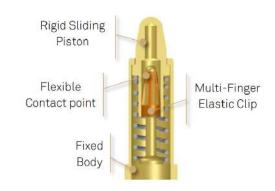
Spring Loaded Contacts With PRECI-DIP Integrated CLIP



NOTES:

MECHANICAL REQUIREMENTS:

Durability: 20'000 cycles at Hnom

Working stroke between H1 and H2: 2.15 mm [.084']

Spring forces (F):

Finit= 2.1 N *

F1= 2.25 N at H1= 12.10 mm [.476']

Fnom= 2.88*0.65 N at Hnom= 11.30 mm [.444']

F2= 3.91 N at H2= 9.95 mm [.391']

ELECTRICAL REQUIREMENTS:

Contact resistance:

R= 30 mOhms max in static mode at Hnom Current per individual contact in free air at ambient temperature: ICont= 12 A at Hnom with temperature raise max 30°C

ENVIRONMENTAL REQUIREMENTS:

Operating temperature: -40 °C / +125 °C

MATERIALS / PLATINGS:

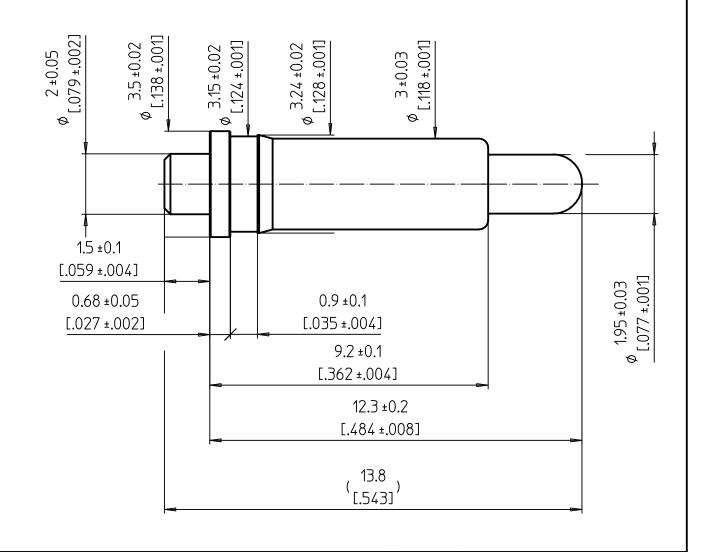
Contact interfaces plated with 0.4 µm [20µ'] gold over Nickel Spring: Stainless steel Clip : Beryllium Copper

SOLDERING:

Recommanded PCB pad size : 3.7 mm [.145']
Recommanded Mouting Hole 2.2 mm [.086']
Solderability J-STD-002A. Test A 245°C, 5s, solder alloy SnAg3.8Cu0.7
Resistance to soldering heat J-STD-020C, 260°C, 20S

INSULATOR:

If assembling pin into moulding:
Recommanded hole size: 03,2 mm [.126']



High Dolighility		Remplace:		
High Reliability	1	Remplacé par:		
Spring Loaded Contact	10:1	Dessiné	16.12.2022	C.Bidault
		Contrôlé		
oues! d!o	N° dessin			Révision
preci-dip swiss world connect	90738-AS			