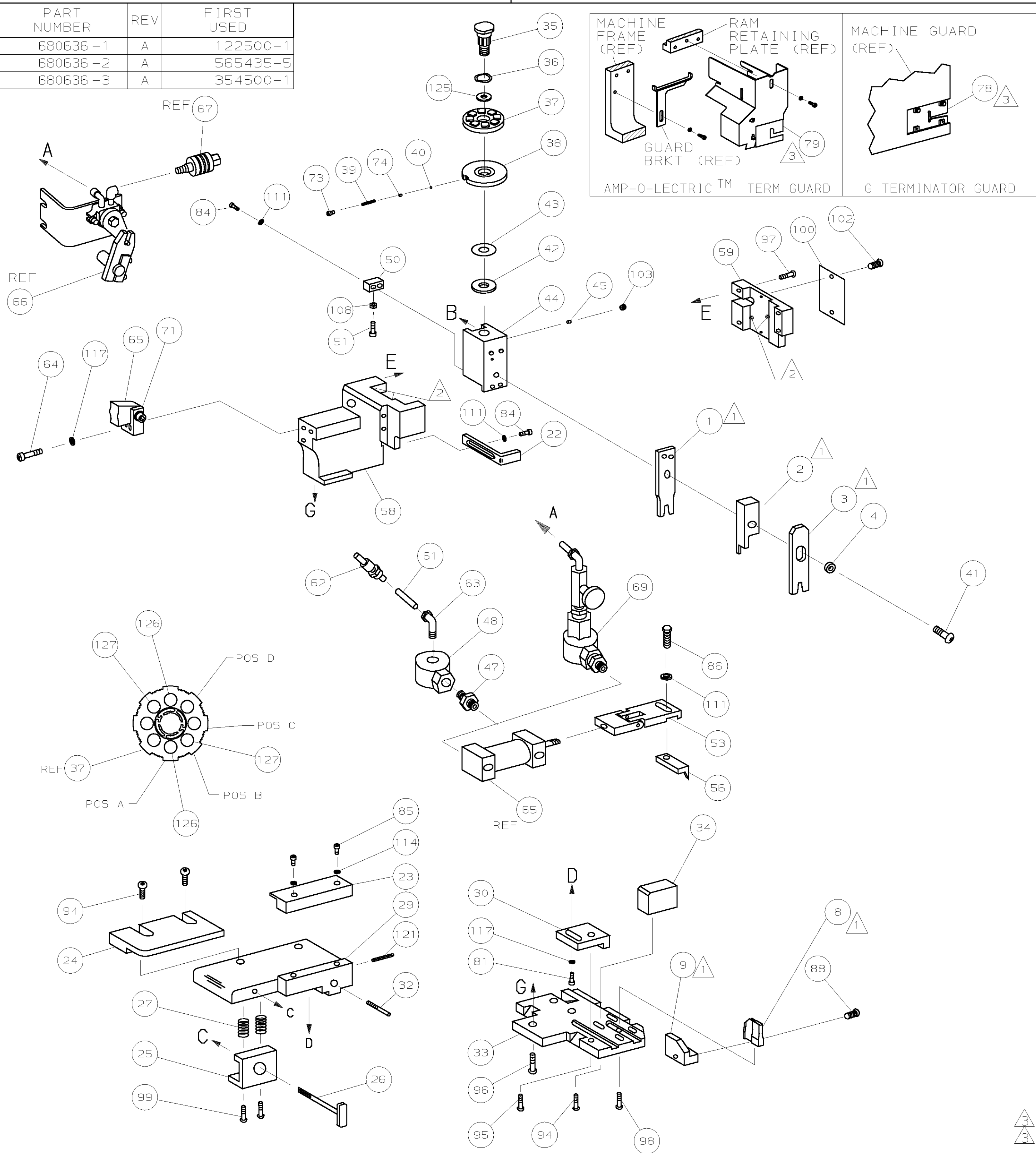


DRAWING MADE IN THIRD ANGLE PROJECTION

680636 680636

/home/us016926/DMTEC/mod

PART NUMBER	REV	FIRST USED
680636-1	A	122500-1
680636-2	A	565435-5
680636-3	A	354500-1



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ SEE DRAWING FOR COMPONENTS
- ⑤ INSULATION RANGE TO BE DETERMINED AT SET UP.

TERMINAL NAME: TERMINAL BLADE			
AMP	MFG	PAD LTR	CRIMP HEIGHT
286726	12048285	A	.096 ±.002 [2.45 ±0.05mm]
		B	NOT USED
		C	NOT USED
		D	NOT USED
		CRIMP	SIZE
		WIRE	.145 [3.70mm]
		INSUL	.220 [5.59mm]
			TYPE F
			RANGE 10

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT	
.281-.312	NONE	.590	408-8040	458637-1	L2120	129
2 2 2	- C		3-354778-7			128
1 1 1	- A		986950-1			127
1 1 1	- A		217238-1			126
1 1 1	-		4088040			125
						124
1 1 1	- A		3-21028-8			123
						122
						121
						120
						119
3 3 3	- A		21024-5			118
						117
						116
2 2 2	- A		21024-2			115
						114
						113
4 4 4	- A		21024-4			112
						111
						110
						109
1 1 1	- A		21018-5			108
						107
						106
						105
1 1 -	- A		992031-1			104
1 1 1	- A		21009-2			103
2 2 2	- A		21017-2			102
						101
1 1 1	- B		461264-1			100
2 2 2	- A		3-21002-0			99
1 1 1	- A		22733-8			98
4 4 4	- A		2-21002-9			97
3 3 3	- A		2-22733-8			96
1 1 1	- A		2-21002-7			95
4 4 4	- A		2-21002-2			94
						93
						92
						91
1 1 -	- A		7-21000-9			90
1 1 1	- A		3-21000-0			89
2 2 2	- A		2-21000-8			88
1 1 1	- A		2-22603-1			87
2 2 2	- A		1-21000-5			86
3 3 3	- A		2-21000-7			85
						84
						83
						82
1 1 1	- A		3-21000-4			81
						80
- 1 -	- B		462992-7			79
REF -	- B		679532-1			78
						77
						76
						75
1 1 1	- A		690603-1			74
1 1 1	- A		23030-1			73
						72
1 1 1	- B		459610-3			71
QTY REOD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	

LEADMAKER		AIRFEED	
-1	BENCH MODEL K	-	AIRFEED
-2	BENCH MODEL G	-	AIRFEED
-3	BENCH MODEL G	-	AIRFEED

	-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	70
	-	REF	-	-	A	24042-2	VALVE, SHUT OFF	69
	-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	68
	1	1	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	67
	2	2	2	-	A	3-21000-7	SCR,SHC(10-32x.75)AIR ASSY	66
	1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	65
	1	-	1	-	A	23238-1	QUICK DISCONNECT	64
	21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	63
								62
								61
								60
	1	1	1	-	C	454220-1	CAP, RAM	59
	1	1	1	-	D	454485-1	HOUSING	58
								57
	1	1	1	-	B	3-694433-2	PAWL, FEED	56
								55
								54
	1	1	1	-	B	461062-1	FEED FINGER ASSY	53
								52
	1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
	1	1	1	-	A	690753-1	SPACER, TONKER	50
								49
	1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
	1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
								46
	1	1	1	-	A	690191-1	PLUG, NYLON	45
	1	1	1	-	C	819307-6	RAM	44
	1	1	1	-	A	690125-1	WASHER, LAMINATED	43
	1	1	1	-	A	690124-1	WASHER, RAM	42
	1	1	1	-	A	690686-1	BOLT, CRIMPER(5/16x1.00)	41
	1	1	1	-	A	23241-6	BALL, STEEL	40
	1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
	1	1	1	-	C	1-690142-0	DISC, INSULATION	38
	1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
	1	1	1	-	A	22480-5	WASHER, SPRING	36
	1	1	1	-	B	690212-1	POST, RAM	35
	1	1	1	-	B	690786-1	SUPPORT, TERMINAL	34
	1	1	1	-	D	455675-1	PLATE, BASE	33
	1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
								31
	1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
	1	1	1	-	C	1-455671-5	PLATE, STRIP GUIDE	29
								28
	2	2	2	-	A	1-22284-0	SPRING, DRAG	27
	1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
	1	1	1	-	B	690754-7	DRAG, TERMINAL	25
	1	1	1	-	D	7-690440-4	GUIDE, STRIP (REAR)	24
	1	1	1	-	A	690712-1	GUIDE, STRIP (FRONT)	23
	-	-	1	-	B	690472-2	STRIPPER	22
								21
	1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
	1	1	-	-	B	458949-1	STRIPPER	19
								18
								17
								16
								15
								14
								13
								12
								11
								10
	1	1	1	-	B	853714-6	PLATE, REAR SHEAR	9
	1	1	1	-	C	1214596-4	ANVIL	8
								7
								6
								5
	1	1	1	-	B	238009-3	SPACER, BLOCK CRIMPER	4
	1	1	1	-	C	3-456135-4	CRIMPER, INSULATION	3
	1	1	1	-	C	853720-6	BLADE, SLUG	2
	1	1	1	-	C	4-568176-2	CRIMPER, WIRE	1