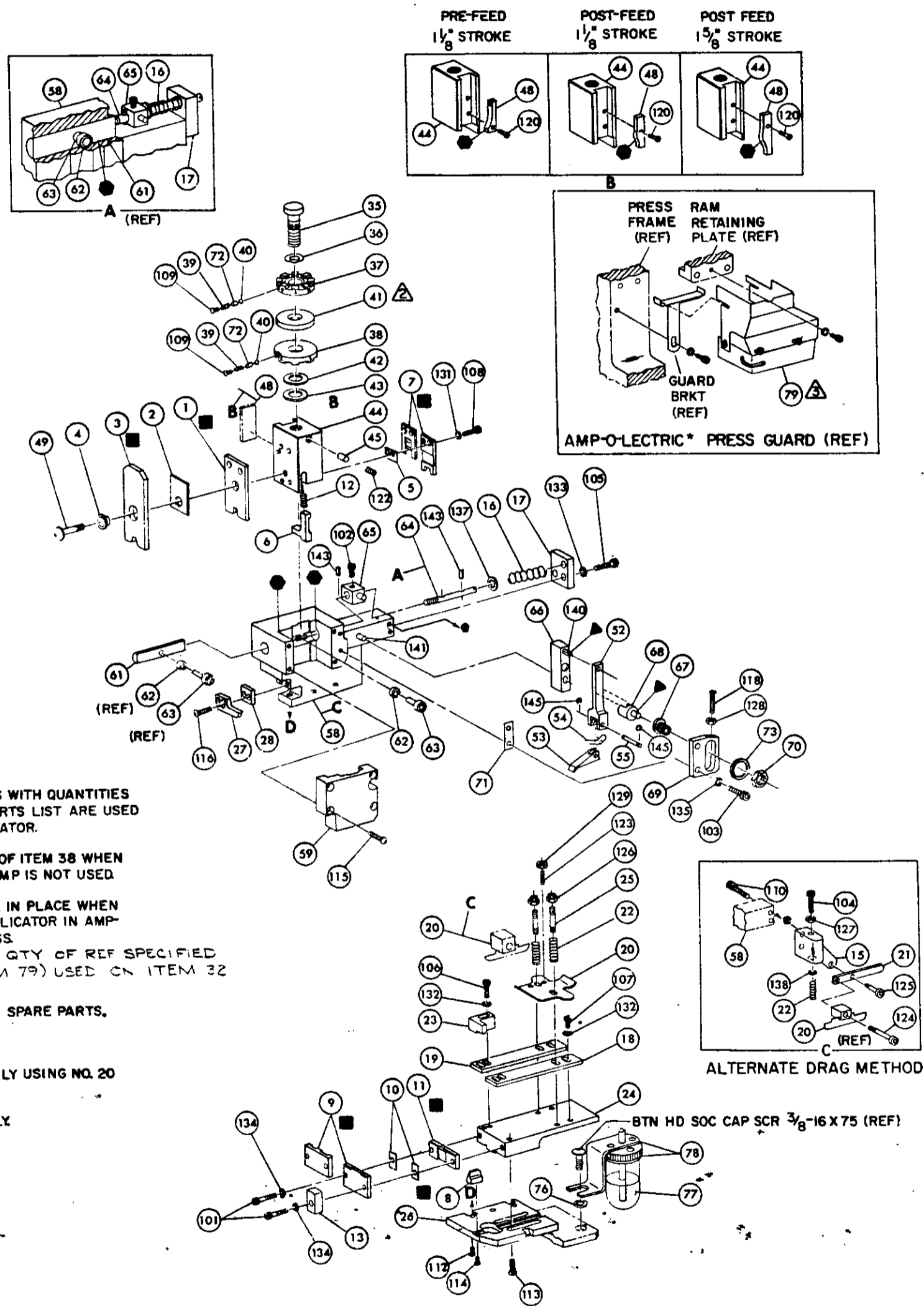


THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.



**NOTES**

- 1 ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - ▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - 4 PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
  - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.

REF	QTY	PART NO	DESCRIPTION	REF	QTY	PART NO	DESCRIPTION
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	REF		454220-1	CAP, RAM
REF		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	REF		453736-1	HOUSING
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	REF		240624-1	PIN, FEED FINGER
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	REF		691499-1	SPRING, FEED FINGER
		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	REF		240635-1	FINGER, FEED
REF		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	REF		240634-1	LEVER, TERMINAL
REF		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE				
2	1	7-21002-9	BOLT, CRIMPER				
REF		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE				
REF		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE				
2	1	690191-1	PLUG, NYLON				
		455674-2	RAM				
2	1	690125-1	WASHER, LAMINATED				
REF		21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE				
REF		21018-7	NUT, HEX MACH (10-32) DRAG SPRING				
2	1	690124-1	WASHER, RAM				
		690223-1	SPACER, DISC				
2	1	23241-6	BALL, STEEL				
		690170-1	SPRING, COMPRESSION				
		22480-5	DISC, INSULATION				
2	1	4-690141-6	DISC, WIRE				
		22480-5	WASHER, SPRING				
1	1	690212-1	POST, RAM				
REF		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ				
		458980-1	APPLICATOR, BASIC (SUB ASSY)				
2	1	2-21002-2	SCR, BTN HD SKT CAP (6-32 X .50) STRIPPER				
REF		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP				
1	1	24073-2	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL				
4	1	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL				
REF		1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	REF		455676-1	PLATE, BASE
		22354-8	DRAG, STUD				
		455672-1	PLATE, STRIP GUIDE				
1	1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC				
2	2	2-21000-5	SCR, SKT HD CAP (8-32 X .25) SHEAR BLADE				
3	1	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE				
1	1	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE				
REF		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE				
		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING				
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	REF		454177-1	DRAG, STOCK
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK				
2	1	2-458031-6	GUIDE, STRIP (REAR)				
REF		454178-1	GUIDE, STRIP (FRONT)				
REF		4-22284-9	SPRING, FEED RETURN				
		22354-8	DRAG, STUD				
		455672-1	PLATE, STRIP GUIDE				
		455672-1	PLATE, STRIP HOLD				
		4-22281-1	SPRING, DRAG				
		240636-1	LEVER, DRAG				
		454177-1	DRAG, STOCK				
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		2-458031-6	GUIDE, STRIP (FRONT)				
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