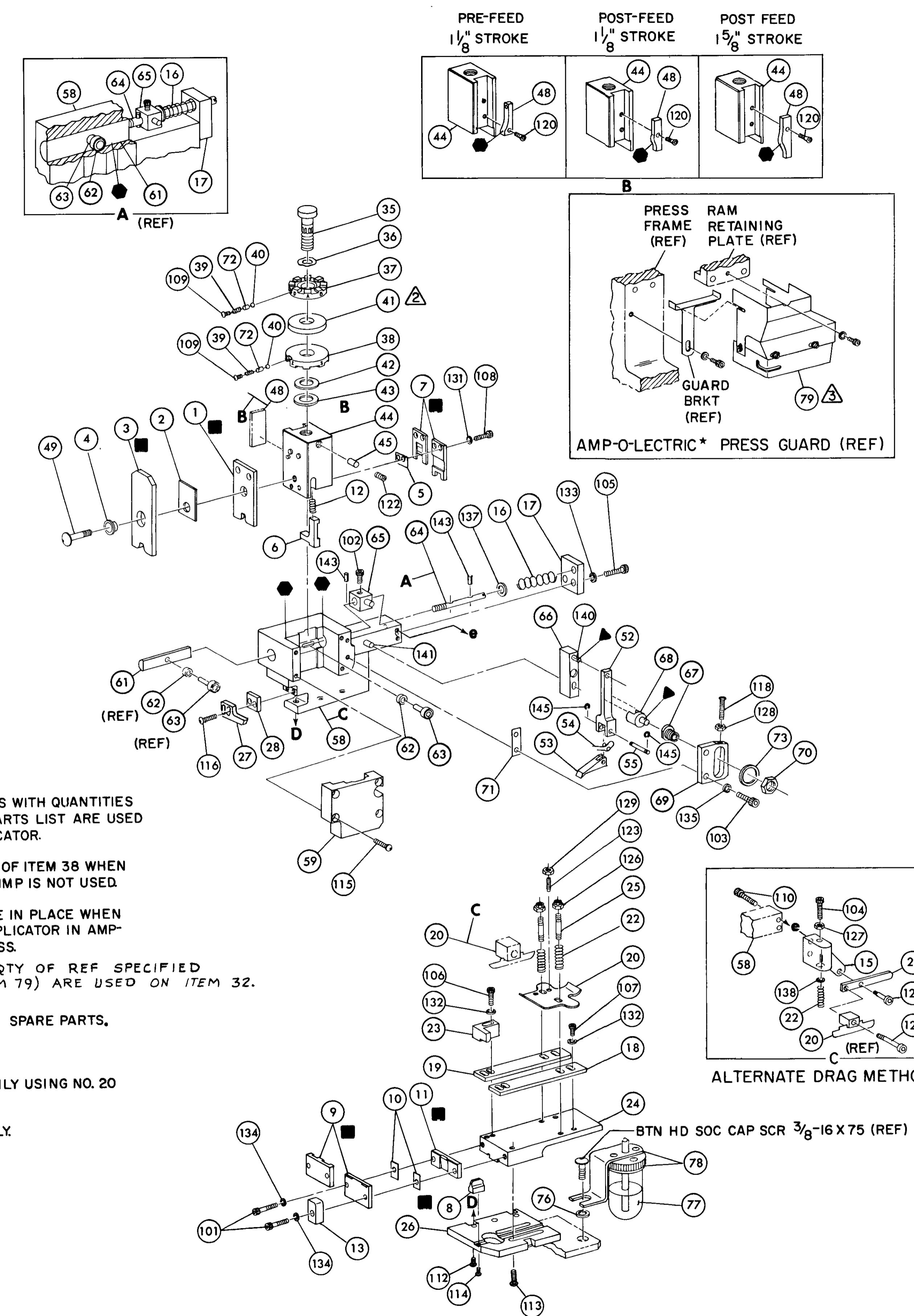


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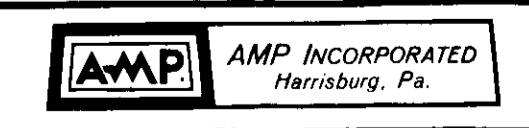
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- NOTES:**
- 1 ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
REF		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
REF		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
REF		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
REF		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
REF		21018-4	NUT, HEX MACH (4-40) DRAG	130
REF		21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
REF		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
REF		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
REF		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
REF		4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
REF		22651-9	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
REF		2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	120
REF		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118
REF		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
REF		24073-2	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
REF		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF		1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112
REF		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110
REF		3-23657-8	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
REF		2-21000-7	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	108
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107
REF		2-21000-9	SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE	106
REF		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
REF		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF		455745-1	GUARD, WINDOW	79
REF		465184-9	LUBRICATOR ASSY	78
REF		455985-1	OIL, LUBRICATING	77
REF		454406-1	SPACER, LUB BRACKET	76
REF		458109-1	WASHER, FLAT (SPECIAL)	75
REF		690603-1	SPRING, ASSIST	74
REF		690517-1	SPACER	73
REF		22594-8	NUT, HEX	72
REF		240628-1	PLATE, ADJ	71
REF		240626-1	SHAFT, PIVOT	70
REF		240633-1	BUSHING	69
REF		455680-1	LEVER, INTERMEDIATE	68
REF		240629-1	BLOCK, PIVOT	67
REF		240632-2	SCREW, ADJ	66
REF		240659-3	PIN, CAM ROLLER	65
REF		240658-1	CAM, ROLLER	64
REF		454398-1	ROD, FEED	63
REF		454220-1	CAP, RAM	62
REF		453736-1	HOUSING	61
REF		240624-1	PIN, FEED FINGER	60
REF		691499-1	SPRING, FEED FINGER	59
REF		240635-1	FINGER, FEED	58
REF		240634-3	LEVER, TERMINAL	57
REF		7-21002-9	BOLT, CRIMPER	56
REF		690501-3	CAM, POST FEED 1/8 STROKE	55
REF		690191-1	PLUG, NYLON	54
REF		455674-1	RAM	53
REF		690125-1	WASHER, LAMINATED	52
REF		690124-1	WASHER, RAM	51
REF		23241-6	SPACER, DISC	50
REF		690170-1	BALL, STEEL	49
REF		690142-1	SPRING, COMPRESSION	48
REF		5-455829-7	DISC, INSULATION	47
REF		22480-5	DISC, WIRE	46
REF		690212-1	WASHER, SPRING	45
REF			POST, RAM	44
REF				43
REF				42
REF				41
REF				40
REF				39
REF				38
REF				37
REF				36
REF				35
REF				34
REF				33
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REF				6
REF				5
REF				4
REF				3
REF				2
REF				1

CRIMPING DATA				APPLICATOR WILL APPLY									
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	ITEM NO									
A	.047	18		170012-1									
B	.045	20		170012-2									
C	NOT USED												
D	NOT USED												
CRIMP	SIZE	TYPE	FEED	APPL INST									
WIRE	.110	F											
INSUL	.180	F	.770	A18039									
WIRE RANGE	20-18	INSULATION RANGE	.100-.145	PRESS NO 565435-5									
REMARKS													
AMP-O-LECTRIC POST FEED													
APPL USED ON MACHINE PART NO		MACH SERIAL NO		DISTRIBUTION									
CUSTOMER NAME		APPL SERIAL NO		ORIGINAL									
ADDRESS		PURCHASE ORDER		CUSTOMER COPY									
CITY		ENG APP		FIELD ENG COPY									
<table border="1"> <tr> <td>NO</td> <td>REV</td> </tr> <tr> <td> </td> <td> </td> </tr> </table>						NO	REV						
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SET UP PAGE 10-1
458638-1160
DR 8-27-74 APP 8-29-74
D 0150-6564-95
REV PER EW R-5483 1/24 2/1/84
REV PER 123619 8/14 7/78

LOC A D NO 466251-2 REV 15

NAME MINIATURE QUICK CHANGE APPLICATOR
END FEED (SHUR PLUG RECPT)