

Stewart Connector

37 SERIES SHIELDED UNIBODY PLUG
ASSEMBLY INSTRUCTIONS

11118 Susquehanna Trail South Glen Rock, PA 17327



1

Strip off approx. 2" of cable jacket



2

Fold shield back over jacket



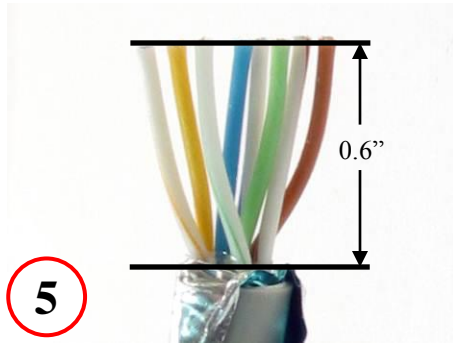
3

Wrap drain wire around cable and trim insulating film layer



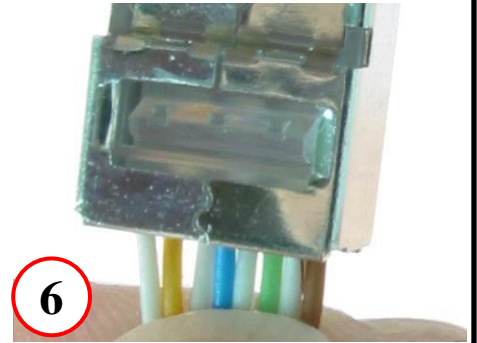
4

Untwist and Straighten pairs



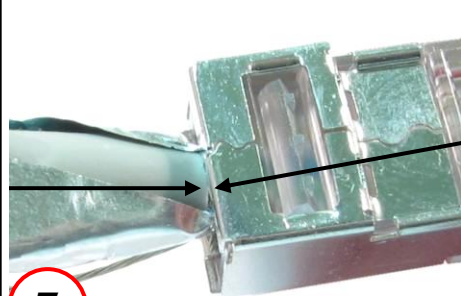
5

Arrange pairs (TIA 568-B shown) and trim at 0.6"



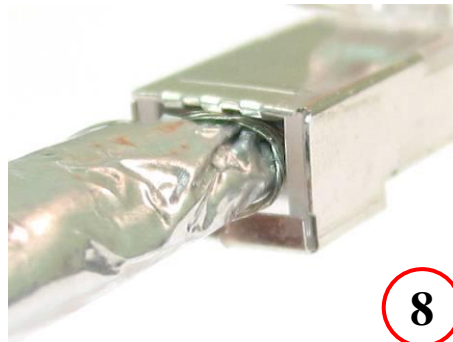
6

Insert wires into housing



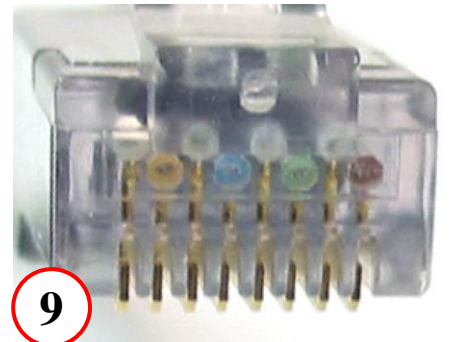
7

Slide wires into place. Hold housing at slight angle to cable as shown



8

At least one wrap of drain wire should be inside plug body



9

Make sure all wires are visible through end of plug, then crimp contacts and strain relief, then trim shield and drain wire.