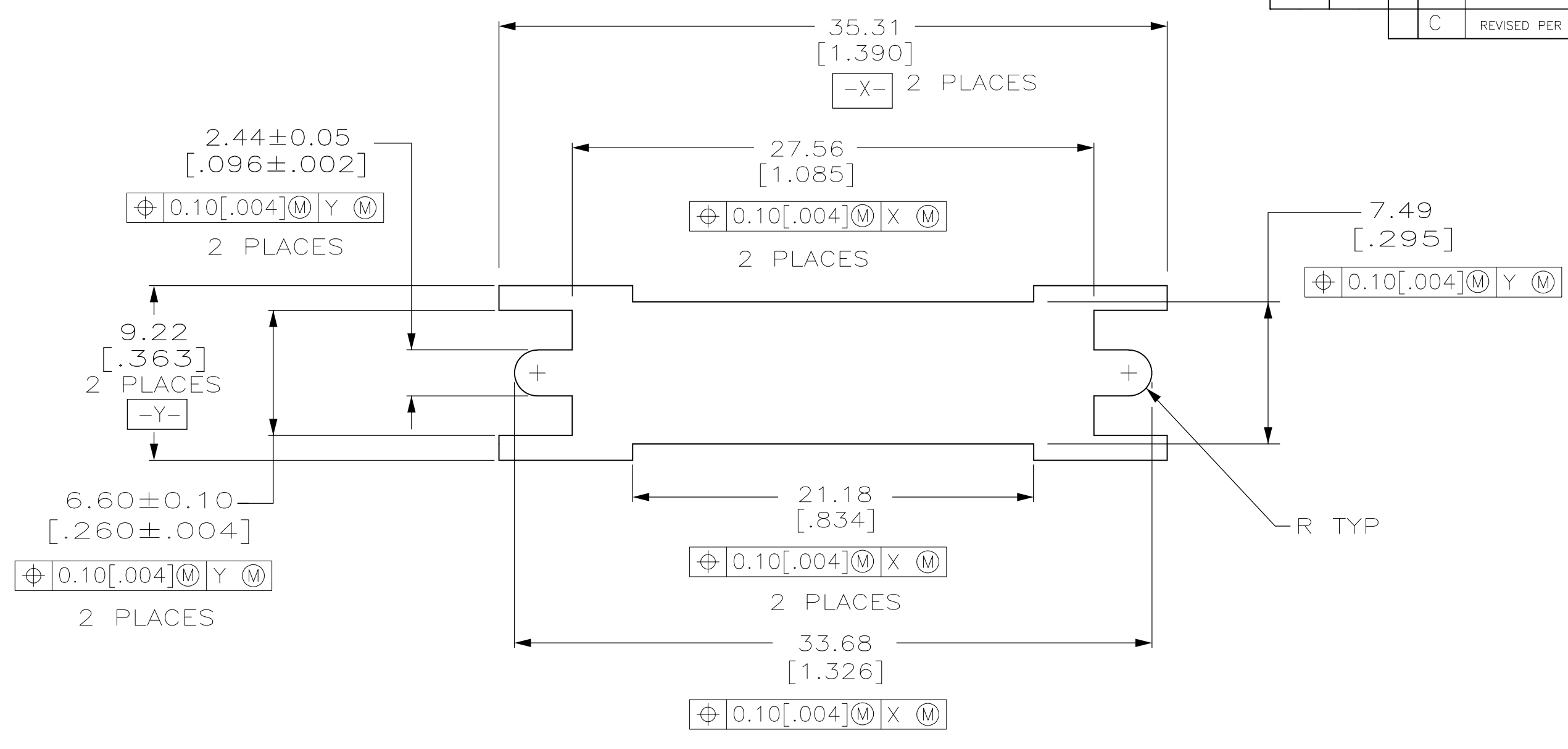
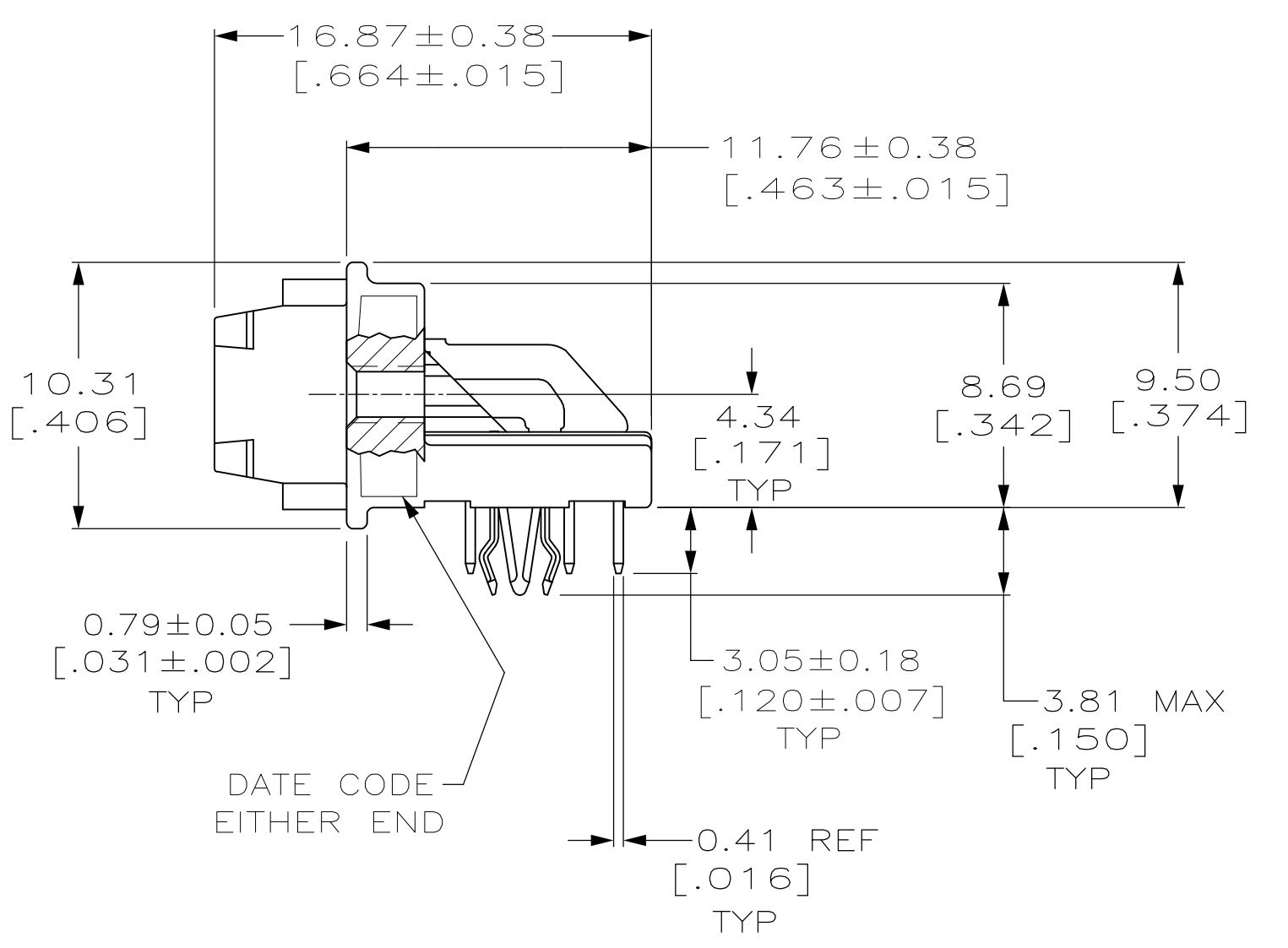
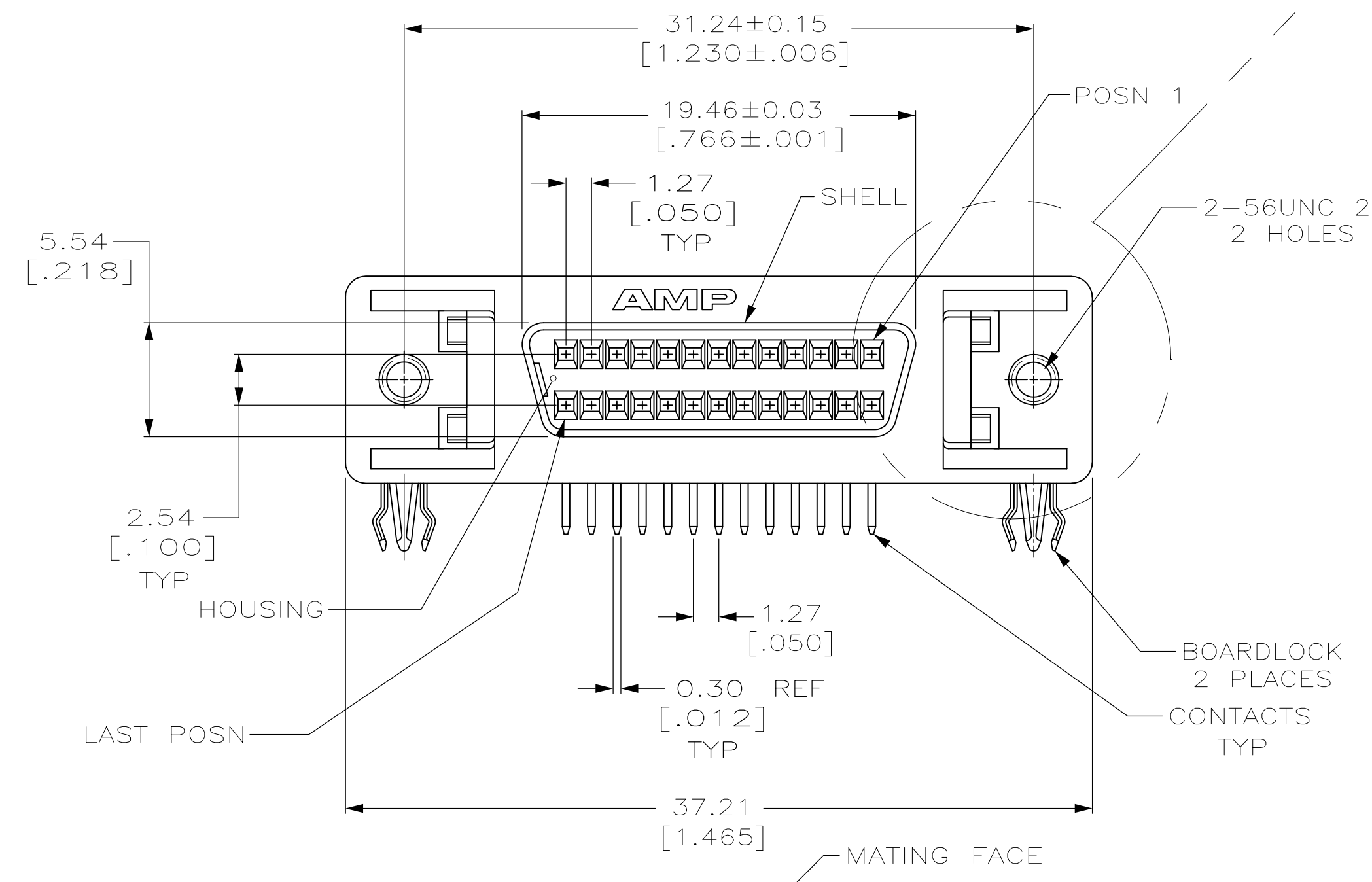
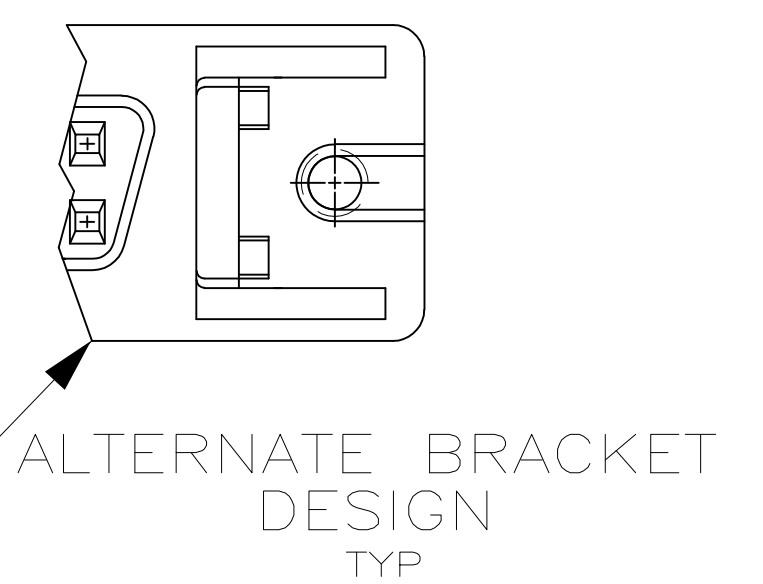
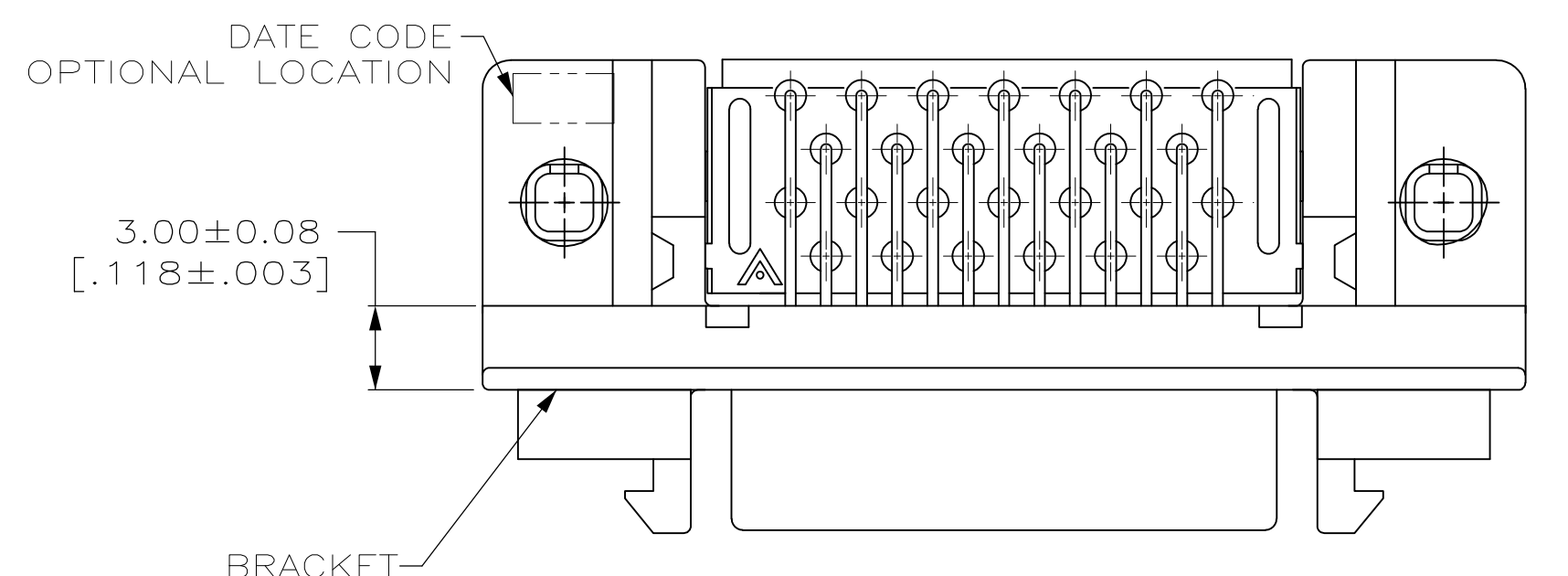


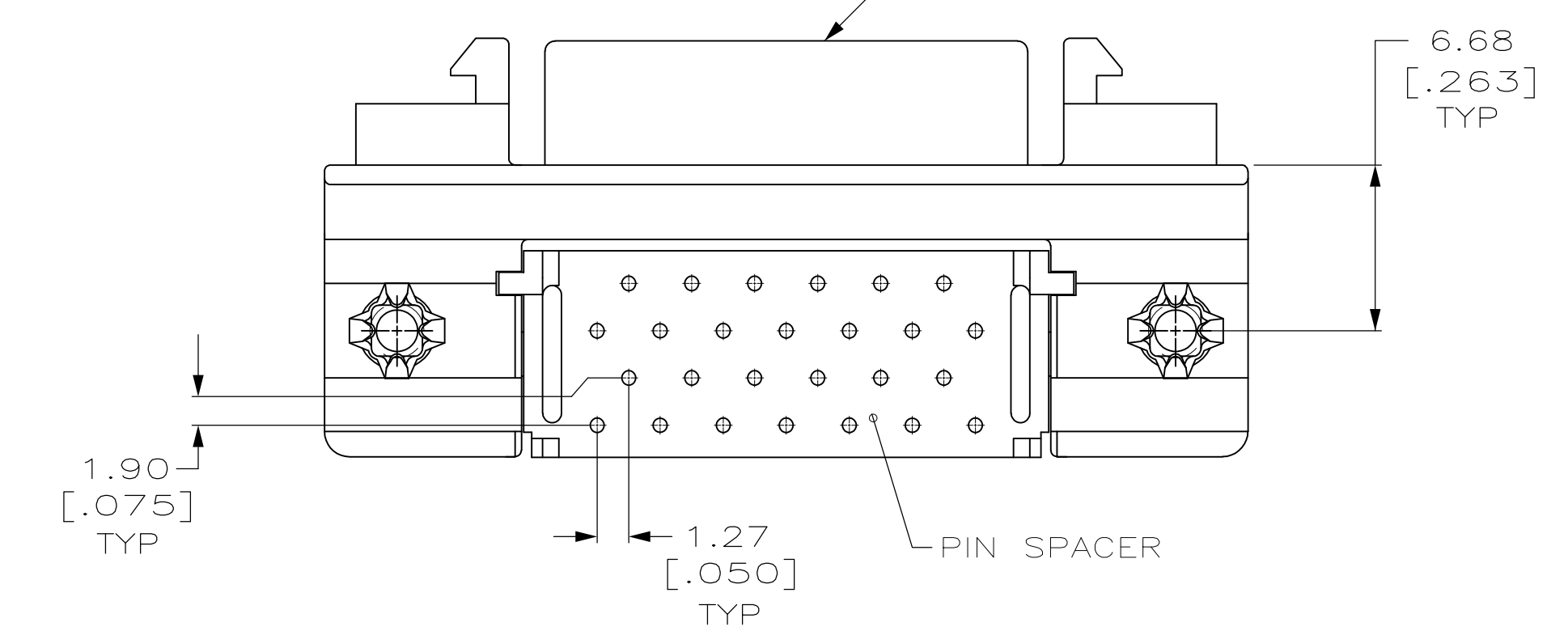
P.C. BOARD MOUNTING DIMENSIONS  
 CONNECTOR SIDE  
 P. C. BOARD THICKNESS 1.57  $\pm$  0.20 [.062  $\pm$  .008]



RECOMMENDED PANEL CUTOUT



- 1 MATERIAL**  
 CONTACTS: PHOSPHOR BRONZE  
 HOUSING & PIN SPACER: UL 94V-0 THERMOPLASTIC, BLACK  
 BRACKET: ZINC  
 SHELL: CARBON STEEL  
 BOARDLOCKS: COPPER ALLOY
- 2 FINISH**  
 CONTACTS: EITHER 0.76  $\mu$ m [.000030] MIN GOLD PLATE FOR A LENGTH OF 0.64 [.025] MAX, 0.13 [.005] MIN FROM MATING END OR GOLD FLASH OVER PALLADIUM NICKEL PLATE, 0.76  $\mu$ m [.000030] MIN TOTAL FOR A LENGTH OF 0.64 [.025] MAX, 0.13 [.005] MIN FROM MATING END. 3.81  $\mu$ m [.000150] MIN TIN-LEAD ON OPPOSITE END FOR A LENGTH OF 2.72 [.107] MIN, BOTH OVER 1.27  $\mu$ m [.000050] MIN NICKEL.  
 SHELL: 5.08  $\mu$ m [.000200] MIN NICKEL OVER 1.27  $\mu$ m [.000050] MIN COPPER.  
 BRACKET: 2.54  $\mu$ m [.000100] MIN NICKEL OVER 5.08  $\mu$ m [.000200] MIN COPPER.  
 BOARDLOCKS: 5.08  $\mu$ m [.000200] MIN TIN-LEAD OVER 1.27  $\mu$ m [.000050] MIN NICKEL.



26	1364491-1
NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN A.HOLT 25MAY00	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		CHK C.FULP 24MAY00	NAME Tyco Electronics	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPD C.FULP 24MAY00	PRODUCT SPEC 108-1228	
0 PLC	$\pm$ -	APPLICATION SPEC	114-40029	
1 PLC	$\pm$ -	SIZE	A1	00779
2 PLC	$\pm$ 0.13 [.005]	WEIGHT	-	1364491
3 PLC	$\pm$ -	CUSTOMER DRAWING	SCALE 4:1	SHEET 1 OF 1
4 PLC	$\pm$ -	RESTRICTED TO		REV C
ANGLES	$\pm$ -			