheet](http://www.ti.com/product/OPT9221) for more details.

8 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

ToF cameras provide the complete depth map of a scene. In contrast with the scanning type light detection and ranging (LIDAR) systems, the depth map of the entire scene is captured at the same instant with an array of ToF pixels. A broad classification of applications for a 3D camera include:

- Presence detection,
- Object location,
- Movement detection, and
- 3D scanning.

The OPT8241 ToF sensor, along with TI's OPT9221 ToF controller, forms a two-chip solution for creating a 3D camera. The block diagram of a complete 3D ToF camera implementation using the OPT8241 is shown in [Figure 8.](#page-13-2)

The TI ToF estimator tool can be used to estimate the performance of a ToF camera with various configurations. The estimator allows control of the following parameters:

- Depth resolution
- 2D resolution (number of pixels)
- Distance range
- Frame rate
- Field of view (FoV)
- Ambient light (in watts \times nm \times m² around the sensor filter bandwidth)
- Reflectivity of the objects

For more details on how to choose the above parameters, see the white paper on the [ToF system design](http://www.ti.com/lit/pdf/sbau219).

8.2 Typical Applications

8.2.1 Presence Detection for Industrial Safety

Processing 3D information and a separate foreground from the background is computationally less intensive when compared to using color information from a reg, green, blue (RGB) camera. 3D information can also be used to extract the form of the object and classify the object detected as being a human, robot, vehicle, and so forth, as shown in [Figure 9.](#page-14-1)

Figure 9. Industrial Safety

8.2.1.1 Design Requirements

EXAS **NSTRUMENTS**

8.2.1.2 Detailed Design Procedure

Using the TI ToF estimator tool, the ToF camera design requirements can be input and the power numbers required for achieving the desired specifications can be obtained. The choice of inputs to the estimator tool is explained in the following section.

8.2.1.2.1 Frequencies of Operation

The frequencies of operation are limited by the sensor bandwidth because the illumination source is a laser. Frequencies around 75 MHz can be used to obtain a good demodulation figure of merit. Two frequencies are used to implement de-aliasing and extend the unambiguous range because frequencies around 75 MHz provide a very short unambiguous range. The two frequencies chosen for de-aliasing are 70 MHz and 80 MHz. The unambiguous range is now given by [Equation 1.](#page-15-0)

 $\left(\mathsf{f}_1, \mathsf{f}_2 \right)$ $\sqrt{-2} \times \text{GCD} (70 \text{ MHz}, 80 \text{ MHz})$ 299792458.0 ms $= 14.990 \text{ m}$ Unambiguous Range = $\frac{C}{2\times \text{GCD}(f_1,f_2)} = \frac{299792458.0\,\text{ms}}{2\times \text{GCD}(70\,\text{MHz},80\,\text{MHz})} = 14.990\,\text{m}$ (1)

For the purpose of power requirement calculations, the average frequency of 75 MHz can be used in the estimator tool.

8.2.1.2.2 Number of Sub-Frames and Quads

In this example, two sub-frames and six quads are used to obtain good dynamic range and account for wide ranges of reflectivity and distance. Also, six quads (minimum) are required for implementing de-aliasing. A depth resolution of 5% instead of the requirement of 7.5% is used as the resolution input to the estimator tool to allow for margins resulting from the additional noise when using de-aliasing.

8.2.1.2.3 Field of View (FoV)

Field of view in the horizontal direction is 74.4 degrees. The diagonal FoV can be calculated using [Equation 2.](#page-15-1)

$$
Fov(Diagonal) = 2 \times \tan^{-1} \left[\frac{5}{4} \times \tan \left(\frac{74.4}{2} \right) \right] \approx 87^{\circ}
$$
 (2)

The ratio of 5/4 is used to represent the ratio of the diagonal length to the horizontal length of the sensor.

8.2.1.2.4 Lens

A lens with a 1/3" image circle must be chosen. The FoV of the lens must match the requirements (that is, the FoV must be equal to 87 degrees, as calculated in [Equation 2\)](#page-15-1). A lower f.no is always better. For this example, use an f.no of 1.2.

8.2.1.2.5 Integration Duty Cycle

An integration duty cycle of less than 50% is chosen to keep the sensor cool in an industrial housing with no airflow. Choosing an even lower integration duty cycle can result in a marked increase in the peak illumination power. Higher peak illumination power results in a higher number of illumination elements and, thus, an increase in system cost.

8.2.1.2.6 Design Summary

A screen shot of the system estimator tool is shown in [Figure 10](#page-16-0).

Figure 10. Screen Shot of the Estimator Tool

The illumination peak optical power of 1.98 W can be supplied using one high-power laser.

8.2.1.3 Application Curve

Figure 11. Example Industrial Safety Object Distance vs Depth Resolution

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8.2.2 People Counting and Locating

Locating and tracking people is a complex problem to solve using regular RGB cameras. With the additional information of distance to each point in the scene, the algorithmic challenges become more surmountable, as shown in [Figure 9.](#page-14-1)

Figure 12. People Counting

8.2.2.1 Design Requirements

8.2.2.2 Detailed Design Procedure

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[OPT8241](http://www.ti.com/product/opt8241?qgpn=opt8241)

Using the TI ToF estimator tool, the ToF camera design requirements can be input and the power numbers required for achieving the desired specifications can be obtained by following the procedures discussed in this section.

8.2.2.2.1 Frequencies of Operation

The frequencies of operation are limited by the LED bandwidth because the source of illumination is an LED. Frequencies around 24 MHz can be used to obtain a good demodulation figure of merit if a fast-switching infrared (IR) LED is used. The unambiguous range is given by [Equation 3](#page-18-0).

Unambiguous Range =
$$
\frac{C}{2 \times f} = \frac{299792458.0 \text{ ms}}{2 \times 24 \text{ MHz}} = 6.246 \text{ m}
$$
 (3)

8.2.2.2.2 Number of Sub-Frames and Quads

In this example, one sub-frame and four quads are used to minimize the effects of the sensor reset noise.

8.2.2.2.3 Field of View (FoV)

Field of view in the horizontal direction is 74.4 degrees. The diagonal field of view can be calculated using [Equation 2](#page-15-1).

$$
FOV(Diagonal) = 2 \times \tan^{-1} \left[\frac{5}{4} \times \tan \left(\frac{100.0}{2} \right) \right] \approx 112.3^{\circ}
$$
 (4)

The ratio of 5/4 is used to represent the ratio of the diagonal length to the horizontal length of the sensor.

8.2.2.2.4 Lens

A lens with a 1/3" image circle must be chosen. The field of view of the lens must match the requirements (that is, the FoV must be equal to 112.3 degrees, as calculated in [Equation 4](#page-18-1)). A lower f.no is always better. For this example, use an f.no of 1.2.

8.2.2.2.5 Integration Duty Cycle

An integration duty cycle of 60% is chosen to keep the peak illumination power requirements low. Higher peak illumination power results in a higher number of illumination elements and, thus, an increase in system cost.

8.2.2.2.6 Design Summary

A screen shot of the system estimator tool is shown in [Figure 13](#page-19-0).

			System Specifications (Inputs)			Design Parameters (Outputs)		
Select Configuration	PeopleCounting	▼	Depth Resolution 200,000		(mm)	Illum Average Optical Output Power	605.90	(m _N)
$\overline{\mathsf{v}}$	Add Configuration to Report		Frame Rate	15,000	(frames/secor	Illum Peak Optical Output Power	2.02	(W)
Chipset Specifications (Inputs) OPT8241 \blacktriangledown Sensor Light Source SFH4232 \blacktriangledown			Maximum Distance 6,000		(m) (m)	X-Y Resolution at Max Distance	44.73 1.20 2.01	(mn) (mn) (mn)
			Minimum Distance 1.000			Lens Blur at Max Distance Lens Focal Length		
Sub-frames	$\mathbf{1}$	(sub-frames/frar	FoV	112,300	(degrees) (f/d)	Lens Aperture (Aperture Opening)	1.68 1.20	(mn) (f/d)
Quads	$\overline{4}$	(quads/sub-fram	Minimum F-Numbe 1,200			Lens F-Number		
	Modulation Freque 24.000 (MHz)			Integration Duty C 60.000	(9/6)	Effective Integration Duty Cycle	60.00	(%)
Pixel Resolution Demod Contrast	240 x 320 40.80	(9/6)	Reflectivity	40,000 0.000 25.000	(96) $(W/nm/m^2)$ (C)	Effective Integration Time/Quad (0.5*Mi Max Signal at Min Distance Max Signal at Max Distance Thermal Noise	10.00	(ms)
Filter Bandwidth	64.00	(nm)	Ambient Light				125.36 3.48	(mV) (mV)
RoI+Binning Rows	240		Temperature				798.42	(uV)
Columns	320		COC Minimum	100.000	(mm)	Total Shot Noise	148.37	(uV)
Binning	$\mathbf{1}$		COC Maximum	100.000	(mm)	Sensor Demodulation Power	587.52	(m _N)
Tab 1 \Box		Minimur	Number of Ste Maximur			Depth Resolution vs Distance Across reflectivities 200 $+$ 10% 100% 220		
Input 1 None $\overline{}$		$\mathbf{0}$ $\mathbf{0}$	$\overline{0}$		Plot	Depth Resolution(mm) 40%		
Input 2 None $\overline{}$		$\mathbf{0}$ $\mathbf{0}$	$\mathbf{0}$			mo Semilog Axis		
Input 3 Object Distance \blacktriangledown		1 6	100	(m)	Add Plot to Rep	∞		
Output Depth Resolution	$\overline{}$	(mm)						
						Distance(m)		

Figure 13. Screen Shot of the Estimator Tool

The illumination peak optical power of 2.0 W can be supplied using a single high-power LED.

8.2.2.3 Application Curve

ρ represents object reflectivity

Figure 14. Example People-Counting Object Distance vs Depth Resolution

8.2.3 People Locating and Identification

A skeletal structure can be used to classify identified shapes (such as humans, machines, pets, and so forth). Other possibilities include classification of people (such as children and elderly). Even identification of humans by matching the shape and movement to an existing database is possible. Such information can lend itself for use in a variety of retail solutions, home safety, security, and public and private surveillance systems, as shown in [Figure 15](#page-20-2).

Figure 15. People Counting and Identification

8.2.3.1 Design Requirements

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8.2.3.2 Detailed Design Procedure

Using the TI ToF estimator tool, the ToF camera design requirements can be input and the power numbers required for achieving the desired specifications can be obtained. The choice of inputs to the estimator tool is explained in the following section.

8.2.3.2.1 Frequencies of Operation

The frequencies of operation are limited by the sensor bandwidth because the illumination source is a laser. Frequencies around 75 MHz can be used to obtain a good demodulation figure of merit. Two frequencies are used to implement de-aliasing and extend the unambiguous range because frequencies around 75 MHz provide a very short unambiguous range. The two frequencies chosen for de-aliasing are 70 MHz and 80 MHz. The unambiguous range is now given by [Equation 5.](#page-21-0)

 $\frac{1}{(f_1, f_2)} = \frac{2557524655415}{2 \times \text{GCD}(70 \text{ MHz}, 80 \text{ MHz})} = 14.$ 299792458.0 ms Unambiguous Range = $\frac{C}{2\times \text{GCD}(f_1,f_2)} = \frac{299792458.0\,\text{ms}}{2\times \text{GCD}(70\,\text{MHz},80\,\text{MHz})} = 14.990\,\text{m}$ (5)

For the purpose of power requirement calculations, the average frequency of 75 MHz can be used in the estimator tool.

8.2.3.2.2 Number of Sub-Frames and Quads

In this example, one sub-frame and six quads are used to minimize the effects of the sensor reset noise. A depth resolution of 1% instead of the requirement of 1.5% is used as the resolution input to the estimator tool to allow for margins resulting from the additional noise when using de-aliasing.

8.2.3.2.3 Field of View (FoV)

Field of view in the horizontal direction is 74.4 degrees. The diagonal FoV can be calculated using [Equation 6.](#page-21-1)

$$
Fov(Diagonal) = 2 \times \tan^{-1} \left[\frac{5}{4} \times \tan \left(\frac{100.0}{2} \right) \right] \approx 112.3^{\circ}
$$
 (6)

The ratio of 5/4 is used to represent the ratio of the diagonal length to the horizontal length of the sensor.

8.2.3.2.4 Lens

A lens with a 1/3" image circle must be chosen. The FoV of the lens must match the requirements (that is, the FoV must be equal to 112.3 degrees, as calculated in [Equation 6](#page-21-1)). A lower f.no is always better. For this example, use an f.no of 1.2.

8.2.3.2.5 Integration Duty Cycle

An integration duty cycle of 70% is chosen to keep the peak illumination power requirements low. Higher peak illumination power results in a higher number of illumination elements and, thus, an increase in system cost.

8.2.3.2.6 Design Summary

A screen shot of the system estimator tool is shown in [Figure 16](#page-22-0).

Figure 16. Screen Shot of the Estimator Tool

The illumination peak optical power of 3.54 W can be supplied using two high-power lasers.

8.2.3.3 Application Curve

ρ represents object reflectivity

Figure 17. Example People Identification Object Distance vs Depth Resolution

9 Power Supply Recommendations

The sensor reset noise is sensitive to AVDDH and PVDD supplies. Therefore, linear regulators are recommended for supplying power to the AVDD and PVDD supplies. DC-DC regulators can be used to supply power to the rest of the supplies. Ripple voltage on the VMIX and the SUB BIAS supplies must be kept at a minimum (< 50 mV) to minimize phase noise resulting from differences between quads. The VMIX regulator must have the bandwidth to supply surge current requirements within a short time of less than 10 us after the integration period begins because VMIX currents have a pulsed profile.

There is no strict order for the power-on or -off sequence. The VMIX supplies are recommended to be turned on after all supplies have ramped to 90% of their respective values to avoid any power-up surges resulting from high VMIX currents in a non-reset device state.

10 Layout

10.1 Layout Guidelines

10.1.1 MIX Supply Decapacitors

The VMIXH supply has a peak load current requirement of approximately 600 mA during the integration phase. Moreover, a break-before-make circuit is used during the reversal of the demodulation polarity to avoid high through currents. The break-before-make strategy results in a pulse with a drop and a subsequent rise of demodulation current. The pulse duration is typically approximately 1 ns. In order to effectively support the rise in currents, VMIXH decoupling capacitors must be placed very close to the package. Furthermore, use multiple capacitors to reduce the effect of equivalent series inductance and resistance of the decoupling capacitors. Use a combination of 10-nF and 1-nF capacitors per VMIXH pin. Using vias for routing the trace from decoupling capacitors to the package pins must be avoided.

10.1.2 LVDS Transmitters

Each LVDS data output pair must be routed as a 100-Ω differential pair. When used with the OPT9221, 100-Ω termination resistors must be placed close to the OPT9221.

10.1.3 Optical Centering

The lens mount placement on the printed circuit board (PCB) must be such that the lens optical center aligns with the pixel array optical center. Note that the pixel array center is different from the package center.

Layout Guidelines (continued)

10.1.4 Image Orientation

The sensor orientation for obtaining an upright image is shown in [Figure 18](#page-24-0).

the default sensor readout direction is shown in grey.

Figure 18. Sensor Orientation for Obtaining an Upright Image

10.1.5 Thermal Considerations

In some applications, special care must be taken to avoid high sensor temperatures because demodulation power is considerably high for the size of the package. Lower sensor temperatures help lower the thermal noise floor as well as reduce the leakage currents. Two recommended methods for achieving better package to PCB thermal coupling are listed below:

- Use a thermal pad below the sensor on both sides of the PCB with stitched vias.
- Use a compatible underfill.

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10.2 Layout Example

Figure 19. Example Layout

10.3 Mechanical Assembly Guidelines

10.3.1 Board-Level Reliability

TI chip-on-glass products are designed and tested with underfill to ensure excellent board-level reliability in intended applications. If a customer chooses to underfill a chip-on-glass product, following the guidelines below is recommended to maximize the board level reliability:

- The underfill material must extend partially up the package edges. Underfill that ends at the bottom (ball side) of the die degrades reliability.
- The underfill material must have a coefficient of thermal expansion (CTE) closely matched to the CTE of the solder interconnect.
- The underfill material must have a glass transition temperature (Tg) above the expected maximum exposure temperature.

Thermoset ME-525 is a good example of a compatible underfill.

10.3.2 Handling

To avoid dust particles on the sensor, the sensor tray must only be opened in a cleanroom facility. In case of accidental exposure to dust, the recommended method to clean the sensors is to use an IPA solution with a micro-fiber cloth swab with no lint. Do not handle the sensor edges with hard or abrasive materials (such as metal tweezers) because the sensor package has a glass outline. Such handling may lead to cracks that can negatively affect package reliability and image quality.

FXAS ISTRUMENTS

11 Device and Documentation Support

11.1 Documentation Support

11.1.1 Related Documentation

OPT9221 Data Sheet, [SBAS703](http://www.ti.com/lit/pdf/SBAS703)

Introduction to the Time-of-Flight (ToF) System Design, [SBAU219](http://www.ti.com/lit/pdf/SBAU219)

11.2 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of](http://www.ti.com/corp/docs/legal/termsofuse.shtml) [Use.](http://www.ti.com/corp/docs/legal/termsofuse.shtml)

[TI E2E™ Online Community](http://e2e.ti.com) *TI's Engineer-to-Engineer (E2E) Community.* Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

[Design Support](http://support.ti.com/) *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

11.3 Trademarks

E2E is a trademark of Texas Instruments.

All other trademarks are the property of their respective owners.

11.4 Electrostatic Discharge Caution

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

11.5 Glossary

[SLYZ022](http://www.ti.com/lit/pdf/SLYZ022) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

www.ti.com 10-Dec-2020

PACKAGING INFORMATION

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures. "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE OPTION ADDENDUM

TEXAS INSTRUMENTS

www.ti.com 5-Jan-2022

TRAY

Chamfer on Tray corner indicates Pin 1 orientation of packed units.

PACKAGE OUTLINE

NBN0078A COG - 0.745 mm max height

CHIP ON GLASS

NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. Dimension is measured at the maximum solder ball diameter, parallel to primary datum C.
- 4. Primary datum C and seating plane are defined by the spherical crowns of the solder balls.

EXAMPLE BOARD LAYOUT

NBN0078A COG - 0.745 mm max height

CHIP ON GLASS

NOTES: (continued)

5. PCB pads shift from original positions to prevent solder balls from touching sensor. X and Y direction: 0.05 mm. Corner pads: 0.03 mm.

6. Final dimensions may vary due to manufacturing tolerance considerations and also routing constraints.

For information, see Texas Instruments literature number SSYZ015 (www.ti.com/lit/ssyz015).

EXAMPLE STENCIL DESIGN

NBN0078A COG - 0.745 mm max height

CHIP ON GLASS

NOTES: (continued)

7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release.

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