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DLP[®] 0.17 HVGA DDR Series 210 DMD

Check for Samples: DLP1700

FEATURES

- 0.17-Inch Micromirror Array Diagonal
 - 480 × 320 Array of Aluminum, **Micrometer-Sized Mirrors** (Half-VGA Resolution)
 - 7.6-µm Micromirror Pitch
 - ±12° Micromirror Tilt Angle (Relative to Flat State)
 - Designed for Corner Illumination
- **Designed for Use With Broadband Visible** Light (420 nm-720 nm):
 - Window Transmission 97% (Single Pass, **Through Two Window Surfaces)**
 - Micromirror Reflectivity 88%
 - Array Diffraction Efficiency 86%
 - Array Fill Factor 92%
- 10-Bit, Double Data Rate (DDR) Input Data Bus
- 60 MHz Input Data Clock Rate
- **Electrical Power Consumption as** Low as 84 mW
- **Built-In Reset Driver Circuitry**
- 15.5 mm by 9 mm Package Footprint
- Package Includes a 46-pin Board-to-Board Connector

DESCRIPTION

The DLP1700 Digital Micromirror Device (DMD) is a digitally controlled MOEMS (micro-opto-electromechanical system) spatial light modulator (SLM). When coupled to an appropriate optical system, the DLP1700 can be used to modulate the amplitude, direction, and/or phase of incoming (illumination) light.

Architecturally, the DLP1700 is a latchable, electrical-in/optical-out semiconductor device. This architecture makes the DLP1700 well suited for use in applications such as structured lighting, 3D optical metrology, augmented reality, microscopy, and spectroscopy. The compact physical size of the DLP1700 enables integration into portable equipment.

The DLP1700 is one of three components in the DLP 0.17 HVGA chip-set (see Figure 1). Proper function and operation of the DLP1700 requires that it be used in conjunction with the other components of the chip-set. Refer to DLP 0.17 HVGA chip-set data sheet (TI literature number DLPS017) for further details.

Electrically, the DLP1700 consists of a two-dimensional array of 1-bit CMOS memory cells, organized in a square grid of 480 memory cell columns by 320 memory cell rows. The CMOS memory array is written to on a column-by-column basis, over a 10-bit double data rate (DDR) bus. Row addressing is handled via a serial control bus. The specific CMOS memory access protocol is handled by the DLPC100 Digital Controller.



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Package Mates to a PANASONIC AXK5L46347G Socket

APPLICATIONS

- Structured Light
- **3D Optical Measurement Systems**
- **Augmented Reality**
- **Portable Embedded Displays**





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Figure 1. Block Diagram of 0.17 HVGA Chipset



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Figure 2. Typical Application

Optically, the DLP1700 consists of 153,600 highly reflective, digitally switchable, micrometer-sized mirrors ("micromirrors"), organized in a two-dimensional array of 480 micromirror columns by 320 micromirror rows (Figure 3). Each aluminum micromirror is approximately 7.6 microns in size (refer to "Micromirror Pitch" in Figure 3), and is switchable between two discrete angular positions: -12° and +12°. The angular positions are measured relative to a 0° "flat state", which is parallel to the array plane (see Figure 4). The tilt direction is perpendicular to the hinge-axis which is positioned diagonally relative to the overall array, with the "On State" landed position directed towards "Row 319, Column 0" corner of the device package (refer to "Micromirror Hinge-Axis Orientation" in Figure 3). In the field of visual displays, the 480 x 320 "pixel" resolution is referred to as "Half VGA" (HVGA).

Each individual micromirror is positioned over a corresponding CMOS memory cell. The angular position of a specific micromirror is determined by the binary state (logic 0 or 1) of the corresponding CMOS memory cell contents. Writing a logic 1 into a memory cell will result in the corresponding micromirror switching to a $+12^{\circ}$ position. Writing a logic 0 into a memory cell will result in the corresponding micromirror switching to a -12° position.

The angular position (-12° or +12°) of the individual micromirrors changes synchronously with a micromirror "clocking pulse" (rather than being synchronous with the CMOS memory cell data update). The micromirror "clocking pulse" is referred to as a Mirror Reset. Application of the Mirror Reset results in each micromirror being electro-mechanically "latched" into the angular position dictated by the contents of the corresponding CMOS memory cell.

Operationally, updating the angular position of the micromirror array consists of first updating the contents of the CMOS memory, followed by application of a Mirror Reset to all or a portion of the micromirror array (depending upon the configuration of the system). Mirror Reset pulses are generated internally by the DLP1700 DMD, with application of the pulses being coordinated by the DLPC100 controller. Refer to SWITCHING CHARACTERISTICS timing specifications.

Around the perimeter of the 480 x 320 array of micromirrors is a uniform band of "border" micromirrors. The border micromirrors are not user-addressable. The border micromirrors land in the -12° position once power has been applied to the device. There are 14 border micromirrors on each side of the 480 by 320 active array.

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Figure 3. DMD Micromirror Array, Pitch, and Hinge-Axis Orientation







Related Documents

The following documents contain additional information related to the use of the DLP1700 device:

Table 1. Related Documents				
DOCUMENT TI LITERATU NUMBER				
DLP 0.17 HVGA Chip-Set data sheet	DLPS017			
DLPC100 Digital Controller data sheet	DLPS019			
DLPR100 Configurable PROM data sheet	DLPS020			

Orderable Part Number



Device Marking

The device marking consists of the fields shown in Figure 5.



Figure 5. DMD Marking (Device Top View)

STRUMENTS

XAS



Device Terminals

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F Е В А D С (NC) NC NC NC 1 1 2 2 NC NC NC NC vss VSS 3 3 NC NC VSS 2 NC NC 3 TRC D(0) 4 4 4 NC NC VOFFSE VREF NC NC 5 VCC VCC 5 5 NC SCTRL 6 VRST NC NC NC VSS 7 D(1) 6 8 6 NC NC LOADB NC NC DCLK 9 D(2) 7 NC 7 10 NC D(9) D(3) NC NC D(8) 11 D(4) 8 8 NC VSS 12 NC NC VCC NC RS D(7) 13 MODE 9 9 NC NC D(6) 14 NC NC T_SEL1 VCC 15 VSS NC 10 10 NC D(5) 16 NC NC RST_A1 17 VSS RST_OE\ 11 NC 18 NC 11 NC RST_SEL0 RST_A0 NC 19 SACCLK ST_A2 12 NC NC VBIAS 20 ST_STB NC NC 12 SACBUS 21 13 NC NC 22 NC NC 13 23 VSS VSS 14 NC NC NC NC 14 15 NC NC NC 15 NC D F E В А

Figure 6. Package Connector Signal Names (Device Bottom View)



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TERMINAL NAME	PIN	I/O/P	ТҮРЕ	INTERNAL TERMINATION	CLOCKED BY	DATA RATE	DESCRIPTION
Data Inputs			I	L			
D(0)	C3	Input	LVCMOS	None	DCLK	DDR	
D(1)	C7	Input	LVCMOS	None	DCLK	DDR	_
D(2)	C9	Input	LVCMOS	None	DCLK	DDR	_
D(3)	C10	Input	LVCMOS	None	DCLK	DDR	_
D(4)	C11	Input	LVCMOS	None	DCLK	DDR	
D(5)	D16	Input	LVCMOS	None	DCLK	DDR	Input data bus
D(6)	D14	Input	LVCMOS	None	DCLK	DDR	_
D(7)	D13	Input	LVCMOS	None	DCLK	DDR	_
D(8)	D11	Input	LVCMOS	None	DCLK	DDR	_
D(9)	D10	Input	LVCMOS	None	DCLK	DDR	_
DCLK	D9	Input	LVCMOS	None	_	_	Input data bus clock
Data Control Inp	uts		I				·
LOADB	D8	Input	LVCMOS	None	DCLK	DDR	Parallel data load enable
TRC	D3	Input	LVCMOS	None	DCLK	DDR	Input data toggle rate control
SCTRL	D6	Input	LVCMOS	None	DCLK	DDR	Serial control bus
SACBUS	D21	Input	LVCMOS	None	SACCLK	DDR	Serial SAC bus data
SACCLK	D19	Input	LVCMOS	None	_	_	Serial SAC bus clock
Mirror Reset Con	trol Inputs		ł		4		+
RST A0	C18	Input	LVCMOS	None	RST STB	SDR	
RST_A1	C16	Input	LVCMOS	None	RST_STB	SDR	Reset block address select
RST A2	C19	Input	LVCMOS	None	RST STB	SDR	_
RST_MODE	C13	Input	LVCMOS	None	RST_STB	SDR	Reset driver mode
RST SEL0	D18	Input	LVCMOS	None	RST STB	SDR	
 RST_SEL1	C14	Input	LVCMOS	None	RST_STB	SDR	Reset driver output level select
RST STB	C20	Input	LVCMOS	None	_	_	Reset driver input strobe
RST OE	C17	Input	LVCMOS	None	_	_	Reset driver output enable
Power	-						
VBIAS	D20	Power	Analog	None	_	_	Mirror reset bias voltage
VOFESET	D4	Power	Analog	None	_	_	Mirror reset offset voltage
VRST	C6	Power	Analog	None	_	_	Mirror reset voltage
V _{REF}	C4	Power	Analog	None	_	-	Power supply for double data rate low voltage CMOS logic terminals
V _{cc}	C5, C12, D5, D15	Power	Analog	None	_	_	Power supply for single data rate LVCMOS logic terminals
V _{SS}	C1, C2,C8, C15, C21, C22, C23, D1, D2, D7, D12, D17, D22, D23	Power	Analog	None	-	-	Common return for all power inputs
NO_CONNECT	A1–A15, B1–B15, E1–E15, F1–F15	-	-	-	-	-	No connection (Any connection to these terminals may result in undesirable effects)

Table 2. Terminal Characteristics



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ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range (unless otherwise noted). Stresses beyond those listed under " Absolute Maximum Ratings" may cause permanent damage to the device. The Absolute Maximum Ratings are stress ratings only, and functional performance of the device at these or any other conditions beyond those indicated under "Recommended Operating Conditions" is not implied. Exposure to Absolute Maximum Rated conditions for extended periods may affect device reliability.

	PARAMETER	CONDITIONS	MIN	MAX	UNIT	
Electrica	1					
V _{CC}	Voltage applied to V _{CC} ⁽¹⁾⁽²⁾		-0.5	4	V	
V _{REF}	Voltage applied to V _{REF} ⁽¹⁾⁽²⁾		-0.5	4	V	
V _{OFFSET}	Voltage applied to V _{OFFSET} ⁽¹⁾⁽²⁾⁽³⁾		-0.5	9	V	
V _{BIAS}	Voltage applied to V _{BIAS} ⁽¹⁾⁽²⁾⁽³⁾		-0.5	17	V	
V _{RST}	Voltage applied to V _{RST} ⁽¹⁾⁽²⁾		-11	0.5	V	
	Delta supply voltage V _{BIAS} – V _{OFFSET} ⁽³⁾			9.0	V	
	Voltage applied to all other input terminals ⁽¹⁾		-0.5	V _{REF} + 0.3	V	
	Current required from a high-level output	V _{OH} = 2.4 V		-20	mA	
	Current required from a low-level output	V _{OL} = 0.4 V		15	mA	
Environmental						
-	Coop to protect (4)	Operating	-10	70	°C	
1C	Case temperature (*)	Non-operating	-40	80	C	
	Device temperature gradient ⁽⁵⁾	Operating		10	°C	
	Least empiret relative humidit (6)	Operating		95	0/	
Local ambient relative humidity ⁽⁰⁾ N Illumination power density ⁽⁷⁾ 4		Non-operating		95	%	
		< 400 nm		2		
		400 to 700		See ⁽⁸⁾	mW/cm ²	
		> 700 nm		10		
	Electrostatic discharge immunity ⁽⁹⁾	All pins		2000	V	

All voltages referenced to V_{SS} (ground). (1)

(2)

Voltages V_{CC}, V_{REF}, V_{OFFSET}, V_{BIAS}, and V_{RST} are required for proper DMD operation. Exceeding the recommended allowable absolute voltage difference between V_{BIAS} and V_{OFFSET} may result in excess current draw. (3)

(4) Case temperature as measured at the Thermal Test Point indicated in Figure 11.

As measured between any two points on the exterior of the package, or as predicted between any two points inside the micromirror (5) array cavity. Refer to the Thermal Characteristics for information related to calculating the micromirror array temperature.

Non-condensing (6)

Total integrated illumination power density, above or below the indicated wavelength threshold. (7)

Limited only by the resulting case temperature. (8)

Tested in accordance with JESD22-A114-B Electrostatic Discharge (ESD) sensitivity testing Human Body Model (HBM). (9)



RECOMMENDED OPERATING CONDITIONS

over operating free-air temperature range (unless otherwise noted). The functional performance of the device specified in this data sheet is achieved when operating the device within the limits defined by the Recommended Operating Conditions. No level of performance is implied when operating the device above or below the Recommended Operating Conditions limits.

	PARAMETER	CONDITIONS	MIN	NOM	MAX	UNIT	
Electrica	l						
V _{REF}	LVCMOS interface supply voltage ⁽¹⁾⁽²⁾		1.65	1.8	1.95	V	
V _{CC}	LVCMOS logic supply voltage ⁽¹⁾⁽²⁾		2.25	2.5	3.6	V	
V _{OFFSET}	Mirror electrode and HVCMOS supply voltage $^{(1)}(2)(3)$		8.25	8.5	8.75	V	
V _{BIAS}	Mirror electrode voltage ⁽¹⁾⁽²⁾⁽³⁾		15.5	16	16.5	V	
V _{RST}	Mirror electrode voltage ⁽¹⁾⁽²⁾		– 9.5	-10	-10.5	V	
	Delta supply voltage V _{BIAS} – V _{OFFSET} ⁽³⁾				8.75	V	
V _{T+}	Positive-going threshold voltage		$0.4 \times V_{REF}$		$0.7 \times V_{REF}$	V	
V _{T-}	Negative-going threshold voltage		$0.3 \times V_{REF}$		$0.6 \times V_{REF}$	V	
V _{hys}	Hysteresis voltage (V _{T+} – V _{T–})		$0.1 \times V_{REF}$		$0.4 \times V_{REF}$	V	
	Lick lovel output outpot	$V_{OH} = 2.4 \text{ V}, V_{CC} \ge 3.0 \text{ V}$			-20	m A	
ЮН	nigh-level oulput current	V_{OH} = 1.7 V, V_{CC} ≥ 2.25 V			–15	ША	
I _{OL}		$V_{OL} = 0.4 \text{ V}, V_{CC} \geq 3.0 \text{ V}$			15	س ۸	
		$V_{OL} = 0.4 \text{ V}, V_{CC} \geq 2.25 \text{ V}$			14	ША	
f _{DCLK}	DCLK clock frequency		40		60	MHz	
Mechanic	cal						
	Static load applied to the package electrical connector area $^{\rm (4)}$ $^{\rm (5)}$				45	Ν	
	Static load applied to the DMD mounting area ^{(6) (5)}				100	Ν	
Environn	nental						
T _C	Case Temperature ⁽⁷⁾		0		70	°C	

All voltages referenced to V_{SS} (ground). (1)

(2)

Voltages V_{CC} , V_{REF} , V_{OFFSET} , V_{BIAS} , V_{RST} are required for proper DMD operation. Exceeding the recommended voltage difference between V_{BIAS} and V_{OFFSET} may result in excessive current draw. See the Absolute (3) Maximum Ratings for further details.

(4) Load should be uniformly distributed across the entire connector area. Refer to the Package Mechanical Characteristics for size and location of the connector interface area.

(5)See Figure 7

Load should be uniformly distributed across the 3 datum-A surfaces. Refer to the Package Mechanical Characteristics for size and (6) location of the datum-A surfaces.

(7) Case temperature as measured at the Thermal Test Point indicated in Figure 11



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Figure 7. System Interface Loads

ELECTRICAL CHARACTERISTICS

over the range of recommended supply voltage and recommended case operating temperature (unless otherwise noted)

PARAMETER		CONDITION	CONDITIONS		MAX	UNIT
		V _{CC} = 3.3 V,	I _{OH} = -34 mA	2.4		
V _{OH}	High-level output voltage(")	V _{CC} = 2.5 V,	I _{OH} = -23 mA	1.7		V
.,		V _{CC} = 3.3 V,	I _{OH} = 19 mA		0.4	
V _{OL}	Low-level output voltage	V _{CC} = 2.5 V,	I _{OH} = 16 mA		0.4	V
I _{OZ}	High impedance output current ⁽¹⁾	V _{CC} = 3.6 V			10	μA
IIL	Low-level input current ⁽¹⁾	V _{REF} = 1.95 V,	$V_I = 0 V$	-1.6		nA
I _{IH}	High-level input current ⁽¹⁾	V _{REF} = 1.95 V,	$V_I = V_{REF}$		1.9	nA
	Current into V terminal	\/1 05 \/	$f_{DCLK} = 40 \text{ MHz}$		0.4	
IREF	Current into V _{REF} terminar	$v_{\rm REF} = 1.95 v_{\rm r}$	$f_{DCLK} = 60 \text{ MHz}$		0.61	
		\/275 \/	$f_{DCLK} = 40 \text{ MHz}$		20.6	
	Current into V _{CC} terminal	$V_{\rm CC} = 2.75 \rm V,$	$f_{DCLK} = 60 \text{ MHz}$		30.8	mA
ICC		V _{CC} = 3.6 V,	$f_{DCLK} = 40 \text{ MHz}$		28	
			$f_{DCLK} = 60 \text{ MHz}$		41.8	
IOFFSET	Current into V _{OFFSET} terminal ⁽²⁾	V _{OFFSET} = 8.75 V			0.77	mA
	Current into V_{BIAS} terminal $^{(2)}$	V _{BIAS} = 17 V, 3 mirror resets in 200 µs	$RST_{\overline{OE}} = Low$		0.77	m 1
BIAS			$RST_{\overline{OE}} = High$		2.1	IIIA
I _{RST}	Current into V _{RST} terminal	$V_{RST} = -12 V$, 3 mirror resets	within 200 μs		0.44	mA
Б	$Power into V = terminal^{(3)}$	\/1 05 \/	$f_{DCLK} = 40 \text{ MHz}$		0.77	m\//
FREF	$v_{\text{REF}} = 1.95 \text{ V};$	$f_{DCLK} = 60 \text{ MHz}$		1.18	mvv	
P _{CC}		\/275 \/	$f_{DCLK} = 40 \text{ MHz}$		56.6	
	Power into V_{i} terminal $\binom{3}{3}$	$v_{\rm CC} = 2.75 \rm v,$	$f_{DCLK} = 60 \text{ MHz}$		84.7	
	Power into V _{CC} terminar O	V - 26 V	$f_{DCLK} = 40 \text{ MHz}$		100	IIIVV
		$v_{\rm CC} = 3.0 v,$	$f_{DCLK} = 60 \text{ MHz}$		150	
POFFSET	Power into V_{OFFSET} terminal ⁽³⁾	V _{OFFSET} = 8.75 V			6.7	mW
P _{BIAS}		$V_{BIAS} = 17 V,$	$RST_{OE} = Low$		14.2	
	Power into V _{BIAS} terminar.	3 mirror resets within 200 µs	$RST_{\overline{OE}} = High$		35.5	mvv
P _{RST}	Power into V_{RST} terminal ⁽³⁾	$V_{RST} = -12 V$,			5.3	mW
CI	Input capacitance (1)	f = 1 MHz	f = 1 MHz		10	pF
Co	Output capacitance (1)	f = 1 MHz	f = 1 MHz		10	pF

(1)

Applies to LVCMOS pins only. Exceeding the maximum allowable absolute voltage difference between V_{BIAS} and V_{OFFSET} may result in excesses current draw. (Refer (2) to Absolute Maximum Ratings for details) In some applications, the total DMD heat load can be dominated by the amount of incident light energy absorbed. Refer to the Thermal

(3)Characteristics for further details.

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SWITCHING CHARACTERISTICS

over operating free-air temperature range (unless otherwise noted)

	PARAMETER	MIN	TYP	MAX	UNIT
	Setup time: DATA before rising or falling edge of DCLK	1.5			
t _{s1}	Setup time: TRC before rising or falling edge of DCLK	1.5			ns
	Setup time: SCTRL before rising or falling edge of DCLK	1.5			
t _{s2}	Setup time: LOADB low before rising edge of DCLK	1.5			ns
t _{s3}	Setup time: SAC_BUS low before rising edge of SAC_CLK	1.5			ns
	Hold time: DATA after rising or falling edge of DCLK	1.5			
t _{h1}	Hold time: TRC after rising or falling edge of DCLK	1.5			ns
	Hold time: SCTRL after rising or falling edge of DCLK	1.5			
t _{h2}	Hold time: LOADB low after falling edge of DCLK	1.5			ns
t _{h3}	Hold time: SAC_BUS low after rising edge of SAC_CLK	1.5			ns
t _{c1}	Clock cycle: DCLK	16.67		25	ns
t _{c3}	Clock cycle: SAC_CLK	16.67		25	ns
t _{w1}	Pulse width high or low: DCLK	6.67			ns
t _{w2}	Pulse width low: LOADB	6.67			ns
t _{w3}	Pulse width high or low: SAC_CLK	6.67			ns
	Rise time (20% – 80%): DCLK / SAC_CLK			2.5	
۲	Rise time (20% – 80%): DATA / TRC / SCTRL / LOADB			2.5	ns
	Fall time (20% – 80%): DCLK / SAC_CLK			2.5	
τ _f	Fall time (20% – 80%): DATA / TRC / SCTRL / LOADB			2.5	ns

$(t_{c},\,t_{h}^{},\,t_{s}^{},\,t_{w}^{})$ Reference Threshold Voltage = $V_{CC}/2$











Figure 9. LVCMOS Output Test Load



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POWER-UP AND POWER-DOWN PROCEDURES

CAUTION

Reliable performance of the DMD requires that the following conditions be met:

- 1) That the VCC, VREF, VOFFSET, VBIAS, and VRESET power supply inputs all be present during operation
- 2) That the VCC, VREF, VOFFSET, VBIAS, and VRESET power supplies be sequence on and off in the manner perscribed below.

Repeated failure to adhere to the prescribed power-up and power-down procedures may affect device reliability

DMD Power Supply Power-Up Procedure

Note 2:	Power supply slew rates during Power-Up are unrestricted, provided that all other conditions are met
Note 1:	During the Power-Up procedure, the DMD's LVCMOS inputs should not be driven high until after Step 2 has been completed
Step 3:	Power-Up V_{BIAS} , V_{OFFSET} , and V_{RESET} in any order, provided that the maximum delta-voltage between V_{BIAS} and V_{OFFSET} is not exceeded (Refer to Absolute Maximum Ratings for details)
Step 2:	Wait for V_{CC} and V_{REF} to each reach a stable level within their respective recommended operating ranges.
Step 1:	Power-Up V_{CC} and V_{REF} in any order

DMD Power Supply Power-Down Procedure

Step 1:	Command the Chip-Set Controller to execute a "mirror parking sequence". Refer to the Controller data sheet (listed in Related Documents) for details.
Step 2:	Powerdown V _{BIAS} , V _{OFFSET} , and V _{RST} in any order, provided that the maximum delta voltage between V _{BIAS} and V _{OFFSET} is not exceeded. (Refer to Absolute Maximum Ratings for details)
Step 3:	Wait for V _{BIAS} , V _{OFFSET} , and V _{RST} to each discharge to a stable level within 4 V of the reference ground.
Step 4:	Powerdown V_{CC} and V_{REF} in any order.
Note 1:	During the Power-Down procedure, the DMD's LVCMOS inputs should be held at a level less than V_{REF} + 0.3 volts
Note 2:	Power supply slew rates during Power-Down are unrestricted, provided that all other conditions are met

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Figure 10. Power-Up / Power-Down Timing



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Micromirror Array Physical Characteristics

Physical characteristics of the micromirror array are provided in Table 3. Additional details are provided in the Package Mechanical Characteristics section.

Table 3. Micromirror Array Physical Characteristics	
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PARAMETER	VALUE	UNITS
Number of active micromirror columns ⁽¹⁾	480	micromirrors
Number of active micromirror rows ⁽¹⁾	320	micromirrors
Micromirror pitch ⁽¹⁾	7.56	microns
Micromitron active array bainst (1)	320	micromirrors
	2419.2	microns
Micromitron active array width (1)	480	micromirrors
	3628.8	microns
Micromirror array border ⁽²⁾	14	mirrors/side

(1) See Figure 3
(2) The mirrors that form the array border are hard-wired to tilt in the -12° ("Off") direction once power is applied to the DMD (see Figure 3) and Figure 4).



Micromirror Array Optical Characteristics

TI assumes no responsibility for end-equipment optical performance. Achieving the desired end-equipment optical performance involves making trade-offs between numerous component and system design parameters. Refer to the related Application Notes (listed in Related Documents) for guidelines.

Table 4. Micromirror Array Optical Characteristics

PARAMETER	CONDITIONS	MIN	NOM	MAX	UNIT
	DMD "parked" state ⁽¹⁾⁽²⁾⁽³⁾ , see Figure 4		0		
Micromirror tilt angle	DMD "landed" state ⁽¹⁾⁽⁴⁾⁽⁵⁾ , see Figure 4		12		
Micromirror tilt angle variation (1)(4)(6)(7)(8)	See Figure 4	-1		1	degrees
Orientation of the micromirror axis-of-rotation ⁽⁹⁾	See Figure 3		45		
Micromirror axis-of-rotation orientation variation ⁽⁹⁾			See ⁽¹⁰⁾		
Micromirror array optical efficiency ⁽¹¹⁾⁽¹²⁾	420 nm to 700 nm, with all micromirrors in the ON state		68		%
Window material		Corn	ing Eagle	XG	
Window refractive index	at 546.1 nm		1.5119		
Window flatness ⁽¹³⁾	per 25 µm			4	fringes
Window aperture			See (14)		
	PARAMETER Micromirror tilt angle Micromirror tilt angle variation (1)(4)(6)(7)(8) Orientation of the micromirror axis-of-rotation ⁽⁹⁾ Micromirror axis-of-rotation orientation variation ⁽⁹⁾ Micromirror array optical efficiency ⁽¹¹⁾⁽¹²⁾ Window material Window refractive index Window flatness ⁽¹³⁾ Window aperture	PARAMETERCONDITIONSMicromirror tilt angleDMD "parked" state $^{(1)(2)(3)}$, see Figure 4Micromirror tilt angle variation $^{(1)(4)(6)(7)(8)}$ See Figure 4Orientation of the micromirror axis-of-rotation $^{(9)}$ See Figure 3Micromirror axis-of-rotation orientation variation $^{(9)}$ Micromirror array optical efficiency $^{(11)(12)}$ Micromirror array optical efficiency $^{(11)(12)}$ 420 nm to 700 nm, with all micromirrors in the ON stateWindow materialWindow refractive indexWindow flatness $^{(13)}$ per 25 μ mWindow apertureSee Figure 4	PARAMETERCONDITIONSMINMicromirror tilt angleDMD "parked" state $^{(1)(2)(3)}$, see Figure 4Micromirror tilt angle variation $^{(1)(4)(6)(7)(8)}$ See Figure 4Micromirror axis-of-rotation $^{(9)}$ See Figure 3Micromirror axis-of-rotation orientation variation $^{(9)}$ See Figure 3Micromirror array optical efficiency $^{(11)(12)}$ 420 nm to 700 nm, with all micromirrors in the ON stateWindow materialCormiWindow refractive indexat 546.1 nmWindow aperturePer 25 μ m	PARAMETERCONDITIONSMINNOMMicromirror tilt angleDMD "parked" state $^{(1)(2)(3)}$, see Figure 40Micromirror tilt angle variation $^{(1)(4)(6)(7)(8)}$ See Figure 412Micromirror axis-of-rotation of the micromirror axis-of-rotation $^{(9)}$ See Figure 345Micromirror axis-of-rotation orientation variation $^{(9)}$ See Figure 3See $^{(10)}$ Micromirror array optical efficiency $^{(11)(12)}$ 420 nm to 700 nm, with all micromirrors in the ON state68Window materialCorning EagleWindow flatness $^{(13)}$ per 25 µm1.5119Window apertureSee $^{(14)}$ See $^{(14)}$	PARAMETERCONDITIONSMINNOMMAXMicromirror tilt angleDMD "parked" state $^{(1)(2)(3)}$, see Figure 400Micromirror tilt angle variation $^{(1)(4)(6)(7)(8)}$ See Figure 41212Micromirror axis-of-rotation $^{(9)}$ See Figure 3-11Orientation of the micromirror axis-of-rotation $^{(9)}$ See Figure 3455Micromirror array optical efficiency $^{(11)(12)}$ 420 nm to 700 nm, with all micromirrors in the ON state6868Window materialCorning Eagle XGVindow flatness $^{(13)}$ 1.51194Window apertureSee $^{(14)}$ 4

(1) Measured relative to the plane formed by the overall micromirror array

- (2) "Parking" the micromirror array returns all of the micromirrors to an essentially flat (0°) state (as measured relative to the plane formed by the overall micromirror array).
- (3) When the micromirror array is "parked", the tilt angle of each individual micromirror is uncontrolled.
- (4) Additional variation exists between the micromirror array and the package datums, as shown in the Package Mechanical Characteristics section.
- (5) When the micromirror array is "landed", the tilt angle of each individual micromirror is dictated by the binary contents of the CMOS memory cell associated with each individual micromirror. A binary value of "1" will result in a micromirror "landing" in an nominal angular position of "+12 degrees". A binary value of 0 will result in a micromirror "landing" in an nominal angular position of "-12 degrees".
- (6) Represents the "landed" tilt angle variation relative to the Nominal "landed" tilt angle.
- (7) Represents the variation that can occur between any two individual micromirrors, located on the same device or located on different devices.
- (8) For some applications, it is critical to account for the micromirror tilt angle variation in the overall System Optical Design. With some System Optical Designs, the micromirror tilt angle variation within a device may result in perceivable non-uniformities in the light field reflected from the micromirror array. With some System Optical Designs, the micromirror tilt angle variation between devices may result in colorimetry variations and/or system contrast variations.
- (9) Measured relative to the package datums "B" and "C", shown in the Package Mechanical Characteristics section.
- (10) Variation of the micromirror axis-of-rotation is subject to the location tolerance of the active array, as shown in the Package Mechanical Characteristics section.
- (11) The minimum or maximum DMD optical efficiency observed in a specific application depends on numerous application-specific design variables, such as:
 - (a) Illumination wavelength, bandwidth/line-width, degree of coherence
 - (b) Illumination angle, plus angle tolerance
 - (c) Illumination and projection aperture size, and location in the system optical path
 - (d) Illumination overfill of the DMD micromirror array
 - (e) Aberrations present in the illumination source and/or path
 - (f) Aberrations present in the projection path
 - (g) Etc.

The specified nominal DMD optical efficiency is based on the following use conditions:

- (a) Visible illumination (420 nm 700 nm)
- (b) Input illumination optical axis oriented at 24° relative to the window normal
- (c) Projection optical axis oriented at 0° relative to the window normal
- (d) f/3.0 illumination aperture
- (e) f/2.4 projection aperture

Based on these use conditions, the nominal DMD optical efficiency results from the following four components:

- (a) Micromirror array fill factor: nominally 92.5%
- (b) Micromirror array diffraction efficiency: nominally 86%
- (c) Micromirror surface reflectivity: nominally 88%
- (d) Window transmission: nominally 97% (single pass, through two surface transitions)
- (12) Does not account for the effect of micromirror switching duty cycle, which is application dependant. Micromirror switching duty cycle represents the percentage of time that the micromirror is actually reflecting light from the optical illumination path to the optical projection path. This duty cycle depends on the illumination aperture size, the projection aperture size, and the micromirror array update rate.
- (13) At a wavelength of 632.8 nm.
- (14) Refer to the Package Mechanical Characteristics for details regarding the size and location of the window aperture.



DLP1700

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Thermal Characteristics

Achieving optimal DMD performance requires proper management of the maximum DMD case temperature, the maximum temperature of any individual micromirror in the active array, the maximum temperature of the window aperture, and the temperature gradient between any two points on or within the package.

Refer to the Absolute Maximum Ratings and Recommended Operation Conditions for applicable temperature limits.

Case Temperature

The temperature of the DMD case can be measured directly. For consistency, a Thermal Test Point location is defined, as shown in Figure 11.



Figure 11. Thermal Test Point Location

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Package Electrical Characteristics

The package interconnect trace lengths are provided in Table 5. Refer to the DLP 0.17 HVGA Chip-Set Data Sheet (TI literature number DLPS017) for details regarding signal integrity considerations for end-equipment designs.

PIN NO. PIN NAME		PACKAGE TRACE LENGTH (µm)				
C1	V _{SS}	-				
C2	V _{SS}	-				
C3	D(0)	776				
C4	V _{REF}	-				
C5	V _{CC}	-				
C6	V _{RST}	-				
C7	D(1)	2903				
C8	V _{SS}	-				
C9	D(2)	4145				
C10	D(3)	4596				
C11	D(4)	5472				
C12	V _{CC}	-				
C13	RST_MODE	5292				
C14	RST_SEL1	4536				
C15	V _{SS}					
C16	RST_A1	3418				
C17	RST_OE	3839				
C18	RST_A0	3278				
C19	RST_A2	2525				
C20	RST_STB	3024				
C21	V _{SS}	-				
C22	V _{SS}	-				
C23	V _{SS}	-				
D1	V _{SS}	-				
D2	V _{SS}	-				
D3	TRC	632				
D4	V _{OFFSET}	-				
D5	V _{CC}	-				
D6	SCTRL	2513				
D7	V _{SS}	-				
D8	LOADB	3270				
D9	DCLK	4173				
D10	D(9)	4471				
D11	D(8)	5335				
D12	V _{SS}	-				
D13	D(7)	6171				
D14	D(6)	6917				
D15	V _{CC}	-				
D16	D(5)	8145				
D17	V _{SS}	-				
D18	RST_SEL0	3564				
D19	SACCLK	4515				

Table 5. Package Trace Length Data

		DLPS018B-D	ECEMBER	2009–RE	EVISED S	SEPTEMBER	2011
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PIN NO.	PIN NAME	PACKAGE TRACE LENGTH (µm)
D20	V _{BIAS}	-
D21	SACBUS	716
D22	V _{SS}	-
D23	V _{SS}	-

Table 5. Package Trace Length Data (continued)

Package Mechanical Characteristics

The mechanical characteristics of the DLP1700 are specified on the following pages.



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Table 6. Revision History

REVISION	SECTION(S)	COMMENT
*	All	Initial release
А	All	Refined content
В	Table 4	Added table note "At a wavelength of 632.8 nm"



8-Nov-2014

PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package	Pins Package	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing	Qty	(2)	(6)	(3)		(4/5)	
DLP1700FQA	LIFEBUY	LCCC	FQA	46	TBD	Call TI	Call TI			

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5-1994. B. This drawing is subject to change without notice.

C. Pins shall be gold plated.



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