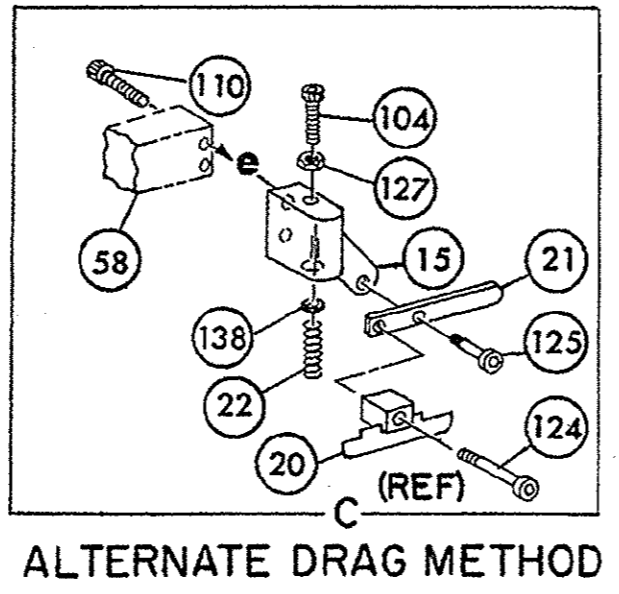
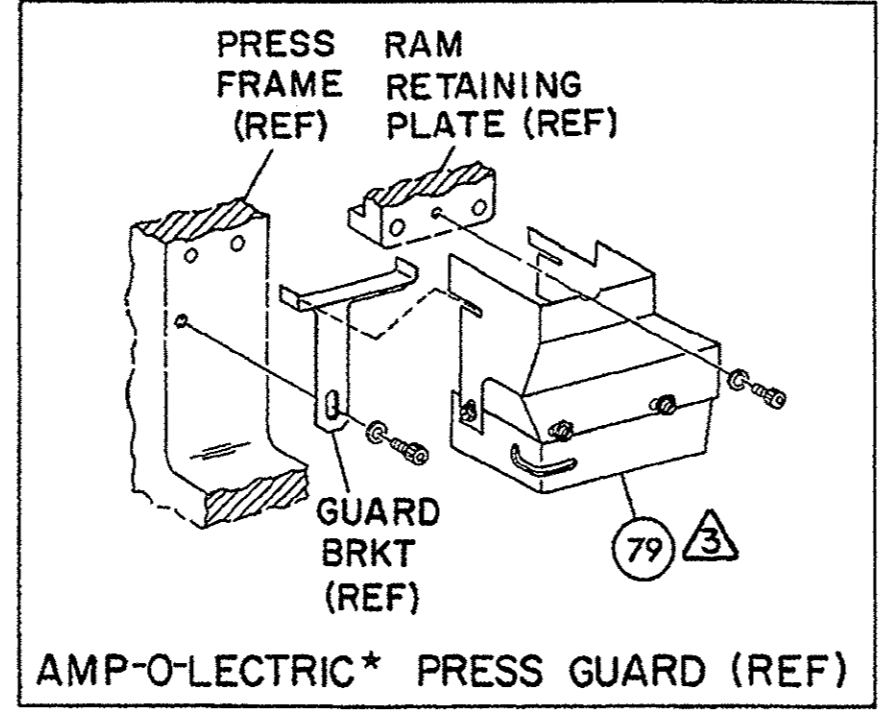


- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - ▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4. PARTS WITH QTY. OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS. CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.



REF	QTY	PART NO	DESCRIPTION	ITEM NO		
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF 454220-1	CAP, RAM	59
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143	REF 453736-1	HOUSING	58
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF 240624-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF 691499-1	SPRING, FEED FINGER	54
			139	REF 240635-1	FINGER, FEED	53
			138	REF 240634-1	LEVER, TERMINAL	52
			137			51
			136			50
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1 7-21002-9	BOLT, CRIMPER	49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1 690501-4	CAM, POST FEED 1 1/8" STROKE	48
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133			47
5	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132			46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1 690191-1	PLUG, NYLON	45
			130	1 455674-1	RAM	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1 690125-1	WASHER, LAMINATED	43
REF	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1 690124-1	WASHER, RAM	42
			127		SPACER, DISC	41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2 23241-6	BALL, STEEL	40
			125	2 690170-1	SPRING, COMPRESSION	39
			124	1 690142-1	DISC, INSULATION	38
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1 6-690692-5	DISC, WIRE	37
1	22651-9	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1 22480-5	WASHER, SPRING	36
			121	1 690212-1	POST, RAM	35
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	120			34
			119			33
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118	1 458980-1	APPLICATOR, BASIC (SUB ASSY)	32
			117			31
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116			30
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115			29
1	24073-2	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1 3-690451-2	SPACER, STRIPPER	28
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1 240639-1	STRIPPER	27
REF	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF 455676-1	PLATE, BASE	26
			111	2 22354-8	DRAG, STUD	25
			110	1 455678-1	PLATE, STRIP GUIDE	24
2	3-23657-8	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109	1 240825-3	PLATE, STRIP HOLD	23
2	2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	108	2 4-22281-1	SPRING, DRAG	22
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107	1 240636-1	LEVER, DRAG	21
2	2-21000-9	SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE	106	1 454177-1	DRAG, STOCK	20
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1 454204-3	GUIDE, STRIP (REAR)	19
			104	1 454204-3	GUIDE, STRIP (FRONT)	18
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF 454178-1	GUIDE, FEED ROD	17
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF 4-22284-9	SPRING, FEED RETURN	16
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101		ADAPTER, DRAG	15
REF	455745-1	GUARD (WINDOW)	79			14
			78		SPACER, HOLD DOWN	13
			77	1 23846-1	SPRING, HOLD DOWN	12
			76	1 240644-1	PLATE, REAR SHEAR	11
			75		SPACER, SHEAR PLATE	10
			74	1 690482-6	PLATE, FRONT SHEAR	9
REF	458109-1	WASHER, FLAT (SPECIAL)	73	1 9-240655-2	ANVIL	8
2	690603-1	SPRING, ASSIST	72	1 690474-6	BLADE, SLUG	7
REF	690517-1	SPACER	71	1 2-455892-8	HOLD DOWN, TERMINAL	6
			70	1 4-240641-8	SPACER, SHEAR BLADE	5
			69	1 238009-1	SPACER, TUBULAR	4
			68	1 1-456132-1	CRIMPER, INSULATION	3
			67	1 455888-4	SPACER, INSULATION	2
			66	1 4-456406-7	CRIMPER, WIRE	1
			65			
			64			
			63			
			62			
			61			
			60			
REF	454398-1	ROD, FEED	59			

QTY	PART NO	DESCRIPTION	ITEM NO
64		SCREW, ADJ	64
240659-3		PIN, CAM ROLLER	63
240658-1		CAM, ROLLER	62
REF	454398-1	ROD, FEED	59

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	61892	
A	.060	17/18 #120			
B	.056	(2) 20			
C	.050	(2) 22			
D	NOT USED				
CRIMP SIZE	TYPE	FEED	APPL INST		
WIRE .090	F				
INSUL .270	F	.655	A1 803 9		
WIRE RANGE SEE ABOVE	INSULATION RANGE (2) .090 MAX	PRESS NO			

AMPOMATOR



SET UP PAGE 10-1 45638-1 721
DR 3-11-72 APP 8-10-72
REL 3-9-72
LOC A D NO 466066-1 REV 6

MINIATURE QUICK CHANGE APPLICATOR
END FEED 1/87 FASTON RECEPT
CUSTOMER AND ASSEMBLY DRAWING