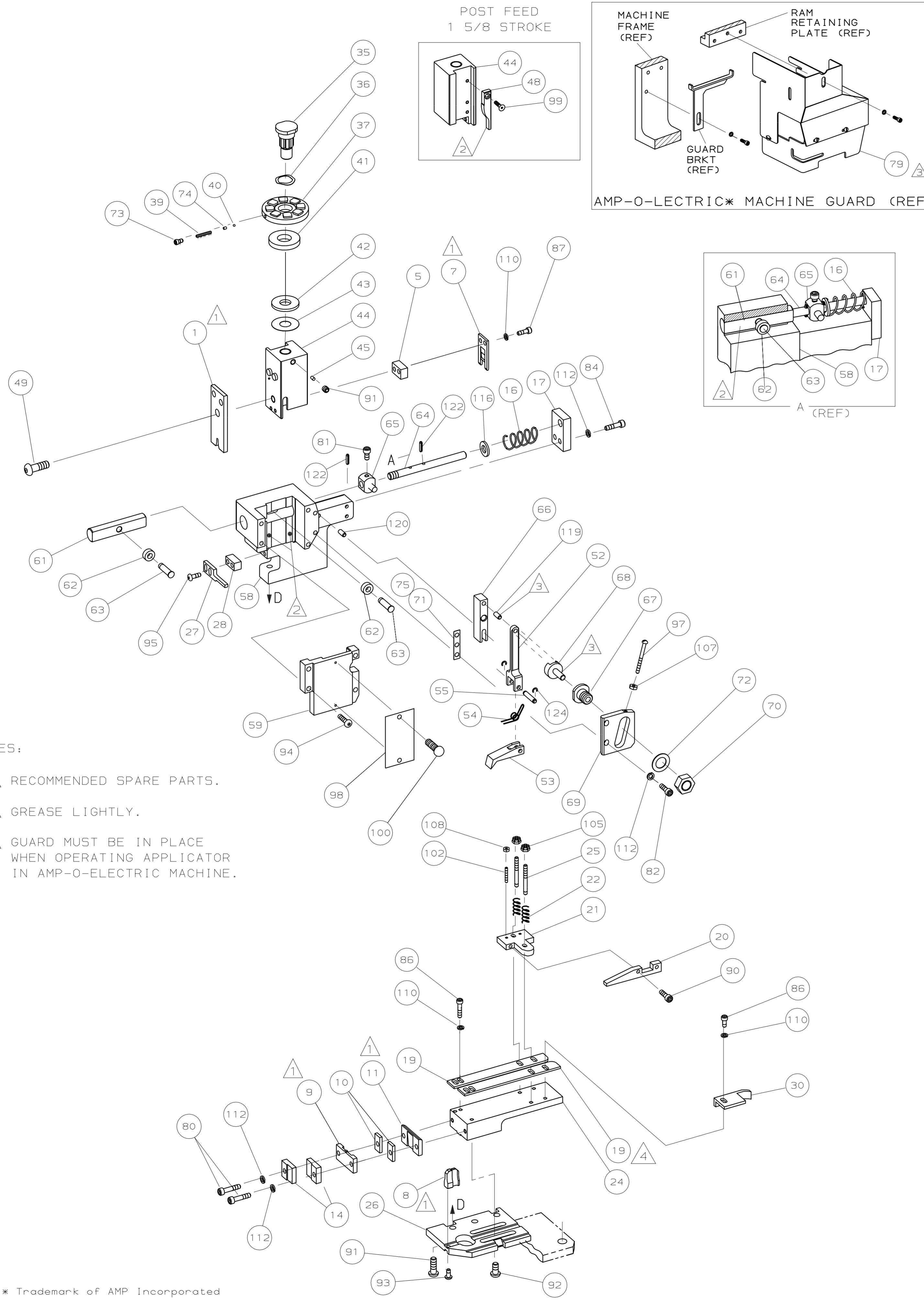


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:
- ① RECOMMENDED SPARE PARTS.
 - ② GREASE LIGHTLY.
 - ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-0-ELECTRIC MACHINE.

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2	21045-3	RING,RETAINING "C" (.187ø)FEED PIN	124	1	458268-1	CAP, RAM	59
			123	1	458267-1	HOUSING	58
2	5-21028-1	PIN,SLOT SPG(.12øx.50)FD ADJ ROD	122				57
			121				56
1	1-21030-7	PIN,DOWEL (.187øx1.50)HOUSING	120	1	240624-1	PIN, FEED FINGER	55
1	1-21030-1	PIN,DOWEL (.187øx.50)LEVER	119	1	691499-1	SPRING, FEED FINGER	54
			118	1	694921-5	FINGER, FEED	53
			117	1	240634-1	LEVER, TERMINAL	52
1	21899-4	WASHER,FLAT (5/16ø)SCR ADJ	116				51
			115				50
			114	1	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	49
			113	1	690501-4	CAM, POST-FEED 1 5/8 STROKE	48
6	21024-5	WASHER,LOCK (NO.10)FEED ROD GUIDE	112				47
			111				46
6	21024-4	WASHER,LOCK (NO.8)SHEAR BLADE	110	1	690191-1	PLUG, NYLON	45
			109	1	458266-2	RAM	44
2	21018-4	NUT,HEX MACH(4-40)DRAG	108	1	690125-1	WASHER, LAMINATED	43
1	21018-5	NUT,HEX MACH(6-32)FEED ADJ PLATE	107	1	690124-1	WASHER, RAM	42
			106	1	690223-1	DISC, SPACER	41
2	21022-2	NUT,HEX SELF-LOCK (8-32)DRAG STUD	105	1	23241-6	BALL, STEEL	40
			104	1	690170-1	SPRING, COMPRESSION	39
			103				38
2	4-21078-8	SCR,SKT SET OVAL PT (4-40x.75 (DRAG)	102	1	6-690141-8	DISC, WIRE	37
1	21009-2	SCR,SKT SET (1/4-20x.25 LOC-WEL)RAM	101	1	22480-5	WASHER, SPRING	36
2	21017-2	SCR,DRIVE (#2x.19) IDENT PLATE	100	1	690212-1	POST, RAM	35
1	1-21002-7	SCR,BHC (6-32x.38)CAM	99				34
1	461264-1	PLATE, IDENTIFICATION	98				33
1	6-23715-5	SCR,PAN HD MACH(6-32x1.50)FEED ADJ	97				32
			96				31
2	2-21002-2	SCR,BHC (8-32x.50)STRIPPER	95	1	468433-1	GUIDE, REAR (LEFT HAND)	30
4	2-21002-9	SCR,BHC (10-32x.75)HSG CAP	94				29
1	22733-8	SCR,BHC (8-32x.38 LOC-WEL)ANVIL	93	1	2-690451-4	SPACER, STRIPPER	28
4	3-21002-3	SCR,BHC (1/4-20x.50)STR GDE PL	92	1	468281-1	STRIPPER	27
3	2-22733-8	SCR,BHC (1/4-20x.62)BASE PLATE	91	1	463915-1	PLATE, BASE	26
2	1-21000-3	SCR,SKT CAP (4-40x.25)DRAG	90	2	22354-8	DRAG, STUD	25
			89	1	463903-3	PLATE, STRIP GUIDE	24
			88				23
2	2-21000-7	SCR,SKT CAP (8-32x.50)SHEAR BLADE	87	2	4-22281-1	SPRING, DRAG	22
4	2-21000-8	SCR,SKT CAP (8-32x.62)STRIP GUIDE	86	1	464451-2	ARM, DRAG STOCK	21
			85	1	464452-4	DRAG, STOCK	20
2	3-21000-7	SCR,SKT CAP (10-32x.75)FD ROD GUIDE	84	2	3-458030-2	GUIDE, STRIP (REAR) - (FRONT)	19
			83	1	3-458031-2	GUIDE, STRIP (FRONT)	18
2	3-21000-6	SCR,SKT CAP (10-32x.62)FD ADJ PL	82	1	454178-1	GUIDE, FEED ROD	17
1	3-21000-4	SCR,SKT CAP (10-32x.38)PIVOT BLOCK	81	1	4-22284-9	SPRING, FEED RETURN	16
2	4-21000-0	SCR,SKT CAP (10-32x1.25)SHEAR PLATE	80				15
REF	455745-1	GUARD, WINDOW	79	2	469633-1	BLOCK, SUPPORT	14
			78				13
			77				12
			76	1	461160-1	PLATE, REAR SHEAR	11
1	238305-5	SPACER, ADJ PLATE	75	2	5-240645-0	SPACER, SHEAR PLATE	10
1	690603-1	SPRING, ASSIST	74	1	455961-3	PLATE, FRONT SHEAR	9
1	23030-1	SCR,SKT CAP (6-32x.25)CP DISC	73	1	683452-7	ANVIL	8
1	458109-1	WASHER, FLAT SPECIAL	72	1	469634-8	BLADE, SLUG	7
1	690517-1	SPACER	71				6
1	22594-8	NUT, HEX	70	1	1-238075-9	SPACER, SHEAR BLADE	5
1	240628-1	PLATE, ADJ	69				4
1	240626-1	SHAFT, PIVOT	68				3
1	240633-1	BUSHING	67				2
1	455680-2	LEVER, INTERMEDIATE	66	1	464112-3	CRIMPER, WIRE	1
1	240629-1	BLOCK, PIVOT	65				
1	240632-2	SCREW, ADJ	64				
1	240659-3	PIN, CAM ROLLER	63				
1	240658-1	CAM, ROLLER	62				
1	454398-1	ROD, FEED	61				
			60				

QTY	PART NO	DESCRIPTION	ITEM NO
CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
A	.070	14	
B	.061	16	
C	.055	18	
D	NOT USED		
CRIMP SIZE	TYPE	FEED	APPL INST
WIRE .110	F	.740	A1 8039
INSUL -	-		
WIRE RANGE 18-14	INSULATION RANGE -	MACHINE NO -	
REMARKS			
AMPOMATOR			
POST-FEED			

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL SPEC 114-2079	
CUSTOMER NAME		DISTRIBUTION	
ADDRESS		ORIGINAL	
CITY		CUSTOMER COPY	
		FIELD ENG COPY	

SET UP GAGE	10-1 L959A	AMP INCORPORATED Harrisburg, Pa.	
DR 11/11/88	APP	LOC A	NO 567300-1
J.HERRINGTON	TE	REV B	
CHK 11-16-88	REL 11-88	MINIATURE QUICK CHANGE APPLICATOR	
C.ERISMAN	BEITRICH	END FEED (.250 FLAG FASTON)	

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