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General Specifications

Electrical Capacity (Resistive Load)

Power Level (silver): 0.1A maximum @ 30V AC/DC

Other Ratings

Contact Resistance: 50 milliohms maximum

Insulation Resistance: 100 megohms minimum @ 500V DC **Dielectric Strength:** 500V AC minimum for 1 minute minimum

Mechanical Life: 100,000 operations minimum **Electrical Life:** 50,000 operations minimum

Nominal Operating Force: 3.43N

> **Contact Timing:** Nonshorting (break before make)

> > Pretravel .087" (2.2mm); Overtravel .031" (0.8mm); Total Travel .118" (3.0mm) Travel:

Materials & Finishes

Housing: Glass fiber reinforced polyamide Glass fiber reinforced polyamide Base:

Phosphor bronze with silver plating **Movable Contact: Stationary Contacts:** Phosphor bronze with silver plating **Common Terminal:** Phosphor bronze with silver plating **End Terminals:** Phosphor bronze with silver plating **Lamp Terminals:** Phosphor bronze with silver plating

Environmental Data

-25°C through +50°C (-13°F through +122°F) for Illuminated **Operating Temperature Range:**

-25°C through +70°C (-13°F through +158°F) for Nonilluminated

Humidity: 90 ~ 95% humidity for 96 hours @ 40°C (104°F)

Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 1 minute; 3 right angled directions for 2 hours

Shock: 50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

Installation

Mounting Torque: 0.49Nm (4.34 lb.in) maximum for round mounting nut **Cap Installation Force:** 9.8N (2.2 lbf) maximum downward force on cap **Soldering Time & Temperature:** Manual Soldering: See Profile A in Supplement section.

Standards & Certifications

UL: File No. E44145 - Recognized only when ordered with marking on switch.

Add "/U" or "/CUL" before first dash in part number to order UL recognized switch.

All models recognized at 0.1A @ 30V AC/DC.

Distinctive Characteristics

Full face and spot illumination available. Front panel relamping.

Choice of super bright LEDs in white, green, and blue in addition to bright red, amber, and green LEDs.

Compact front panel design with 9mm square or round bezel options.

Rear panel threaded mounting. Behind panel depth of less than one inch. 8mm body diameter fits common size panel cutout.

Latchdown feature gives indication of circuit status. Audible and tactile feedback with smooth and responsive operation.

Dual, sliding contacts with self-cleaning action provide contact stability, high reliability, and increased operating life.

Solder lug terminals have spacing of .100" (2.54mm) for choice of mounting.

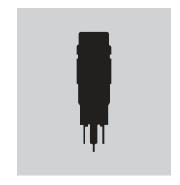
Longer normally closed terminal facilitates wiring and soldering.

Molded-in terminals lock out flux, dust, and other contaminants.

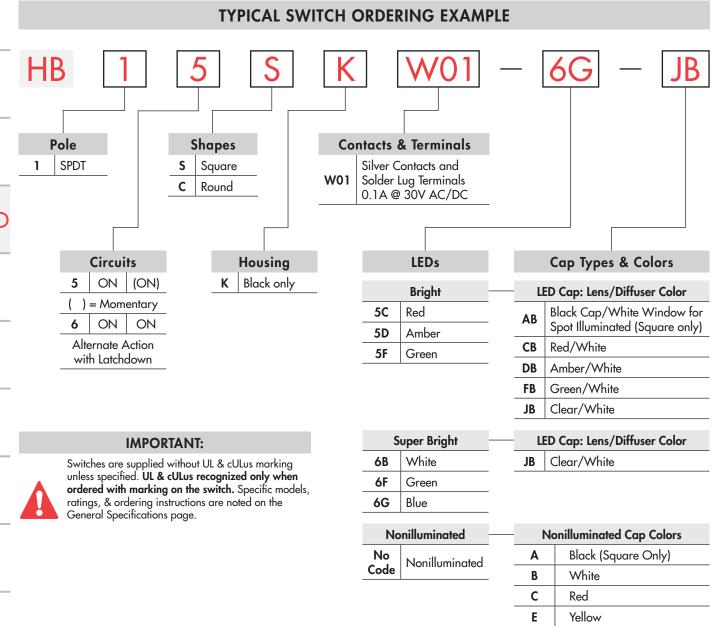
Matching indicators available.











DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

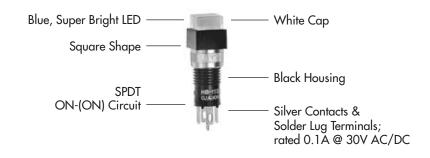
F

G

Green

Blue

HB15SKW01-6G-JB





POLES & CIRCUITS Plunger Position Connected Terminals Throw & Switch/Lamp Schematics () = Momentary Normal Normal Down Down Notes: Switch is marked with NO, NC, C, L. Pole Model LED circuit is isolated and requires external power source. **HB15** ON (ON) SP 1-3 1-2 **SPDT** *HB16 ON ON

^{*} When in latchdown position for the alternate circuit, cap position is .051" (1.3mm) above the built-in bezel.



.354" (9.0mm) Square



.354" (9.0mm) Round



The bezel is an integral part of the switch body. The bezel is an integral part of the switch body.



Panel Cutout & Mounting

Recommended Panel Thickness: .020 ~ .197" (0.5 ~ 5.0mm)



Overtightening the mounting nut AT073 may damage the switch housing.

HOUSING

Housing available in black only.

CONTACT MATERIALS, RATINGS, & TERMINALS

W01

Silver Contacts

Power Level

0.1A maximum @ 30V AC/DC

Solder Lug



PCB Mounting

Solder lug terminals are spaced .100" x .200" (2.54mm x 5.08mm). This enables PCB mounting which can be accomplished by elongating PC board holes to .080" (2.03mm).

LED COLORS & SPECIFICATIONS

The electrical specifications shown are determined at a basic temperature of 25°C. LED circuit is isolated and requires external power source. Single element LED is colored in OFF state. If the source voltage exceeds the rated voltage, a ballast resistor is required. The resistor value can be calculated by using the formula in the Supplement section.

Bright AT633	P
Super Bright	

AT624G Blue

AT629B White					
AT630F Green					
T-1 Bi-pin					

ATTENTION		Bright			Super Bright			
Note for Super Bright: SENSITIVE	STATIC DEVICES	5C	5 D	5F	6B	6F	6G	
(+)O (-)	Color	Red	Amber	Green	White	Green	Blue	Unit
Maximum Forward Current	I _{FM}	30	30	30	30	30	30	mA
Typical Forward Current	I _F	20	20	20	20	20	20	mA
Forward Voltage	V _F	2.1	2.05	2.1	3.3	3.3	3.3	٧
Maximum Reverse Voltage	V _{RM}	10	10	10	7	7	7	٧
Current Reduction Rate Above 25°C	ΔI_{F}	0.40	0.40	0.40	0.40	0.40	0.40	mA/°C
Ambient Temperature Range		−25° ~ +50°C			−25° ~ +50°C			



No Lamp

CAP TYPES & COLORS

Color Codes: A Black **B** White C Red E Yellow J Clear **D** Amber F Green **G** Blue

Cap Colors Available:

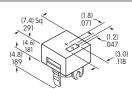


Black Cap with Translucent White Window for LED Display

Colored Cap for Bright LEDs

Square only Material: Polycarbonate

AT4052 Spot Illuminated Finish: Matte



Lens/Diffuser **Colors Available:**



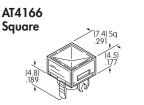
Red/White



Amber/White



Green/White



Material: Polycarbonate

AT4167 Round

Finish: Glossy

Transparent Colored Lens



Translucent White Diffuser



Colored LED AT633

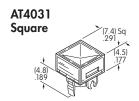
White Cap for Bright & Super Bright LEDs

Nonilluminated Caps



Clear Lens/ White Diffuser

Material: Polycarbonate Finish: Glossy



AT4032 Round 7.4) Dia



Transparent Clear Lens



Translucent White Diffuser



Colored LEDs AT624, AT629, AT630, or AT633





D16

White Material: Polycarbonate



Red











(Square Only)



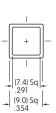
Yellow Finish: Glossy

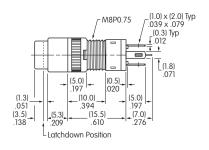


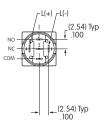
Green

TYPICAL SWITCH DIMENSIONS

Single Pole







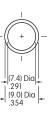


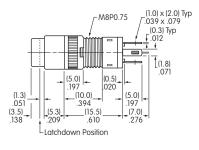
Square

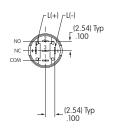
HB15SKW01-5C-CB

Round

Single Pole









HB16CKW01-5C-CB

Cap Replacement

the cap base with the

the spring clips on the

projections in the switch,

at the same time aligning

cap with the indentations

1. Match the prongs on

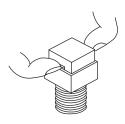
in the switch.

2. Press firmly in place.

ASSEMBLY INSTRUCTIONS

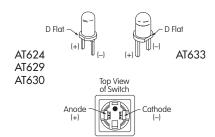
Cap Removal

- 1. Have cap in extended position (not latchdown) for alternate action models.
- 2. Use the grip slots on the sides of the cap and pull it out of the switch.



LED Polarity & Orientation in Lamp Socket

For AT624, AT629, AT630 and AT633: Insert the LED with the D flat opposite the black dot molded inside the switch lamp socket.





Super Bright LEDs AT624, AT629, & AT630 are electrostatic sensitive.



Socket Wrench AT110 may be used to tighten the mounting nut.



AT111 Lamping Tool

Lamping Tool AT111 may be used to remove and replace LED.

