

**Series: Domino** 

#### TECHNICAL DATA SHEET

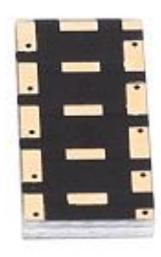
**Description**: 791-960MHz SMT Antenna

**PART NUMBER: W3325** 

## **Features:**

- Frequency 791-960MHz
- Size 14 x 7 x 1.5mm
- Gain 1.3dBi
- Efficiency >55%
- SMD compatible





## **Applications:**

- Nb-IoT
- LTE Cat-M1
- ISM 868/915
- Sensors
- IoT connected devices

All dimensions are in mm / inches

Issue: 2043

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### **ELECTRICAL SPECIFICATIONS**

Antenna Type	PCB, SMD
Frequency	791-960MHz
Nominal Impedance	$50~\Omega$
Return loss	5dB
Radiation Pattern	Omni
Peak Gain	1.3dBi
Nominal Efficiency	55%
Polarization	Vertical

#### **MECHANICAL SPECIFICATIONS**

Overall Length 14mm(L) \* 7mm(W) \* 1.5mm(T)

Weight 0.31 g

Antenna Color / Material Black / Composite

Assembly method SMD / Reflow Packing Tape & Reel

Moisture Sensitivity Level MSL3

## **ENVIRONMENTAL SPECIFICATIONS**

Operating Temperature  $-40 \sim +85^{\circ}$  C Storage Temperature  $-40 \sim +85^{\circ}$  C RoHS Compliant Yes

### **OTHER SPECIFICATIONS**

(\*) All RF parameters measured on Pulse reference test PCB

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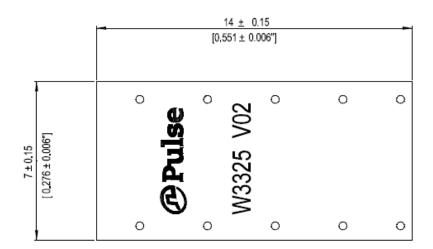


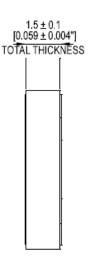
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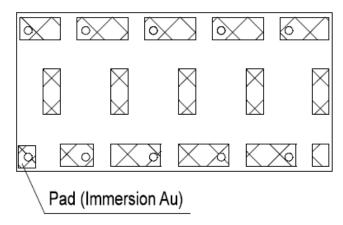
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## **MECHANICAL DRAWING**





# Front Side



**Bottom Side** 

All dimension are measured in mm/[in].





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# **Recommendation for reflow soldering process**

Printing stencil thickness 0,15 - 0,25 mm is recommended for the solder paste. The maximum soldering temperature should not exceed 260°C. The temperature profile recommendations for reflow soldering process is presented in the Figures 1 and 2. The reflow profile presented in figure 1 describes minimum reflow temperatures. The reflow profile presented in figure 2 describes maximum reflow temperatures. located at the center of the coverage area.

	Method of heat transfer	Controlled hot air convection				
1	Average temperature gradient in preheating	2.5 °C/s				
2	Soak time	2-3 minutes				
3	Max temperature gradient in reflow	3 °C/s				
4	Time above 217 °C	Max 30 sec				
5	Peak temperature in reflow	230 °C for 10 seconds				
6	Temperature gradient in cooling	Max -5 °C/s				

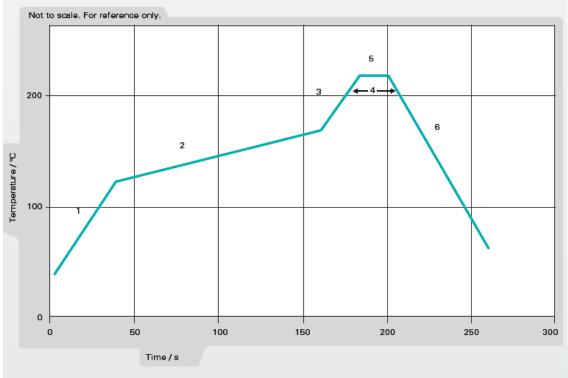


Figure 1. Minimum temperature profile recommendation for reflow soldering process





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# **Recommendation for reflow soldering process**

	Method of heat transfer	Controlled hot air convection				
1	Average temperature gradient in preheating	2.5 °C/s				
2	Soak time	2-3 minutes				
3	Max temperature gradient in reflow	3 °C/s				
4	Time above 217 °C	Max 60 sec				
5	Time above 230 °C	Max 50 sec				
6	Time above 250 °C	Max 10 sec				
7	Peak temperature in reflow	260 °C for 5 seconds				
8	Temperature gradient in cooling	Max -5 °C/s				

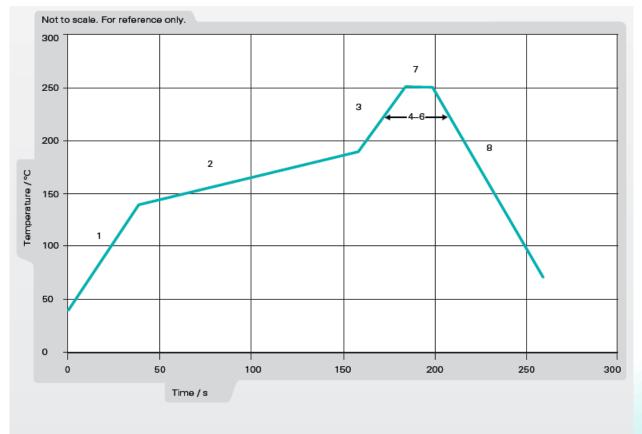


Figure 2. Maximum temperature profile recommendation for reflow soldering process



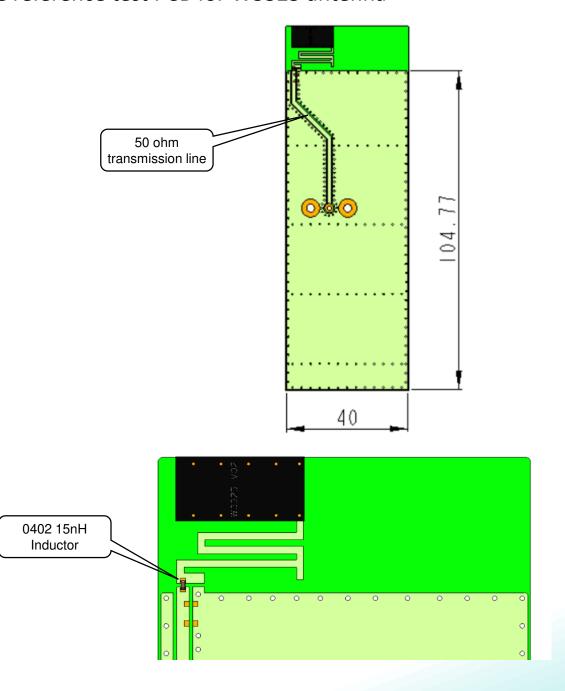


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## **TEST SETUP**

## Pulse reference test PCB for W3325 antenna







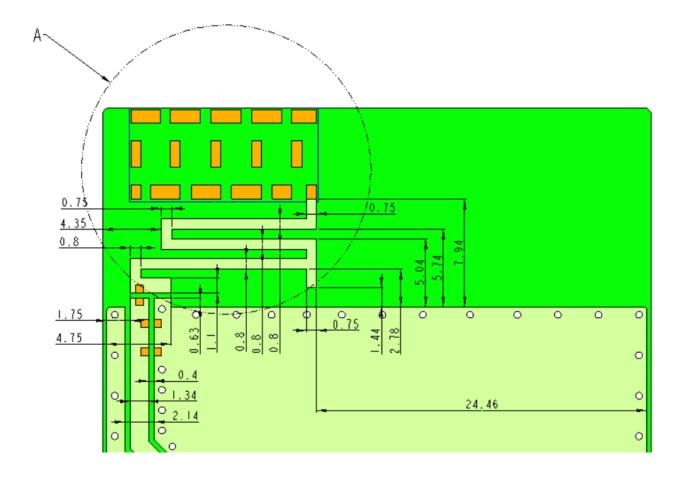




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### **TEST SETUP**

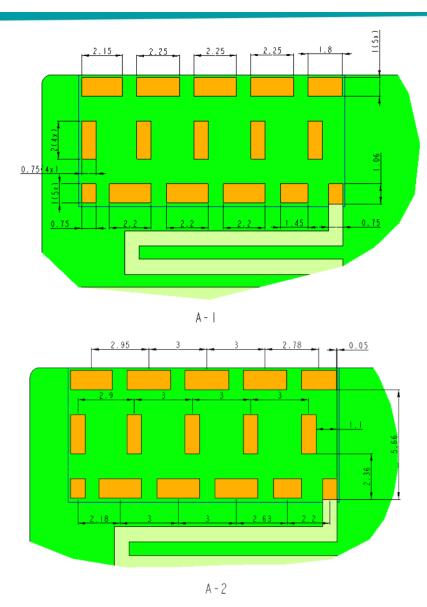




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Recommended test board PCB layout for electrical characteristic measurement.

Substrate material ISOLA 185HR.

Total thickness: 1mm

All dimensions are in mm

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### **CHARTS**

# Return Loss

#### W3325 0 -2 -4 -6 Return Loss(dB) -8 -10 -12 -14 -16 -18 -20 700 800 900 1000 600 1100 Freq(MHz)



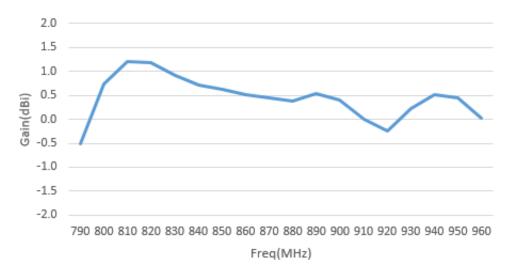
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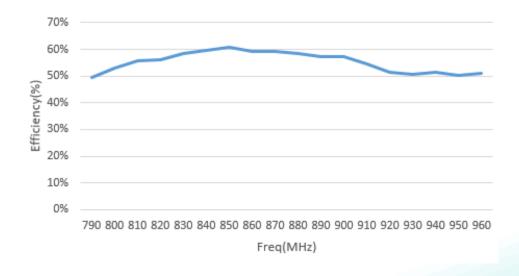
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#### **CHARTS**

# Gain(dBi)



# Efficiency(%)





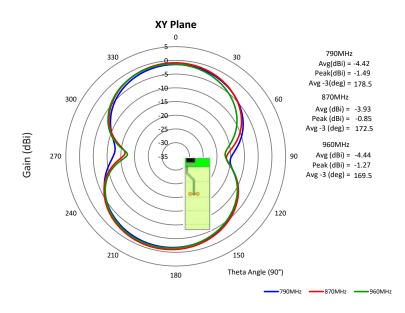


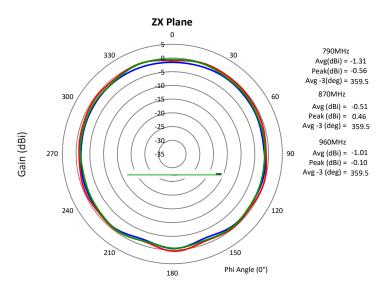
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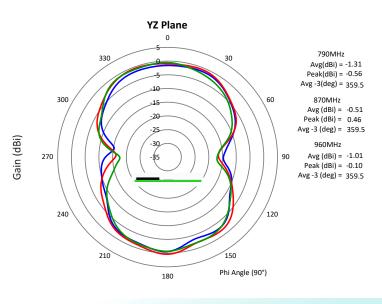
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#### **CHARTS**

# Radiation Pattern 2D (791-960MHz)







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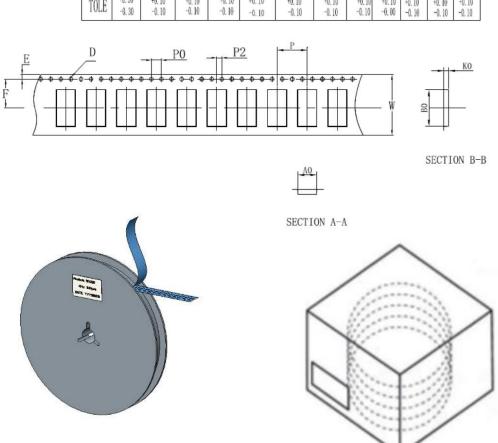
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### **PACKAGING**

750pcs Antennas Per 1pcs 7" Tape & Reel 8 pcs 7" Tape & Reel (total 6,000pcs Antennas) per 1 box

ITEM	W	A0	В0	К0	K1	P	F	Е	D	D1	P0	P2
DIM	24.0	7.4	14. 4	1.9		12	11.5	1.75	1.50	1.5	4.00	2.00
TOLE	+0.30 -0.30	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0. 10 -0. 10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.00	+0.10 -0.10	+0. 10 -0. 10	+0.10 -0.10



According to MSL3 packing requirement, MBB-Moisture Barrel Bag, Desiccant, HIC-Humidity Indicator Card, MSID Label, Caution Label are required.

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