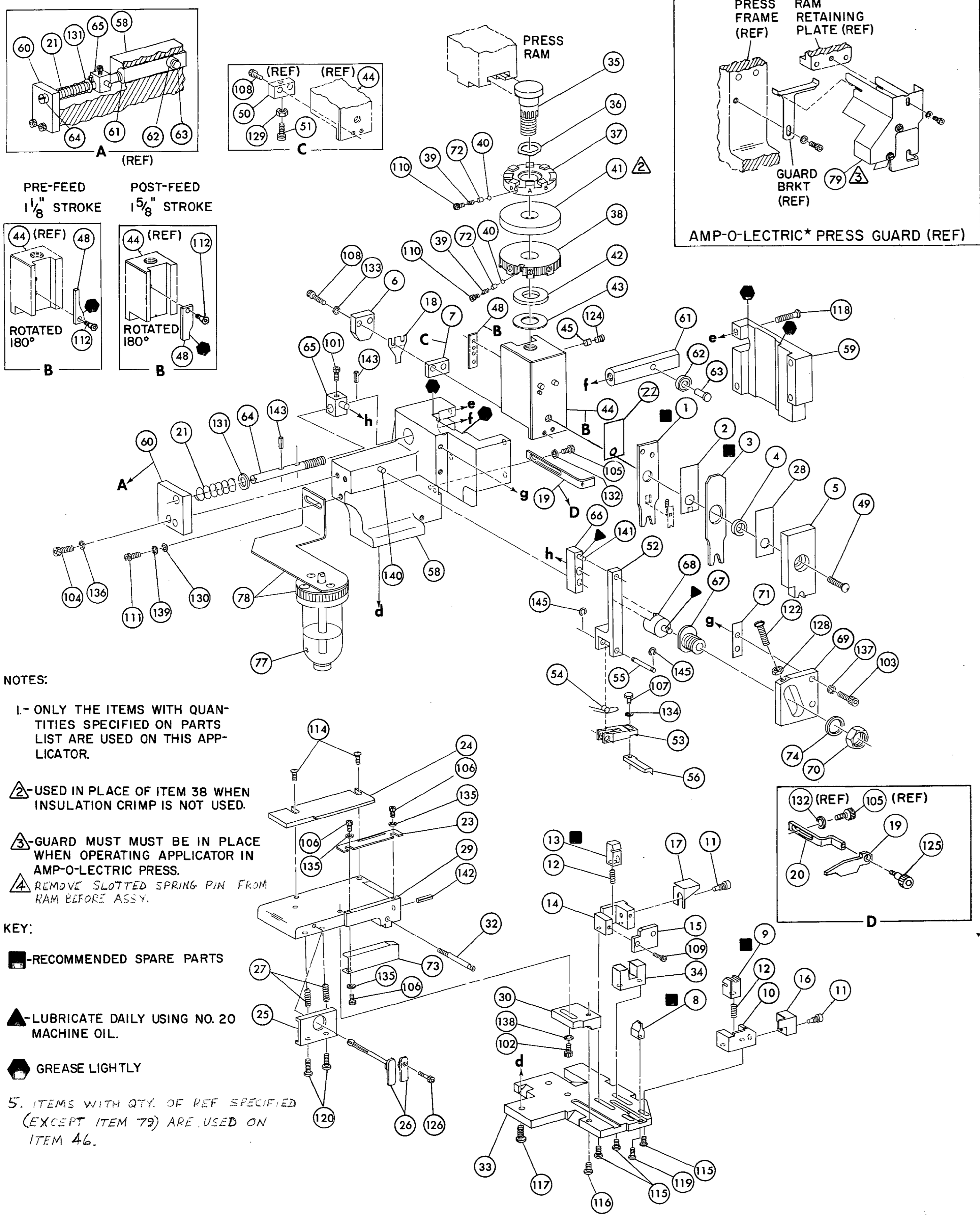


THIS IS A CONTROLLED DOCUMENT.



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

▲ REMOVE SLOTTED SPRING PIN FROM RAM BEFORE ASSY.

KEY:

■ -RECOMMENDED SPARE PARTS

▲ -LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● -GREASE LIGHTLY

5. ITEMS WITH QTY. OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145
REF	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142
REF	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	141
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	140
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139
REF	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	138
REF	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	137
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	136
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	135
1	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	134
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	133
REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	132
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	131
1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	130
REF	21068-5	NUT, HEX MACH (6-32) FEED ADJ	129
1	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	128
1	456567-1	SCR, SHLD (.188 DIA X .125 LG) STRIPPER	127
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	126
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	125
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	124
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	123
REF	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	122
REF	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	121
REF	2-21002-2	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	120
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	119
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	118
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	117
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	116
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	115
1	222603-0	SCR, SKT HD CAP (8-32 X) DEPRESSOR	114
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	113
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	112
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	111
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	110
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	109
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	108
REF	455749-1	GUARD, (WINDOW)	107
1	1-465184-0	LUBRICATOR ASSY	106
REF	852931-2	OIL, LUBRICATING	105
REF	458109-1	WASHER, SPECIAL	104
1	454877-3	PLATE, STRIP GUIDE COVER	103
1	690603-1	SPRING, ASSIST	102
REF	690517-1	SPACER	101
1	22594-8	NUT, HEX	100
1	240628-1	PLATE, ADJUSTMENT	99
1	240626-1	SHAFT, PIVOT	98
1	240633-1	BUSHING	97
1	455680-1	LEVER, INTERMEDIATE	96
1	240629-1	BLOCK, PIVOT	95
1	240632-2	SCREW, ADJUSTMENT FEED ROD	94
1	240659-3	PIN, CAM ROLLER	93
1	240658-1	ROLLER, CAM	92
1	454398-2	ROD, FEED	91
REF	454178-1	GUIDE, FEED ROD	90
QTY	PART NO	DESCRIPTION	ITEM NO

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME		APPL SERIAL NO	ORIGINAL
ADDRESS		PURCHASE ORDER	CUSTOMER COPY
CITY		ENG APP	FIELD ENG COPY

CRIMP	SIZE	TYPE	FEED	APPL INST
A	.044	1B		
B	NOT USED			
C	.040	20		
D	.037	22		

WIRE RANGE	INSULATION RANGE	PRESS NO
22-18	4	565435-5

REMARKS: AMP-O-LECTRIC PRE-FEED

I. D. PLATE (REF): 461264-1