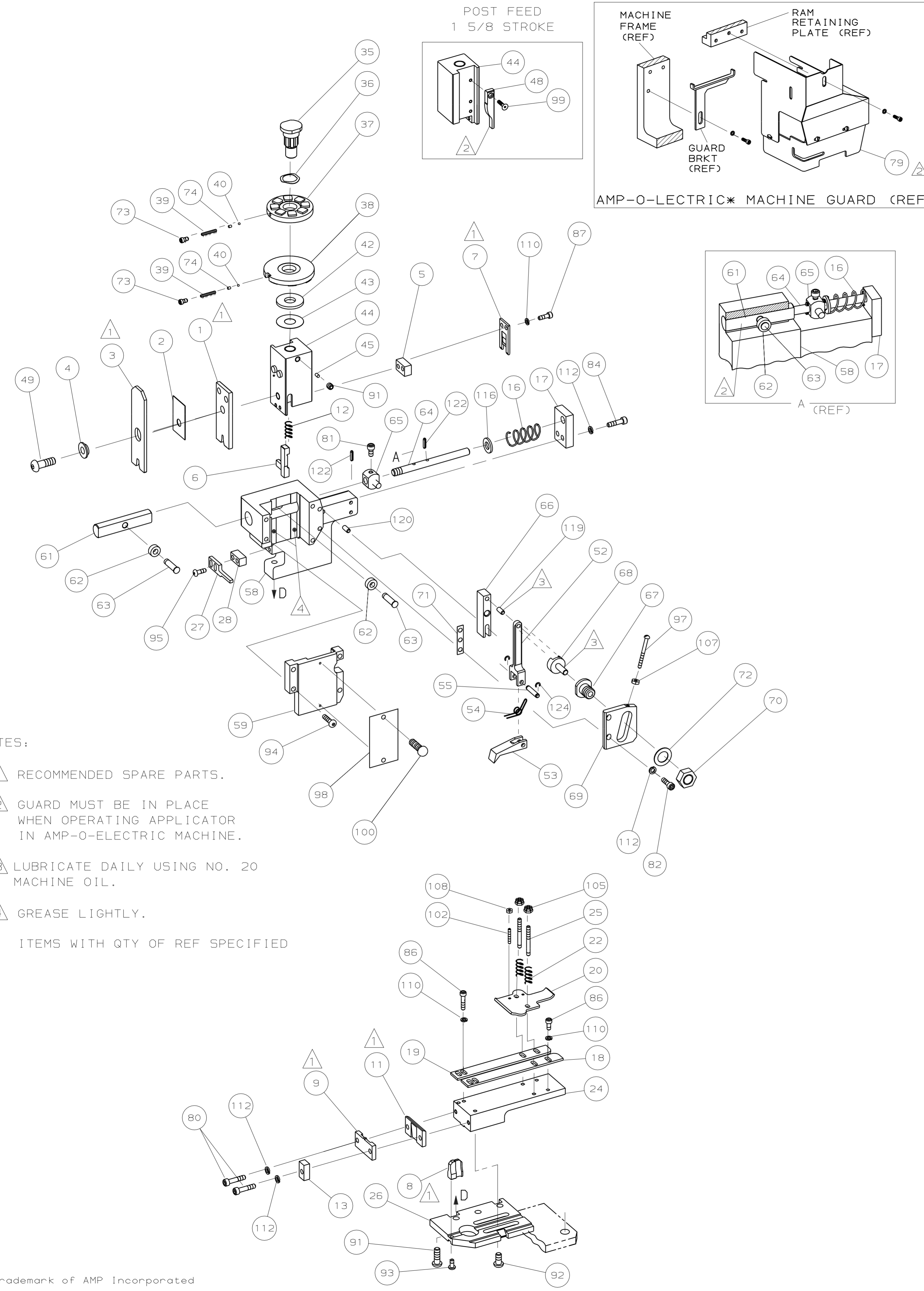


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:
- ① RECOMMENDED SPARE PARTS.
 - ② GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
 - ③ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - ④ GREASE LIGHTLY.
- ITEMS WITH QTY OF REF SPECIFIED

QTY	PART NO	DESCRIPTION	ITEM NO	
REF	21045-3	RING,RETAINING`C`(.187 DIA)FEED PIN	124	
REF	5-21028-1	PIN,SLOT SPG(.12 DIA)FD ADJ ROD	123	
REF	1-21030-7	PIN,DOWEL(.187 DIAx1.50)HOUSING	122	
REF	1-21030-1	PIN,DOWEL(.187 DIAx.50)LEVER	121	
REF	21899-4	WASHER,FLAT(5/16 Ø)SCR ADJ	120	
REF	21024-5	WASHER,LOCK(NO.10)FEED ADJ PLATE	119	
2	21024-5	WASHER,LOCK(NO.10)SHEAR PLATES	118	
REF	21024-5	WASHER,LOCK(NO.10)FEED ROD GUIDE	117	
6	21024-4	WASHER,LOCK(NO.8)SHEAR BLADE	116	
2	21018-4	NUT,HEX MACH(4-40)DRAG	115	
REF	21018-5	NUT,HEX MACH(6-32)FD ADJ PLATE	114	
2	21022-2	NUT,HEX SELF-LOCK(8-32)DRAG STUD	113	
2	2-21006-6	SCR,SKT SET PT(4-40x.62)DRAG	112	
1	21009-2	SCR,SKT SET(1/4-20x.25 LOC-WEL)RAM	111	
2	21017-2	SCR,DRIVE(#2x.19)IDENT PLATE	110	
1	1-21002-7	SCR,BHC(6-32x.38)CAM	109	
REF	461264-1	PLATE, IDENTIFICATION	108	
REF	6-23715-5	SCR,PAN HDMACH(6-32x1.50)FEED ADJ	107	
2	2-21002-2	SCR,BHC(8-32x.50)STRIPPER	106	
REF	2-21002-9	SCR,BHC(10-32x.75)HSG CAP	105	
1	22733-8	SCR,BHC(8-32x.38 LOC-WEL)ANVIL	104	
4	3-21002-3	SCR,BHC(1/4-20x.50)STR GDE PL	103	
REF	2-22733-8	SCR,BHC(1/4-20x.62)BASE PL	102	
2	2-21000-9	SCR,SKT CAP(8-32x.750)SHEAR BLADE	101	
4	7-21000-4	SCR,SKT CAP(8-32x.31)STP GUIDE	100	
REF	3-21000-7	SCR,SKT CAP(10-32x.75)FD ROD GUIDE	99	
REF	3-21000-6	SCR,SKT CAP(10-32x.62)FD ADJ PLATE	98	
REF	3-21000-4	SCR,SKT CAP(10-32x.38)PIVOT BLOCK	97	
2	3-21000-8	SCR,SKT CAP(10-32x.88)SHEAR PLATE	96	
1	455750-1	GUARD, ASSY	95	
78	1	690481-1	SPACER, HOLD DOWN	94
77	1	23846-1	SPRING, HOLD DOWN	93
76	1	240644-1	PLATE, REAR SHEAR	92
75				91
74	1	690482-1	PLATE, FRONT SHEAR	90
2	23030-1	SCR,SKT CAP(6-32x.25)CP DISC	89	88
REF	458109-1	WASHER, FLAT(SPECIAL)	88	87
REF	690517-1	SPACER	87	86
REF	22594-8	NUT, HEX	86	85
REF	240628-1	PLATE, ADJ	85	84
REF	240626-1	SHAFT, PIVOT	84	83
REF	240633-1	BUSHING	83	82
REF	455680-1	LEVER, INTERMEDIATE	82	81
REF	240629-1	BLOCK, PIVOT	81	80
REF	240632-2	SCREW, ADJ	80	79
REF	240659-3	PIN, CAM ROLLER	79	78
REF	240658-1	CAM, ROLLER	78	77
REF	454398-1	ROD, FEED	77	76
QTY	PART NO	DESCRIPTION	ITEM NO	

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL 114-2146	
CUSTOMER NAME		DISTRIBUTION	
ADDRESS		ORIGINAL	
CITY		CUSTOMER COPY	
MACH SERIAL NO		FIELD ENG COPY	
APPL SERIAL NO			
PURCHASE ORDER			
ENG APP			

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	63580-1	
A	.064	18			
B	.060	20			
C	.058	22			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.090	F	1.065	A1 8039	
INSUL	.140	0			
WIRE RANGE	INSULATION RANGE	MACHINE NO			
22-18	.090-.130	-			
REMARKS					
AMPOMATOR					
POST-FEED					

SET UP GAGE	10-1	458638-1	1345	AMP INCORPORATED Harrisburg, Pa.	
DR	8/25/89	APP	-	LOC	A
P	MATHIAS	REL	9-89	NO	567341-1
CHK	9-89	REL	9-89	REV	C1
P	HARTZ	P	DIETRICH	MINIATURE QUICK CHANGE APPLICATOR END FEED (TAB, FASTIN-FASTON, .125)	
NAME	END FEED (TAB, FASTIN-FASTON, .125)				
CAGE CODE	CUSTOMER AND ASSEMBLY DRAWING				
00779	RESTRICTED TO				

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