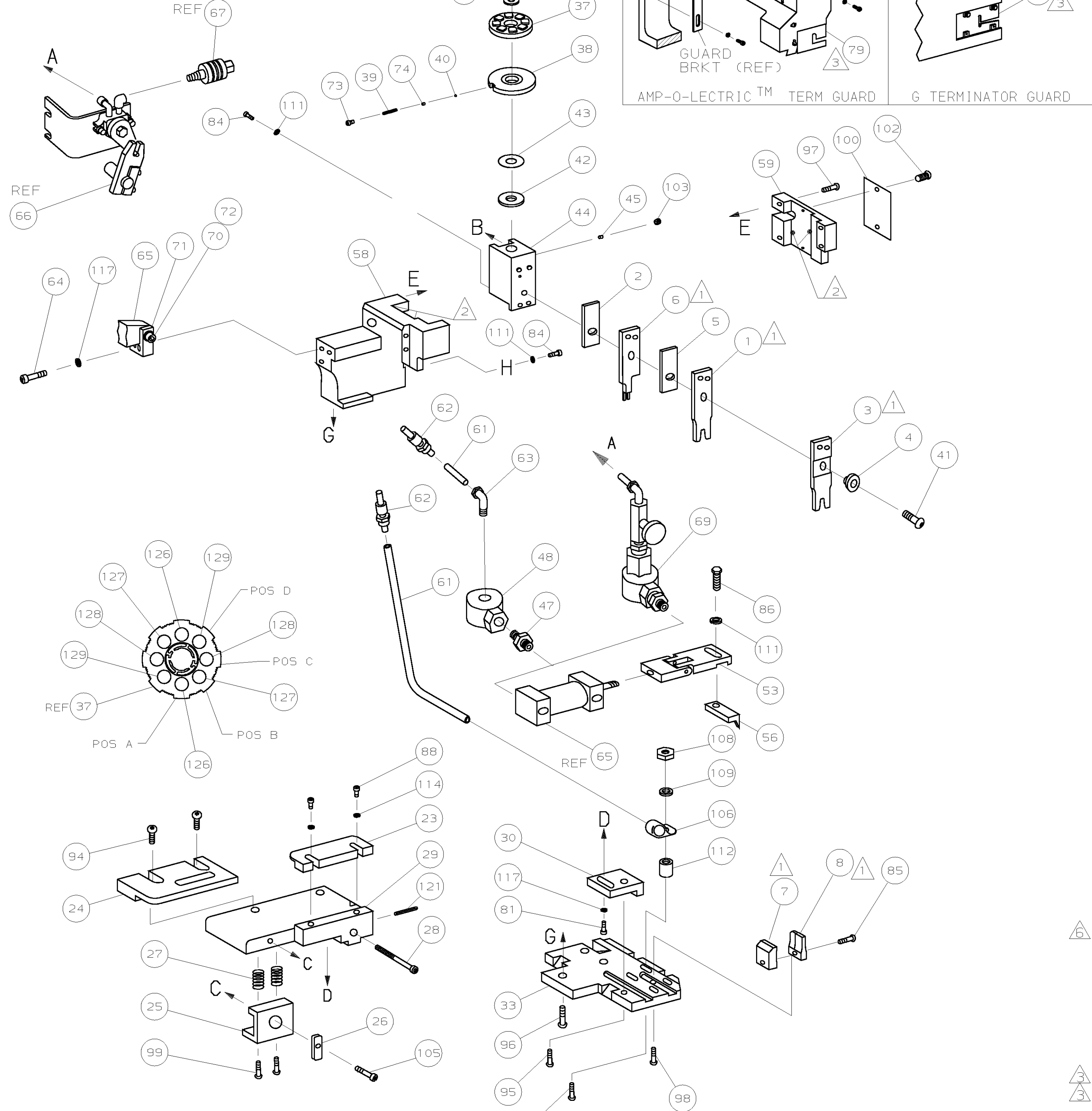


PART NUMBER	REV	FIRST USED
1385339-1	B	122500-1
1385339-2	B	565435-5
1385339-3	B	354500-1



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ SEE DRAWING FOR COMPONENTS
- ⑤ ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- ⑥ CUT TO LENGTH AT ASSY

TERMINAL NAME: TERMINAL, BLADE		1572030	
CRIMP DATA (NON-AMP TERMINAL-CUST SPEC)			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.072 ±.002 [1.83 ±0.05mm]	18	
B	NOT	USED	
C	NOT	USED	
D	NOT	USED	
CRIMP WIRE	SIZE	TYPE	RANGE
	.090 [2.29mm]	F	18
	INSUL .155 [3.94mm]	0	.115 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
.166-.182	NONE	.342	408-8040
			SET UP GAGE LAYOUT 458637-1 L2598

QTY	REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO
1	1	1		129
1	1	1		128
1	1	1		127
2	2	2	9-354778-1 PIN, WIRE DISC (.2950)A	126
1	1	1	986950-1 WASHER, FLAT PRECISION	125
1	1	1	217238-1 GENERAL INSTRUCTION PACKAGE	124
1	1	1	4088040 SF APPL INST 408-8040	123
				122
1	1	1	4-21028-0 PIN, SLT SPR (φ.093x.75) ST GDE PL	121
1	1	1	1-21030-1 PIN, DOWEL (φ.187x.50) LEVER	120
1	1	1	1-21030-6 PIN, DOWEL (φ.187x1.25) HOUSING	119
1	1	1	1	118
1	1	1	21045-3 RING, RET "C" (φ.187) FD FING PIN	118
1	1	1	21024-5 WASHER, LOCK (#10) ADJ BLOCK	117
1	1	1	21024-5 WASHER, LOCK (#10) ADJ PLATE	116
1	1	1	21024-5 WASHER, LOCK (#10) FEED GDE ROD	115
2	2	2	21024-2 WASHER, LOCK (#4) FRONT STP GUIDE	114
1	1	1	5-21028-1 PIN, SLT SPR (φ.125x.50) ADJ ROD	113
1	1	1	26928-2 SPACER	112
4	4	4	21024-4 WASHER, LOCK (#8) STRIPPER	111
1	1	1	21899-4 WASHER, FLAT (φ5/16) SCREW ADJ	110
1	1	1	1-21899-3 WASHER, FLAT (φ8-32) AIR BLAST	109
1	1	1	21018-6 NUT, HEX (8-32) AIR BLAST	108
1	1	1	21068-5 NUT, HEX (6-32) FEED ADJ	107
1	1	1	986220-3 CLAMP	106
1	1	1	22353-8 SCR, SHLD (φ.187x.25) DRAG LEVER	105
				104
1	1	1	21009-2 SCR, SKT 5ET (1/4-20x.25 LW) RAM	103
2	2	2	21017-2 SCR, DRIVE (#2x.19) ID PLATE	102
1	1	1	6-23715-5 SCR, PAN HD (6-32x1.50) FEED ADJ	101
1	1	1	461264-1 PLATE, IDENTIFICATION	100
2	2	2	3-21002-0 SCR, BHC (10-32x.88) DRAG	99
1	1	1	22733-8 SCR, BHC (8-32x.38 LW) ANVIL	98
1	1	1	2-21002-9 SCR, BHC (10-32x.75) CAP	97
1	1	1	2-22733-8 SCR, BHC (1/4-20x.62) HOUSING	96
1	1	1	2-21002-7 SCR, BHC (10-32x.50) 56 ADJ BLOCK	95
4	4	4	2-21002-2 SCR, BHC (8-32x.50) TERM H DWN	94
1	1	1	2-21002-4 SCR, BHC (8-32x.75) AIR BLAST	93
2	2	2	1-21002-4 SCR, BHC (4-40x.38) FENCE	92
				91
				90
				89
				88
2	2	2	1-21000-4 SCR, SHC (4-40x.38) F ST GUIDE	88
				87
1	1	1	2-22603-0 SCR, HEX HD (8-32x.31) FEED FINGER	86
1	1	1	2-21000-6 SCR, SHC (8-32x.38) SHEAR	85
3	3	3	2-21000-7 SCR, SHC (8-32x.50) STRIPPER	84
1	1	1	3-21000-7 SCR, SHC (10-32x.75) FEED ROD GD	83
1	1	1	3-21000-6 SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	1	3-21000-4 SCR, SHC (10-32x.38) 56 ADJ BL	81
1	1	1	3-21000-4 SCR, SHC (10-32x.38) PIVOT BLK	80
-	1	-	455749-1 GUARD, WINDOW	79
REF	-	-	679532-1 INSERT, GUARD	78
				77
				76
				75
1	1	1	690603-1 SPRING, ASSIST	74
1	1	1	23030-1 SCR, SHC (6-32x.25 SL) INS DISC	73
1	1	1	3-21001-4 SCR, SHC (3/8x.88) FEED MT	72
1	1	1	459610-3 MOUNT, FEED BRACKET	71

QTY	REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO
-3	-2	-1	U/M DWG SIZE	

QTY	REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO
1	1	1		60
1	1	1		59
1	1	1		58
				57
1	1	1		56
				55
				54
1	1	1		53
				52
				51
				50
				49
1	-	1		48
1	-	1		47
				46
1	1	1		45
1	1	1		44
1	1	1		43
1	1	1		42
1	1	1		41
1	1	1		40
1	1	1		39
1	1	1		38
1	1	1		37
1	1	1		36
1	1	1		35
				34
1	1	1		33
				32
				31
1	1	1		30
1	1	1		29
1	1	1		28
2	2	2		27
1	1	1		26
1	1	1		25
1	1	1		24
1	1	1		23
1	1	1		22
				21
				20
				19
				18
				17
				16
				15
				14
				13
				12
				11
				10
				9
1	1	1		8
1	1	1		7
1	1	1		6
1	1	1		5
1	1	1		4
1	1	1		3
1	1	1		2
1	1	1		1
-3	-2	-1	U/M DWG SIZE	

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.				REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
TOLERANCES UNLESS OTHERWISE SPECIFIED:							
DR	11/12/01	APP	11/12/01				
B.HIGMAN		T.ELBIN					
2	PLC DEC ±						
3	PLC DEC ±						
4	PLC DEC ±						
ANGLES ± -							
SURF TEXTURE: ✓							
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX							
SCALE	D	DWG NO	1385339				
MATERIAL				FIN			
HT TR							
DR				APP			
CHK				REL			
NAME				MACHINE REF			
SIDE FEED HDM APPLICATOR				MINI APPL			
SCALE				SHEET			
NO				REV			
1385339				1 OF 1			
				B1			

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