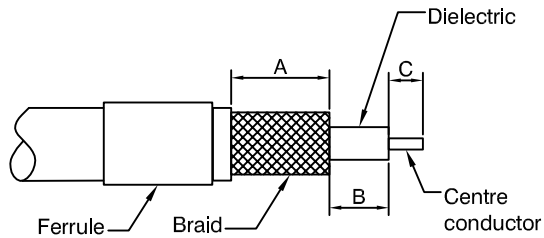


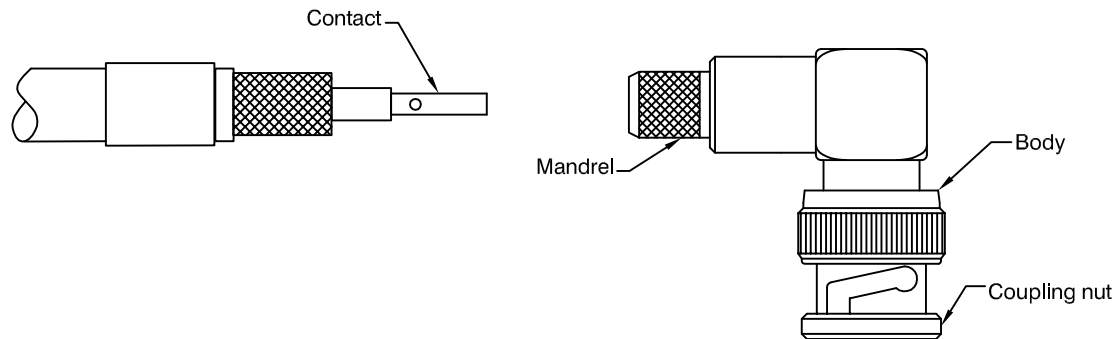
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

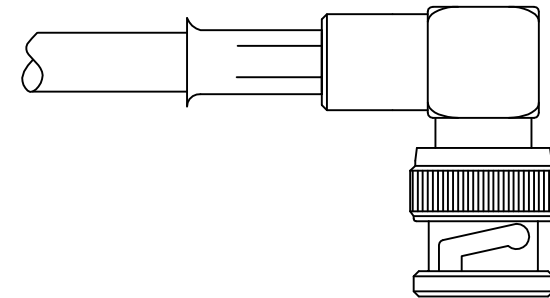
A = 8mm
B = 2mm
C = 3mm



2) Crimp the contact onto the centre conductor. Insert the contact into the body ensure the contact captivates. on Make sure the braid is on the outside of the mandrel.



3) Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



| Connector Part Number | Stripping Tool Part Number | Crimp Tool Part Number | Hex Size | |
|-----------------------|----------------------------|------------------------|----------|---------|
| | | | Pin | Ferrule |
| VB20-2031-1202 | N/A | DCC1113 | 1.72 | 6.48 |
| VB20-2031-1203 | N/A | DCC1113 | 1.72 | 6.48 |
| VB20-2031C | N/A | DCC1113 | 1.72 | 6.48 |
| VB20-2033C | N/A | DCC1113 | 1.72 | 6.48 |
| VB20-2037C | N/A | DCC1113 | 1.72 | 6.48 |
| VB20-2050C | N/A | DCC1113 | 1.72 | 5.41 |
| VB20-2051C | N/A | DCC1113 | 1.72 | 5.41 |
| VB20-2053C | N/A | DCC1113 | 1.72 | 5.41 |
| VB20-2087-1202 | N/A | DCC1113 | 1.72 | 5.41 |
| VB20-2087C | N/A | DCC1113 | 1.72 | 5.41 |
| VB20-2089-1202 | N/A | DCC1113 | 1.72 | 5.41 |

| | | | |
|-------------------------|-------|-----|-----------|
| First Issue | SN | 1 | 01 Nov 01 |
| DESCRIPTION OF REVISION | APPVD | ISS | DATE |



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

M Nielsen

DATE:

01 Nov 01

DESCRIPTION:

Stripping and Assembly
Instructions for BNC Crimp
Right angle Plug

DRAWING NUMBER:

VAIB2102

PAGE: 1 OF 1