



REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B	CHANGE PER DCO	06/175	1/24/80 <i>Blair</i>

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NOTES:

1. MATERIALS

- I-A INSULATION SLEEVE; HEAT SHRINKABLE, RADIATION CROSSLINKED MODIFIED POLYVINYLIDENE FLUORIDE, TRANSPARENT BLUE.
- I-B SOLDER PREFORM; SOLDER PREFORM WITH FLUX TYPE: Sb5 SRAP PER QQ-S-571.
- I-C MELTABLE INSERTS; LOW OUTGASSING IMMERSION RESISTANT THERMOPLASTIC
- I-D CARRIER STRIP; ADHESIVE COATED HIGH TEMPERATURE TAPE.

2. A CTA-0027 ASSEMBLY CONSISTS OF 20 EACH CTA-0025 SOLDER SLEEVE WIRE TERMINATORS.

3. THESE SLEEVES ARE DESIGNED TO ATTACH "20 THROUGH" "26 GAGE TIN PLATED OR SILVER PLATED CONDUCTORS TO TERMINALS OF A **Raychem** MTC100 SERIES WAFER.

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CONNECTOR SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES BRACKETED DIMENSIONS () ARE METRIC AND TOLERANCES ARE:

.XXX: ± (M. M.)

.XX: ± (M. M.)

.X: ±

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APPROVED	<i>E. Steuler</i>	6/5/79
APPROVED	<i>ffo</i>	6/11/79

Raychem

RAYCHEM CORPORATION
300 CONSTITUTION DRIVE
MENLO PARK, CALIFORNIA 94025

TITLE SOLDER PAK ASSEMBLY, DOUBLE MELTABLE INSERT - 20 SLEEVES TEMP RATING 150°C(Sb5) MTC100 SERIES

SIZE	CODE IDENT	DWG. NO.
B	NO. 06090	CTA-0027
PROJECT	6448 - 7055	WEIGHT
		SHEET 1 OF 1

DO NOT SCALE THIS DRAWING