

3 COMM FLAG

THIS IS A CONTROLLED DOCUMENT.

AMP 1281-1 (6/69)				TYPE			
APPLICATOR PARTS LIST				MINIATURE QUICK CHANGE APPLICATOR END FEED			
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	690125-1	43	WASHER-LAMINATED	1	690125-1
2	SPACER - INSULATION			44	RAM	1	690550-1
3	INSULATION CRIMPER	1	690406-3	45	PLUG-NYLON	1	690191-1
4	PIN - CRIMPER	1	238009-1	46	BLOCK-INS. ADJ.	1	690402-1
5	SHEAR BLADE SPACER			47	SCREW-SHOULDER	1	690125-1
6	HOLD DOWN			48	CAM	1	238015-1
7	SHEAR BLADE	1	690612-1	48	CRIMPER BOLT	1	690323-1
8	ANVIL	1	240694-3	50	SCREW DRIVE	2	21017-2
9	FRONT SHEAR PLATE	1	690552-2	51	PLATE IDENTIFICATION	1	461264-1
10	SHEAR PLATE SPACER	1	469488-1	52	LEVER-TERMINAL	1	240634-1
11	REAR SHEAR PLATE	1	690631-1	53	FEED FINGER	1	690532-1
12	HOLD DOWN SPRING			54	FEED FINGER SPRING	1	690125-1
13	SPRING SPACER			55	FEED FINGER PIN	1	240624-1
14	HOLD DOWN SPACER			56	Feed Arm	1	690529-1
15				57			
16	SPRING - FEED RETURN	1	690427-1	58	HOUSING	1	690553-1
17	ANCHOR - SPRING	1	238008-1	59	CAP	1	240621-1
18	FRONT - STRIP GUIDE	1	690531-2	60	WEAR PLATE	1	690648-1
19	REAR - STRIP GUIDE	1	690530-2	61	ROD-FEED	1	690649-1
20	DRAG - STOCK	1	240696-2	62	ROLLER-CAM	1	240658-1
21	DRAG LEVER	1	240636-1	63	PIN-CAM ROLLER	1	240659-1
22	DRAG SPRING	1	7-22282-5	64	SCREW-ADJ.	1	240632-1
23	PLATE - STRIP HOLD			65	BLOCK-PIVOT	1	240629-1
24	STRIP GUIDE PLATE	1	690528-1	66	LEVER-INTERMEDIATE	1	240630-1
25	BASE BLOCK	1	690555-1	67	BUSHING	1	240633-1
26	BASE PLATE	1	690554-1	68	SHAFT-PIVOT	1	240626-1
27	STRIPPER	1	690634-1	69	PLATE ADJ.	1	240628-1
28	RETAINING PLATE			70	HEX NUT	1	376926
29	SHOULDER SCREW			71	SPACER	1	690517-1
30	ANCHOR SPACER			72	Spring Asst	2	690603-1
31	SPACER - BASE BLOCK			73	Terminal Lift	1	690636-1
32	Shear Blade - Side	1	690549-5	74	Bushing - Term. Lift	1	690644-1
33	Shear Block - Side	1	690551-1	75	Spring - Term. Lift	1	690645-1
34	Strip Guide Spacer	1	690610-3	76	Shear Block Support	1	690729-1
35	POST-RAM	1	690212-1	77	GUARD, CHIP	1	469487-1
36	SPRING WASHER	1	22480-5	78			
37	DISC-WIRE	1	690111-8	79	GUARD ASSY	REF	455750-5
38	DISC-INSULATION	1	690112-1				
39	SPRING-COMPRESSION	2	690170-1				
40	BALL STEEL	2	23241-6				
41	DISC SPACER						
42	WASHER RAM	1	690124-1				

AMP INCORPORATED HARRISBURG, PENNA.			TYPE CODE <input type="checkbox"/> PROD <input type="checkbox"/> IN DIR <input type="checkbox"/> W.O.
CRIMPING DATA			TERMINALS
TO APPLY TERMINAL			60290
SPEC 114-2079			60455
PAO LETTER	CRIMP HEIGHT	WIRE SIZE	60923
A	.073	1 #14	
B	.068	2 #18	
C	.064	#16	
D	.058	#18	
CRIMP	SIZE	TYPE	FEED
WIRE	.110	F	.560
INSUL.	.155	F	
INSULATION RANGE	WIRE RANGE		
.090-.140	#18 - #14		
EXPLODED VIEW	SET UP GAGE		
A-6090	679108-1		
REMARKS:			
AI SHEET 408-8024			
DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT			
THIS APPLICATOR IS TO BE USED ON			
MACH. SERIAL NO.		DISP.	
MACH. PARTS LIST		06	
APPL. SERIAL NO.	DATE SHIPPED	DESIGNED	
		H.L.B.	
CUSTOMER NAME AND ADDRESS		CHK'D. 7-21-69	
		N.T.M.	
		APP'D.	
APPLICATOR NUMBER	REV	SHEET	
W2	686327-1	1 of 3	

THIS DRAWING IS UNPUBLISHED
COPYRIGHT 2000
BY AMP INCORPORATED. ALL RIGHTS RESERVED.
RELEASED FOR PUBLICATION