

DO NOT SCALE FROM THIS PRINT

TSS-1XX-XX-XXX-X-XX-XX

NO OF POSITIONS
-02 THRU -18 & 20, 21, 24, 25, 28, 30, 32, 36 (PER ROW)

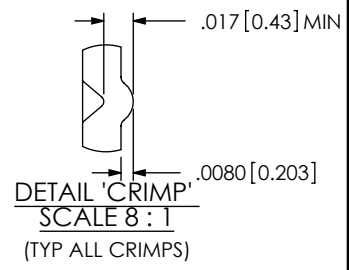
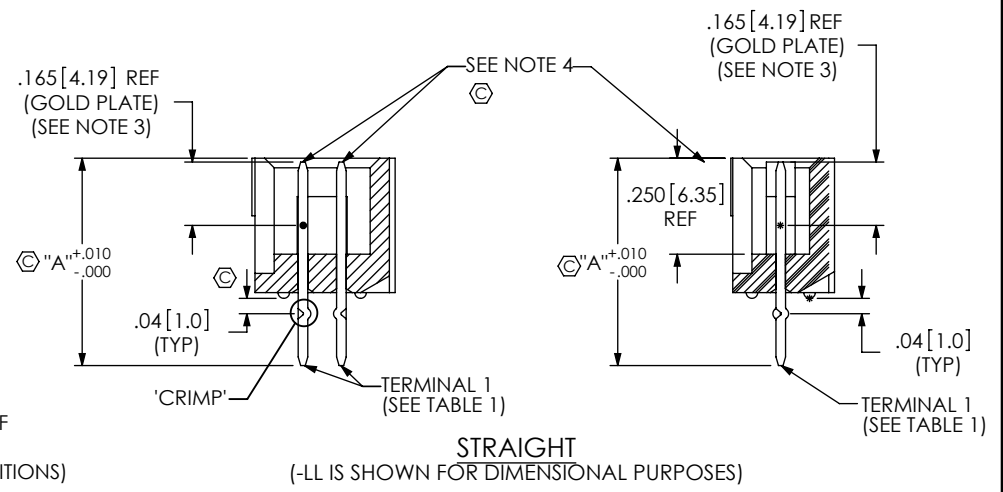
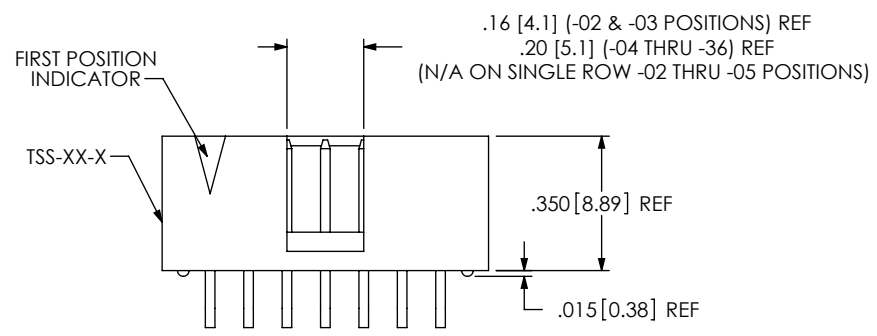
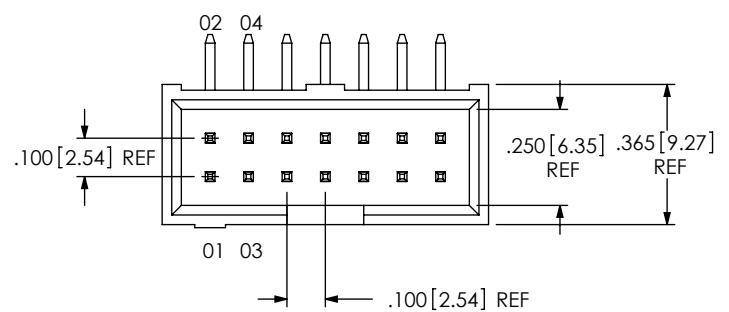
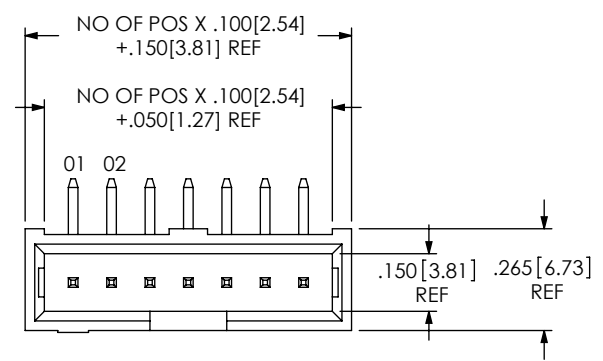
LEAD STYLE
SEE TABLE 1

PLATING SPECIFICATION
-G: GOLD, 10µ" Au / 50µ" Ni NICKEL MIN ON CONTACT, 3µ" AU / 50µ" NI MIN ON TAIL
-T: MATTE TIN CONTACT AND TAIL
-S: SELECTIVE, 30µ" Au / 50µ" Ni MIN ON CONTACT, MATTE TIN TAIL
-L: LIGHT SELECTIVE, 10µ" Au / 50µ" Ni MIN ON CONTACT, MATTE TIN TAIL
-H: HEAVY GOLD, 30µ" Au / 50µ" Ni MIN ON CONTACT, 3µ" Au / 50µ" Ni MIN ON TAIL
-F: FLASH SELECTIVE, 3µ" Au / 50µ" Ni MIN ON CONTACT, MATTE TIN TAIL
-STL: SELECTIVE, 30µ" Au / 50µ" Ni MIN ON CONTACT, TIN/LEAD (90/10+/-5%) TAIL (AVAILABLE IN -01 STYLE ONLY)
-SS: STRIPE SELECTIVE, 30µ" Au / 50µ" Ni MIN ON CONTACT, MATTE TIN TAIL (SEE NOTE 7)

POLARIZE OPTION
XX INDICATES POSITION OMITTED

OPTION
BLANK: STRAIGHT (STYLE 04 & 05 N/A)
-RA: RIGHT ANGLE (STYLE -01, -02 & -03 N/A)
-LL: LOCKING LEAD
-LA: -RA OPTION WITH -LL OPTION

ROW SPECIFICATION
-D: DOUBLE
-S: SINGLE



NOTES:

- ⊗ REPRESENTS A CRITICAL DIMENSION.
- MINIMUM PUSHOUT FORCE: 3 LB.
- ASSEMBLE GOLD PLATED END AS SHOWN.
- TERMINALS TO BE FLUSH TO .010 [.25] BELOW TOP OF SHROUD.
- TSS-1XX-04-X-D-RA-XX ASSEMBLIES ARE TO BE PACKAGED IN A PT-1-24-01-40 TUBE WITH TWO TP-13 PLUGS PER TUBE (ALL POSITIONS).
- ORIENTATE PINS TO REDUCE THE NUMBER OF BANDOLIER MARKS IN THE POST AREA (SEE TABLE 2).
- AVAILABLE ON STRAIGHT LEAD STYLES -01, -02, -03 AND ON -RA LEAD STYLE -04. MATES WITH SSW, SSQ, SSM, BCS, ESW & ESQ ONLY.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

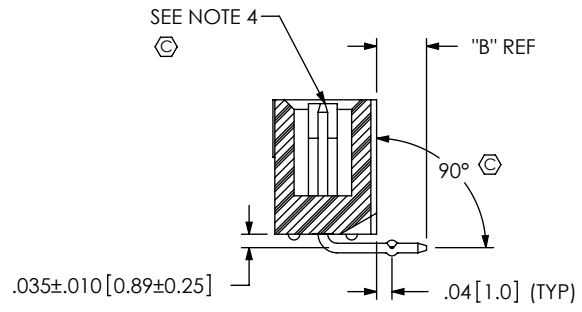
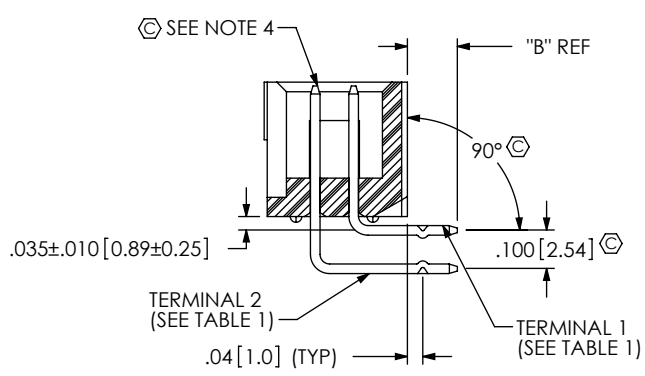
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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: PBT, UL 94 VO, COLOR: BLACK
TERMINAL: PHOSPHOR BRONZE

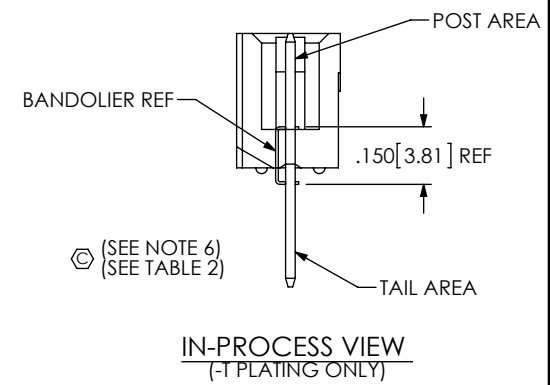
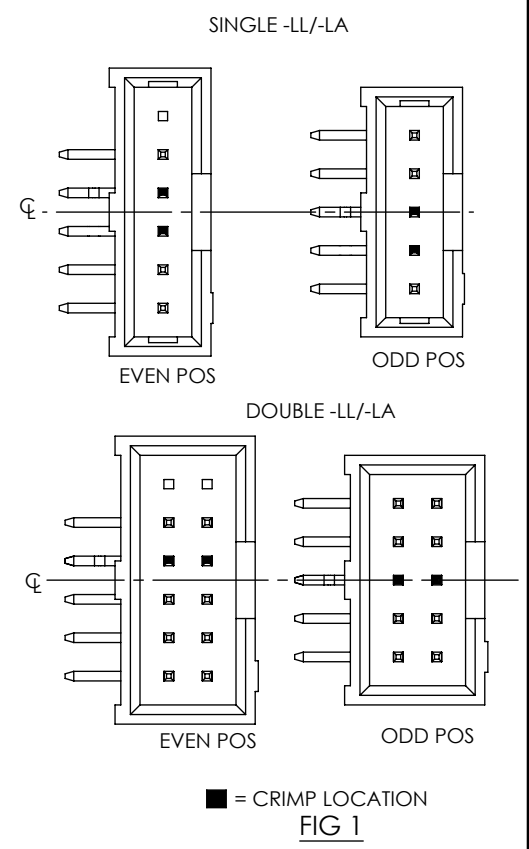
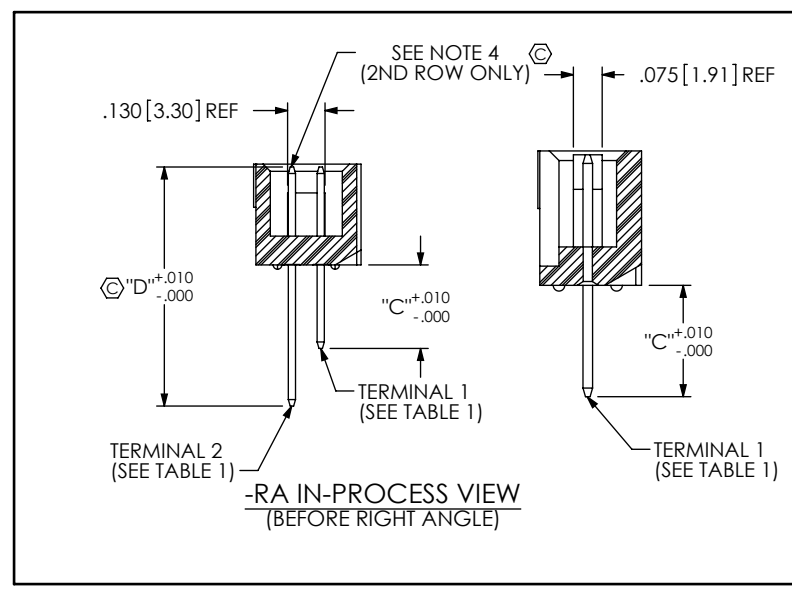
DESCRIPTION: SLIM TOP SHROUD TERMINAL STRIP
DWG. NO.: TSS-1XX-XX-XXX-X-XX-XX
BY: JORDAN 01/23/1990 **SHEET 1 OF 2**



RIGHT ANGLE
(-LA IS SHOWN FOR DIMENSIONAL PURPOSES)

| TABLE 2 (-T PLATING ONLY) | | |
|---------------------------|---|-------|
| | NUMBER OF BAND MARKS ALLOWED IN THE POST AREA | |
| LEAD STYLE | PIN A | PIN B |
| -01 | 1 | 1 |
| -02 | 1 | 1 |
| -03 | *0 | *0 |
| -04-RA | 1 | *0 |
| -05-RA | *0 | *0 |

* PINS TO BE FLIPPED OPPOSITE OF SELECTIVE PLATING BEFORE BEING INSERTED



IN-PROCESS VIEW
(-T PLATING ONLY)

| TABLE 1 | | | | | | |
|------------|--------------|-------------|-------------|--------------|--------------|--------------|
| LEAD STYLE | "A" | "B" | "C" | "D" | TERMINAL 1 | TERMINAL 2 |
| -01 | .480 [12.19] | N/A | N/A | N/A | T-1S6-17-X-2 | N/A |
| -02 | .530 [13.46] | N/A | N/A | N/A | T-1S6-08-X-2 | N/A |
| -03 | .930 [23.62] | N/A | N/A | N/A | T-1S6-11-X-2 | N/A |
| -04 | N/A | .130 [3.30] | .280 [7.11] | .830 [21.08] | T-1S6-15-X-2 | T-1S6-10-X-2 |
| -05 | N/A | .230 [5.84] | .380 [9.65] | .930 [23.62] | T-1S6-09-X-2 | T-1S6-11-X-2 |

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DO NOT SCALE DRAWING

SHEET SCALE: 2:1

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DESCRIPTION: **SLIM TOP SHROUD TERMINAL STRIP**

DWG. NO. **TSS-1XX-XX-XXX-X-XX-XX**

BY: JORDAN 01/23/1990 SHEET 2 OF 2