AKDOWN.	33	RT NO.	PAF	SPECIFICATION SHEET		# F
MIN. NESS NESS NESS NESS NESS NESS NESS NE		RAWING NO.			ı	
MIN. NESS NESS NESS NESS NESS NESS NESS NE				AT:Assurance Test X:Applicable Test	QT:Qualification Test AT:/	Note QT:Qua
MIN. NESS NESS NESS NESS NESS NESS NESS NE		DRAWN		Unless otherwise specified, refer to JIS C 5402.	rwise specified	Unless othe
WAX. NESS NESS NESS NESS NESS NESS NESS NES		DESIGNED				
NESS NESS NESS NESS NESS NESS NESS NESS		APPROVED				X II NIAXX
NESS X X X X X X X X X X X X X X X X X X						
MIN. NESS X X X X X X X X X X X X X X X X X X	CHECKED	NED	DESIGNED	DESCRIPTION OF REVISIONS	DESCRIF	COUNT
x         x	RESISTANCE HUMIDITY) RESISTANCE CRACK AND	© INSULATION I  © INSULATION I  (AT HIGH  (AT DRY)  (AT DRY)	% · .	E HUMIDIT ES,TOTAL	- <del></del>	
x x x x x x x x x x x x x x x x x x x			%, 96 h.	40±2°C, MIDITY 90 TO 95		DAMP HEAT (STEADY STATE)
x x x x x x x x x x x x x x x x x x x	CONTACT RESISTANCE: 50 m $\Omega$ INSULATION RESISTANCE: 50 M $\Omega$ NO DAMAGE, CRACK AND LOOSE	① CONTACT F ② INSULATION ③ NO DAMAG	35→+15 <sub>TO</sub> +35°C 30→ 2 <sub>TO</sub> 3min	TEMPERATURE-55 $\rightarrow$ +15T0+35 $\rightarrow$ +85 $\rightarrow$ +15T0+35°C TIME 30 $\rightarrow$ 2T0 3 $\rightarrow$ 30 $\rightarrow$ 2T0 3min UNDER 5 CYCLES.		RAPID CHANGE OF TEMPERATURE
x x x x x x x x x x x x x x x x x x x	NO EVIDENCE OF CORROSION WAFFECTS TO OPERATION OF CONNECTOR.	③ NO EVIDENCE AFFECTS TO CONNECTOR.				
x x x x x x x x x x x x x x x x x x x	D	<ul><li>① CONTACT RESISTANCE:</li><li>② NO DAMAGE, CRACK AN OF PARTS.</li></ul>	5 % SALT WATER SPRAY	EXPOSED AT 35±2 °C , 5 % SALT FOR 96 h.		CORROSION SALT MIST
x x x x x x x x x x x x x x x x x x x				CHARACTERISTICS	' _	ENVIRONMENTAL
x x x x x x x x x x x x x x x x x x x	OF INSERTION : 5.4N MIN.	DIRECTION OF (note 1)	t=0.30mm	MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0 AT INITIAL CONDITION.)	RETENTION FORCE (THIC	FPC RETENTI
	ISTANCE: RACK AND	① CONTACT F ② NO DAMAG OF PARTS.	CTIONS.	20 TIMES INSERTIONS AND EXTRACTIONS	20 TIN	MECHANICAL OPERATION
x x x			6 ms	1/s <sup>2</sup> , DURATION OF PULSE TIMES IN 3 DIRECTIONS.	981 m/s <sup>2</sup> , AT 3 TIN	SHOCK
× × ×	NO ELECTRICAL DISCONTINUITY $\mu s.$ CONTACT RESISTANCE: 50 mΩ	① NO ELECTR  µs. ② CONTACT F	Hz, HALF AMPLITUDE 10 CYCLES IN	NCY 10 TO $55$ $-$ m/s <sup>2</sup> FOR IONS.	FREQUEI 0.75 mm, 3 DIRECT	VIBRATION
× × ×				CHARACTERISTICS		MECHANICAL
××	50 mΩ MAX. INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)	50 mΩ MAX. INCLUDING FP (L=8mm)		AC 20 mV MAX (1 KHz), 1 mA.		CONTACT RESISTANCE
×		500 MΩ MIN.		DC.	100 V DC	INSULATION RESISTANCE
	R OR BREAKDOWN	NO FLASHOVER		150 V AC FOR 1 min.	OOF 150 V	VOLTAGE PROOF
$\vdash$				RISTICS	ELECTRIC CHARACTERISTICS	ELECTRIC
× > × >				CONFIRMED VISUALLY.		MARKING
< <	O DRAWING.	ACCORDING TO DRAWING	STRUMENT	VISUALLY AND BY MEASURING INSTRUMENT		GENERAL EXAMINATION
S QT AT	REQUIREMENTS	7		TEST METHOD	M 	ITEM
		SN	IFICATIONS	SPEC		
05mm, GOLD PLATING	t=0.3±0.05mm,	APPLICABLE CABLE	APPL	0.5 A	CURRENT	0
MIDITY $90\%$ MAX (NOT DEWED)	RELATIVE HUMIDITY 90	OPERATING OR STORAGE HUMIDITY RANCE		50 V AC / DC	VOLTAGE	RATING
TO 50 °C (PACKED CONDITION)	−10°C	STORAGE TEMPERATURE RANGE	ဂိ	₃E -55 °C TO 85	OPERATING TEMPERATURE RANGE	<u> </u>
	-				APPLICABLE STANDARD	APPLICAB

DRM HD0011-2-1

76	Note QT:Qu	(note1) TH	RESISTANCE TO SOLDERING HEAT	SOLDERABILITY	HYDROGEN	SURPHUR DIOXIDE [JIS C	COLD	DRY HEAT	
<u>.</u>	QT:Qualification Test	e1) THIS PRODUCT HAS FORCE IN VERTICAL	HEAT		_PHIDE S C 0092]	0090]		ITEM	
<u> </u>	Fest AT:Assurance Test X:Applicable Test	FORCE IN VERTICAL DIRECTION SHALL BE PREDICTED.	1) REFLOW SOLDERING: PEAK TMP. 250 °C MAX. REFLOW TMP. 230 °C MIN FOR 60 sec. 2) SOLDERING IRONS: TMP. 350 ± 10 °C FOR 5±1 sec.	SOLDERED AT SOLDER TEMPERATURE, 235 ±5°C FOR IMMERSION DURATION, 2±0.5 sec.	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% , 10 TO 15 PPM FOR 96 h.	EXPOSED AT $40\pm2$ °C , RELATIVE HUMIDITY $\pm5\%$ 25 $\pm5$ PPM FOR 96 h.	-55±3°C,	TEST METHOD  EXPOSED AT 85±2 °C. 96 h.	SPECIFICAT
TAK I NO.	DRAWING	PC ON PC	TER	A NE	(A) N	80 (1) CO	© N		ATIONS
01 500 1004 0 10	NO. ELC4-(	B OR SOMETHING FIXED IF	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	<ul><li>① CONTACT RESISTANCE: 100 mΩ MAX.</li><li>② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li></ul>	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	REQUIREMENTS  CONTACT RESISTANCE: 50 mΩ MAX.	
	_   _		×	×	×	×	×	× 익	] [
3			1			1		ı 占	

HIROSE ELECTRIC CO., LTD.

CODE NO

CL580-1334-0-10

2/2