

DO NOT SCALE FROM THIS PRINT

DESIGNED & DIMENSIONED IN INCHES[MILLIMETERS]

PRF18-J-C-EP-047A-SS

SERIES
-18: 1.85mm

GENDER
-J: JACK

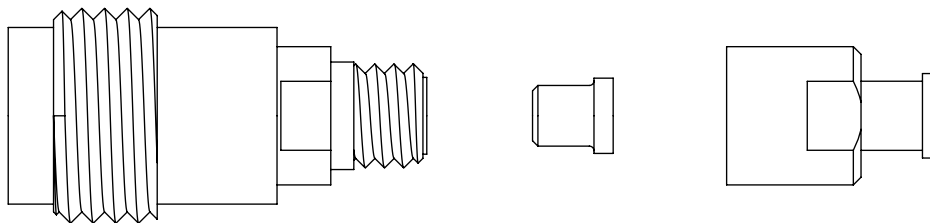
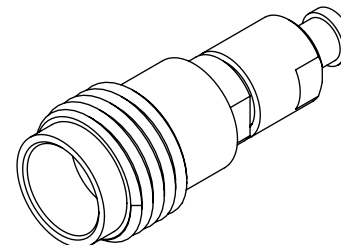
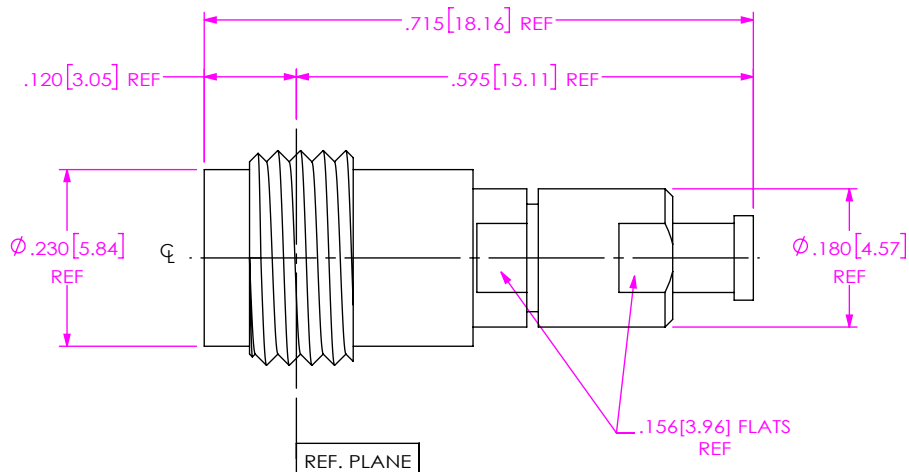
TYPE
-C: CABLE

TERMINATION
-S: SOLDER CLAMP

ORIENTATION
-S: STRAIGHT

CABLE TYPE
-047A: TEMP-FLEX 1000671047

FINISH
-EP: 50µ" EXTRA HEAVY GOLD CENTER CONTACT, PASSIVATED OUTER CONTACT



EXPLODED VIEW
NOT TO SCALE
(FOR CLARITY ONLY)

NOTES:

- MATERIAL:
SOLDER FERRULE: BRASS ALLOY.
BODY, BUSHING & CLAMP NUT: STAINLESS STEEL.
SOCKET: BERYLLIUM COPPER.
BEAD: ULTEM.
- FINISH:
BODY, BUSHING & CLAMP NUT: PASSIVATED.
SOCKET & SOLDER FERRULE: GOLD OVER NICKEL PLATE,
50 µIN MIN GOLD OVER 50 µIN MIN NICKEL.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [0.3] 1°
.XXX: ±.002 [0.05]
.XXXX: ±.0005 [0.013]

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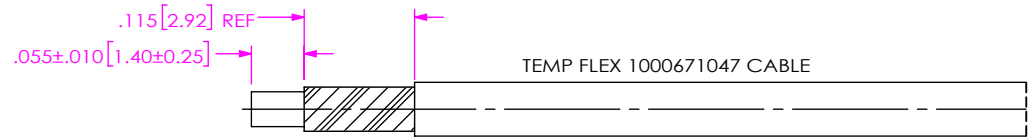
DO NOT SCALE DRAWING SHEET SCALE: 4:1

DESCRIPTION: 1.85MM JACK SOLDER CLAMP FOR TEMPFLEX 1000671047 CABLE

DWG. NO. PRF18-J-C-EP-047A-SS

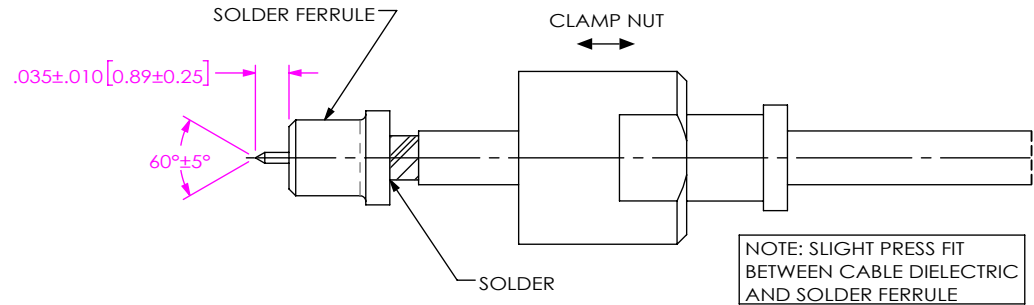
BY: SAMUEL C 10/11/2019 SHEET 1 OF 2

1A. TRIM CABLE TO EXPOSE CENTER DIELECTRIC AS SHOWN.

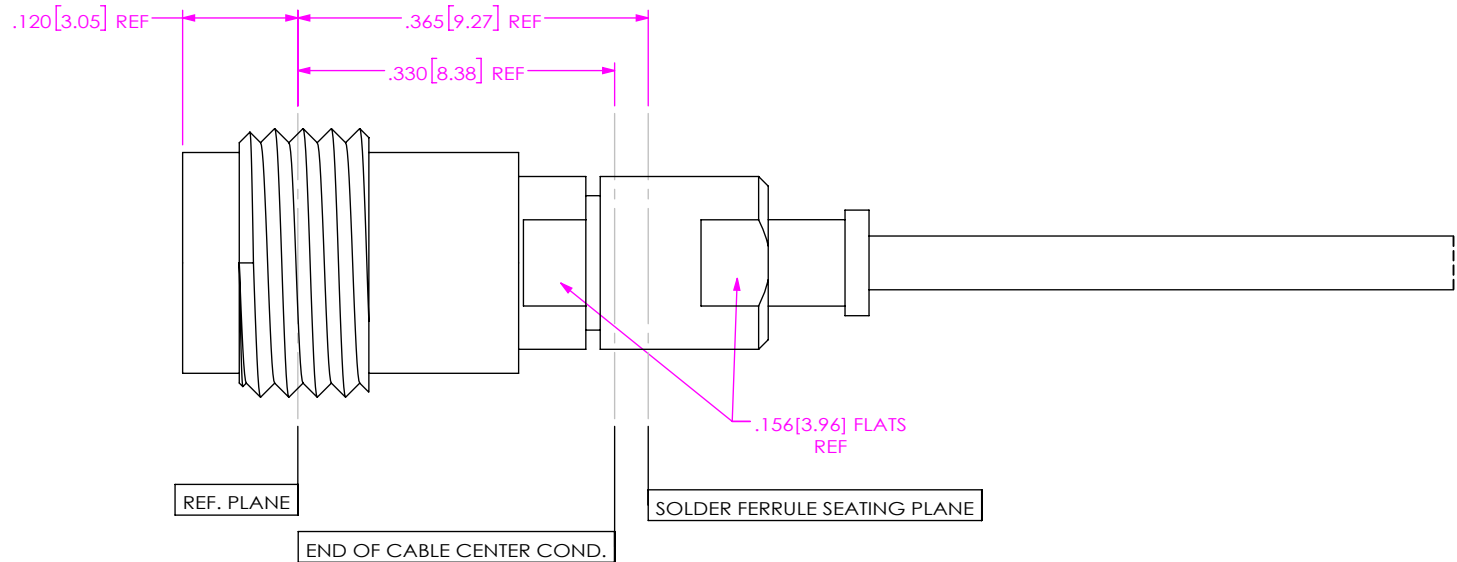


IN-PROCESS 1

2A. SLIDE CLAMP NUT ONTO CABLE AS SHOWN.
 2B. INSERT CABLE INTO SOLDER FERRULE UNTIL JACKET IS FULLY SEATED IN FERRULE, THEN SOLDER CABLE TO FERRULE WHERE SHOWN.
 2C. TRIM CABLE DIELECTRIC FLUSH WITH FERRULE FACE AND POINT CENTER CONDUCTOR AS SHOWN. (DO NOT SCORE CENTER CONDUCTOR)



IN-PROCESS 2



3A. INSERT CABLE SUB-ASSEMBLY INTO CONNECTOR BODY UNTIL SOLDER FERRULE IS SEATED AND CABLE CENTER CONDUCTOR PLUGS IN. THEN TIGHTEN CLAMP NUT TO 8-10 IN-LBS

IN-PROCESS 3

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DO NOT SCALE DRAWING

SHEET SCALE: 5:1

DESCRIPTION: 1.85MM JACK SOLDER CLAMP FOR TEMP FLEX 1000671047 CABLE

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