

--- DUAL ---

APPLICATOR PARTS LIST

TYPE **DUAL**
SIDE FEED AMPLIVAR FASTON
TAB

250 AMP INCORPORATED
SERIES HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	5-565086-0
2	INS. CRIMPER		
3	ANVIL RIGHT	1	460540-1
4	ANVIL SPACER		
5	SHEAR BLADE		
6	REAR SHEAR PLATE		
7	SHEAR BLADE SPACER		
8	FRONT SHEAR PLATE		
9	REAR ANVIL SPACER PLT.		
10	FRONT ANVIL SPACER PLT.		
11	TOOL SPACER	1	372378
12	CRIMP SPACER	1	370691
13 A	FRONT STRIP GUIDE TOP	1	460529-1
13 B	FRT. STRIP GUIDE BOTTOM	1	460530-1
15	RAM	1	471167
16	TOOL HOLDER	1	843642-1
17	ADJ. CRIMP MOUNT		
18	ADJ. BLOCK		
19	APPLICATOR MOUNT ASSY.		
20	BASE PLATE	1	460535-1
21	BASE BLOCK	1	460536-1
22	STRIP GUIDE PLATE	1	460531-1
23	ANVIL HOLDER	1	460538-1
24	ANVIL HOLDER LEFT	1	460539-1
25	STRIPPER	1	460537-1
26	STRIPPER MOUNT	1	388271-2
27	RETAINER PLATE	1	389078
28	STRIPPER MOUNT BRACKET	1	387715-1
29	STRIPPER BUSHING	1	386368
30	STOCK DRAG	1	386955
31	STOCK DRAG HANDLE		
32	STOCK DRAG STUD	1	374900
33	STOCK DRAG SPRING	1	370572
34	STOCK DRAG ADJUSTING NUT	1	21022-3
35	FEED FINGER HOLDER	1	386942
36	FEED FINGER	1	386941
37	FEED FINGER TIP	1	387251
38	FEED FINGER SPACER		
39	BASE CASTING	1	570238
40	GUARD WINDOW	1	460566-1
41	SHROUD	1	460563-1

NO.	DESCRIPTION	REQ.	PART NO.
42	BLOCK LEFT SHEAR	1	460543-1
43	BLOCK RIGHT GUIDE	1	460542-1
44	FLOATING SHEAR	1	460544-1
45	RETAINING PL. FRT.	1	460541-1
46	RETAINING PL. REAR	1	460545-1
47	SPRING - SHEAR RETURN	1	5-22280-1
48	SHEAR DEPRESSOR	1	386373-4
49	STOP-FLOATING SHEAR	1	690461-1
50	STABILIZER	1	809593-1
51	MOUNT STABILIZER	1	809594-1
52			
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56	BRACKET, COIL CRADLE	2	460534-1
57	CRADLE COIL	1	460558-1
58			
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63	SPACER Δ	3	371178
64	1" AIR FEED ASSY	1	690021-1
65	TENSION ADJ PLATE	1	374999
MISCELLANEOUS			
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THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING DEPARTMENT SHOULD BE CONTACTED FOR THE LATEST REVISION.

REV.	REVISION RECORD	DATE	BY	ECN
A	SHEET 104 OUT	4-13-77	RD	R1982
A1	REV PER ECN	12-11-81	WEE	R4265
B	REV PER ECN	2-82	SAW	R-4319
C	REV PER ECN	2-10-83	SAW	R9929
C1	REV PER ECN	3-30-83	SAW	R5024
D	REV PER EC A-147788	10-19-88	SAW	CE
E	EC-A-193489	3-2-89	SAW	CE
E1	D150 5308 94	3-22-94	SAW	CE

CRIMPING DATA		TERMINALS
TO APPLY TERMINAL		21-18 MAG
WIRE SIZE	CRIMP HEIGHT	62247 63279
CRIMP	SIZE	
WIRE	.090	
INSUL.		
SLEEVED		.860
WIRE RANGE CIMA		
SEE TERMINAL		23-19 MAG 63165 63469-1
EXPLODED VIEW		
A-6007-4		
REMARKS: - DUAL -		
Δ MOUNT BETWEEN UPRIGHT & INCLINE BRACKET OF AIR FEED ASSY (ITEM 64)		
2. TOP TOOL MTG SEQUENCE FROM RAM OUT: ITEM 11, 51, 1, 12, 148		
RECOMMENDED SPARE PARTS		
THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471273-2		
AIR FEED		DIST. 4
SERIAL NO.	DATE SHIPPED	DESIGNED RUSS 11/3/74 BENNETT
CUSTOMER NAME AND ADDRESS		CHK'D. 1/2/74 5-1-74
APPLICATOR NUMBER	REV. E1 566163-1	SHEET 1 OF 2

