

Plymouth Rubber Europa, S.A.



61 and 61A

Technical Data Sheet October 2017

Description and Features

61 and 61A are composed of Dacron and Glass woven fabric impregnated with a high quality electrical insulating varnish. 61A has a thermosetting acrylic pressure sensitive adhesive applied in one side. Both tapes have excellent flexibility and elongation. They have high dielectric strength, conforms tightly to irregular shapes and surfaces.

- Straight weave with bias characteristics.
- Exceptionally high dielectric strength.
- · Retains dielectric strength on heat aging.
- Excellent flexibility and conforms well to irregular shapes.
- High tensile and edge-tear strength.
- Meet requirements for Class F insulation.

| | Backing Adhes | sive C | olor | Standard Size |
|----------------------|--|------------|-----------------------|--|
| | Dacron fabric Acrylic (Without adh | | yellow | Width x Length 19 mm x 18,2 m (0.75 in. x 60 ft.) Other sizes available upon request |
| Technical Properties | Characteristic Adhesive | 61 none | 61A Acrylic | Test Method |
| | Thickness (mm) | 0,18 | 0,20 | ASTM D-902 |
| | Tensile strength (N/cm) Elongation (%) | 70 | 70 | ASTM D-902 |
| | @44 N | 2,5 | 2,5 | ASTM D-902 |
| | @67 N | 6,0 | 6,0 | ASTM D-902 |
| | Adhesion to steel (N/cm) | - | 3,5 | ASTM D-1000 |
| | Operating temperature (°C) | 155 | 155 | |
| | Emergency overload (°C) | 185 | 185 | |
| | Dielectric strength (kV/mm) | 50 | 50 | ASTM D-149 |
| Recommended Uses | 61 and 61A are excellent for use in motor coils, lead wires, layer insulation in small transformers and electrical maintenance work. | | | |
| Storage | In original packaging, placed in horizontal position under cover and temperature between 5°C and 35 °C, 50-80% R.H. | | | |
| Shelf Life | 24 months from date of manufacture. | | | |

Data in table represents average test results and are not to be used for specification purpose. The product users should make their own tests to determine the products' suitability for the intended use.

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