Technical Data Sheet

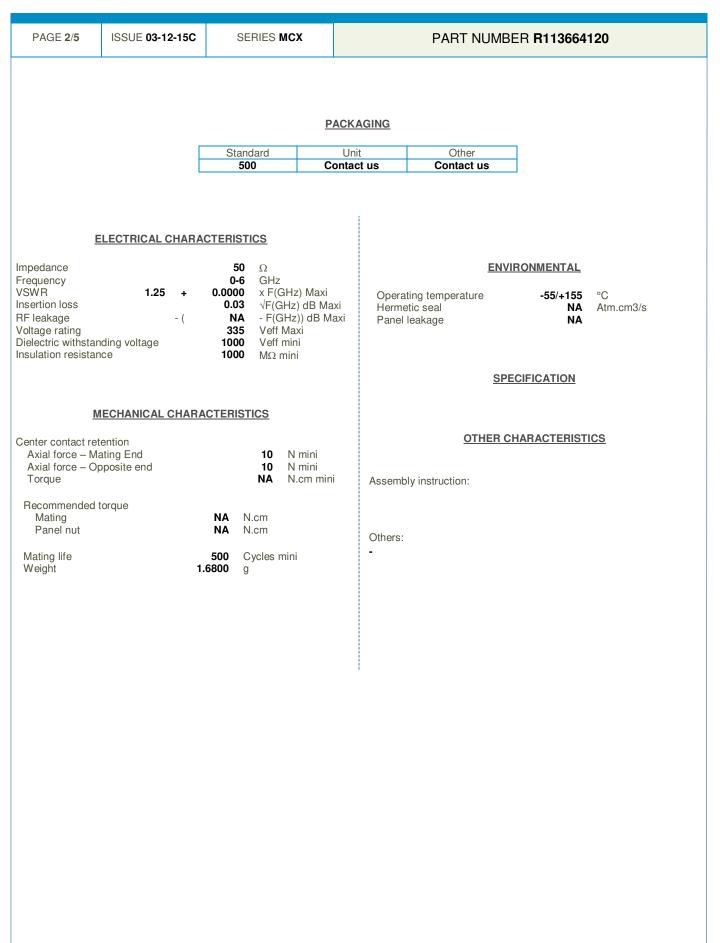


RIGHT ANGLE JACK RECEPTACLE FOR PCB SOLDER LEGS

PAGE 1/5	/5 ISSUE 03-12-15C SERIES MCX PART NUMBER R113664120				
Sc	ale 1/1	9,5 6,5 2,45 9,5			
COMP	ONENTS	MATERIALS		PLATING (µm)	
Body Center con Outer con Insulator Gasket Others pa	tact - PTFE -	LLIUM COPPER	-	NPGR GOLD OVER NICKEL GOLD OVER NICKEL	
-	-		-		



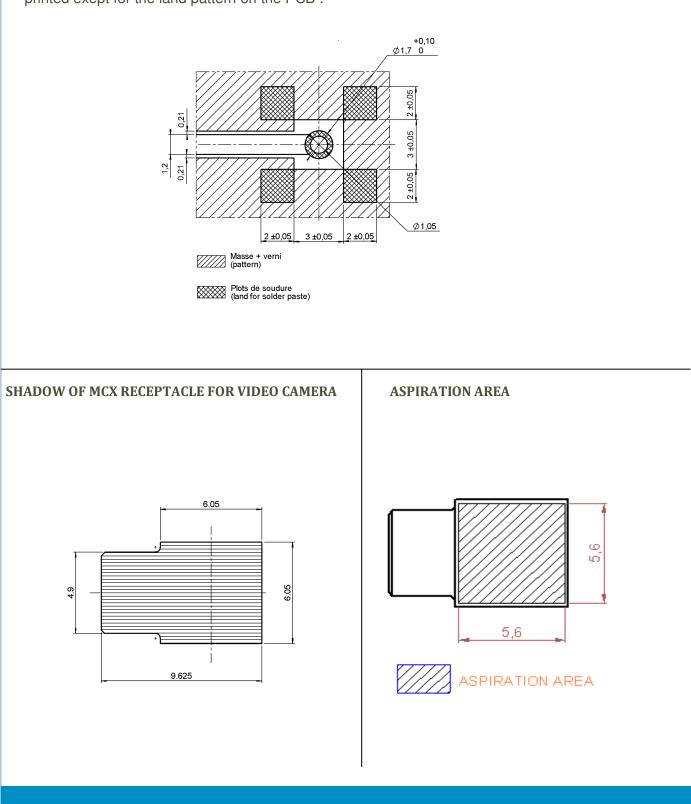
RIGHT ANGLE JACK RECEPTACLE FOR PCB SOLDER LEGS





MCX SERIES - INFORMATION

Coplanar line : pattern and signal are on the same side . Thickness of PCB :.079(2mm) The material of PCB is the epoxy resin of glass fabrics bacs . (Er = 4.8) . The solder resist should be printed exept for the land pattern on the PCB .





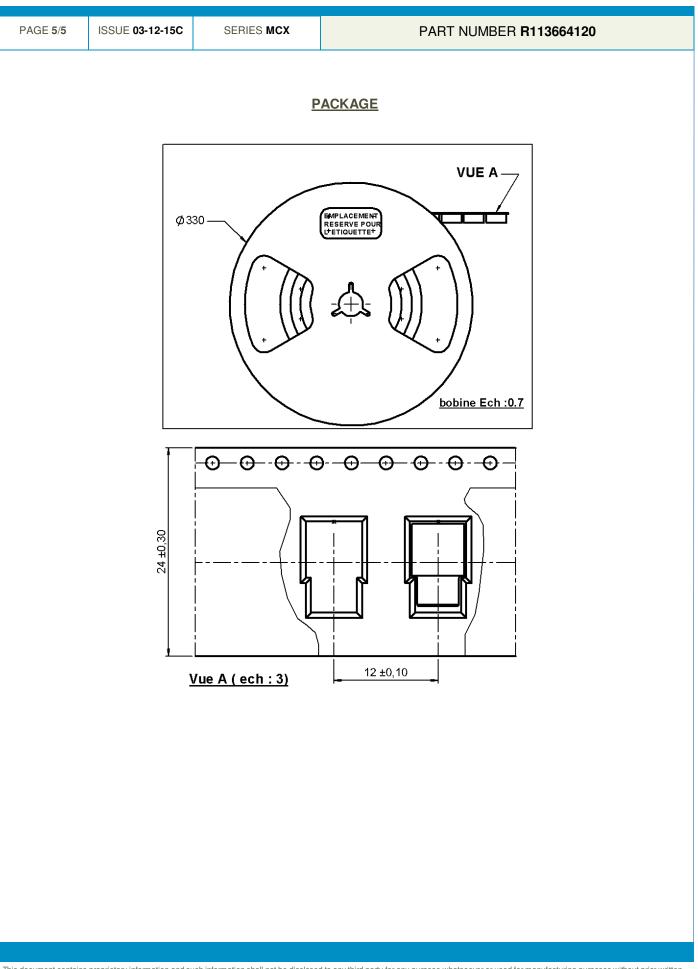
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RIGHT ANGLE JACK RECEPTACLE FOR PCB SOLDER LEGS

	PAGE 4/5	ISSUE 03-12-15C	SERIES MCX		P/	ART NUME	BER R113664120			
SOLDER PROCEDURE										
1.	 Deposit solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean. 									
2.	Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. Video camera is prefered to check the positioning of the compnent. Adhesive agents are forbidden on the receptacle.									
3.	Soldering by infra-red reflow.									
4. Cleaning of printed circuit boards.										
5.	5. Checking of solder joints and position of the component by visual inspection.									
TEMPERATURE PROFILE										
		Temperature	-							
		Area	Preheat Area		Reflow Area	Forced Cooling	g Area			
		250				Max peak temperature:				
		200				260°C				
		(O.,) anne 150								
		۵۵۵ ۱۵۵								
		50				·				
		0	60 120	180		240	300			
Time (seconds)										
Parameter Value Unit										
	Temperature rising Area Max Peak Temperature			1 - 4 260	°C/sec °C					
	Max Peak Temperature Max dwell time @260°C				10	sec				
	Min dwell time @235°C				20	sec				
Max dwell time @235°C				60	Sec					
	Temperature drop in cooling Area				-1 to - 4	°C/sec				
	Max dwell time above 100°C				420	Sec				

Technical Data Sheet

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Radiall 狐