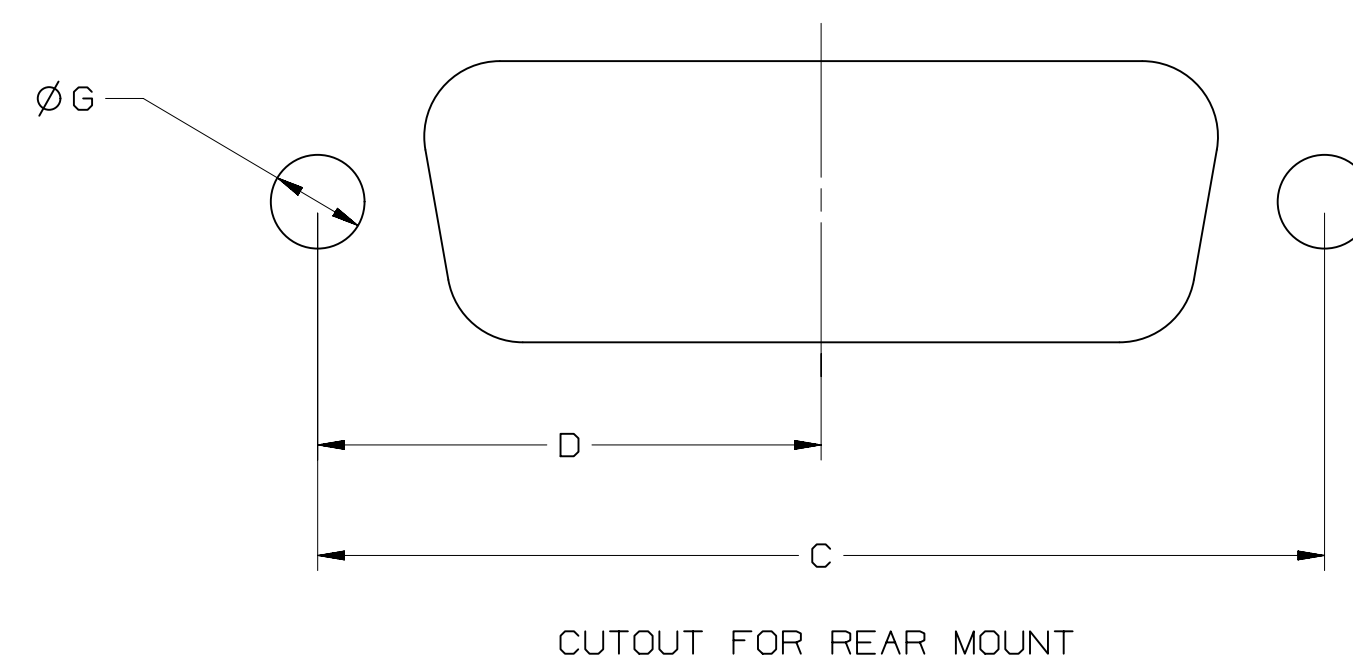
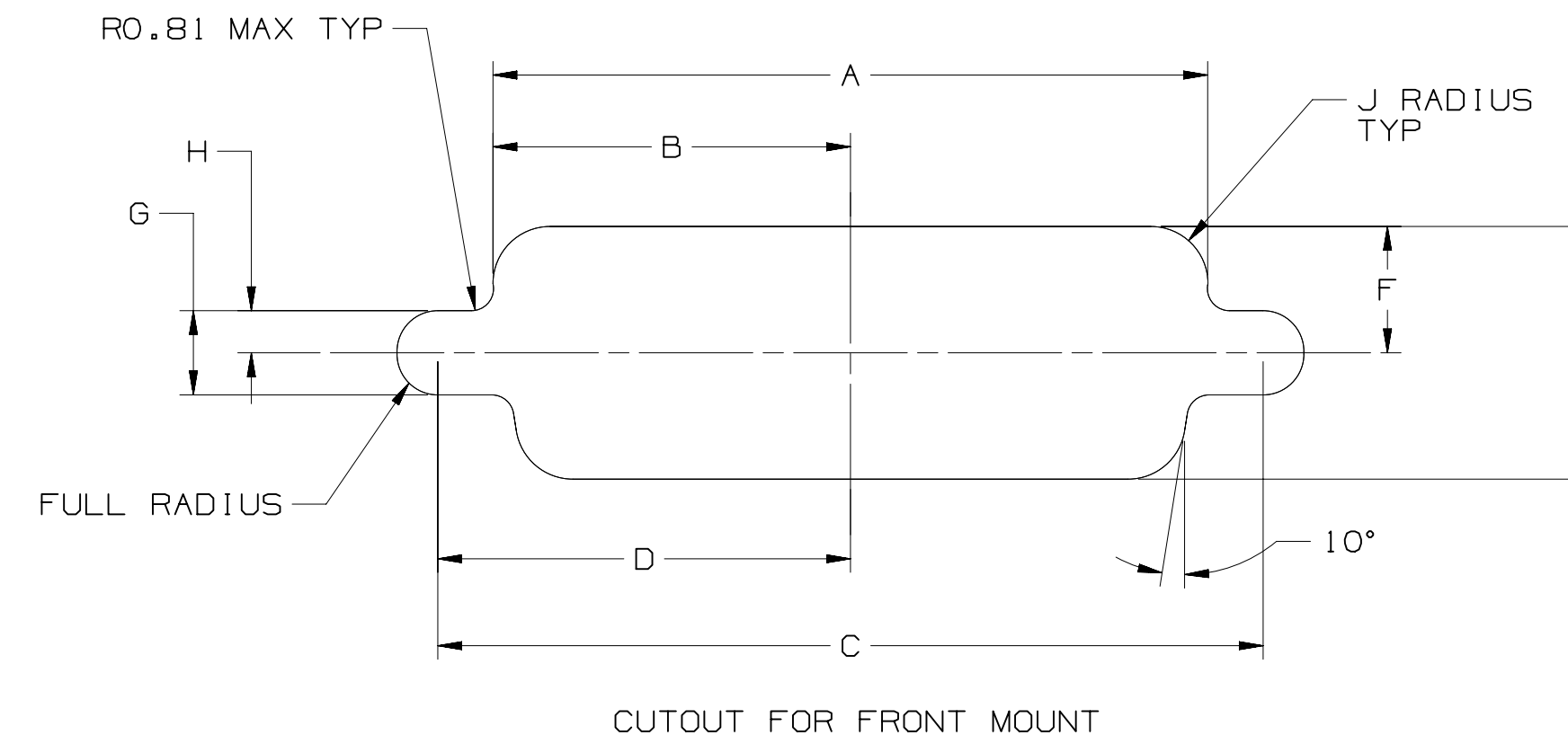


POSITION	MOUNTING METHOD	A	B	C	D	E	F	G	H	J
9	FRONT	.874(22.2)	.437(11.1)	.984(25.0)	.492(12.5)	.513(13.0)	.257(6.5)	.120(3.1)	.060(1.5)	.083(2.1)
	REAR	.806(20.5)	.403(10.2)	.984(25.0)	.492(12.5)	.449(11.4)	.225(5.7)	.120(3.1)	.060(1.5)	.132(3.4)
15	FRONT	1.202(30.5)	.601(15.3)	1.312(33.3)	.656(16.7)	.513(13.0)	.257(6.5)	.120(3.1)	.060(1.5)	.083(2.1)
	REAR	1.134(28.8)	.567(14.4)	1.312(33.3)	.656(16.7)	.449(11.4)	.225(5.7)	.120(3.1)	.060(1.5)	.132(3.4)
25	FRONT	1.743(44.3)	.872(22.2)	1.852(47.0)	.926(23.5)	.513(13.0)	.257(6.5)	.120(3.1)	.060(1.5)	.083(2.1)
	REAR	1.674(42.5)	.837(21.3)	1.852(47.0)	.926(23.5)	.449(11.4)	.225(5.7)	.120(3.1)	.060(1.5)	.132(3.4)
37	FRONT	2.391(60.7)	1.196(30.4)	2.500(63.5)	1.250(31.8)	.513(13.0)	.257(6.5)	.120(3.1)	.060(1.5)	.083(2.1)
	REAR	2.326(59.1)	1.163(29.5)	2.500(63.5)	1.250(31.8)	.449(11.4)	.225(5.7)	.120(3.1)	.060(1.5)	.132(3.4)
50	FRONT	2.297(58.3)	1.149(29.2)	2.406(61.1)	1.203(30.6)	.623(15.8)	.312(7.9)	.120(3.1)	.060(1.5)	.083(2.1)
	REAR	2.218(56.3)	1.109(28.2)	2.406(61.1)	1.203(30.6)	.555(14.1)	.278(7.1)	.120(3.1)	.060(1.5)	.132(3.4)



REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
C	46292	MAR 28, 2013 CORRECT SHELL MATL	SJS	ARM
B	34516	AUG 29, 2011 CHANGE MOHMS TO mOHMS, UPDATE ROHS	SJS	ARM
A	34511	MAY 18, 2011 MAY 18, 2011	SJS	ARM

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
		SJS		MAY 18, 2011		
		ARM		MAY 18, 2011		
DIVISION	DIVISION CODE	© 3M COPYR[IGHT] 2013 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.				
DO NOT SCALE DRAWING	SCALE 1/1	3M Center St. Paul, MN 55144				
THIRD ANGLE PROJECTION	TOLERANCES EXCEPT AS NOTED	INCHES .00 .000 ± .0000 ±				
INTERPRET PER ASME Y14.5 - 1994	MILLIMETERS	0 ± 1 .0 ± .5 .00 ± .05 .000 ± .005				
MAX SURFACE ROUGHNESS 125	ALL SURFACES MARKED ONLY	ANGLES ± 1°				
TITLE		8RXX-X00X D-SUB SOLDER CUP SOCKET TS-2402				
CAGE NUMBER	SIZE	DRAWING NO.	REV.			
D		78-5100-2402-5	C			
MODEL	BR	DET		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> SHT 2 OF 2		