

| Revision: | Date:     | Description:    | Prepared:   |
|-----------|-----------|-----------------|---|
| Α         | 5/13/2021 | Initial release | PB Date: 2022.06.06 09:43:28 -07'00'  |
|           |           |                 | Verified: JD Digitally signed books: 2022.06.06 Date: 2022.06.06 Date: 2022.06.06 |
|           |           |                 | Dimensions are in millimeters.  |
|           |           |                 | Tolerances:   |
|           |           |                 | X XX· + 0.1 mm  |

5

Notes: ed by PB

**RoHS** compliant

Function test: no open, no short circuit, no intermittent

Description:

Connector, dc jack 5.5x2.1 mm, PCB mount, 180°, silver plated, thru hole

tel 1.541.323.3228 800 877.670.7118 fax 1.541.323.4202 web tensility.com

Part number: Size: 54-00286

Scale: 3:1

Sheet 1 of 2

3 2

# Ratings Voltage: 48 Vdc Current: 7 A

# **Operating Temperature Range**

-40~105°C, relative humidity of 85% or less

### Materials

1 Insulator: PA9T, UL 94 V-0, black (2) Cover: PA9T, UL 94 V-0, black (3) Pin: brass, nickel plated

(4) Pin contact: brass, silver plated

(5) Spring: phosphor bronze, silver plated

6 Switch: brass, silver plated

# **Electrical Requirements**

Dielectric strength: 1 min @ 500 Vac Insulation resistance: 100 MΩ @ 250 Vdc Contact resistance: 30 m $\Omega$  or less

# **Mechanical Requirements**

Insertion force: 0.3-2 kaf Withdrawal force: 0.3-2 kgf

Life cycle: 5000 mating cycles while maintaining 0.3 kgf min. insertion force, 0.2 kgf min. withdrawal force and less than 100 m $\Omega$  contact resistance.

# Soldering

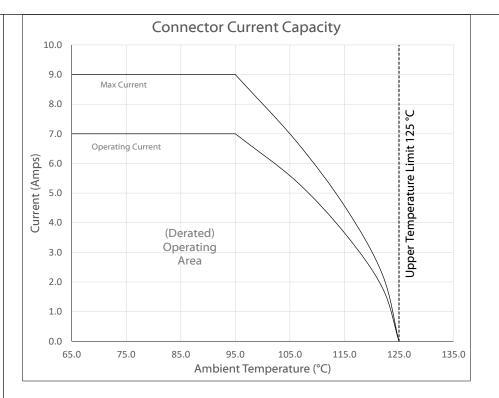
Solderability: 90% minimum coverage when terminals dipped 2mm in 260  $\pm$ 5 °C solder bath for 3  $\pm$ 0.5 seconds

Solder bath durability: no deformation when immersed in 260  $\pm$ 5 °C up to surface of the board 2 mm for 10  $\pm$ 0.5 seconds

Solder iron durability: no deformation when exposed to 350  $\pm$ 10  $^{\circ}$ C for 1 to 5 seconds

**Environmental Requirements** Humidity test: 40 °C, relative humidity 90-95% for 48 hours without deformation

Salt spray test: 35 °C, relative humidity 90-95%, 5% NaCl mist for 24 hrs. Wash parts after test. Maintain mechanical requirements and a contact resistance of less than 80 m $\Omega$ .



Testing based on IEC 60512-5-2. Max current curve generated with isolated test article under controlled environmental conditions, and does not take into account external factors such as housings, mating cables, or other circuitry. Operating current curve (derated by 20% of maximum values) accounts for external factors, and manufacturing variation.

# **Wave Soldering Temperature Profile** 260 °C peak (10 seconds max)-Temperature (°C) Pb - Free Flow Profile Solder temperature: 260 °C 120 °C Time: 5 seconds maximum Pre-heat: 100 ~120°C 100 °C Time: 70 seconds maximum Pre-heat 70 seconds (max) Measure point: surface of the solder leads Time (S)

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|-----------|-----------|-----------------|------------------|--|--|---|----------|--------------|------|--|
| Α         | 5/13/2021 | Initial release | PB               | Date: 2022.06.06<br>09:43:45 -07'00'                           | RoHS compliant   | TENSILIT'   |          |              | JTY. |  |
|           |           |                 | Verified:        | Digitally signed by JD<br>Date: 2022.06.06<br>09:53:41 -07'00' | intermittent   | tel 1.541.323.3228 800 877.670.7118<br>fax 1.541.323.4202 web tensility.com |          |              |      |  |
|           |           |                 |                  | ions are in  |  |   |          |              |      |  |
|           |           |                 |                  | ces:<br>0.5 mm   | Description: Connector, dc jack 5.5x2.1 mm, PCB mount, 180°, | Size:   | E4 00206 |              |      |  |
|           |           |                 | 0.3 mm<br>0.1 mm | silver plated, thru hole                                       |  | : 3:1   |          | Sheet 2 of 2 |      |  |