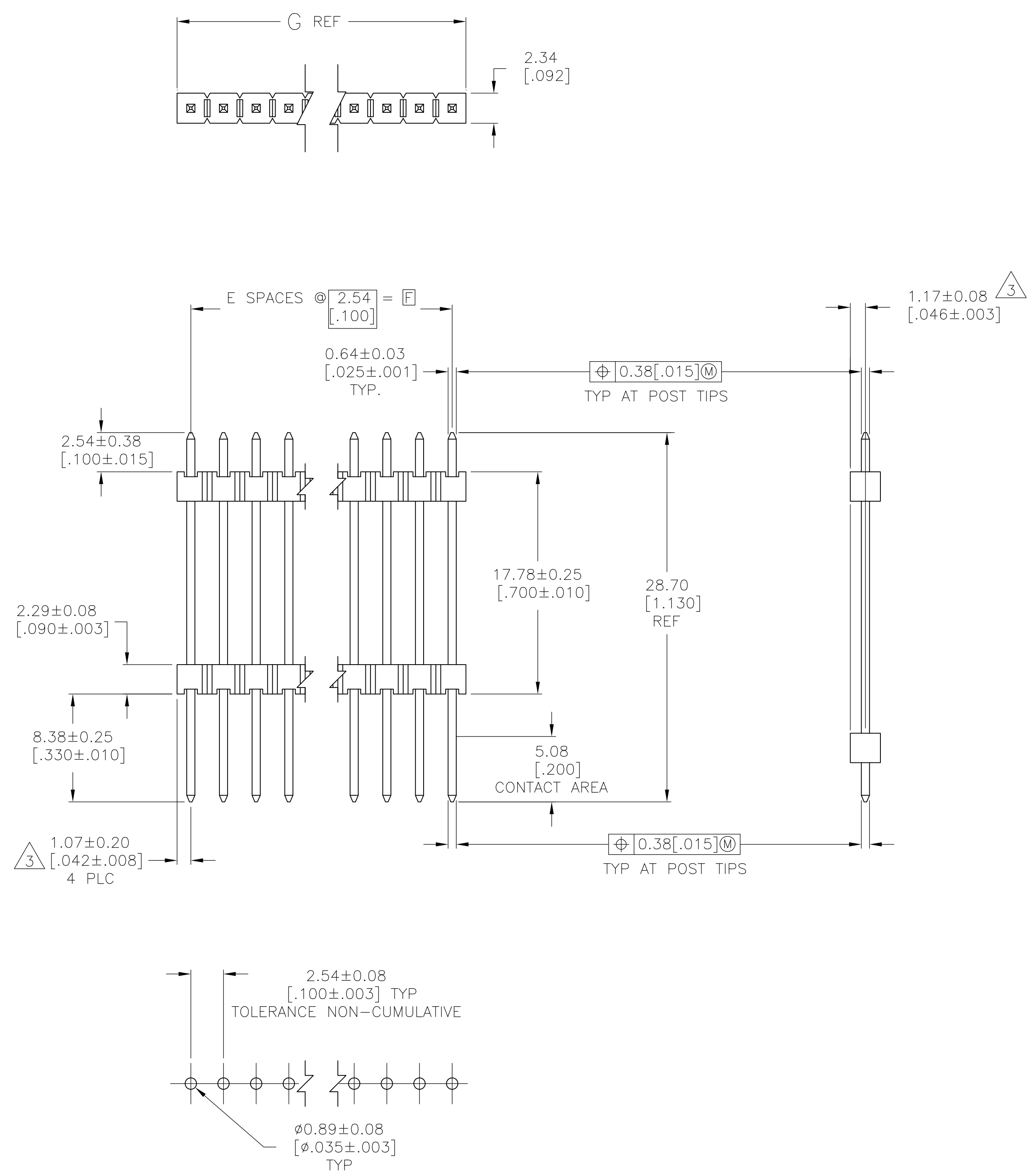


- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED HOLE LAYOUT

NO. OF POSITIONS	PLATING	NO. OF POSITIONS	PLATING	NO. OF POSITIONS	PLATING	PART NUMBER
1	G	F	E	1	G	146472-1
2	G	F	E	2	G	146472-2
3	G	F	E	3	G	146472-3
4	G	F	E	4	G	146472-4
5	G	F	E	5	G	146472-5
6	G	F	E	6	G	146472-6
7	G	F	E	7	G	146472-7
8	G	F	E	8	G	146472-8
9	G	F	E	9	G	146472-9
10	G	F	E	10	G	1-146472-1
11	G	F	E	11	G	1-146472-2
12	G	F	E	12	G	1-146472-3
13	G	F	E	13	G	1-146472-4
14	G	F	E	14	G	1-146472-5
15	G	F	E	15	G	1-146472-6
16	G	F	E	16	G	1-146472-7
17	G	F	E	17	G	1-146472-8
18	G	F	E	18	G	1-146472-9
19	G	F	E	19	G	2-146472-0
20	G	F	E	20	G	2-146472-1
21	G	F	E	21	G	2-146472-2
22	G	F	E	22	G	2-146472-3
23	G	F	E	23	G	2-146472-4
24	G	F	E	24	G	2-146472-5
25	G	F	E	25	G	2-146472-6
26	G	F	E	26	G	2-146472-7
27	G	F	E	27	G	2-146472-8
28	G	F	E	28	G	2-146472-9
29	G	F	E	29	G	3-146472-0
30	G	F	E	30	G	3-146472-1
31	G	F	E	31	G	3-146472-2
32	G	F	E	32	G	3-146472-3
33	G	F	E	33	G	3-146472-4
34	G	F	E	34	G	3-146472-5
35	G	F	E	35	G	3-146472-6
36	G	F	E	36	G	3-146472-7
37	G	F	E	37	G	3-146472-8
38	G	F	E	38	G	3-146472-9
39	G	F	E	39	G	4-146472-0
40	G	F	E	40	G	4-146472-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

BRANDBERG 13MAR97
 G. DUBNICZKI 13MAR97
 G. DUBNICZKI 13MAR97


TE Connectivity

HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED

SIZE: A1
 WEIGHT: --
 SCALE: 4:1
 SHEET: 1 OF 2
 REV: A1

NO.	DESCRIPTION	DATE	BY	APPROV	
39	40	9-146472-0			
38	39	8-146472-9			
37	38	8-146472-8			
36	37	8-146472-7			
35	36	8-146472-6			
34	35	8-146472-5			
33	34	8-146472-4			
32	33	8-146472-3			
31	32	8-146472-2			
30	31	8-146472-1			
29	30	8-146472-0			
28	29	7-146472-9			
27	28	7-146472-8			
26	27	7-146472-7			
25	26	7-146472-6			
24	25	7-146472-5			
23	24	7-146472-4			
22	23	7-146472-3			
21	22	7-146472-2			
20	21	7-146472-1			
19	20	7-146472-0			
18	19	6-146472-9			
17	18	6-146472-8			
16	17	6-146472-7			
15	16	6-146472-6			
14	15	6-146472-5			
13	14	6-146472-4			
12	13	6-146472-3			
11	12	6-146472-2			
10	11	6-146472-1			
9	10	6-146472-0			
8	9	5-146472-9			
7	8	5-146472-8			
6	7	5-146472-7			
5	6	5-146472-6			
4	5	5-146472-5			
3	4	5-146472-4			
2	3	5-146472-3			
1	2	5-146472-2			
-	1	5-146472-1			
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

△6

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN E BRANDBERG 13MAR97		 TE Connectivity	
DIMENSIONS: mm [INCHES]		CIR G DUBNICZKI 13MAR97			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROV G DUBNICZKI 13MAR97		NAME	
0 PLC ± - 1 PLC ± - 2 PLC ± 0.51[.02] 3 PLC ± 0.12[.005] 4 PLC ± 0.012[.0005] ANGLES ± -		APPLICATION SPEC		PRODUCT SPEC	
MATERIAL		FINISH		SIZE	
SEE TABLE		WEIGHT		CAGE CODE	
4		A1		DRAWING NO	
CUSTOMER DRAWING		SCALE 1:1		SHEET 2 OF 2	
				REV A1	