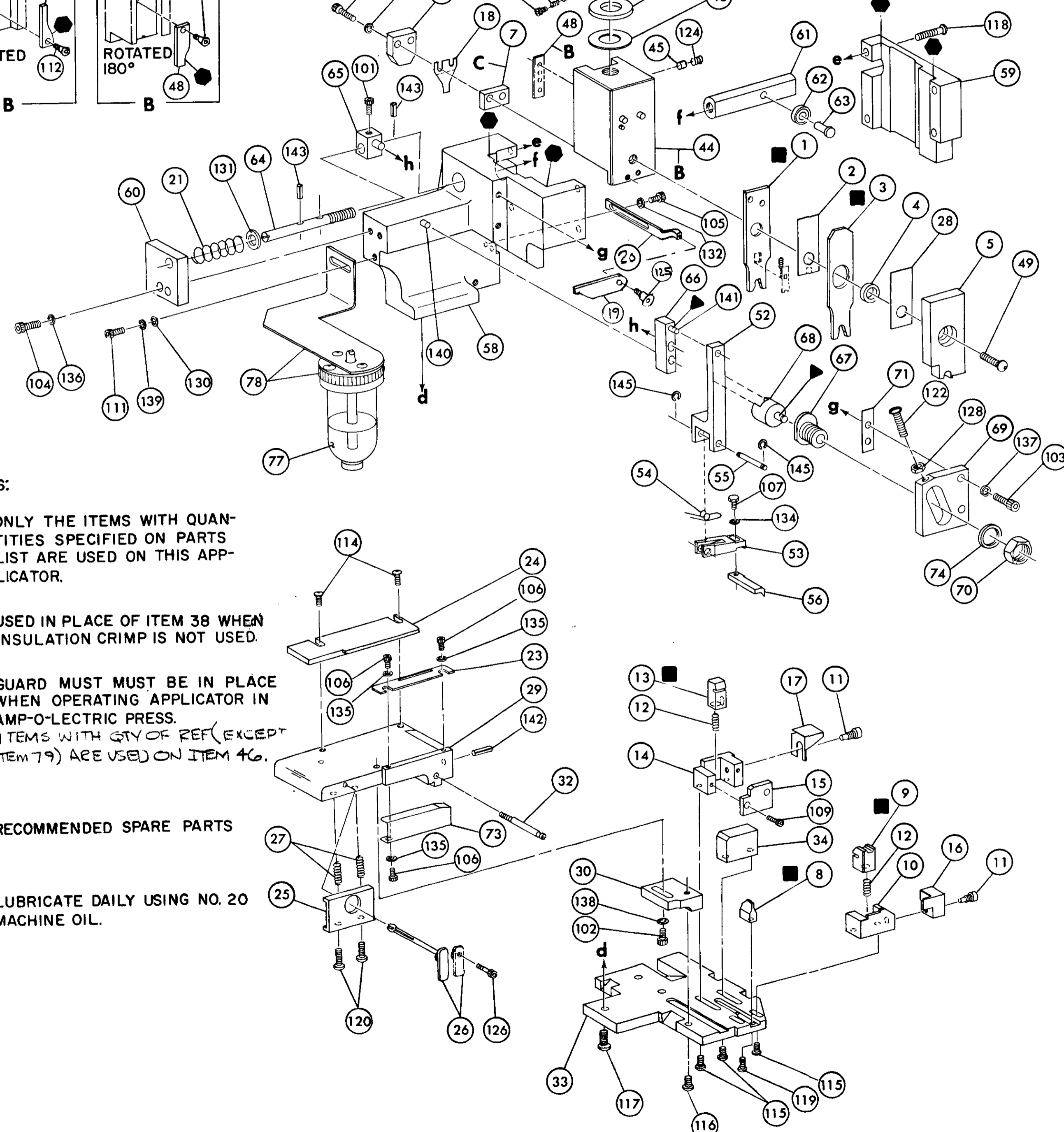
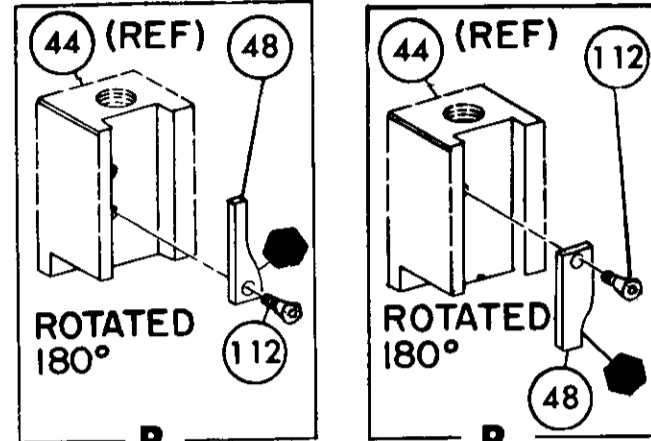


PRE-FEED 1/8" STROKE  
POST-FEED 5/8" STROKE



NOTES:  
1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.  
2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.  
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.  
4. ITEMS WITH QTY OF REF (EXCEPT ITEM 79) ARE USED ON ITEM 46.

KEY:  
RECOMMENDED SPARE PARTS  
LUBRICATE DAILY USING NO. 20 MACHINE OIL.

REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF	454220-1	CAP, HOUSING	59
REF	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144	REF	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143				57
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142	1	690542-3	PAWL, FEED	56
REF	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	140	REF	691499-1	SPRING, FEED FINGER	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139	REF	690541-1	FINGER, FEED	53
REF	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	138	REF	455679-1	LEVER, TERMINAL FEED ARM	52
REF	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	137	1	811242-2	BUMPER, HOLDDOWN	51
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	136	1	690753-1	SPACER, TONKER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	135	1	7-21002-9	BOLT, CRIMPER	49
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	134	1	690602-5	CAM PRE FEED 1/8" STROKE	48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	133				47
REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	46
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	131	1	690191-1	PLUG, NYLON	45
REF	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	130	1	455673-1	RAM	44
REF	21068-5	NUT, HEX MACH (6-32) FEED ADJ	129	1	690125-1	WASHER, LAMINATED	43
			128	1	690124-4	WASHER, RAM	42
			127			DISC, SPACER	41
			126	2	23241-6	BALL, STEEL	40
1	454567-1	SCR SHLD (188 X .5) STRIPPER	125	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-5	DISC, INSULATION	38
			123	1	690692-7	DISC, WIRE	37
REF	6-23715-4	SCR, PANHD MACH (6-32 X 1.25) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
			121	1	690212-1	POST, RAM	35
2	3-21002-0	SCR, BUT HD SKT CAP (10-32 X .88) DRAG	120			SUPPORT, TERMINAL	34
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF	455675-1	PLATE, BASE	33
REF	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	32
REF	2-22733-8	SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	117				31
REF	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF	455689-1	BLOCK, STRIP GUIDE ADJ	30
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	455671-1	PLATE, STRIP GUIDE	29
2	2-21002-1	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	28
			113	2	1-22284-0	SPRING, DRAG	27
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	112	1	690546-1	LEVER, DRAG RELEASE	26
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240772-1	DRAG, STOCK	25
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	690440-9	GUIDE STRIP (REAR)	24
			109	1	690433-1	GUIDE, STRIP (FRONT)	23
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) DEPRESSOR	108				22
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF	4-22284-9	SPRING, FEED RETURN	21
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	455950-1	ARM, STRIPPER	20
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	455949-1	STRIPPER	19
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104			HOLDER, TERMINAL	18
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103			GUARD, CHIP (REAR)	17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1	GUARD, CHIP (FRONT)	16
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101			PLATE, SHEAR (REAR)	15
REF	455749-1	GUARD WINDOW	79			HOLDER, SHEAR (REAR)	14
1	1-465184-0	LUBRICATOR ASSY	78			SHEAR, FLOAT (REAR)	13
REF	852931-2	OIL, LUBRICATING	77	1	5-22280-0	SPRING, SHEAR	12
			76	1	690461-1	STOP, SHEAR	11
			75	1	690459-1	HOLDER, SHEAR (FRONT)	10
REF	458109-1	WASHER, SPECIAL	74	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	454577-5	PLATE, STRIP GUIDE COVER	73	1	4-690471-8	ANVIL	8
2	690603-1	SPRING, ASSIST	72			SPACER, DEPRESSOR (REAR)	7
REF	690517-1	SPACER	71			DEPRESSOR, SHEAR (REAR)	6
			70	1	455889-9	DEPRESSOR, SHEAR (FRONT)	5
			69	1	1-238011-3	SPACER, TUBULAR, INS CRIMPER	4
			68	1	4-456135-5	CRIMPER, INSULATION	3
			67	1	455888-3	SPACER, CRIMPER	2
			66	1	1-456402-7	CRIMPER, WIRE	1
			65				
			64				
			63				
			62				
			61				
			60				
			60				

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	C.H. WIRE	C.H. WIRE	WIRE STRIP LENGTH	GROUP I	GROUP II
A	023 22	NOT USED		60388	60354
B	029 24	NOT USED			
C	027 26	027 26			
D	NOT USED	025 28			

REMARKS	NO	REV
TO APPLY TERMINAL		
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	025	F	255	A18011
INSUL	070	0		
WIRE RANGE	INSULATION RANGE		PRESS NO	
1-2-3-4-5	1-2-3-4-5		563425-5	
REMARKS: AMP-O-LECTRIC* PRE FEED				

I. D. PLATE (REF: 461264-1)

ECN A-211190	JUN 20 1992	SET UP GAGE 10-1
ECN A157588	MAY 11 1992	458637-1 244
ECN A-085788	MAY 11 1992	DRIC-18-74 APP
REV ITEM 1 PER R2488	MAY 11 1992	2X MILLER
REV PER ECN R1354	MAY 11 1992	CHK
REV PER ECN R1354	MAY 11 1992	LOC A D NO 466342-2
REV PER ECN R1354	MAY 11 1992	NAME

MINIATURE QUICK CHANGE APPLICATOR

THIS DRAWING IS A COPY TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FURTHER DISCLOSURE IS MADE TO ANY OTHER PERSON OR ORGANIZATION WITHOUT WRITTEN AUTHORIZATION FROM AMP INCORPORATED, HARRISBURG, PA.