

PART NUMBER	REV	FIRST USED
567909-1	A	854040-3

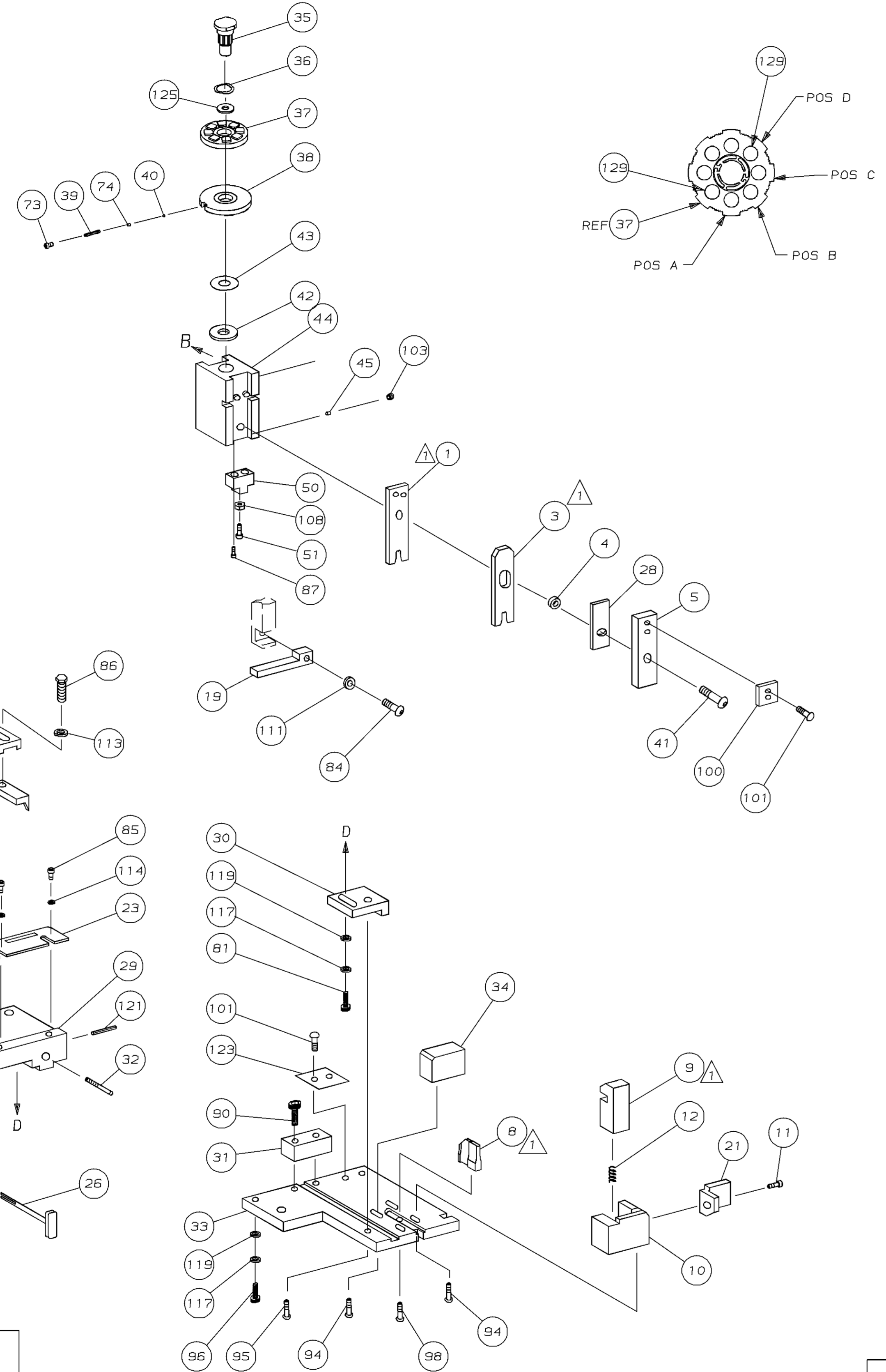
TERMINAL NAME:		CRIMPING DATA		
SERPENT		VISIBLE PAD LTR	CRIMP HEIGHT	WIRE SIZE
	66341	A	NOT	USED
	213543-2	B	.035 ± .002	22, 24 OR 26 ⁴
		C	NOT	USED
		D	NOT	USED
CRIMP	SIZE	TYPE	RANGE	
WIRE	.054	F	26-22	
INSUL	.110	0	.028-.054	
FEED	APPL INST	SET UP GAGE	LAYOUT	
.350	SEE CUSTOMER MANUAL	NONE	L1322-1	
TERM APPL SPEC	WIRE STRIP LENGTH			
114-9007	-			

SIM TO HDM 567313-4

REF	QTY	REV	PART NO	DESCRIPTION	ITEM NO
					70
					69
					68
					67
					66
					65
					64
					63
					62
					61
					60
					59
					58
					57
REF	-	B	694433-8	PAWL, FEED	56
					55
					54
					53
					52
1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	-	A	844419-1	SPACER, TONKER	50
					49
1	-	A	690602-6	CAM, PRE-FEED 1.62 STROKE	48
					47
					46
1	-	A	690191-1	PLUG, NYLON	45
1	-	C	853076-1	RAM	44
1	-	A	690125-1	WASHER, LAMINATED	43
1	-	A	690124-1	WASHER, RAM	42
1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	-	A	23241-6	BALL, STEEL	40
1	-	A	690170-1	SPRING, COMPRESSION	39
1	-	C	690142-1	DISC, INSULATION	38
1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	-	A	22480-5	WASHER, SPRING	36
1	-	B	690212-1	POST, RAM	35
1	-	B	690786-1	SUPPORT, TERMINAL	34
1	-	C	462544-1	PLATE, BASE SPECIAL	33
1	-	A	690432-3	SCREW, ADJUSTMENT	32
1	-	B	462543-1	BLOCK, SCREW SPECIAL	31
1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	-	C	2-455671-6	PLATE, STRIP GUIDE	29
1	-	C	1-455888-6	SPACER, FRONT SHEAR DEP	28
2	-	A	1-22284-0	SPRING, DRAG	27
1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	-	B	240792-1	DRAG, TERMINAL	25
1	-	D	9-690504-5	GUIDE, STRIP (REAR)	24
1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
					22
1	-	A	463756-1	GUIDE, SCRAP	21
					20
REF	-	C	462615-1	STRIPPER	19
					18
					17
					16
					15
					14
					13
1	-	A	5-22280-0	SPRING, SHEAR	12
1	-	B	690461-2	STOP, SHEAR (FRONT)	11
1	-	B	462548-1	HOLDER, SHEAR (FRONT) SP	10
1	-	B	462547-1	SHEAR, FLOAT (FRONT) SP	9
1	-	C	5-854014-0	ANVIL	8
					7
					6
1	-	A	462838-1	DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B	238011-2	SPACER, BLOCK CRIMPER	4
1	-	C	844991-6	CRIMPER, INSULATION	3
					2
1	-	C	844418-1	CRIMPER, WIRE	1

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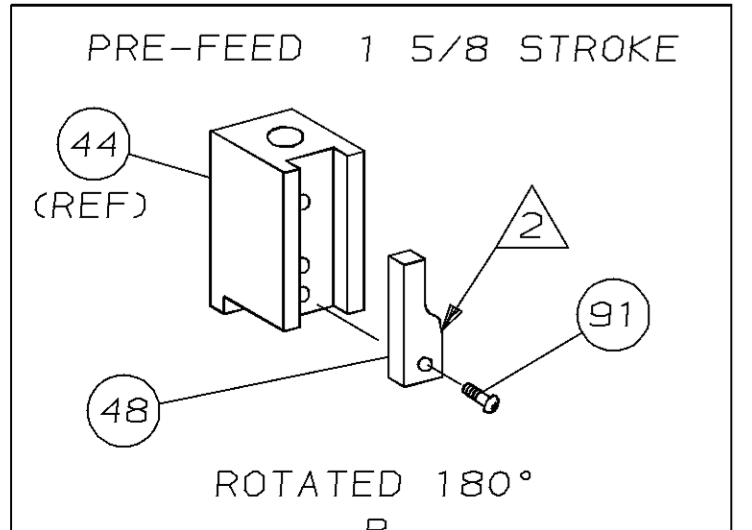


QTY	REV	PART NO	DESCRIPTION	ITEM NO	
2	-	C	6-354779-5	PIN, WIRE DISC (.3315)D	129
				128	
				127	
				126	
1	-	A	986950-1	WASHER, FLAT PRECISION	125
				124	
1	-	B	690701-2	PLATE, SERIAL NO.	123
				122	
1	-	A	4-21028-0	PIN,SLT SPR(φ.093x.75)ST GDE PL	121
				120	
2	-	A	21899-2	WASHER,FLAT(#10)S G ADJ BLK	119
				118	
2	-	A	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
				116	
				115	
2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	-	A	21024-4	WASHER,LOCK(#8)FEED FINGER	113
				112	
REF	-	A	21024-4	WASHER,LOCK(#8)STRIPPER	111
				110	
				109	
1	-	A	21018-5	NUT, HEX(#6)HOLD DOWN	108
				107	
				106	
				105	
				104	
1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
				102	
4	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	101
1	-	B	819347-1	PLATE, IDENTIFICATION	100
2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG	99
1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
				97	
1	-	A	3-21000-8	SCR,SHC(10-32x.88)MOUNTING	96
1	-	A	2-22733-1	SCR,BHC(10-32x.50)SG ADJ BLK	95
4	-	A	22733-9	SCR,BHC(8-32x.50)SHEAR-TERM SUP	94
2	-	A	2-21000-6	SCR,BHC(8-32x.38)R STP GDE	93
				92	
1	-	A	1-21002-7	SCR,SHC(6-32x.50)CAM	91
2	-	A	2-21000-7	SCR,SHC(8-32x.50)SCR BLK	90
				89	
				88	
2	-	A	1-21000-6	SCR,SHC(4-40x.62)DEP-HOLD DOWN	87
REF	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	-	A	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
REF	-	A	22733-9	SCR,BHC(8-32x.50 SL)STRIPPER	84
				83	
				82	
1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
				80	
				79	
				78	
2	-	B	463310-7	BLADE, STRIPPING (#24)	77
				76	
				75	
1	-	A	690603-1	SPRING, ASSIST	74
1	-	A	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
				72	
				71	

QTY	REV	PART NO	DESCRIPTION	ITEM NO
-1	U/M	DWG SIZE	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	

QTY	REV	PART NO	DESCRIPTION	ITEM NO
-1	U/M	DWG SIZE	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN
- 4 CUT TO LENGTH AT ASSY.



LOC A
DIST 66

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.

DR M. O'BRINE 11/3/94 APP 11-3-94 T. ELBIN
 2 PLC DEC +-
 3 PLC DEC +-
 4 PLC DEC +-
 ANGLES +-
 SURF TEXTURE: ✓
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - HT TR - FIN -

DR C. ERISMAN 3/28/95 REL 3/28/95 B. MORGAN

NAME STRIPPER CRIMPER APPLICATOR MACHINE REF STRIPPER CRIMPER

SCALE - DWG NO 567909 SHEET 1 OF 1 REV A