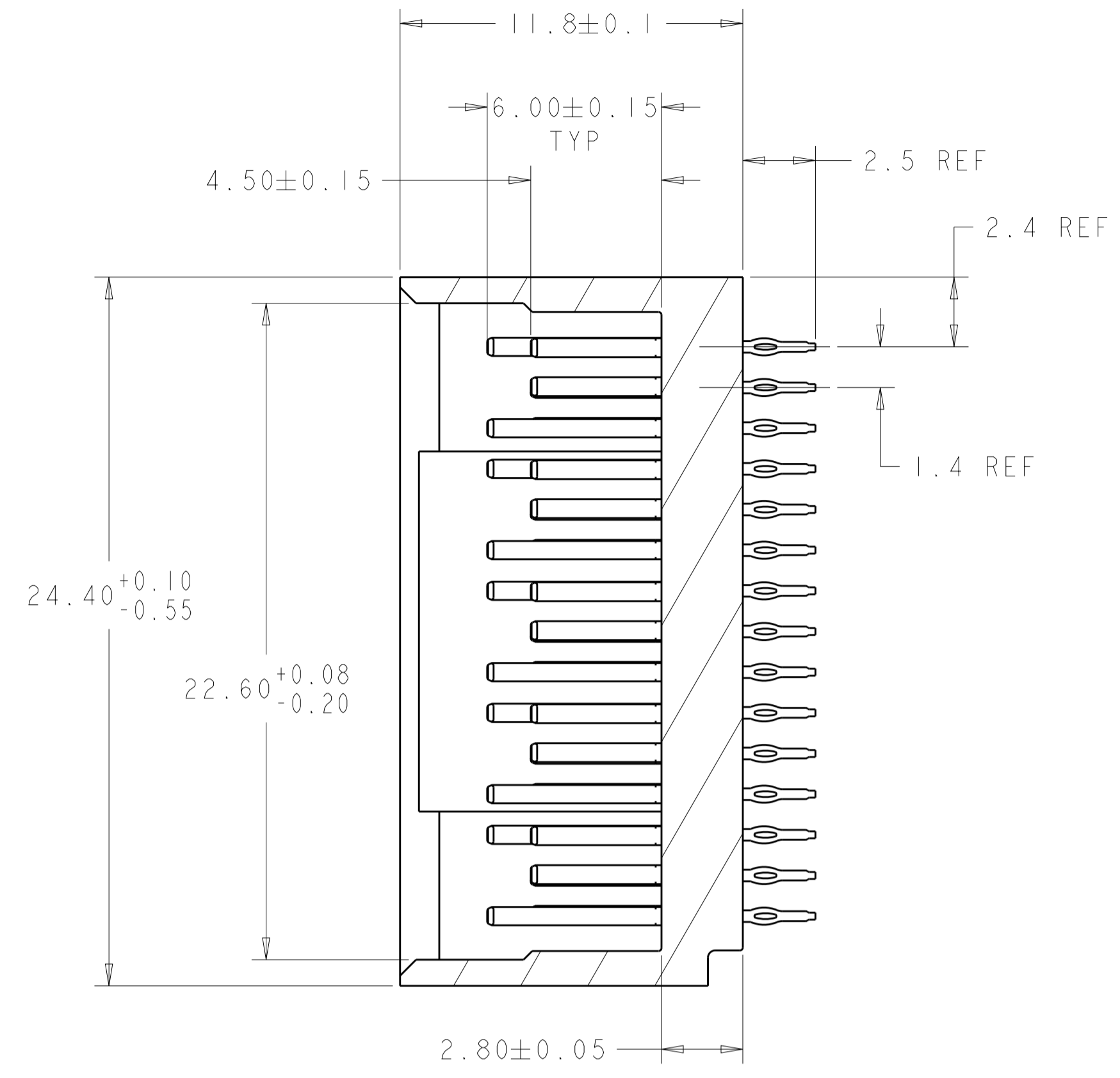
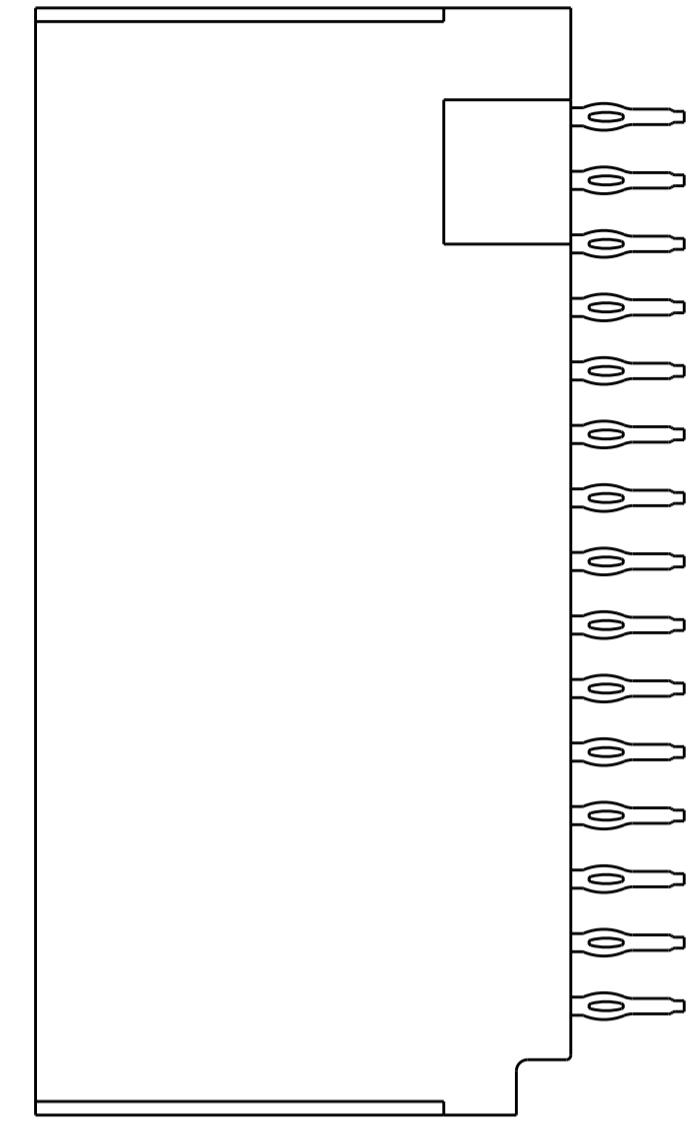
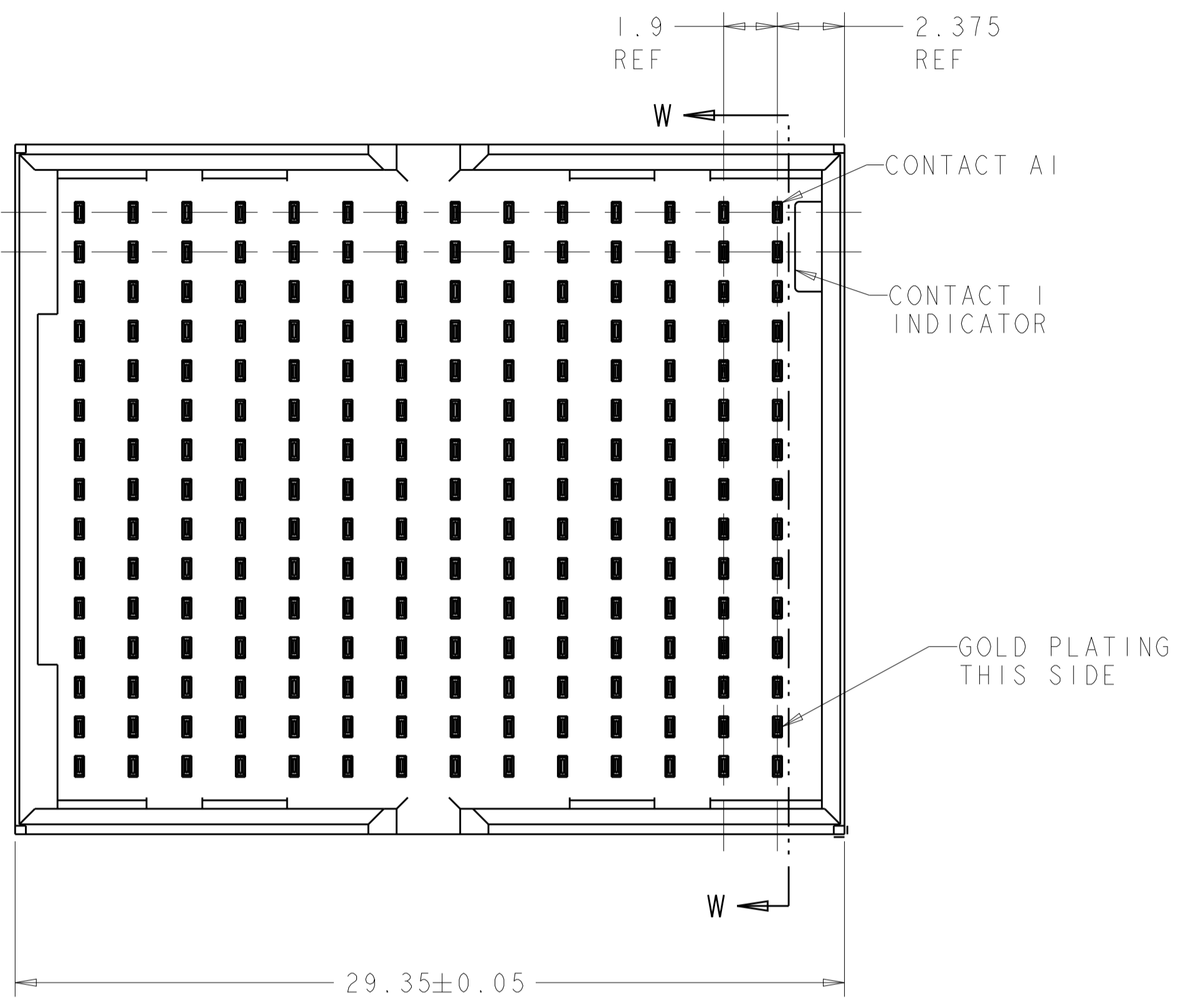
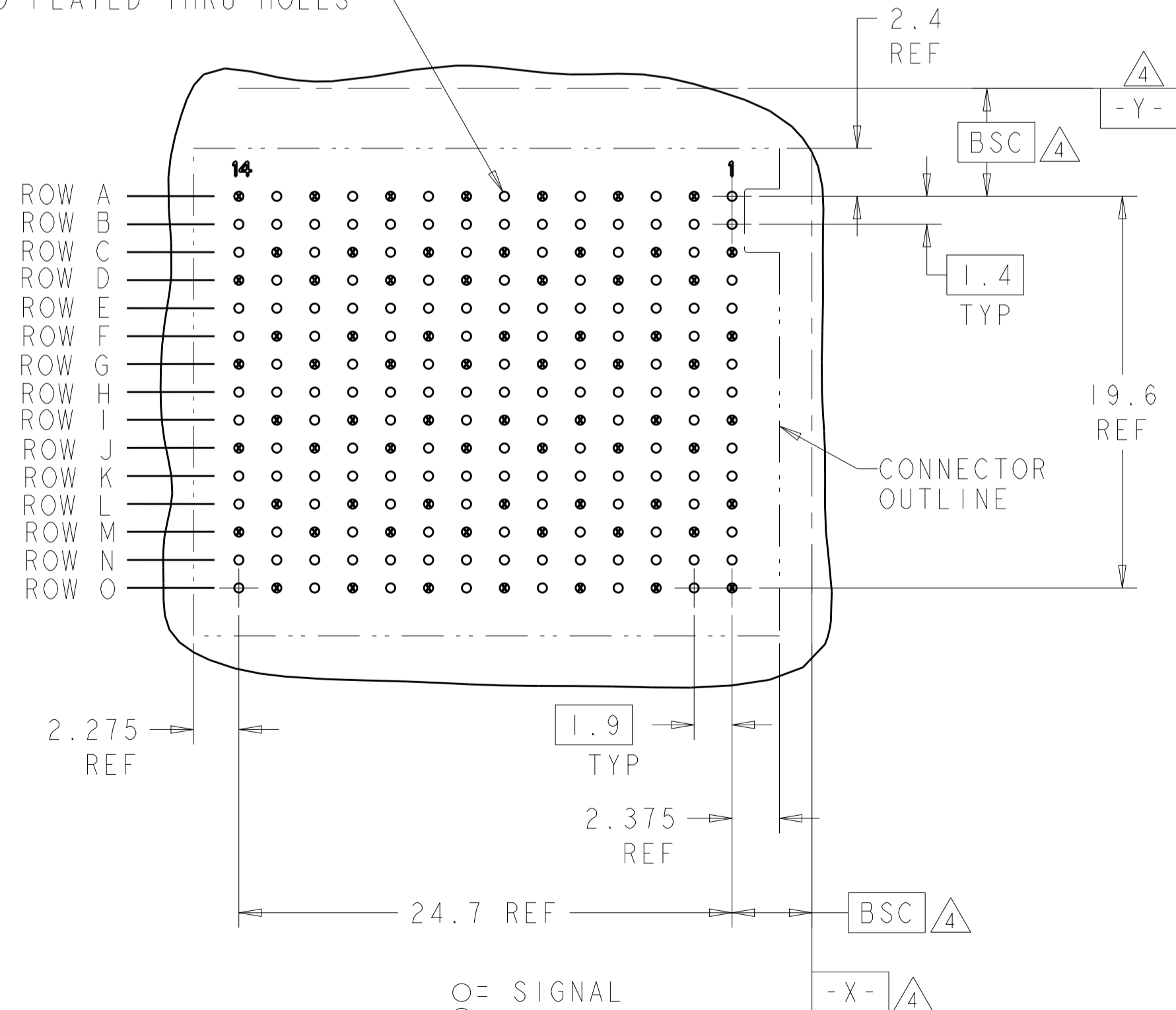


LOC	DIST	REV	DATE	BY	CHK	APPV
GP	00	E	31JUL2013	KH	RP	



SECTION W-W

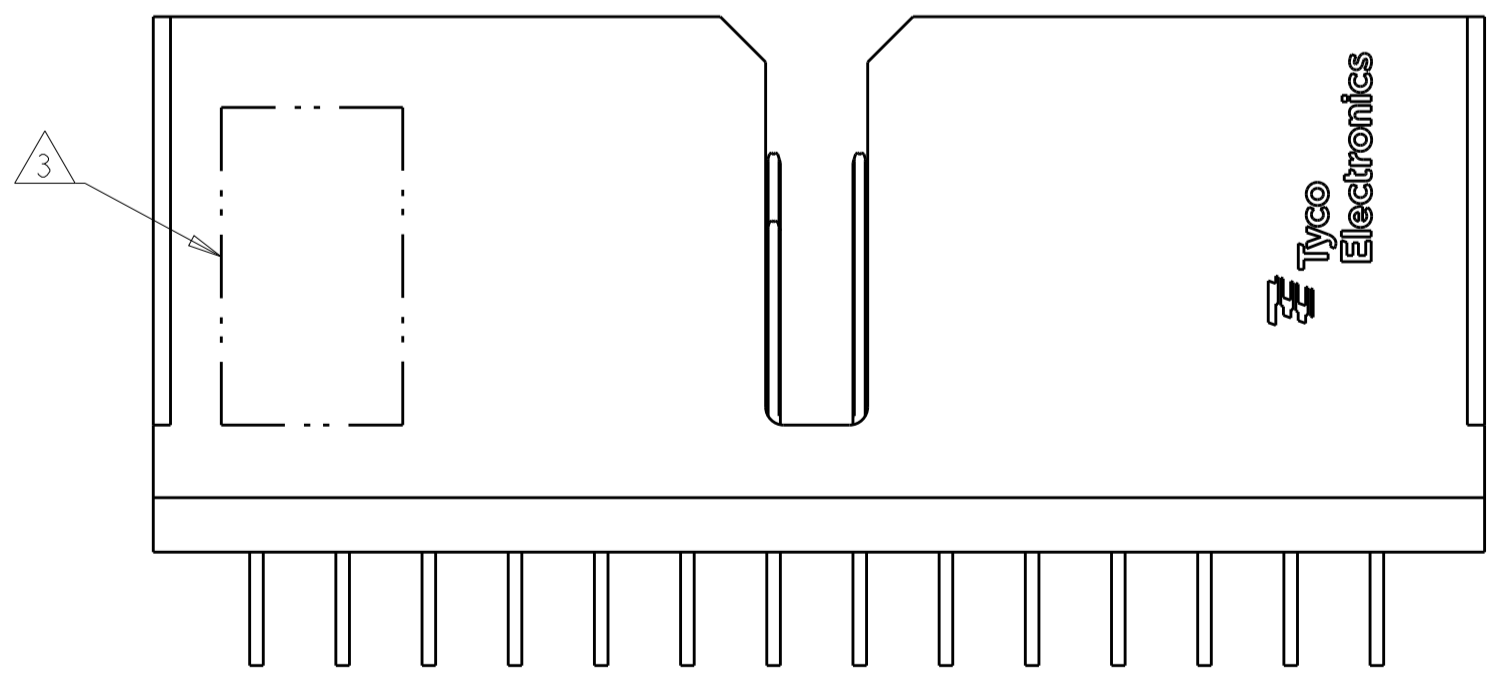
△ ⊕ ∅0.05 ⊕ X | Y
 FINISHED HOLE SIZE AND PLATED THRU HOLES



○ = SIGNAL
 ⊗ = GROUND

RECOMMENDED PB BOARD LAYOUT BACKPLANE COMPONENT SIDE SHOWN SCALE 4:1

- 1 MATERIAL:
CONTACT - PHOS BRONZE
HOUSING - LCP, UL 94V-0, COLOR - BLACK
- 2 FINISH:
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.
- 3 CONNECTOR MARKED WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN
- 4 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 6 REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.



1934289-1
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN B. MCMASTER 17MAY07	NAME	HEATER ASSEMBLY, DOUBLE WALL, 5 PAIR 14 COLUMN TinMan
DIMENSIONS:		CHK W. DAVIS 17MAY07		
mm	0 PLC ±	APVD W. DAVIS 17MAY07	A1	00779
	2 PLC ±			
	3 PLC ±			
	4 PLC ±			
	ANGLES ±			
MATERIAL	FINISH	WEIGHT		
1	2			
CUSTOMER DRAWING		SCALE	6:1	SHEET 1 OF 1