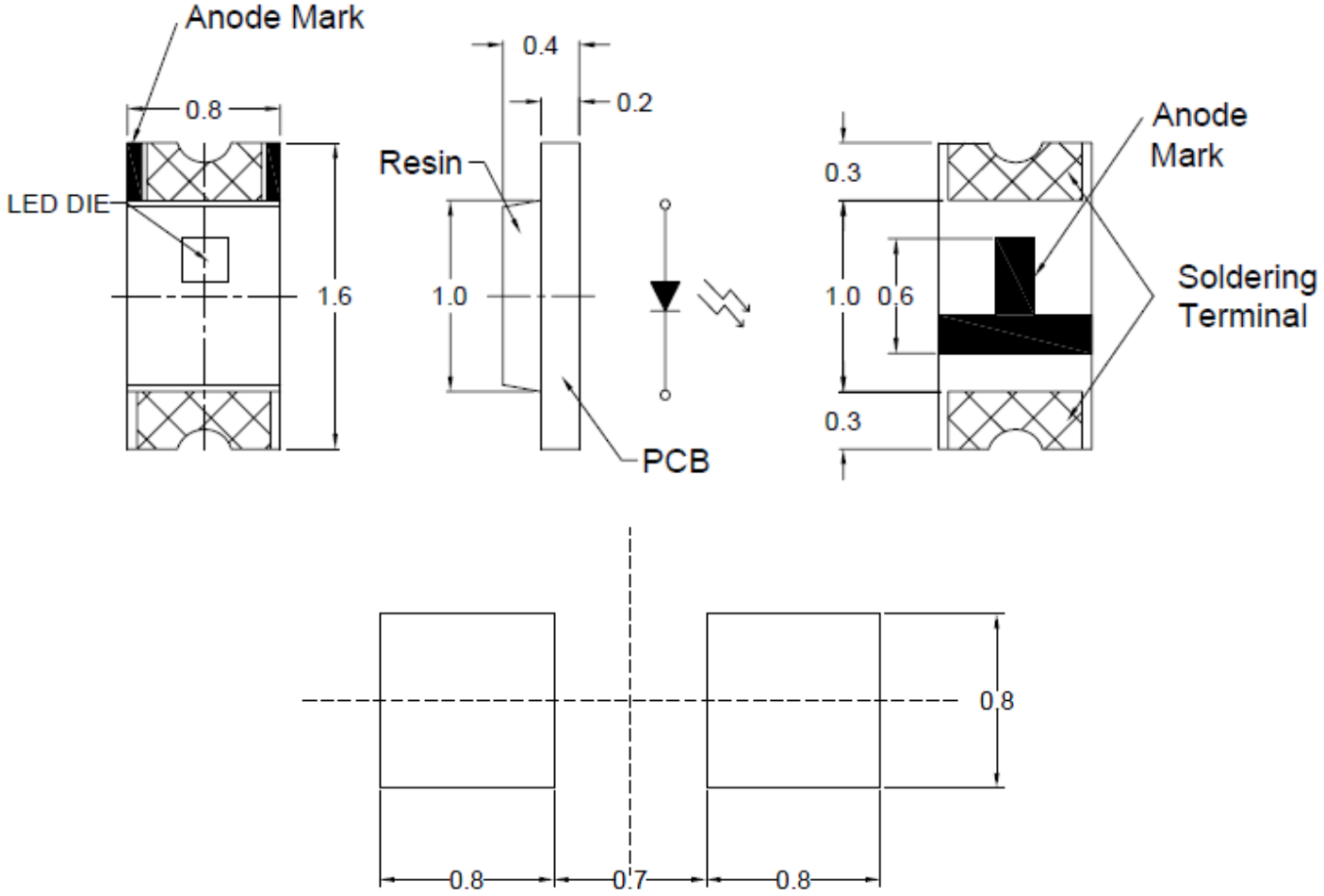


SPECIFICATION **CS63CR5C2MA**
PACKAGE OUTLINES


- Notes:
1. All dimensions are in millimeters (inches).
 2. Tolerance is $\pm 0.25\text{mm}$ (0.01") unless otherwise noted.
 3. Specifications are subject to change without notice.

Part Number	Chip Material	Color of Emission	Lens Type	Viewing Angle
CS63CR5C2MA	InGaAlP	Red	Water Clear	130°



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ABSOLUTE MAXIMUM RATINGS
(TA=25°C)

Parameter	Symbol	Max Rating	Unit
Forward Current	IF	30	mA
Reverse Current @ 5V	IR	10	μA
Power Dissipation	Pd	78	mW
Operating Temperature Range	TOP	-40~+85	°C
Storage Temperature Range	TSTG	-40~+100	°C
Peak Pulsing Current (1/10 duty f = 10KHz)	IFP	60	mA
Soldering Temperature	TSOL	Max 260°C for 10 sec Max	

OPTICAL-ELECTRICAL CHARACTERISTICS
(TA=25°C)

Parameter	Symbol	Test Condition	Value			Unit
			Min	Typ	Max	
Luminous Intensity	Iv	IF = 2mA	12	32	-	mcd
Forward Voltage	VF	IF = 2mA	-	2.1	2.6	V
Reverse Leakage Current	IR	VR = 5V	-	10	-	μA
Viewing Angle at 50% Iv	2θ1/2	IF = 2mA	-	130	-	Deg
Peak Wavelength	λP	IF = 2mA	-	633	-	nm
Dominant Wavelength	λD	IF = 2mA	-	625	-	nm

*Tolerance of viewing angle: -10 / +5 deg.



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OPTICAL CHARACTERISTIC CURVES

Fig.1 Forward current vs. Forward Voltage

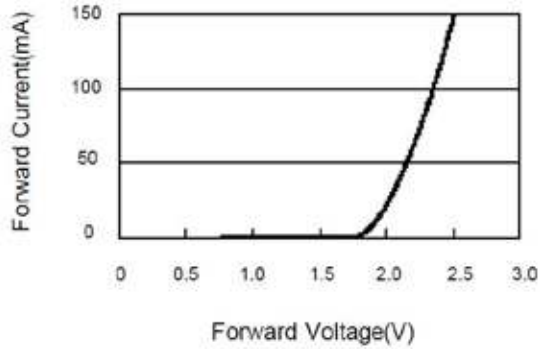


Fig.2 Luminous Intensity vs. Forward Current

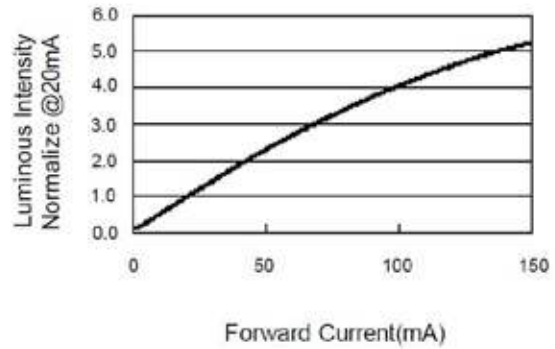


Fig.3 Forward Voltage vs. Temperature

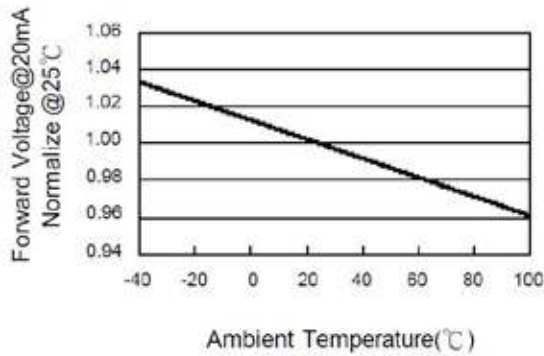


Fig.4 Luminous Intensity vs. Temperature

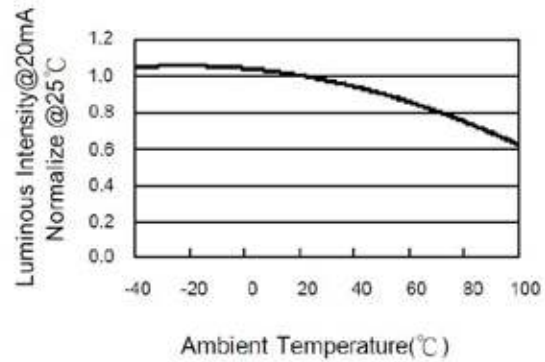


Fig.5 Relative Intensity vs. Wavelength

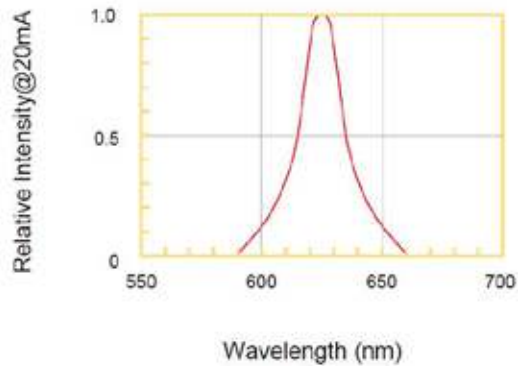
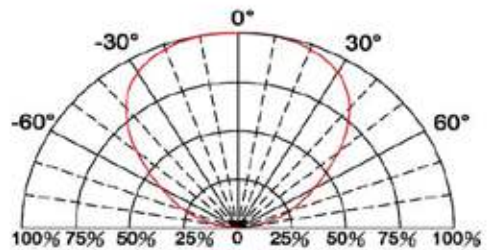
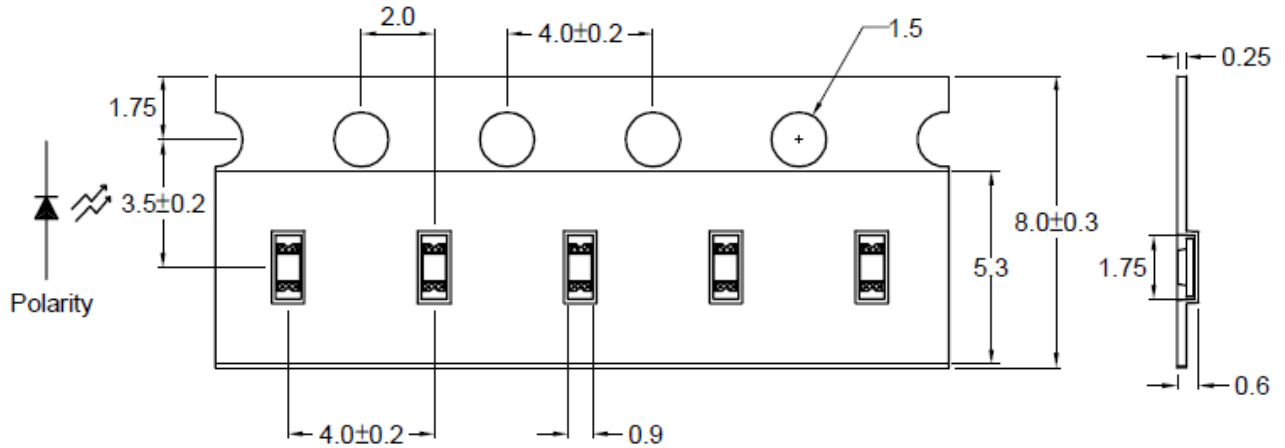
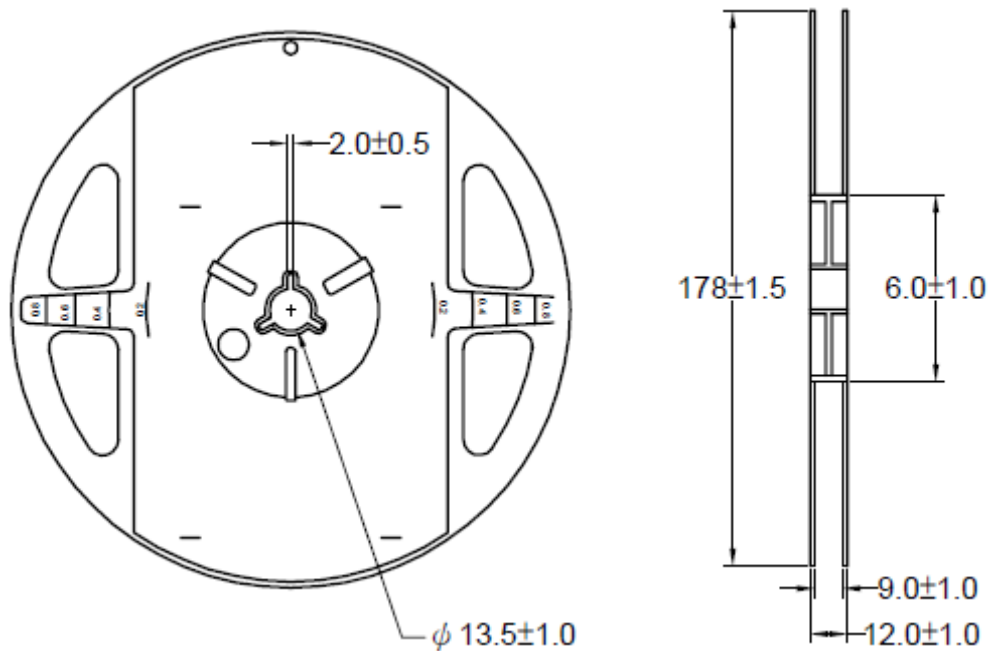


Fig.6 Directive Radiation



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PACKAGING SPECIFICATION
Dimensions of Tape (Unit: mm)

REEL DIMENSIONS

Notes:

1. Empty component pockets are sealed with top cover tape;
2. The maximum number of missing lamps is two;
3. The cathode is oriented towards the tape sprocket hole.
4. 4,000pcs/Reel



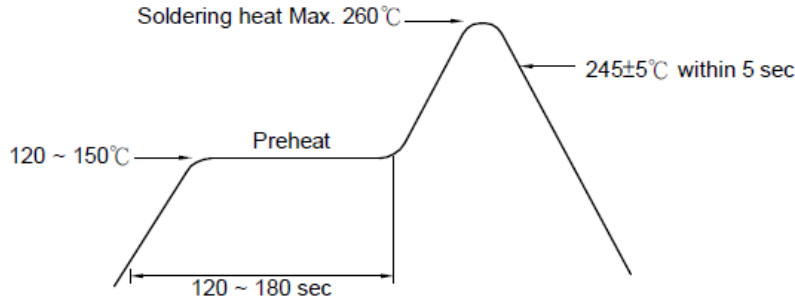
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SOLDERING CONDITIONS

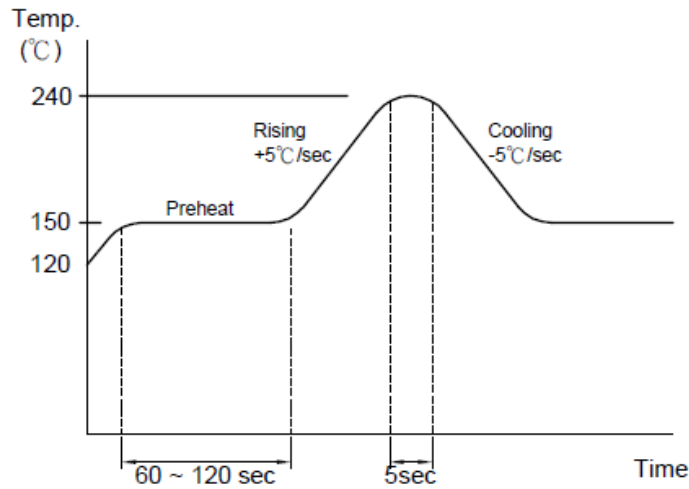
1. Hand Solder

Basic spec is $\leq 280^{\circ}\text{C}$ 3 sec one time only.

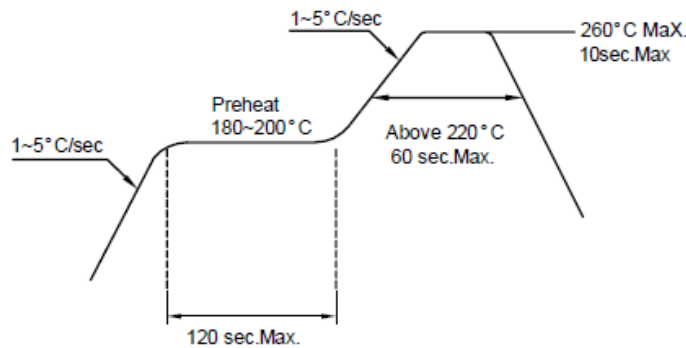
2. Wave Solder



3-1. LEAD Reflow Solder



3-2 PB-Free Reflow Solder



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