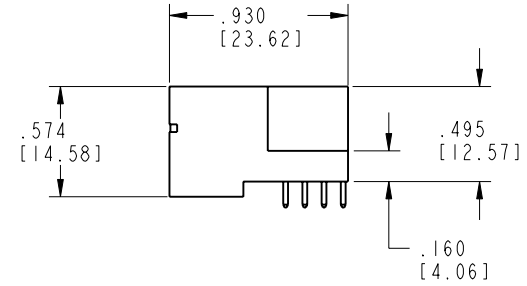
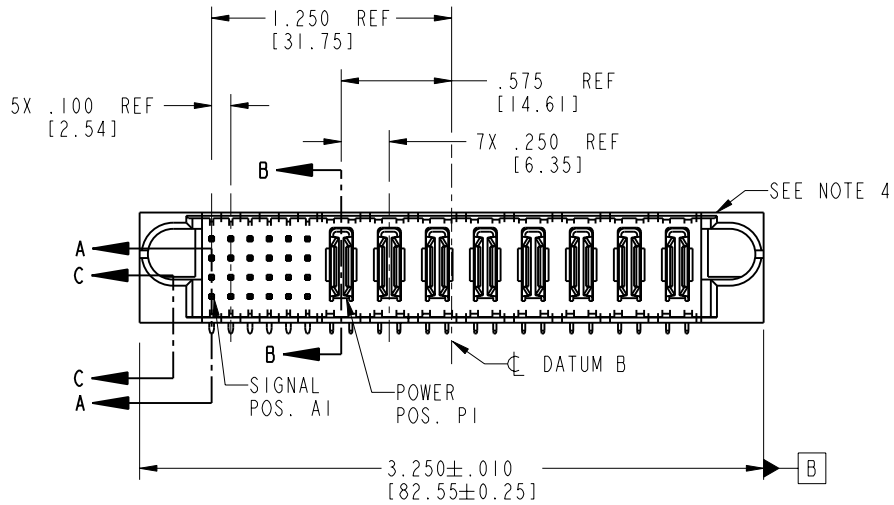
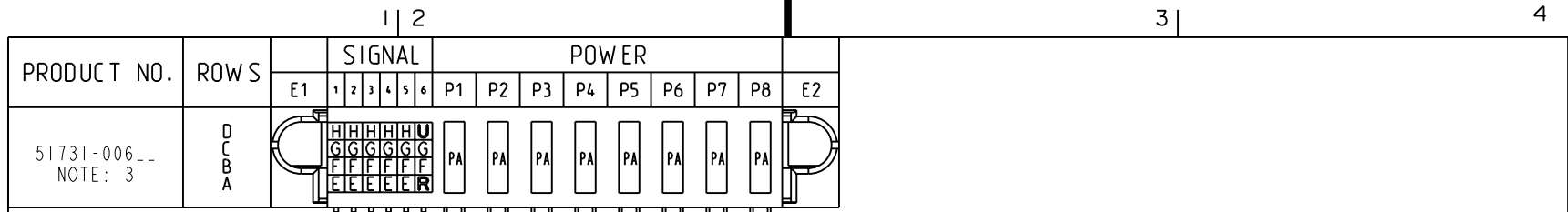


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CODE	DIM "M" MATING LENGTH	CONTACT TYPE
E	.220 [5.59]	SIGNAL
F	.220 [5.59]	SIGNAL
G	.220 [5.59]	SIGNAL
H	.220 [5.59]	SIGNAL
R	.270 [6.86]	SIGNAL
U	.270 [6.86]	SIGNAL
PA	N/A [N/A]	POWER

mat'l code				tolerances unless otherwise specified			CUSTOMER		
SEE NOTE 2							COPY		
ltr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3		projection		
A	V12109	JWS	7/24/01		.XXX±.005/0.XX±0.13		INCH/MM		
B	V21294	TAB	09/10/02	angles	.XXX±.0020/0.XXX±0.051		scale		
C	DG05-0531	GuoJM	12/14/05		0°±2°		1:1		
				dr	T. BRUNGARD	09/10/02	product family		
				engr	M. MOSTOLLER	09/10/02	PwrBlade		
				chr	M. MOSTOLLER	09/10/02	code		
				appd	M. MOSTOLLER	09/10/02	213		
sheet index		revision sheet		C	C	C	C	sheet	
1		2		3	4			1 of 4	

FCI www.fciconnect.com

title 24S + 8P
RIGHT ANGLE SOLDER HEADER

product family PwrBlade code 213

size A 51731-006 sheet 1 of 4

1 | 2

Pro/E

3 |

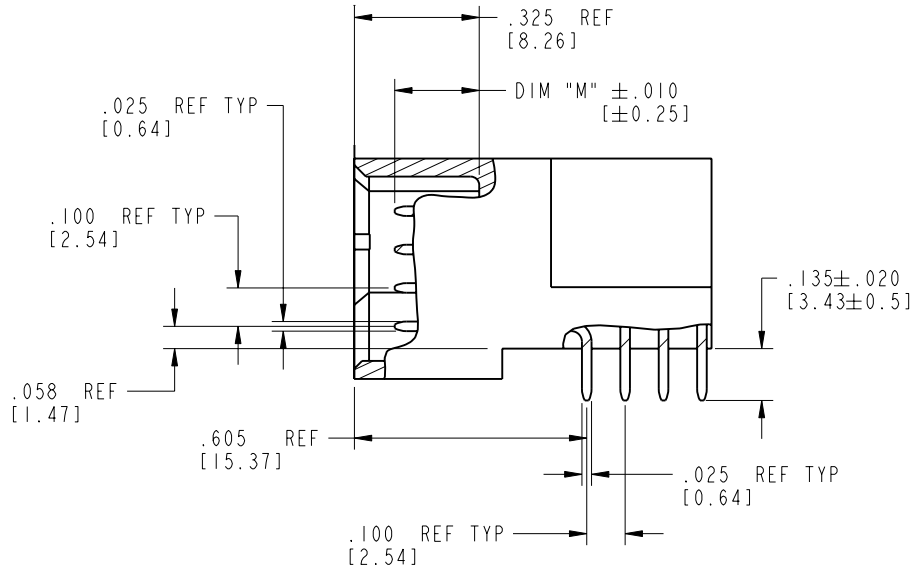
cage code 22526

4

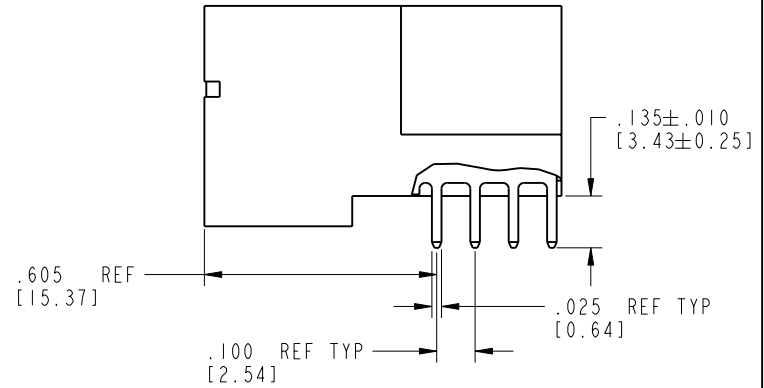
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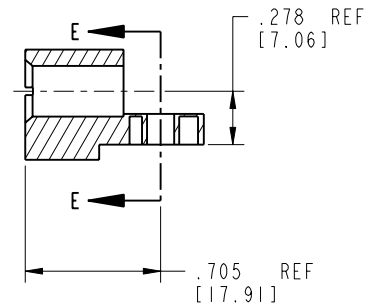
PRODUCT NUMBER
51731-006 --
NOTE: 3



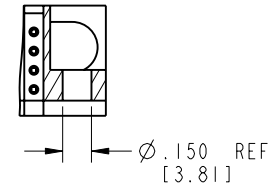
BROKEN-OUT SECTION A-A
SCALE 2:1



BROKEN-OUT SECTION B-B
SCALE 2:1



SECTION C-C



PARTIAL SECTION E-E

mat'l code				SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	projection	COPY		title		
C				angles	.XXX±.005/0.XX±0.13		INCH/MM		24S + 8P		
				dr	.XXX±.0020/0.XXX±0.051	scale	1:1		RIGHT ANGLE SOLDER HEADER		
				enrg	T. BRUNGARD 09/10/02				product family		code
				chr	M. MOSTOLLER 09/10/02				PwrBlade		213
				appd	M. MOSTOLLER 09/10/02				size		sheet
					M. MOSTOLLER 09/10/02				A 51731-006		2 of 4
sheet index		revision sheet									

cage code 22526

Pro/E

PDM: Rev:C

STATUS: Released

Printed: Oct 08, 2006

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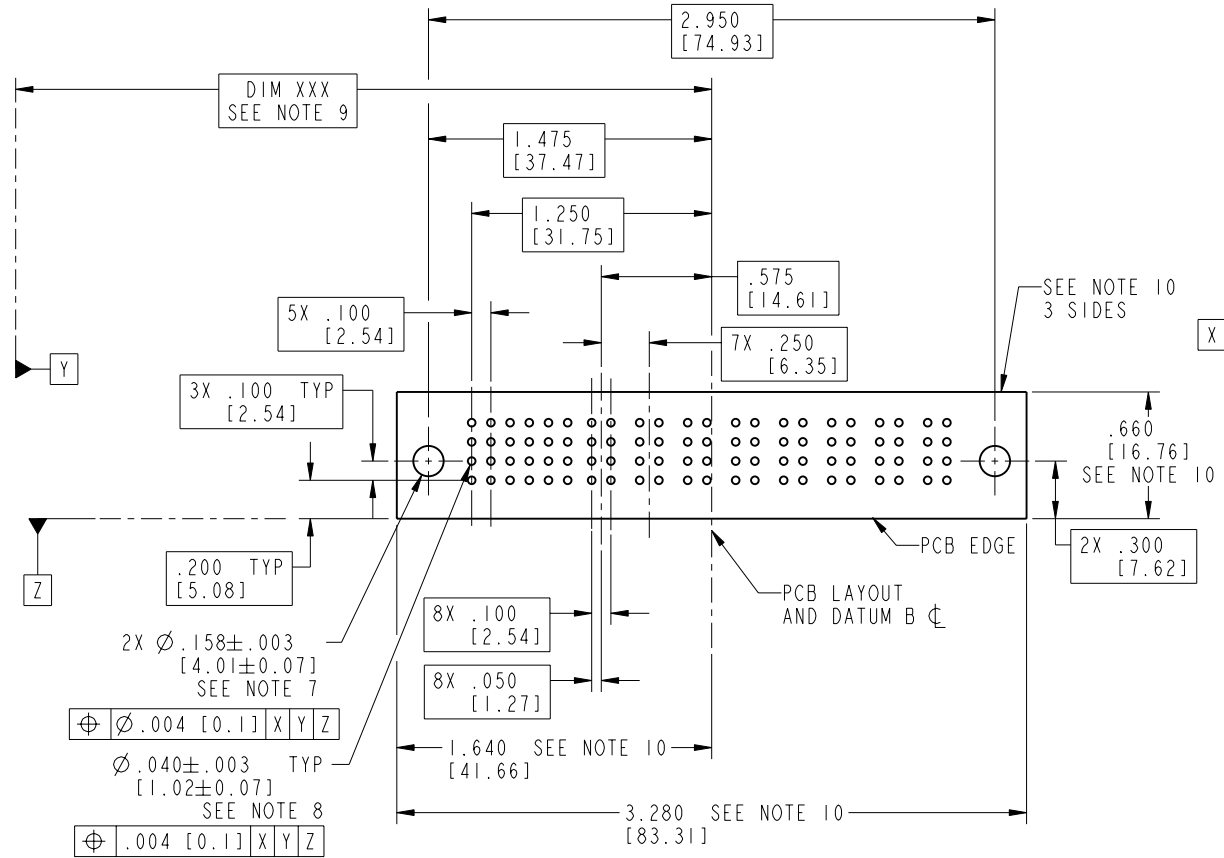
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PRODUCT NUMBER
51731-006--
NOTE: 3

1 | 2

3 |

4



RECOMMENDED PCB LAYOUT

mat'l code				SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
lfr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	projection	COPY		title		
C				angles	.XXX±.005/0.XX±0.13				24S + 8P		
				dr	.XXX±.0020/0.XXX±0.051	INCH/MM			RIGHT ANGLE SOLDER HEADER		
				enrg	0° ± 2°	scale	1:1		product family		code
				chr	T. BRUNGARD 09/10/02				PwrBlade		213
				appd	M. MOSTOLLER 09/10/02				size		sheet
					M. MOSTOLLER 09/10/02				A 51731-006		3 of 4
sheet index	revision sheet										

1 | 2

Pro/E

3 |

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4

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A **FCI**

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B

PRODUCT NUMBER

51731-006 --
NOTE: 3

NOTES:

1. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994 UNLESS OTHERWISE SPECIFIED.

CONNECTOR NOTES:

2. HOUSING MATERIAL: UL 94 V-0 GLASS FILLED HIGH-TEMP THERMOPLASTIC
POWER CONTACT MATERIAL: COPPER ALLOY
SIGNAL PIN MATERIAL: COPPER ALLOY

3. PLATING:
51731-006 Singal Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA.
AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.
Power Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.

51731-006LF Singal Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA.
AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.
Power Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.

PART NUMBER 51731-006LF MEETS EUROPEAN UNION DIRECTIVE AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

THE HOUSING WILL WITHSTAND EXPOSURE TO 260° PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A CIRCUIT BOARD.

4. MANUFACTURER'S NAME, P/N, AND DATE CODE TO APPEAR ON THIS SURFACE.

5. PRODUCT SPECIFICATION GS-12-149.
APPLICATION SPECIFICATION BUS-20-067.


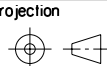
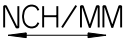
PCB NOTES:

6. ALL HOLE DIAMETERS ARE FINISHED HOLE SIZE.
7. MOUNTING HOLES, WHERE APPLICABLE, ARE UNPLATED.

8. $\varnothing .0453 \pm .0010$ [1.151 ± 0.025] DRILLED HOLES PLATED WITH .0003 [0.008] MIN SnPb OVER .001 [0.03] TO .003 [0.08] Cu PLATING TO ACHIEVE $\varnothing .040 \pm .003$ [1.02 ± .07] HOLE.

9. "DIM XXX" TO BE DETERMINED BY THE CUSTOMER.

10. CONNECTOR KEEP-OUT ZONE.

mat'l code		SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		 FCI www.fciconnect.com	
lfr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	COPY		title 24S + 8P	
c				projection	.XXX±.005/0.XX±0.13			RIGHT ANGLE SOLDER HEADER	
				angles	.XXX±.0020/0.XXX±0.051			product family PwrBlade code 213	
				dr	T. BRUNGARD 09/10/02	INCH/MM		size dwg no	
				enrg	M. MOSTOLLER 09/10/02	scale 1:1		A 51731-006 sheet 4 of 4	
				chr	M. MOSTOLLER 09/10/02				
				appd	M. MOSTOLLER 09/10/02				
sheet index	revision sheet								

coge code 22526

Pro/E

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4