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**QP-104**

**HAND PRESS**

**PART NUMBER 107484-002**

**FCI MANUAL P/N 162046-001**



**QP-104 HAND PRESS**



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**REFERENCE DRAWINGS**

    EPL 107484 ..... Quickie™ Hand Press  
    107484..... Quickie™ Hand Press Model #103  
    116115..... Quickie™ Hand Press Setup  
    142918..... QP-104 Fixtures

**REFERENCE DOCUMENTS**

**FORM #E-3245 - -Customer Application Machine Warranty and Service Policy**  
    “Section I” Equipment owned by FCI Electronics.

**FORM #E-3244 - -Customer Application Machine Warranty and Service Policy**  
    “Section II” Equipment purchased by the customer.

**FORM # E-3247- - FCI Electronics Address List**



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## **Introduction**

### ***General Description***

- The QP-104 press is a hand-operated press. The use of a toggle linkage is utilized to produce the force needed to do crimping.

## **Installation**

### ***Receiving***

- Upon arrival, remove the QP-104 hand press from the shipping crate, and inspect immediately for shipping damage. Report any damage to a FCI USA representative, and file a damage claim with the carrier.

### ***Set-up***

- The QP-104 should be securely mounted to an adequate work bench top with ¼ inch bolts, washers, and nuts.

## **Service**

### ***Service***

- Once a month, the bearings, toggle joints and ram shaft should be lubricated with 20w oil.
- **WHAT TO DO IF YOU NEED SERVICE:**  
In the event service or technical help is needed FCI USA provides a toll free number. For service or technical help call 1-800-843-6911.

### ***Parts Replacement***

- **PARTS REPLACEMENT:**  
When calling for spare parts, have part number(s) ready for the customer service person. Number(s) can be obtained from the reference drawings located in the back of this manual.  
Spare part orders call 1-800-222-2194 and ask for **CUSTOMER SERVICE**.