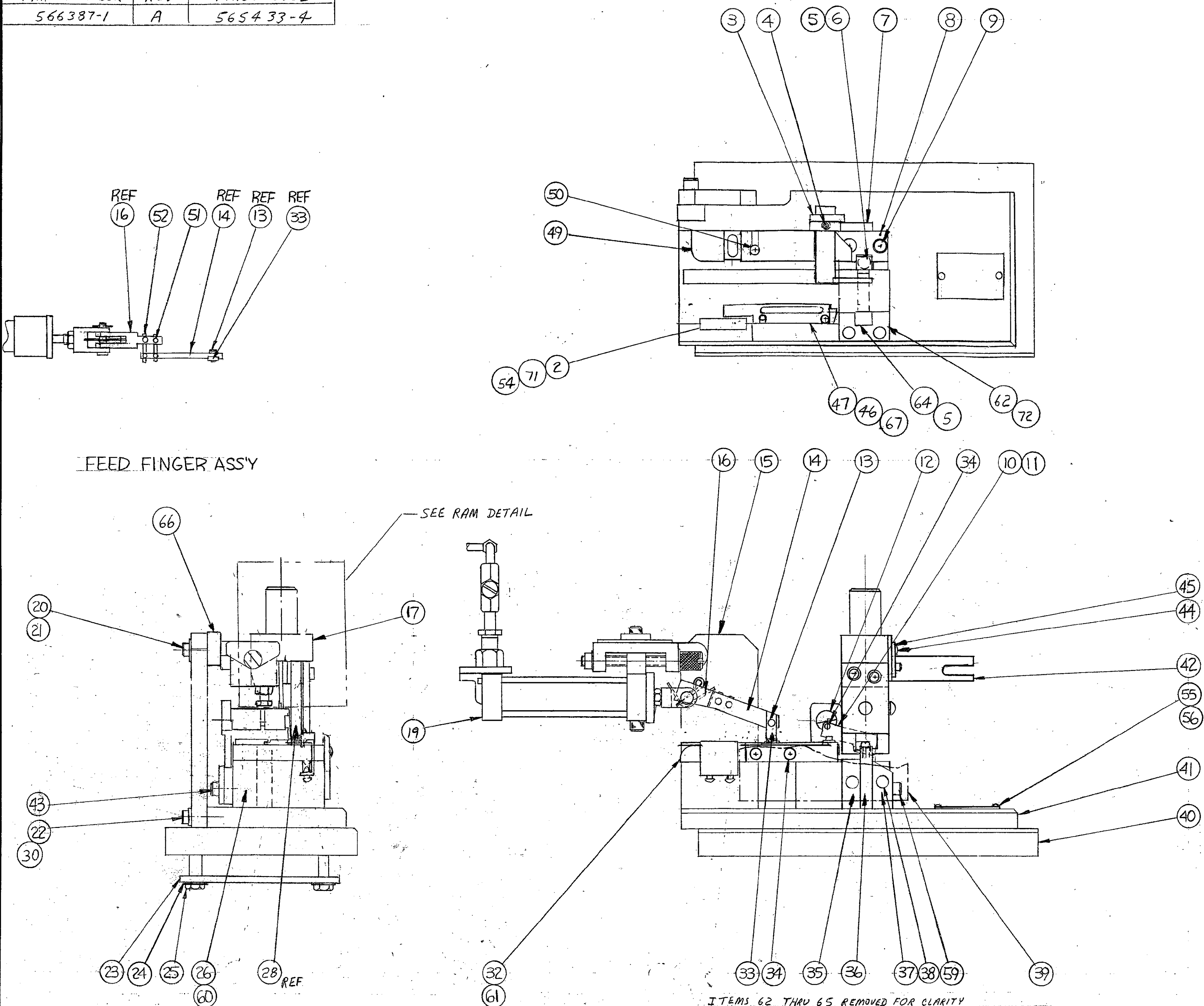
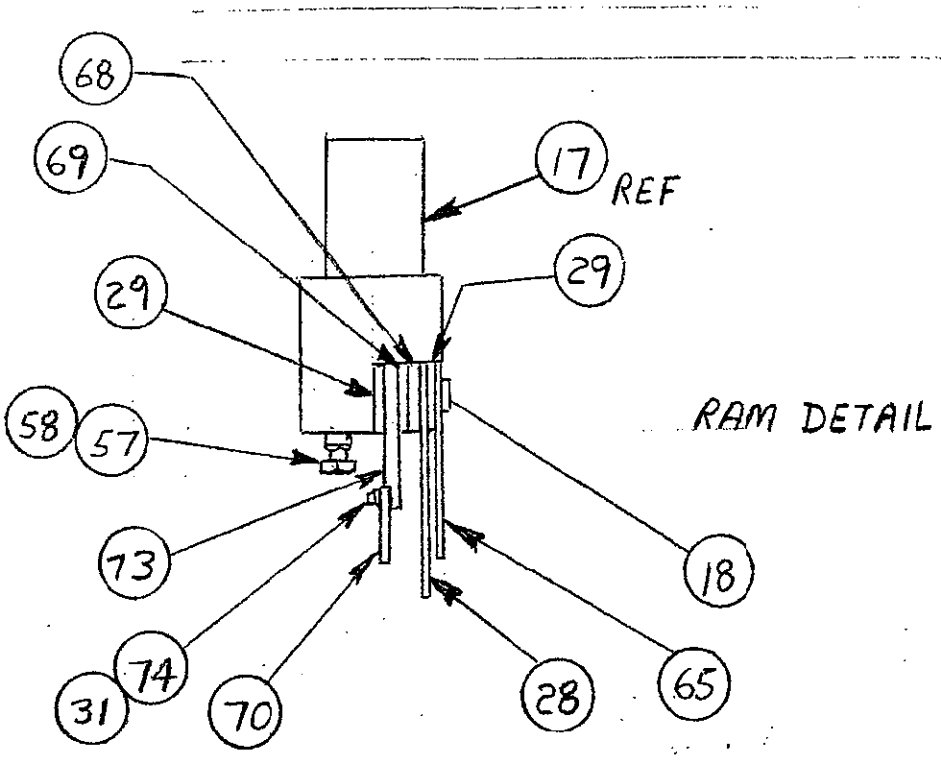


PART NUMBER	REV	FIRST USED
566387-1	A	565433-4

USED ON



1 MOUNT REEL SUPPORT AND STOCK GUIDE TO LEFT HAND SIDE OF BENCHMASTER PRESS.



- KEY:
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO 20 MACHINE OIL.
 - GREASE LIGHTLY.

QTY	DESCRIPTION	ITEM NO
1	B 1-679651-7	GUIDE, FRONT STRIP 47
2	A 1-21000-6	SCR, SHC (4-40 x .62) 46
1	A 372251	PLATE, RETAINER 45
2	A 2-21002-7	SCR, BHC, 10-32 x .50 LG 44
2	A 3-21000-7	SCR, SHC, 10-32 x .75 LG 43
1	B 454566-1	ARM, OPERATING 42
1	D 818821-2	PLATE, BASE 41
1	C 454347-1	PLATE, BOLSTER 40
1	D 1338197-1	GUARD 39
2	A 4-21000-0	SCR, SHC, 10-32 x 1.25 LG 38
1	A 818827-1	HOLDER, AUX ANVIL 37
1	D 1338166-1	ANVIL, SPECIAL 36
1	A 818826-1	HOLDER, ANVIL 35
3	A 2-21002-7	SCR, BUT HD MACH, 10-32 x .50 34
1	A 811645-6	TIP, FEED FINGER 33
1	A2 1338185-1	PLATE, STRIP GUIDE 32
2	A 21024-4	WASHER, LOCK #8 31
2	A 21899-3	WASHER, FLAT 1/4 30
2	D 370692	SPACER, CRIMP 29
1	C 453930-5	CRIMPER, WIRE .300 28
1	A 370703	SPACER, TOOL 27
1	B 692793-2	BLOCK, BASE 26
4	A 3-21015-4	SCR, HEX HD, 3/8-16 x 1.75 LG 25
4	A 21024-8	WASHER, LOCK, .38 I.D 24
2	A 694788-1	WASHER, PLATE 23
2	A 21001-4	SCR, SHC, 1/4-20 x .75 22
1	A 21899-5	WASHER, FLAT, .38 I.D 21
1	A 3-21001-7	SCR, SHC, 3/8-16 x 1.50 20
1	D 1-690021-2	AIR FEED ASS'Y 19
2	A 1-21001-0	SCR, SHC, 1/4-20 x 2.00 18
1	C 454355-4	HOLDER, TOOL 17
1	A 810131	ARM, FEED FINGER 16
1	C 471799-1	BRACKET, FEED MTG 15
1	B 811644-1	FINGER, FEED 14
1	A 2-21000-5	SCR, SHC, 8-32 x .25 LG 13
1	A 388271-3	MOUNT, STRIPPER 12
1	A 386368	BUSHING 11
1	A 818828-1	STRIPPER 10
2	A 3-21000-5	SCR, SHC, 10-32 x .50 LG 9
1	B 819298-1	PLATE, REAR SHEAR 8
1	A 387715-3	BRACKET, WIRE STOP 7
1	B 818823-1	SHEAR, FLOATING 6
2	A 387083	SPRING, COMP 38 DIA 5
2	A 1-21030-9	PIN .0188 x 2.00 52
4	A 3-21006-9	SCR, SOC SET, 8-32 x .19 LG 51
2	A 2-21000-6	SCR, SHC, 8-32 x .38 50
1	A3 1338289-1	GUIDE, REAR STRIP 49

CRIMPING DATA				APPLICATOR WILL APPLY			
CRIMP HEIGHT	WIRE SIZE	WIRE RANGE	1217185				
.174 ± .002 [4.42 ± 0.05]	(2) 8's	# 8					
		INSUL RANGE					
CRIMP	SIZE	TYPE	CRIMP	SIZE	TYPE	FEED	
WIRE	300	F	INSUL	-	-	.920	
PRESS REF 565433-4 APPL INST A1							
REMARKS							

REMARKS:	NO	REV
APPL USED ON	MACH SERIAL NO.	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO.	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

QTY	DESCRIPTION	ITEM NO
2	A 2-21000-8	SCR, SHC 8-32 x .62 74
1	A3 1338288-1	SPACER, TERM HOLD DOWN 73
2	A 3-21000-9	SCR, SHC (10-32 x 1.00) 72
2	A 3-21002-0	SCR, BHC (10-32 x .88) 71
1	463460-3	HOLD DOWN 70
1	D 374109	SPACER 69
1	D 370296	SPACER 68
2	A 21024-2	WASHER, LOCK #4 67
1	A 452064-1	SPACER, FEED SWIVEL 66
1	A 467494-1	SHEAR DEPRESSOR 65
1	A 469004-1	SHEAR, FLOATING 64
1	A 811239-1	SHEAR PLATE 63
1	A3 1338167-1	HOLDER, SHEAR 62
2	A 21001-3	SCR, SHC, 1/4-20 x .62 61
2	A 21001-6	SCR, SHC, 1/4-20 x 1.00 60
2	A 3-21000-3	SCR, SHC, 8-32 x 1.50 59
1	A 21020-7	NUT, HEX JAM 1/4-28 58
1	A 21909-9	DEPRESSOR, SHEAR 57
2	A 21017-6	SCREW, DRIVE 56
1	A 461264-1	PLATE, IDENTIFICATION 55
2	A 1-22284-0	SPRING, STOCK DRAG 54
		53
2	A 1-21030-9	PIN .0188 x 2.00 52
4	A 3-21006-9	SCR, SOC SET, 8-32 x .19 LG 51
2	A 2-21000-6	SCR, SHC, 8-32 x .38 50
1	A3 1338289-1	GUIDE, REAR STRIP 49

QTY REQD PER ASSY	PARTS LIST	
DIMENSIONS IN INCHES, TOLERANCES UNLESS OTHERWISE SPECIFIED:	MATERIAL	HEAT TREAT
2 PL DEC ±	DR 8-30-99	APP 8-30-99
3 PL DEC ±	C ERISMAN	T ELBIN
4 PL DEC ±	CHK 8-30-99	REL
ANGLES ±	C ERISMAN	
SURF TEXTURE:	NAME SIDE FEED STANDARD APPLICATOR	
REMOVE BURRS, BREAK SHARP EDGES .015R MAX	SCALE N.T.S.	DWG NO 566387
	SHEET 1 OF 1	REV A
	CUSTOMER AND ASSEMBLY DRAWING	

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LOC 4
DIST 4