



Spec No.: DS-30-98-338 Effective Date: 06/23/2000 Revision: -



BNS-OD-FC001/A4

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FEATURES

* 0.56 INCH (14.22 mm) DIGIT HEIGHT.
* WIDE SUPPLY VOLTAGE OPERATION.
* SERIAL DATA INPUT.
* CONSTANT CURRENT DRIVERS.
* CONTINUOUS BRIGHTNESS CONTROL.
* SOLID STATE RELIABILITY-LONG OPERATION LIFE.
* WIDE VIEWING ANGLE.
* TTL COMPATIBLE.

DESCRIPTION

The LTM-8530HR is a 0.56 inch (14.22 mm) numeric display modules, and a built-in M5450 MOS integrated circuits. The integrated circuit contains serial data input, 35 bits shift register. 34 LED driver output and a brightness control. This device utilizes high efficiency red LED chips, which are made from GaAsP on a transparent GaP substrate, and has a red face and red segments. The MOS integrated circuits are produced with N-channel silicon gate technology.

DEVICE

PART NO.	DESCRIPTION
HIEFF. RED	2 Digit
LTM-8530HR	Rt. Hand Decimal

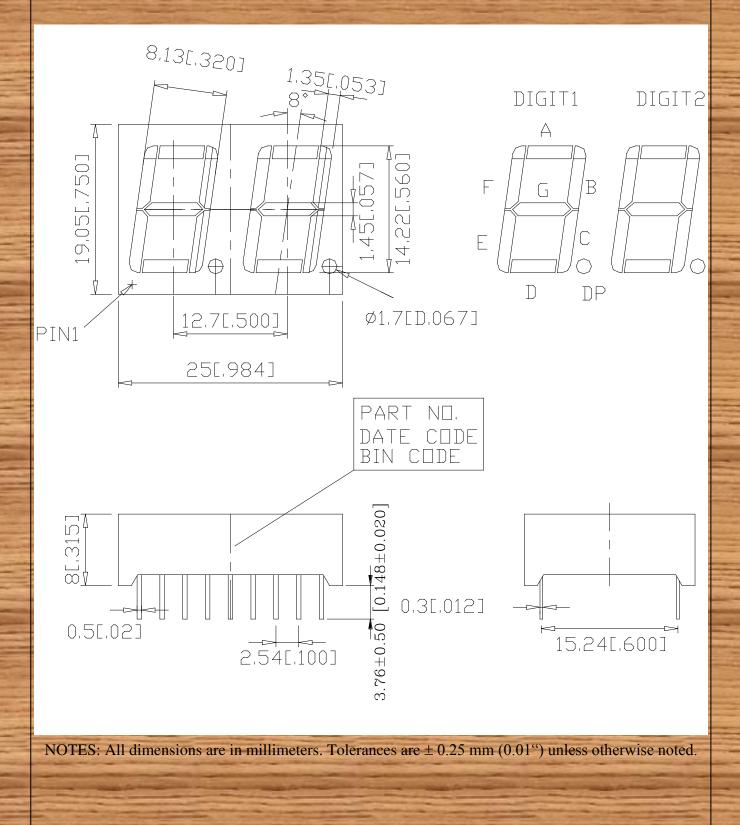
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PACKAGE DIMENSIONS



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PIN CONNECTION

No.	CONNECTION					
1	Vss					
2	VLED					
3	NO PIN					
4	NO PIN					
5	NO PIN					
6	BIT 17 OUTPUT					
7	BIT 18 OUTPUT					
8	BIT 19 OUTPUT					
9	BIT 20 OUTPUT					
10	BIT 21 OUTPUT					
11	BIT 22 OUTPUT					
12	BIT 23 OUTPUT					
13	BIT 24 OUTPUT					
14	DATA ENABLE					
15	DATA INPUT					
16	CLOCK INPUT					
17	VDD					
18	BRT. CONTROL					

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ABSOLUTE MAXIMUM RATING AT TA=25°C

PARAMETER	Symbol	Min.	Max.	UNIT	
Supply Voltage *1	VDD	-0.3	12	V	
Input Voltage	VI	-0.3	12	V	
Off State Output Voltage	VO(off)		12	V	
LED Supply Voltage	VLED	2.8	3.5	V	
Power Dissipation of IC *2	PD(IC)		335	mW	
Supply Current	IDD		8.5	mA	
Operating Temperature Range	Тор	-20	+60	°C	
Storage Temperature Range	Tstg	-20	+60	°C	
Solder Temperature: max 260°C for max 3sec at 1.6mm below seating plane.					

Note: 1. All voltage are with respect to Vss(GND)

2. Power dissipation of IC is given by PD=(VLED-VF) • (IF) • (No. of Segments)+(8.5mA) • (VDD) *VF is LED forward voltage.

RECOMMENDED OPERATING CONDITION AT T_A=25°C

Parameter	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Supply Voltage	VDD	4.75			V	
Input Voltage	-			-		
Logical "0" Level		-0.3		0.8	V	±10µA Input Bias
Logical "1" Level	VI	2.2		VDD	V	4.75V < VDD < 5.25V
Logical "1" Level		VDD -2		VDD	V	VDD > 5.25V
Brightness Input Current	IB	0		0.75	mA	
Brightness Input Voltage	VB	3		4.3	V	Input Current=750 μ A
Off State Voltage	VO(off)			- 11	V	
Output Sink Current	1000					
Segment Off				10	μA	IB=0 μA
Segment On			3		mA	IB=100 µA
			6		mA	IB=200 μA
Input Clock Frequency	FCLOCK	0		0.5	MHZ	
Output Matching	IO	-		±20	%	

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ELECTRICAL/OPTICAL CHARACTERISTICS AT Ta=25°C

	PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
	Average Luminous Intensity	Iv	800	2400	1000	μcd	IB=0.4mA
	Peak Emission Wavelength	λρ		635		nm	IB=0.4mA
-	Spectral Line Half-Width	Δλ		40		nm	IB=0.4mA
	Dominant Wavelength	λd		623	_	nm	IF=20mA
	Luminous Intensity Matching Ratio	Iv-m			2:1		IB=0.4mA

FUNCTIONAL DESCRIPTION

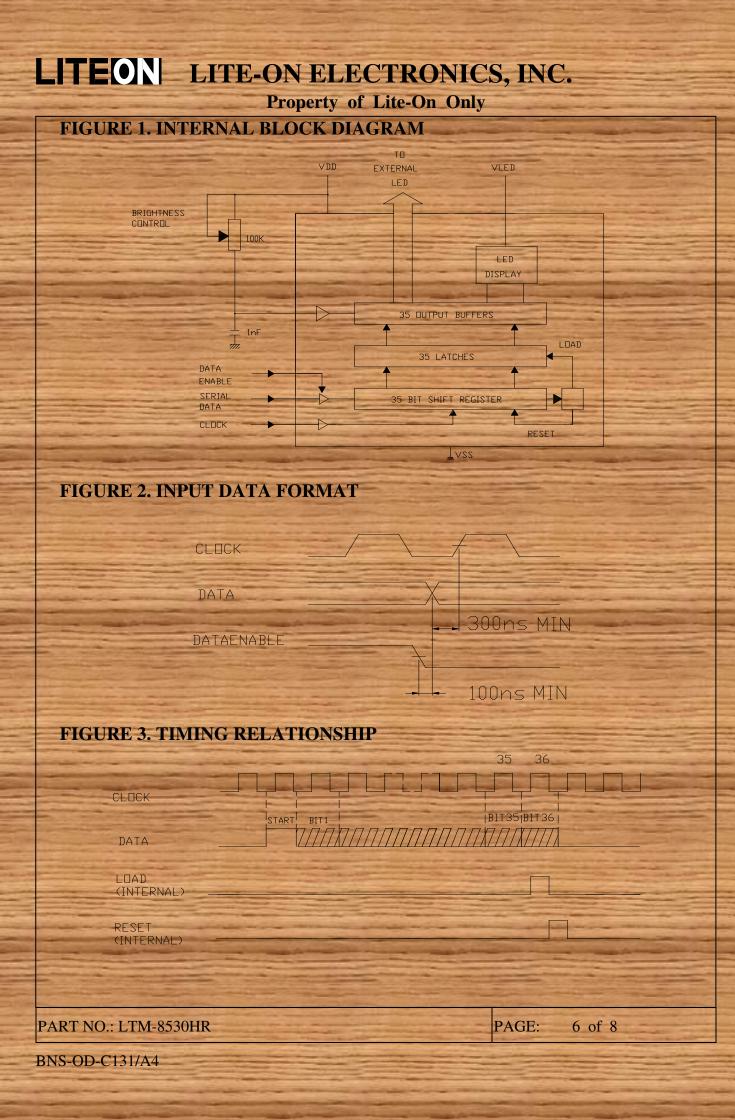
Serial data transfer from the data source to the display driver is accomplished with 2 signals serial data and clock. Using a format of a leading "1" followed by the 35 data bits allow data transfer without an additional load signal. The 35 data bits are latched after the 36th bit is completed, thus providing non multiplexed, direct drive to the display. Outputs change only if the serial data bits differ from the previous time.

Brightness of display is determined by control the output current of LED display. A 1nF capacitor should be connected to brightness control, Pin 7 to prevent possible oscillations. The output current is typically 25 times greater than the current into Pin 7 which is set by an external variable resistor. There is an internal limiting resistor of 400 Ω nominal value.

Figure 1 shows the input data format. A start bit of logical "1" proceed the 35 bits of data. At the 36th clock, a LOAD signal is generated synchronously with the high state of the clock, which loads the 35 bits of the shift registers into the latches. At the low state of the elock a RESET signal is generated which clears all the shift registers for the next set of data. The shift registers are static master-slave configuration. There is no clear for master portion of the first register, thus allowing continuous operation.

There must be a complete set of 36 clocks or the shift registers won't clear. When power is first applied to the chip, an internal power ON, a reset signal is generated which reset all registers and all latches. The START bit and first clock return the chip on its normal operation. Bit 1 is the first following the start bit and it will appear on the segment A of the digit 1. A logical "1" at the input will turn on the appropriate LED. Figure 2 shows the timing relationship between data, clock, and DATA ENABLE. A max. clock frequency of 0.5 MHz is assumed.

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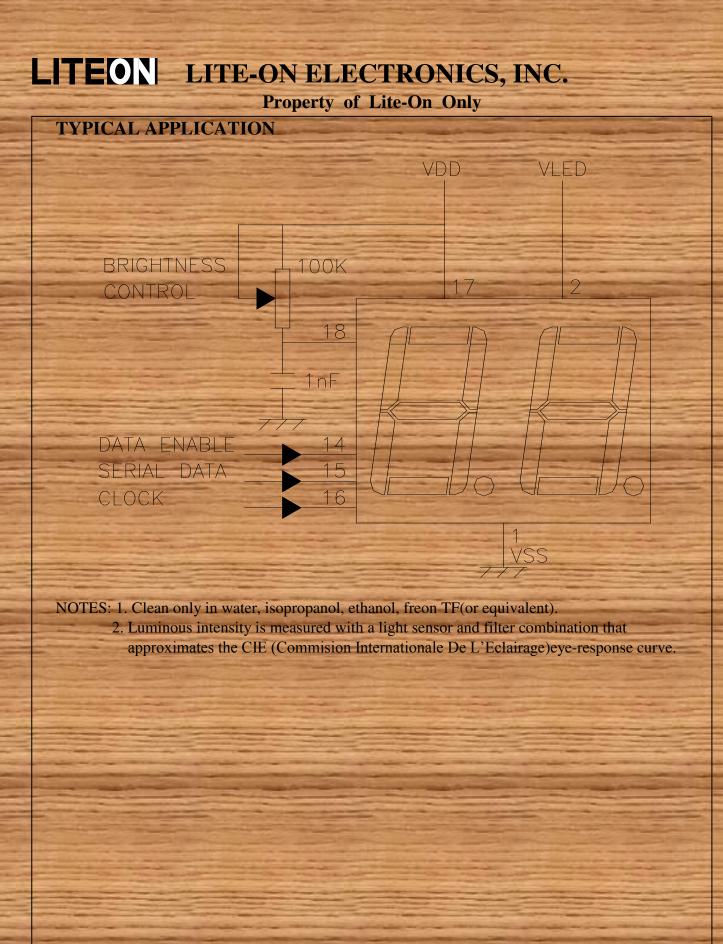
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TABLE 1 SERIAL DATA INPUT SEQUENCE

	LTM-8530				
BIT	DIGIT	SEGMENT			
1	1	А			
2	1	В			
3	1	C			
4	1	D			
- 5	1	Е			
- 6	1	F			
7	1	G			
8	1	D.P.			
9	2	Α			
10	2	В			
11	2	C			
12	2	D			
13	2	Е			
14	2	F			
15	2	G			
16	2	D.P.			
17		PIN 6			
18		PIN 7			
19		PIN 8			
20		PIN 9			
21		PIN 10			
22		- PIN 11			
23		PIN 12			
24		PIN 13			
25		NO CONNECTION			
26		NO CONNECTION			
27		NO CONNECTION			
28 -		NO CONNECTION			
29	- Aller -	NO CONNECTION			
30		NO CONNECTION			
31		NO CONNECTION			
32		NO CONNECTION			
33		NO CONNECTION			
34	San and a state of the	NO CONNECTION			

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