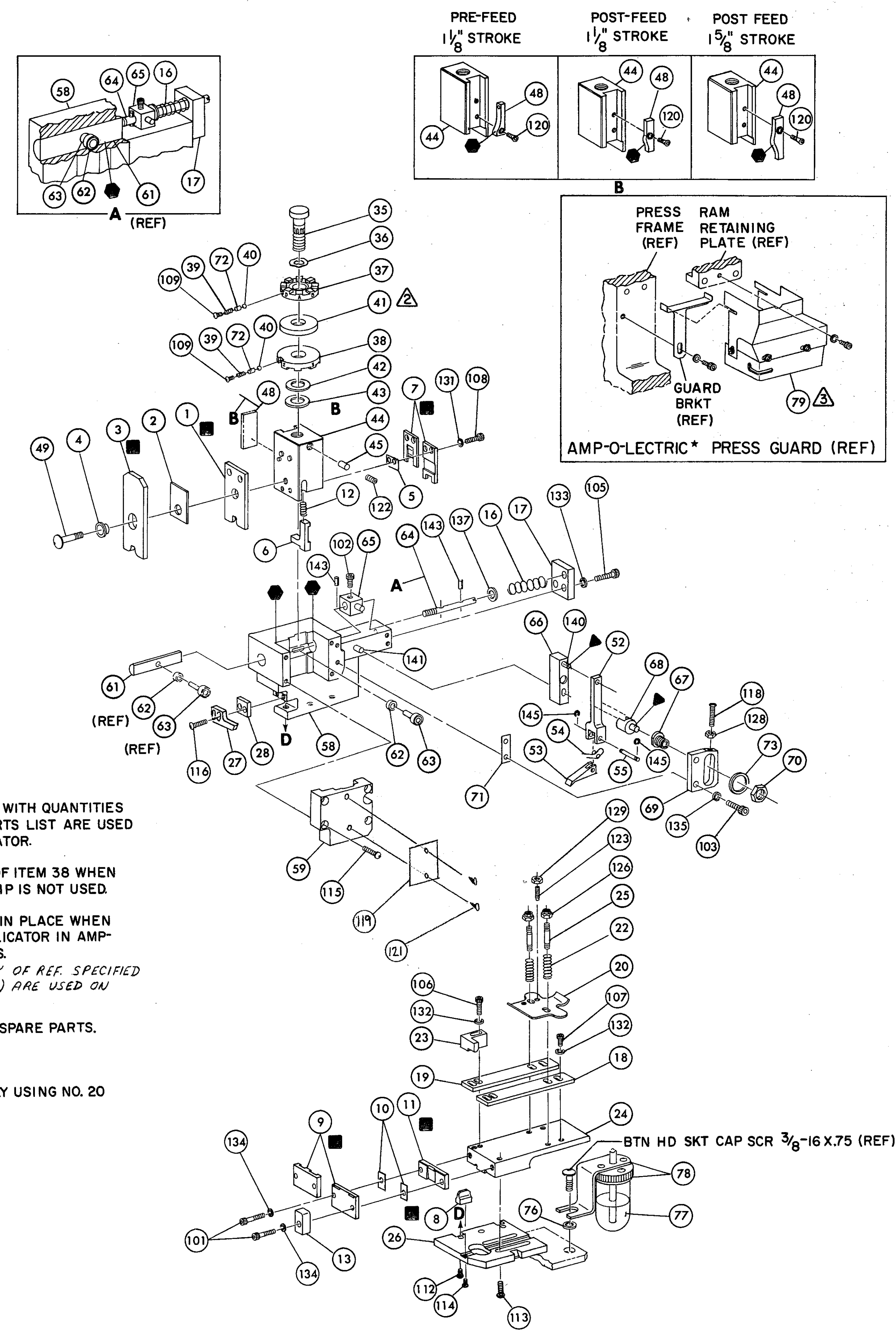


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- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ⊠ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4. ITEMS WITH QTY OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON KEY: ITEM 32.
 - RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
REF		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
REF		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
REF		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
REF		21018-4	NUT, HEX MACH (4-40) DRAG	129
REF		21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
REF		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF		2-21006-6	SCR, SKT SET CUP POINT (4-40 X .62) DRAG	123
REF		21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
REF		21017-2	SCR DRIVE (#2 X .19) ID PLATE	121
REF		1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120
REF		461264-1	PLATE, IDENTIFICATION	119
REF		6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	118
REF		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
REF		22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
REF		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF		17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	112
REF		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	108
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107
REF		2-21000-8	SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE	106
REF		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	104
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	103
REF		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF		455745-1	GUARD (WINDOW)	79
REF		465184-9	LUBRICATOR ASSY	78
REF		561230-3	OIL, LUBRICATING	77
REF		454406-1	SPACER, LUB BRACKET	76
REF		458109-1	WASHER, FLAT (SPECIAL)	73
REF		690603-1	SPRING, ASSIST	72
REF		690517-1	SPACER	71
REF		22594-8	NUT, HEX	70
REF		240628-1	PLATE, ADJ	69
REF		240626-1	SHAFT, PIVOT	68
REF		240633-1	BUSHING	67
REF		455680-1	LEVER, INTERMEDIATE	66
REF		240629-1	BLOCK, PIVOT	65
REF		240632-2	SCREW, ADJ	64
REF		240659-3	PIN, CAM ROLLER	63
REF		240658-1	CAM, ROLLER	62
REF		454398-1	ROD, FEED	61
REF		454220-1	CAP, RAM	59
REF		453736-1	HOUSING	58
REF		240624-1	PIN, FEED FINGER	55
REF		691499-1	SPRING, FEED FINGER	54
REF		240635-1	FINGER, FEED	53
REF		240634-1	LEVER, TERMINAL	52
REF		7-21002-9	BOLT, CRIMPER	49
REF		690602-5	CAM, PRE FEED 1 1/8 STROKE	48
REF		690191-1	PLUG, NYLON	45
REF		455674-1	RAM	44
REF		690125-1	WASHER, LAMINATED	43
REF		690124-1	WASHER, RAM	42
REF		23241-6	SPACER, DISC	41
REF		690170-1	BALL, STEEL	40
REF		690142-1	SPRING, COMPRESSION	39
REF		1-690692-2	DISC, INSULATION	38
REF		22480-5	DISC, WIRE	37
REF		690212-1	WASHER, SPRING	36
REF			POST, RAM	35
REF		458980-1	APPLICATOR, BASIC (SUB ASSY)	32
REF				31
REF				30
REF				29
REF				28
REF				27
REF				26
REF				25
REF				24
REF				23
REF				22
REF				21
REF				20
REF				19
REF				18
REF				17
REF				16
REF				15
REF				14
REF				13
REF				12
REF				11
REF				10
REF				9
REF				8
REF				7
REF				6
REF				5
REF				4
REF				3
REF				2
REF				1

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	ITEM NO	
A	.045	18	---	63241	
B	.040	20	---		
C	.037	22	---		
D	NOT USED	---	---		

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.070	F	---	---
INSUL	.140	F	.615	A1 8039
WIRE RANGE	22-18	INSULATION RANGE	.080-.120	PRESS NO 565435-5

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

REV	DESCRIPTION	DATE	BY	APP'D
1	REV PER CON 24821	12-9-82		
2	REV PER CON 24821	12-9-82		

SET UP GAGE	10-1
DR 92-82	APPL 9/82
CHK 9/82	REL 11/82
MOCE 5-95	REL 6/95
NAME	MINIATURE QUICK CHANGE APPLICATOR
END FEED (.110 FASTON RECEPTACLE)	

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